

| REVISIONS |                      |            |          |
|-----------|----------------------|------------|----------|
| REV       | DESCRIPTION          | DATE       | APPROVED |
| A         | REVISED PER NEW CODE | 09/13/2023 | R.L.     |

NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
2. WOOD FRAMING, METAL STRUCTURE AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1–1/2” WINDOW UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER’S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
4. WHERE WOOD BUCK THICKNESS IS 1–1/2” OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. WINDOW UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER’S PUBLISHED INSTALLATION INSTRUCTIONS.
5. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
6. BUCKS SHALL EXTEND BEYOND WINDOW INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
7. SHIM AS NEEDED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16” OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4”.
8. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
9. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
10. FRAME MATERIAL: EXTRUDED RIGID PVC.
11. UNITS MUST BE GLAZED PER ASTM E1300.
12. APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.

13. FOR ANCHORING THROUGH FIN INTO WOOD FRAMING OR 2X BUCK USE #8 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4” MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
14. FOR ANCHORING THROUGH FIN INTO METAL STRUCTURE USE #8 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
15. FOR ANCHORING THROUGH FRAME INTO WOOD FRAMING OR 2X BUCK USE #8 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4” MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
16. FOR ANCHORING THROUGH FRAME INTO MASONRY/CONCRETE USE 3/16” TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4” MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2” MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
17. FOR ANCHORING THROUGH FRAME INTO METAL STRUCTURE USE #8 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
18. ALL FASTENERS TO BE CORROSION RESISTANT.
19. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER’S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:

19.1. WOOD – MINIMUM SPECIFIC GRAVITY OF G=0.42

19.2. CONCRETE – MINIMUM COMPRESSIVE STRENGTH OF 3,192 PSI.

19.3. MASONRY – STRENGTH CONFORMANCE TO ASTM C–90, GRADE N, TYPE 1 (OR GREATER).

19.4. METAL STRUCTURE: STEEL 18GA, 33KSI OR ALUMINUM 6063–T5 1/8” THICK MINIMUM

SIGNED: 10/09/2023

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| SHEET NO.         | DESCRIPTION          |
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MAGNOLIA WINDOW & DOOR  
1000 PYRATICH DR.  
BALDWIN, GA. 30511

400 VINYL SINGLE HUNG WINDOW  
NON–IMPACT 36” X 72”  
NOTES

DRAWN:  
N.G.

DWG NO.  
08–02628

REV  
A

SCALE NTS

DATE 2/19/15

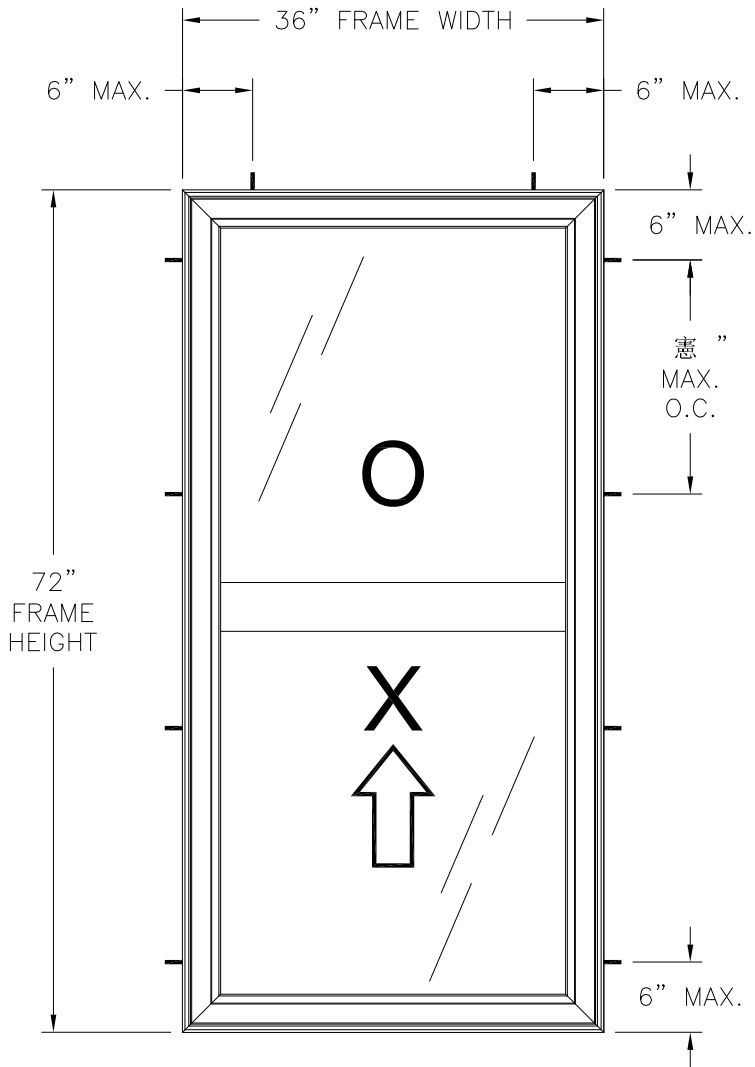
SHEET 1 OF 6

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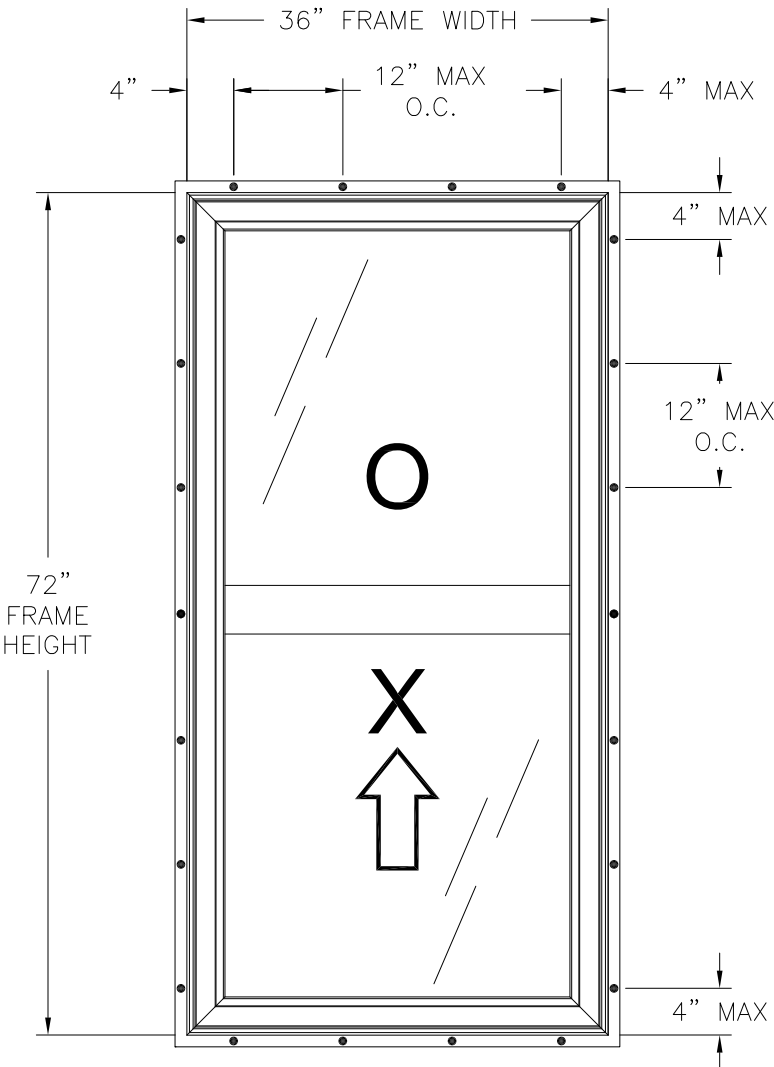


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400 VINYL SINGLE HUNG WINDOW  
EXTERIOR VIEW  
FRAME INSTALLATION



400 VINYL SINGLE HUNG WINDOW  
EXTERIOR VIEW  
FIN INSTALLATION

| DESIGN PRESSURE RATING | IMPACT RATING |
|------------------------|---------------|
| ±35.0PSF               | NONE          |

FOR OTHER SIZES SEE CHART #1, SHEET 2

Chart #1  
Design pressure rating (psf)

| Frame Height (in) | Frame width (in) |      |       |      |       |      |       |      |       |      |       |      |
|-------------------|------------------|------|-------|------|-------|------|-------|------|-------|------|-------|------|
|                   | 24.00            |      | 30.00 |      | 36.00 |      | 42.00 |      | 48.00 |      | 54.00 |      |
|                   | Pos              | Neg  | Pos   | Neg  | Pos   | Neg  | Pos   | Neg  | Pos   | Neg  | Pos   | Neg  |
| 24.0              | 35.0             | 52.5 | 35.0  | 52.5 | 35.0  | 52.5 | 35.0  | 43.7 | 29.1  | 29.1 | 20.3  | 20.3 |
| 30.0              | 35.0             | 52.5 | 35.0  | 52.5 | 35.0  | 52.5 | 35.0  | 35.7 | 23.6  | 23.6 | 16.4  | 16.4 |
| 36.0              | 35.0             | 52.5 | 35.0  | 52.5 | 35.0  | 49.6 | 30.4  | 30.4 | 20.0  | 20.0 | -     | -    |
| 42.0              | 35.0             | 52.5 | 35.0  | 52.5 | 35.0  | 44.2 | 26.8  | 26.8 | 17.5  | 17.5 | -     | -    |
| 48.0              | 35.0             | 52.5 | 35.0  | 52.5 | 35.0  | 40.5 | 24.2  | 24.2 | -     | -    | -     | -    |
| 54.0              | 35.0             | 52.5 | 35.0  | 52.5 | 35.0  | 37.9 | 22.4  | 22.4 | -     | -    | -     | -    |
| 60.0              | 35.0             | 52.5 | 35.0  | 50.4 | 35.0  | 36.3 | 21.0  | 21.0 | -     | -    | -     | -    |
| 66.0              | 35.0             | 52.5 | 35.0  | 45.8 | 35.0  | 35.3 | -     | -    | -     | -    | -     | -    |
| 72.0              | 35.0             | 52.5 | 35.0  | 42.0 | 35.0  | 35.0 | -     | -    | -     | -    | -     | -    |
| 78.0              | 35.0             | 48.5 | 35.0  | 38.8 | -     | -    | -     | -    | -     | -    | -     | -    |
| 84.0              | 35.0             | 45.0 | 35.0  | 36.0 | -     | -    | -     | -    | -     | -    | -     | -    |
| 90.0              | 35.0             | 42.0 | -     | -    | -     | -    | -     | -    | -     | -    | -     | -    |
| 96.0              | 35.0             | 39.4 | -     | -    | -     | -    | -     | -    | -     | -    | -     | -    |
| 102.0             | 35.0             | 37.1 | -     | -    | -     | -    | -     | -    | -     | -    | -     | -    |
| 108.0             | 35.0             | 35.0 | -     | -    | -     | -    | -     | -    | -     | -    | -     | -    |

| HARDWARE SCHEDULE |                                                       |
|-------------------|-------------------------------------------------------|
| A.                | (2) BALANCE, B&T AT EACH SIDE OF SASH                 |
| B.                | (2) TILT LATCH ON EACH SIDE OF MEETING RAIL           |
| C.                | (2) KEEPER SH400 (2900-501) 8" FROM EACH SIDE OF SASH |
| D.                | (2) LOCK SH400 (2491) 8" FROM EACH SIDE OF SASH       |
| E.                | (2) PIVOT BAR ON EACH SIDE OF MEETING RAIL            |
| F.                | ALUMINUM REINFORCEMENT (T-11974C) AT MEETING RAIL     |
| G.                | ALUMINUM REINFORCEMENT (T-11820) AT LOCK RAIL         |
| H.                | ALUMINUM REINFORCEMENT (RE0001) AT SASH STILES        |

- NOTES:
- SASH SIZE: 33 3/16" X 35"
  - D.L.O.: 31 1/4" X 32 7/16"
  - (2) 1/4" X 1/8" WEEP SLOT 2 1/2" FROM END AT BOTTOM RAIL.

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ELEVATIONS

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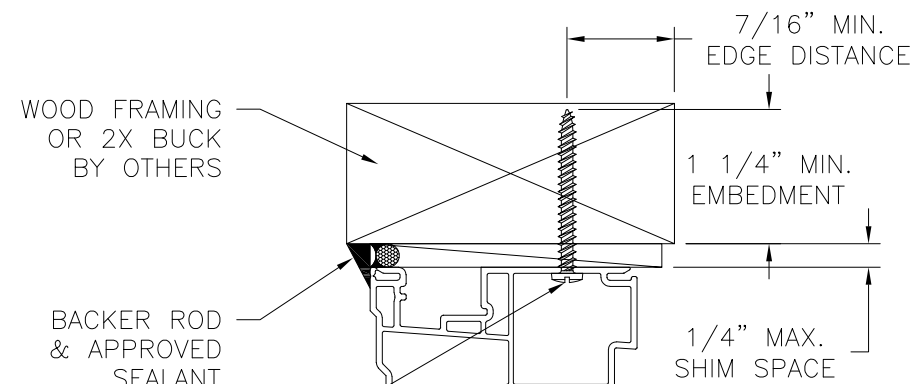
SHEET 2 OF 6

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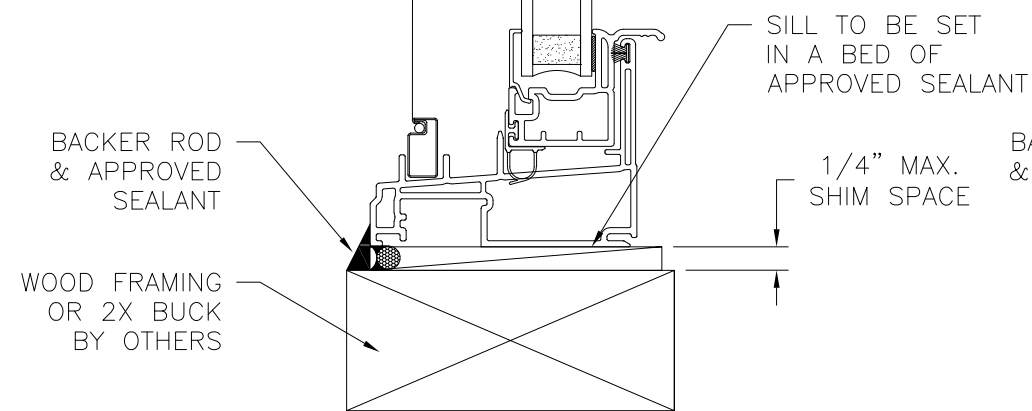


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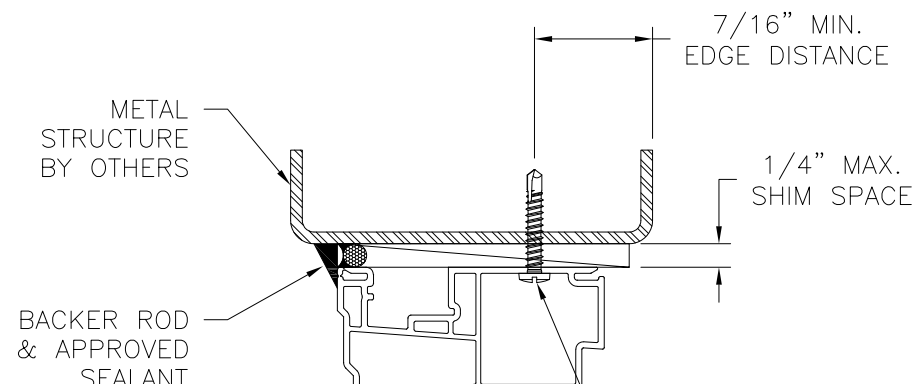


EXTERIOR

INTERIOR

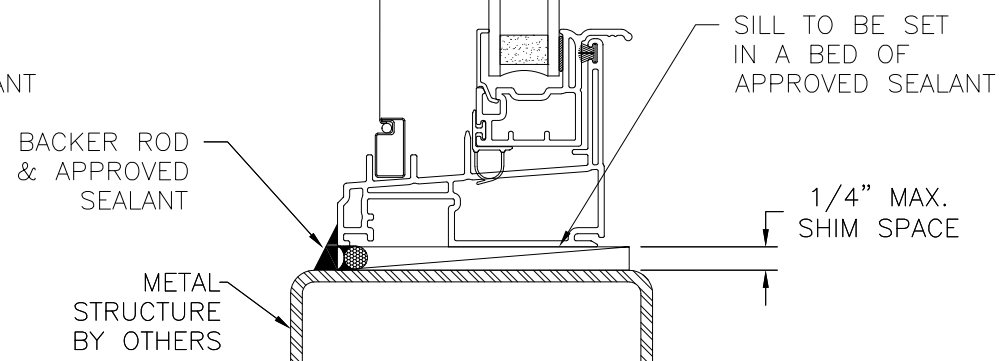


**VERTICAL CROSS SECTION**  
WOOD FRAMING OR 2X BUCK INSTALLATION



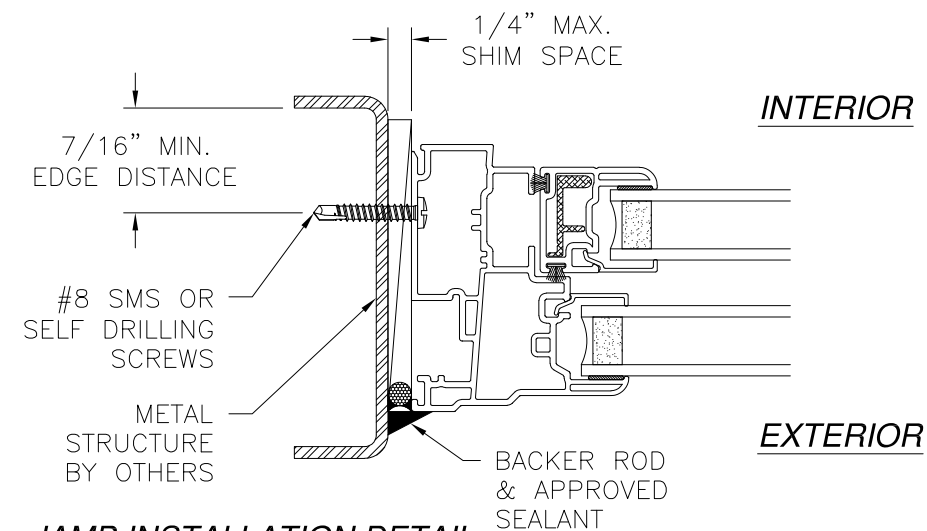
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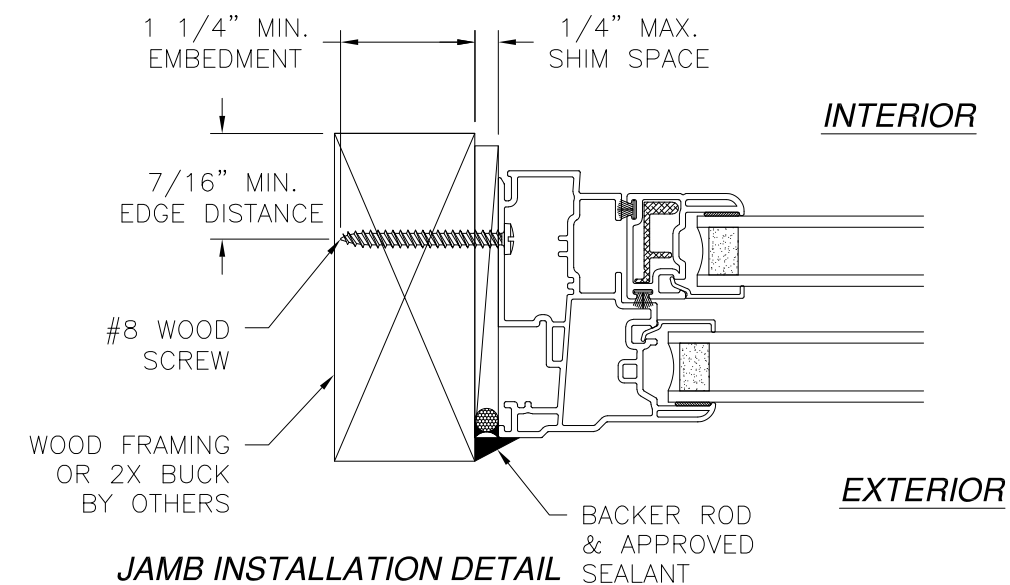


**VERTICAL CROSS SECTION**  
METAL STRUCTURE INSTALLATION

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**JAMB INSTALLATION DETAIL**  
METAL STRUCTURE INSTALLATION

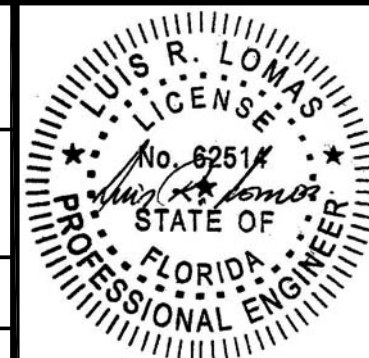


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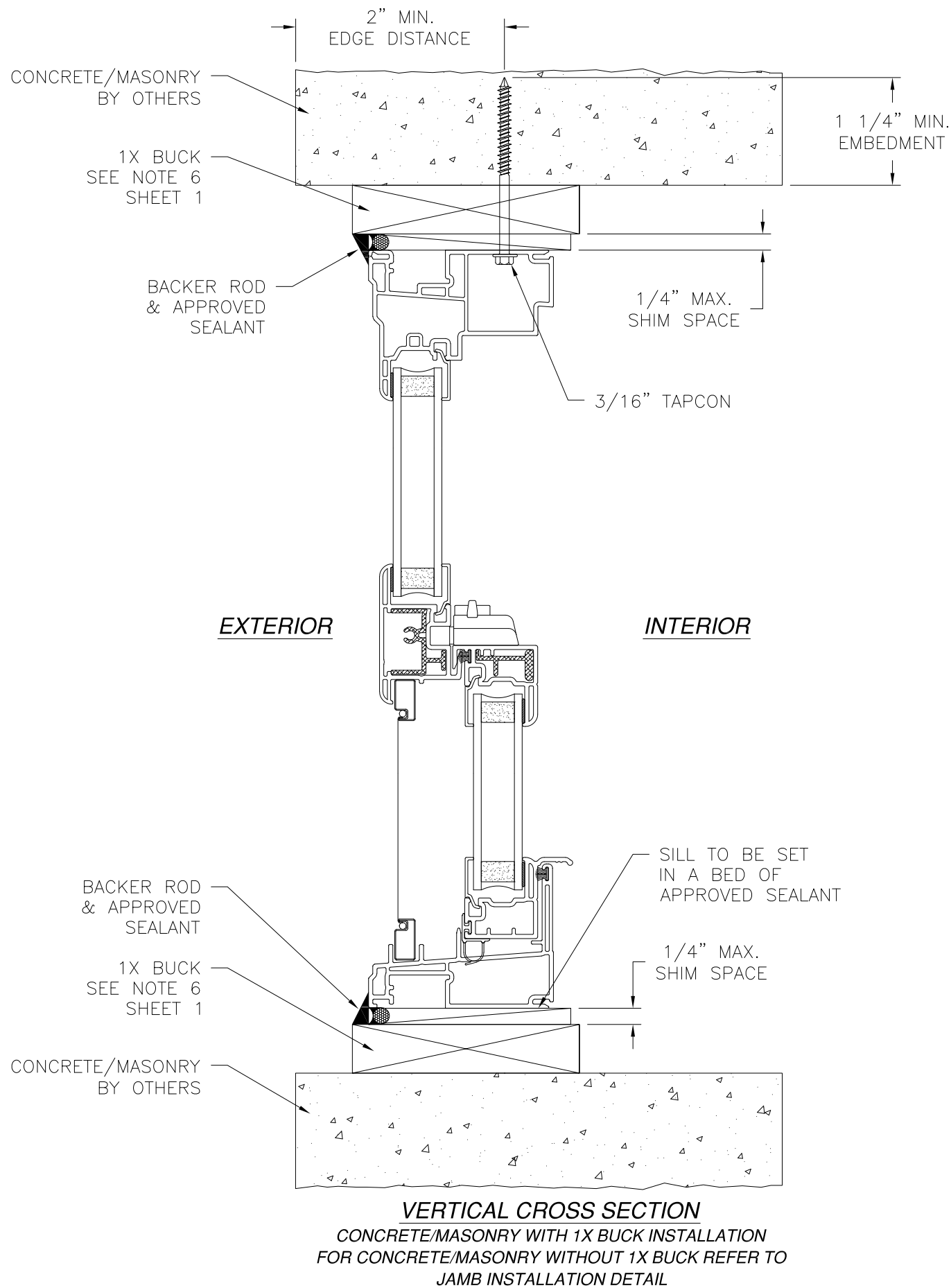
- NOTES:
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
  2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

|                                                                                                   |                     |                 |
|---------------------------------------------------------------------------------------------------|---------------------|-----------------|
| MAGNOLIA WINDOW & DOOR<br>1000 PYRATICH DR.<br>BALDWIN, GA. 30511                                 |                     |                 |
| 400 VINYL SINGLE HUNG WINDOW<br>NON-IMPACT 36" X 72"<br>INSTALLATION DETAILS                      |                     |                 |
| DRAWN:<br>N.G.                                                                                    | DWG NO.<br>08-02628 | REV<br>A        |
| SCALE<br>NTS                                                                                      | DATE<br>2/19/15     | SHEET<br>3 OF 6 |
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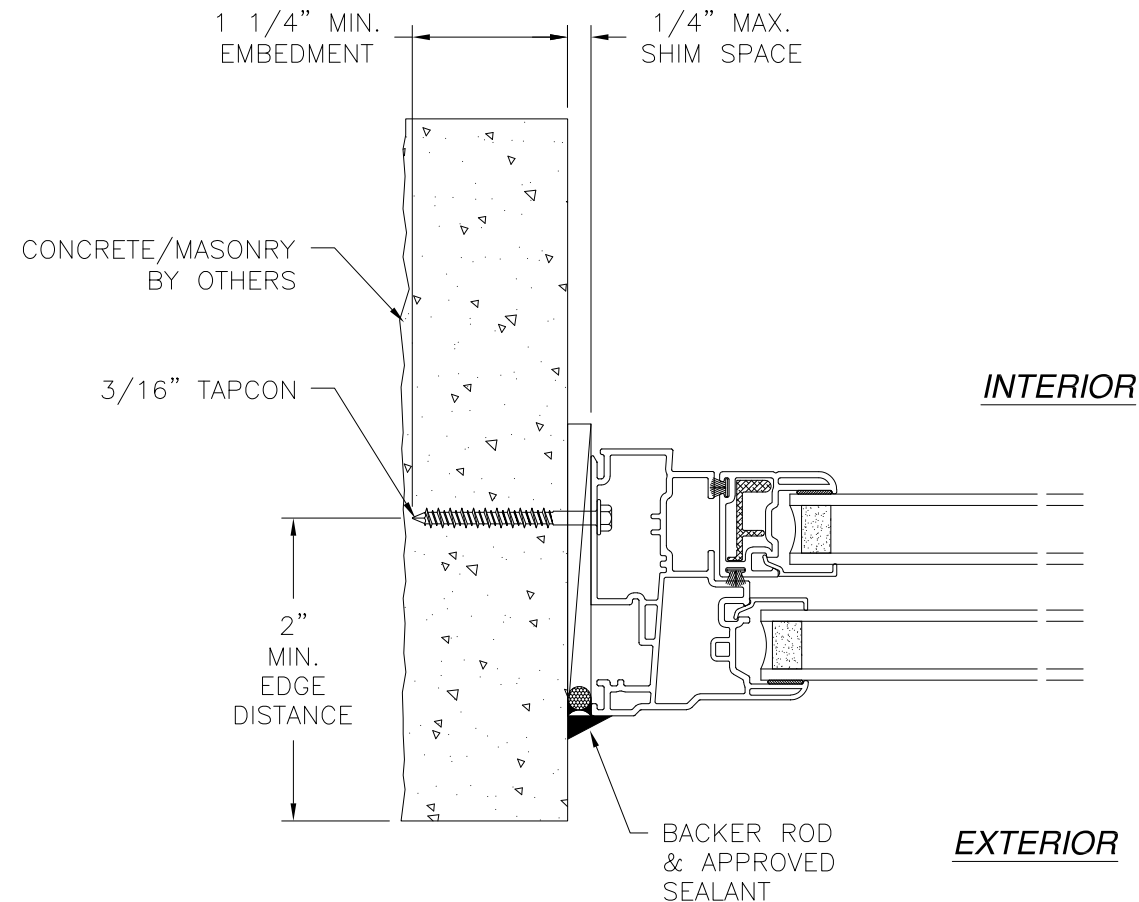
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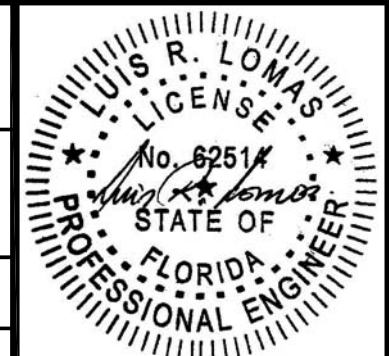
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|                                                                                                   |                     |                 |
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APPROVED SEALANT BEHIND FIN

#8 WOOD SCREW

7/16" MIN EDGE DISTANCE

1 1/4" MIN. EMBEDMENT

WOOD FRAMING BY OTHERS

1/4" MAX. SHIM SPACE

EXTERIOR

INTERIOR

7/16" MIN EDGE DISTANCE

#8 WOOD SCREW

APPROVED SEALANT BEHIND FIN

1 1/4" MIN. EMBEDMENT

WOOD FRAMING BY OTHERS

1/4" MAX SHIM SPACE

**VERTICAL CROSS SECTION**  
WOOD FRAMING OR 2X BUCK INSTALLATION

WOOD FRAMING BY OTHERS

#8 WOOD SCREW

1 1/4" MIN. EMBEDMENT

APPROVED SEALANT BEHIND FIN

7/16" MIN EDGE DISTANCE

1/4" MAX SHIM SPACE

**INTERIOR**

**EXTERIOR**

**JAMB INSTALLATION DETAIL**  
WOOD FRAMING OR 2X BUCK INSTALLATION

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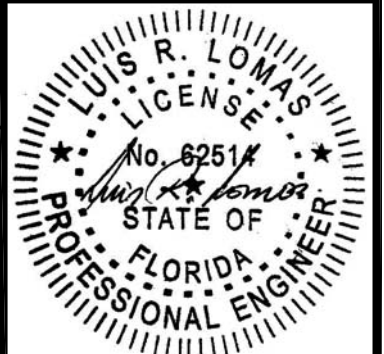
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NON-IMPACT 36" X 72"  
INSTALLATION DETAILS

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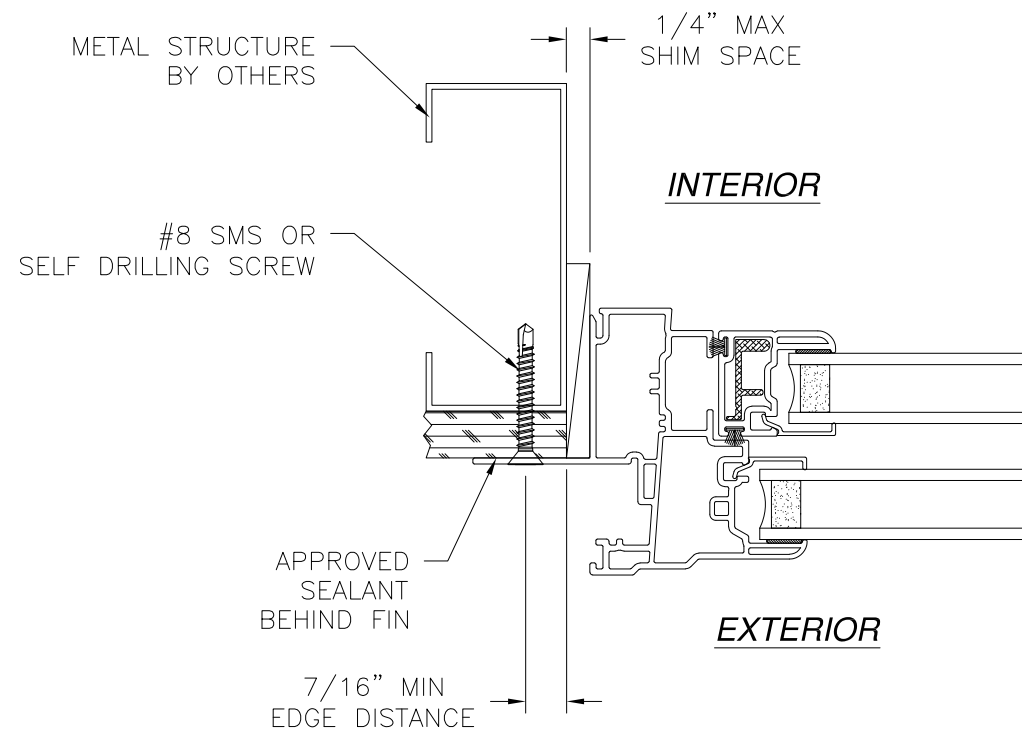
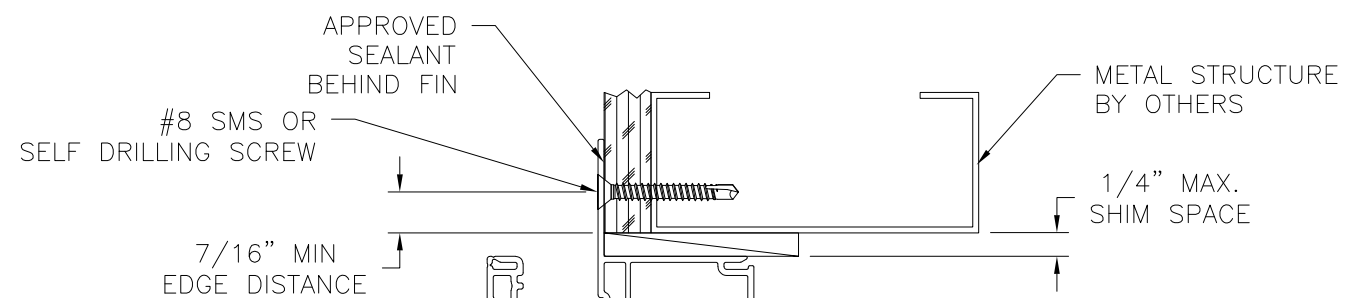
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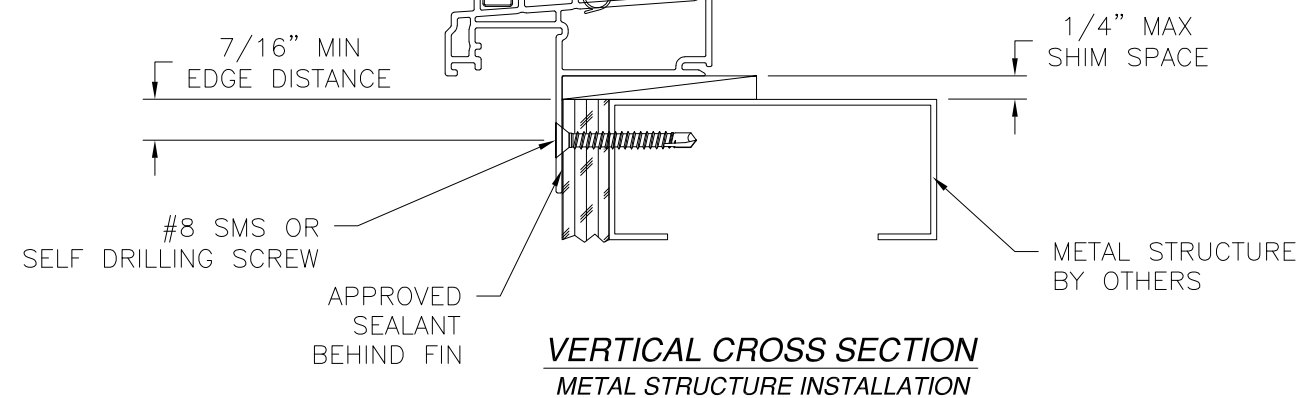
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**JAMB INSTALLATION DETAIL**  
METAL STRUCTURE INSTALLATION



**VERTICAL CROSS SECTION**  
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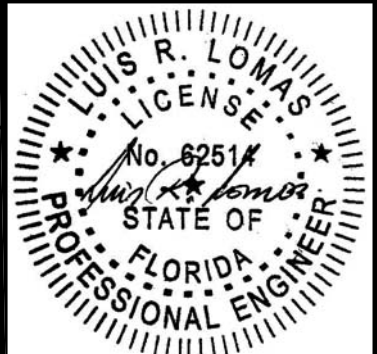
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