

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED RATING	04/20/16	R.L.

NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. 1X BUCK OVER MASONRY/CONCRETE IS OPTIONAL.
4. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1–1/2” WINDOW UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER’S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
5. WHERE WOOD BUCK THICKNESS IS 1–1/2” OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. WINDOW UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER’S PUBLISHED INSTALLATION INSTRUCTIONS.
6. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
7. BUCKS SHALL EXTEND BEYOND WINDOW INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
8. FOR FIN INSTALLATION SHIM AS NEEDED. FOR FRAME INSTALLATION SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16” OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4”.
9. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
10. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
11. FRAME MATERIAL: EXTRUDED RIGID PVC.
12. UNITS MUST BE GLAZED PER ASTM E1300–04, SEE SHEET 2 FOR GLASS DETAILS.
13. APPROVED IMPACT PROTECTIVE SYSTEM IS NOT REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS, UP TO WIND ZONE 3.
14. FOR ANCHORING THROUGH FIN INTO WOOD FRAMING OR 2X BUCK USE #6 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4” MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
15. FOR ANCHORING THROUGH FRAME INTO WOOD FRAMING OR 2X BUCK USE #12 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4” MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
16. FOR ANCHORING THROUGH FRAME INTO MASONRY/CONCRETE USE 1/4” TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4” MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2 1/2” MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
17. FOR ANCHORING THROUGH FRAME INTO METAL STRUCTURE USE #12 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
18. ALL FASTENERS TO BE CORROSION RESISTANT.
19. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER’S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:

A. WOOD: MINIMUM SPECIFIC GRAVITY OF G=0.42

B. CONCRETE: MINIMUM COMPRESSIVE STRENGTH OF 2,000 PSI.

C. MASONRY: HOLLOW/FILLED BLOCK PER ASTM C90 WITH Fm=2,000PSI MINIMUM.

D. METAL STRUCTURE: STEEL 18GA (.048”) FY=33KSI/FU=52KSI OR ALUMINUM 6063–T5 FU=30KSI .048” THICK MINIMUM.

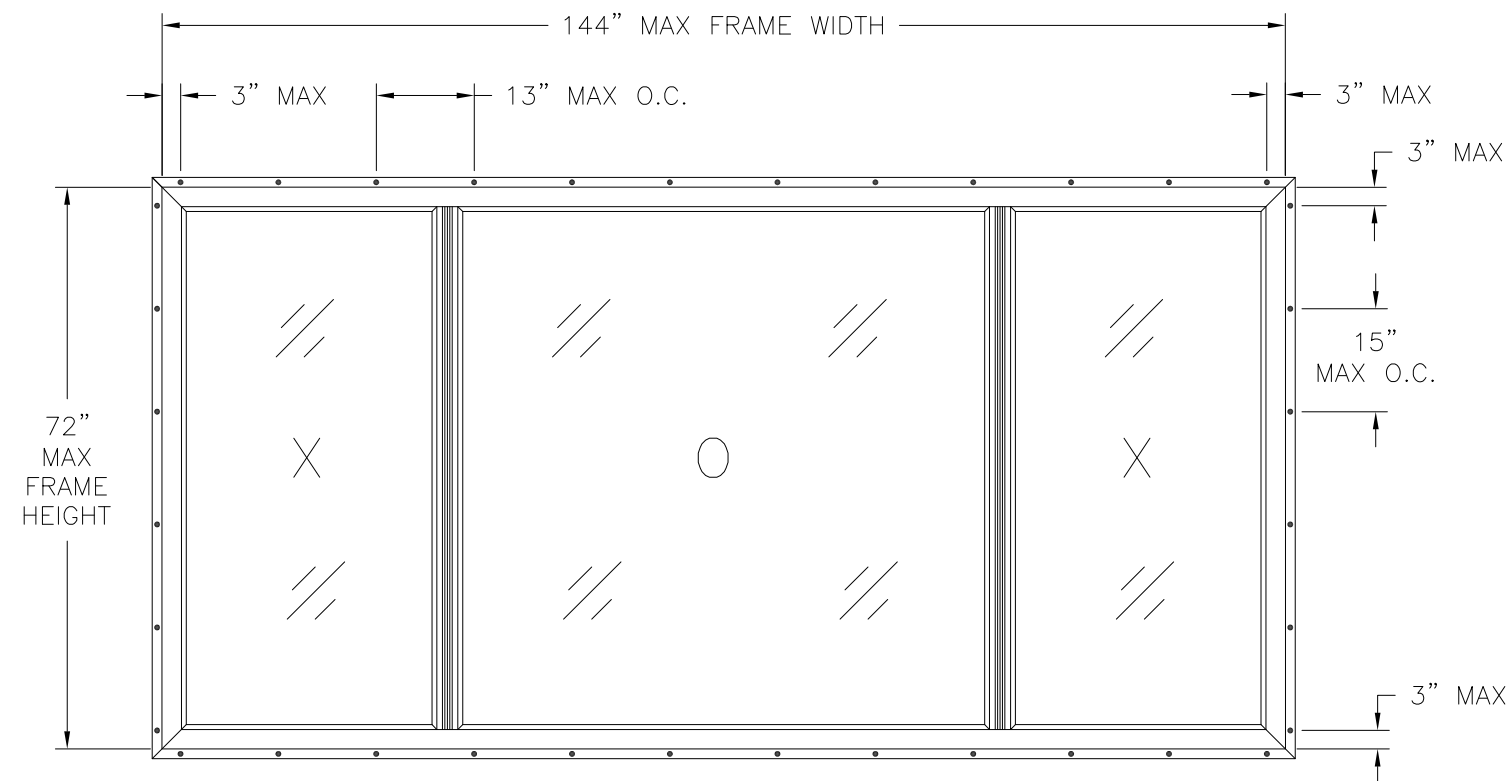
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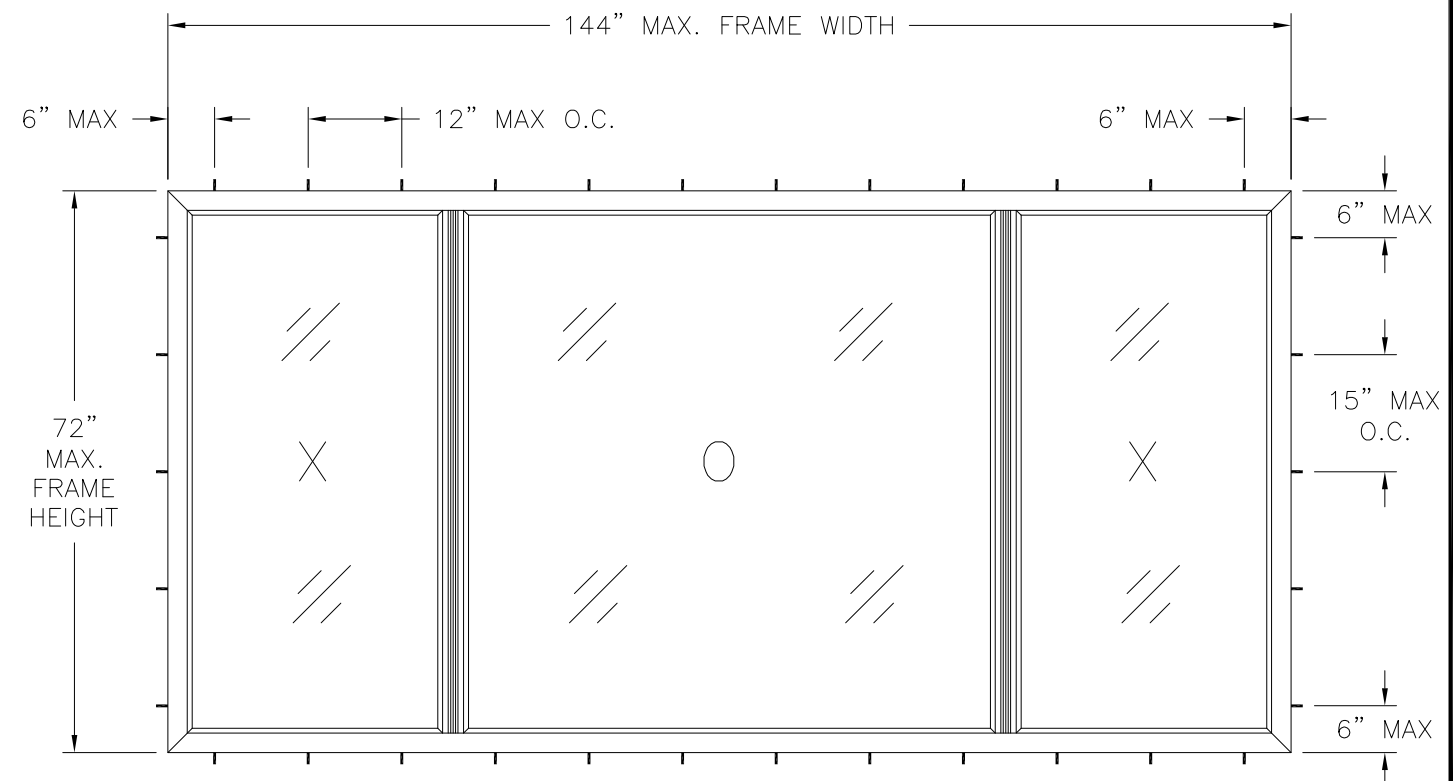
VIWINCO INC. P.O. BOX 499 MORGANTOWN, PA 19543		
CAMBRIDGE CX/CXPX/CX MULLED CASEMENT COMBINATION ASSEMBLY 144” X 72” NOTES		
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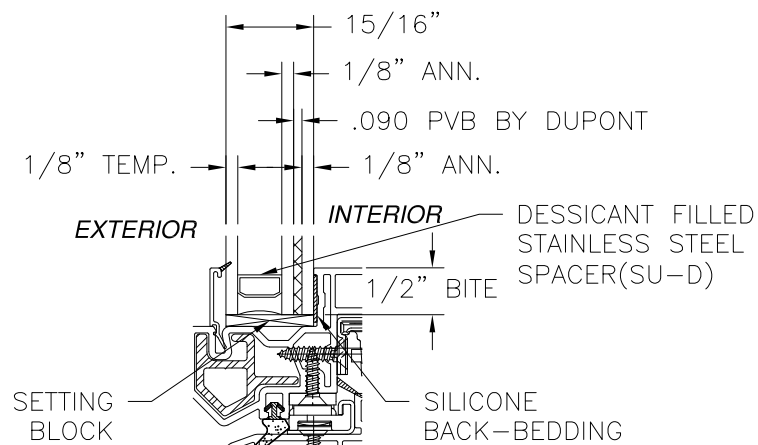
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CAMBRIDGE CX/CXPX/CX MULLED CASEMENT COMBINATION ASSEMBLY
EXTERIOR VIEW
FIN INSTALLATION



CAMBRIDGE CX/CXPX/CX MULLED CASEMENT COMBINATION ASSEMBLY
EXTERIOR VIEW
FRAME INSTALLATION



GLAZING DETAIL

DESIGN PRESSURE RATING	IMPACT RATING
±50.0PSF	LARGE AND SMALL MISSILE IMPACT

MISSILE LEVEL D, WIND ZONE 3

NOTES:

1. MAX SASH SIZE: 34 3/8" X 69"
2. MAX D.L.O. SIZE: 68" X 65 1/2"
3. (6) 1/4" DIAMETER WEEPHOLE AT OPERABLE AND FIXED VENT BOTTOM RAILS, 3" FROM EACH END.
4. (6) 1/4" DIAMETER WEEPHOLE AT OPERABLE AND FIXED VENT BOTTOM RAILS, 3" FROM EACH END.

HARDWARE SCHEDULE

A.	(2) ROTO CRANK OPERATOR AT SILL, 11" FROM EACH JAMB
B.	(2) MULTI-POINT LOCK ONE AT EACH INTERMEDIATE FRAME JAMB
C.	(2 PER OPERABLE VENT) DOUBLE BAR HINGE AT OPERABLE VENT TOP AND BOTTOM RAILS AT HINGE STILE
D.	(2 PER OPERABLE VENT) SNUBBER AT OPERABLE VENT HINGE STILE, 24" FROM EACH END WITH MATE OPPOSITE ON JAMB
E.	EXTRUDED ALUMINUM REINFORCEMENT (10300091) AT CASEMENT STILES
F.	EXTRUDED ALUMINUM REINFORCEMENT (4220) AT CASEMENT STILES AND RAILS
G.	EXTRUDED ALUMINUM REINFORCEMENT (12737-S) AT CASEMENT SILL AND LOCK JAMBS
H.	EXTRUDED ALUMINUM REINFORCEMENT (10202004) AT HEAD AND SILL
I.	EXTRUDED ALUMINUM REINFORCEMENT (59928) AT INTERMEDIATE FRAME JAMBS

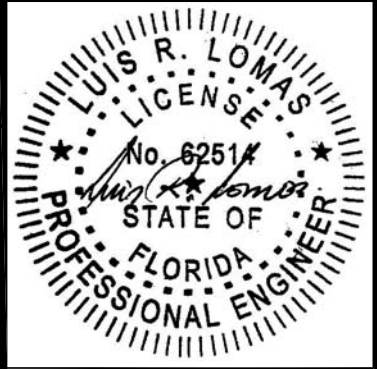
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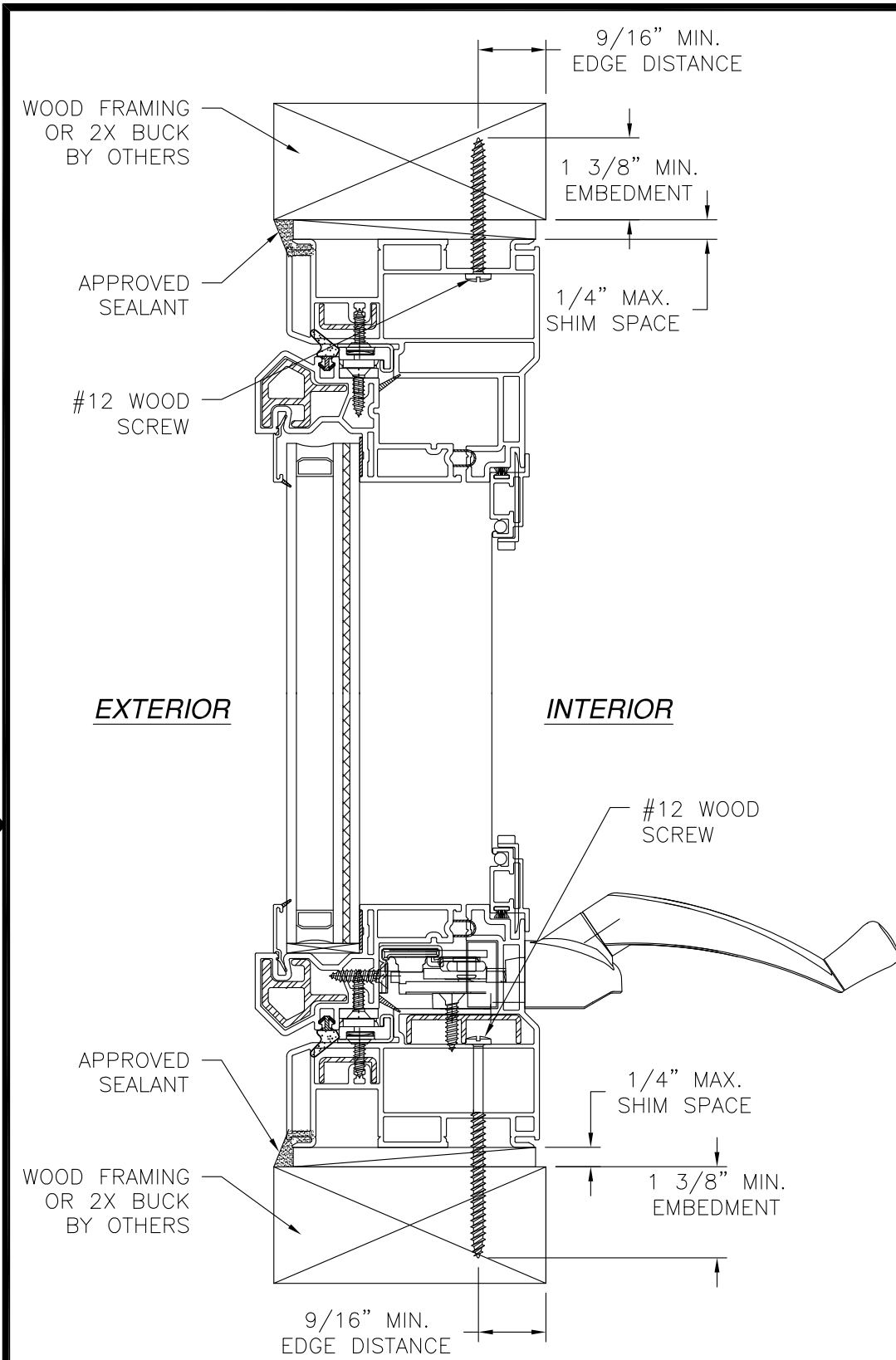
P.O. BOX 499
MORGANTOWN, PA 19543

CAMBRIDGE CX/CXPX/CX MULLED CASEMENT
COMBINATION ASSEMBLY 144" X 72"
ELEVATIONS

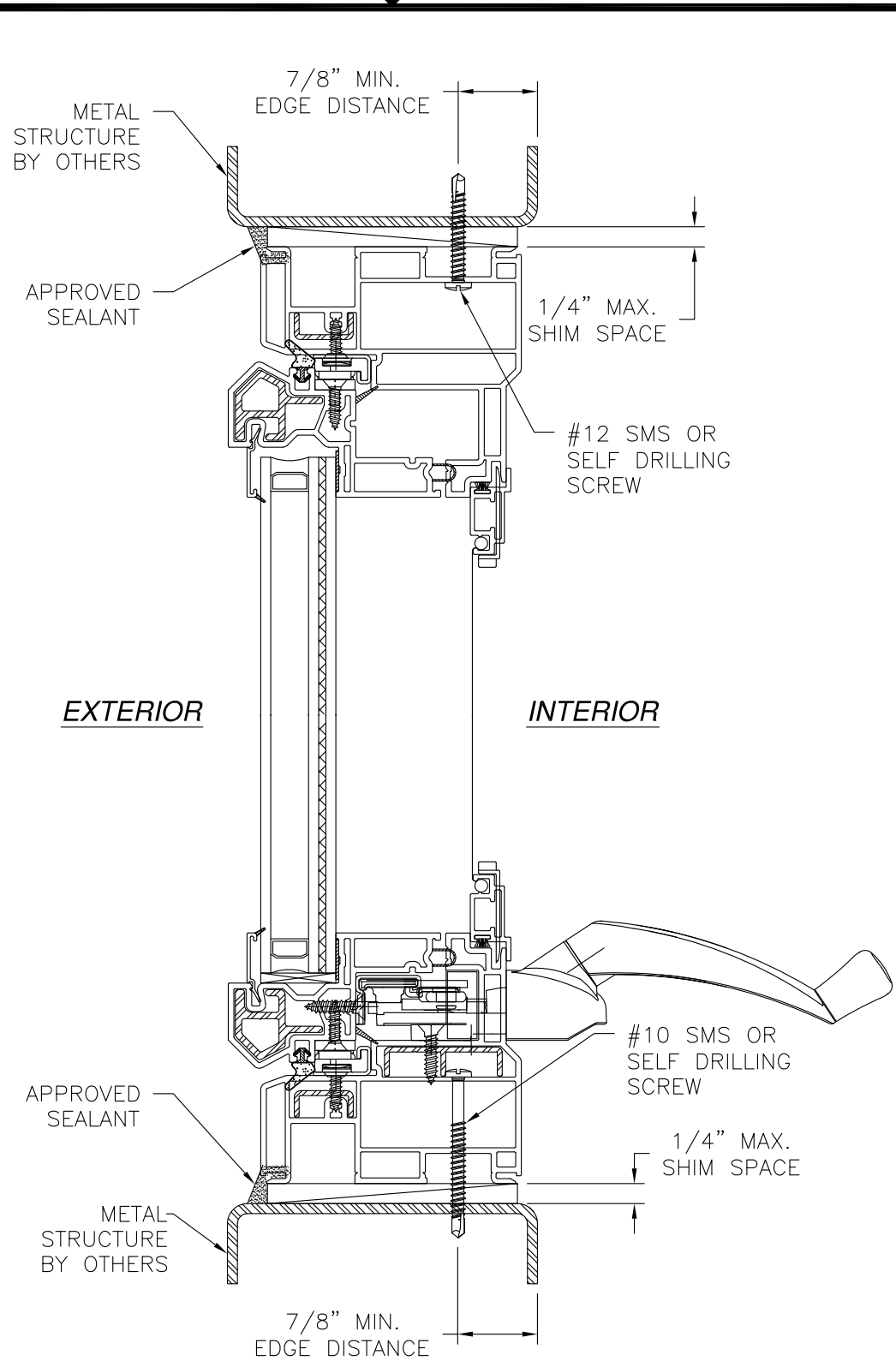
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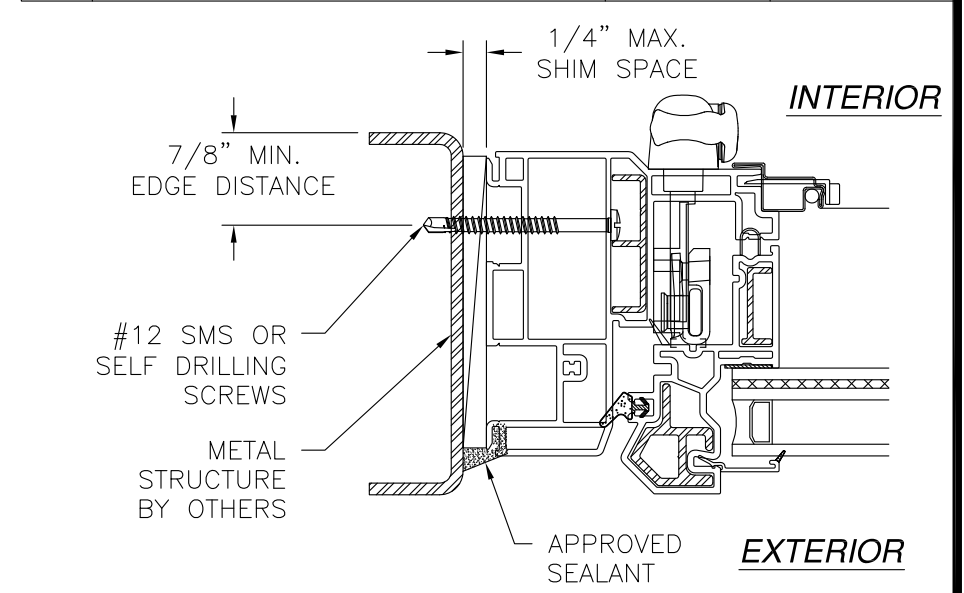
VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION



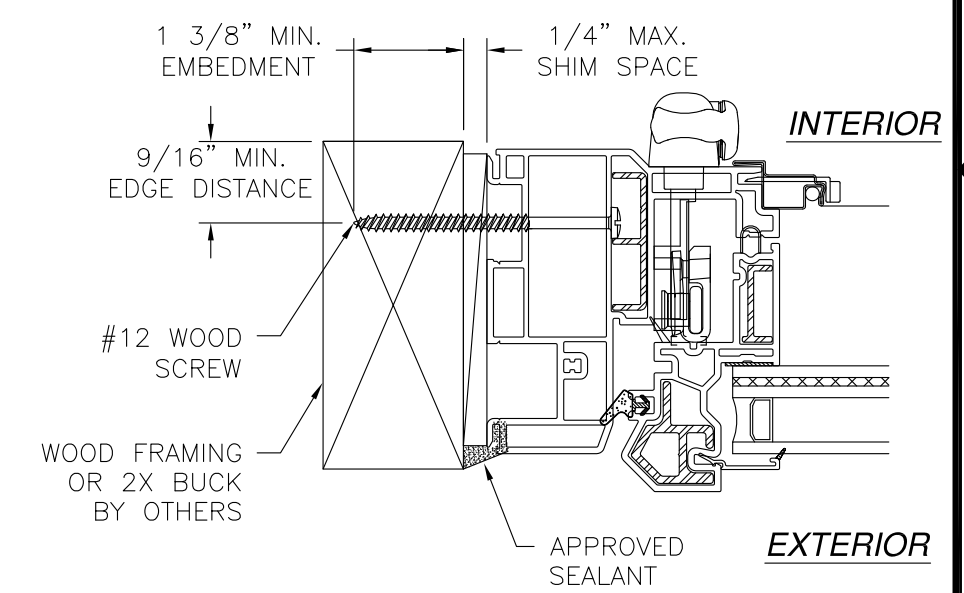
VERTICAL CROSS SECTION
METAL STRUCTURE INSTALLATION

- NOTES:
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

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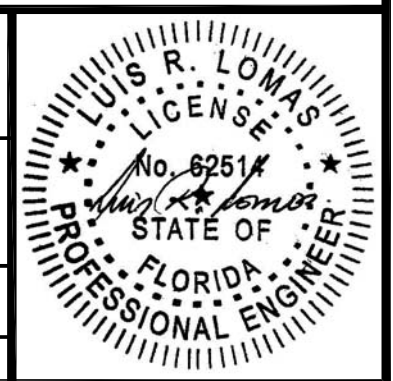
JAMB INSTALLATION DETAIL
METAL STRUCTURE INSTALLATION

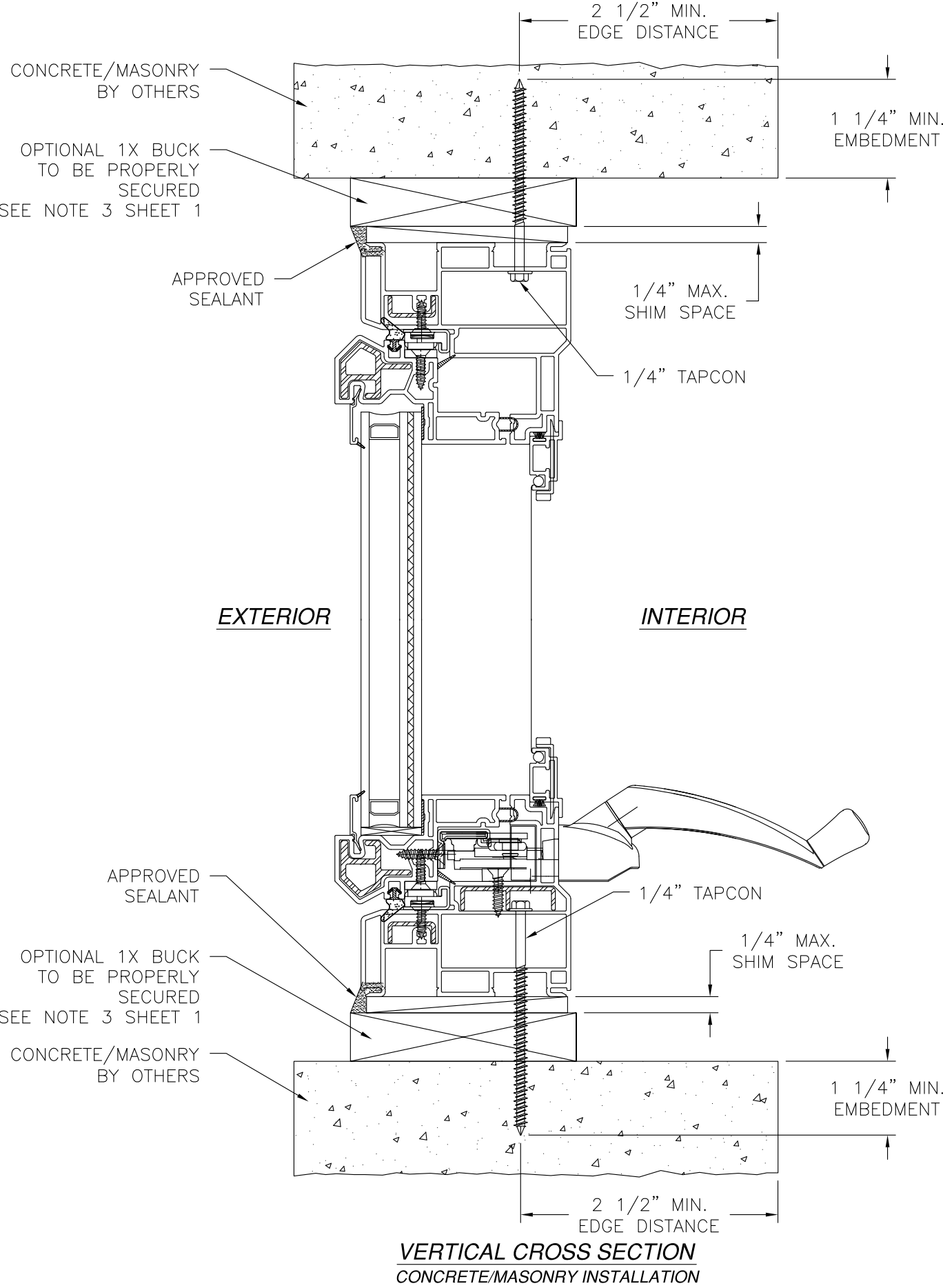


JAMB INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION

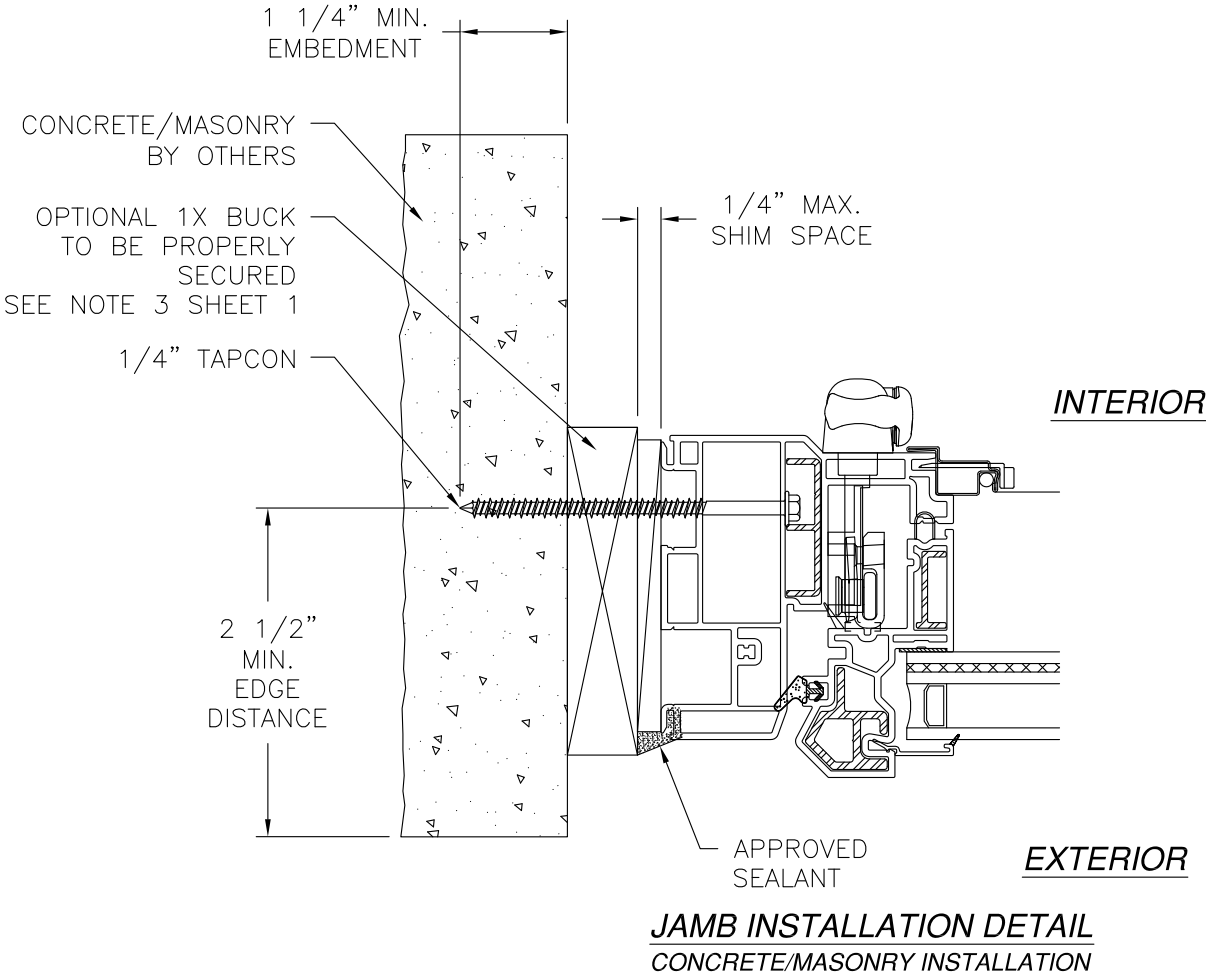
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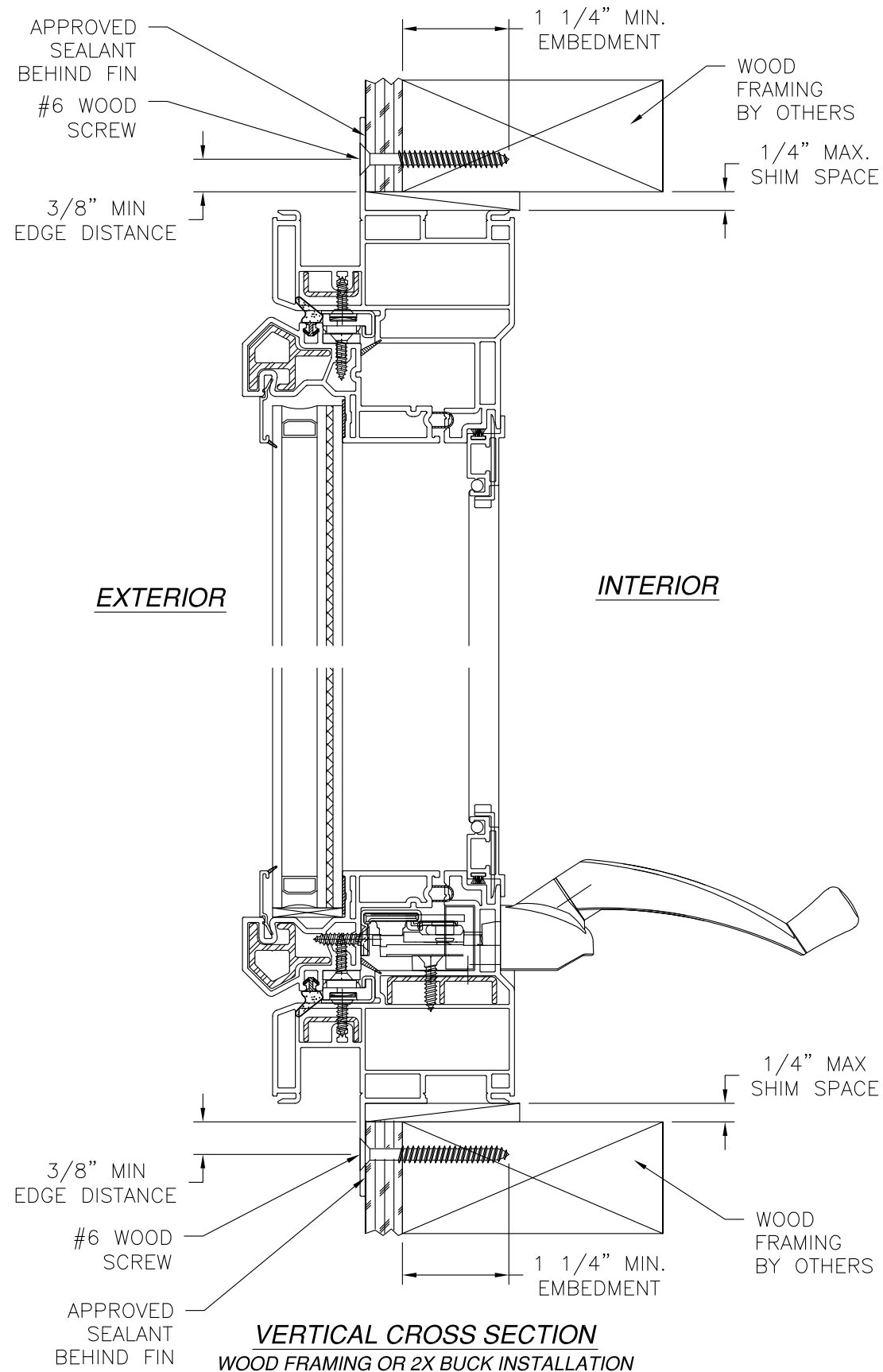


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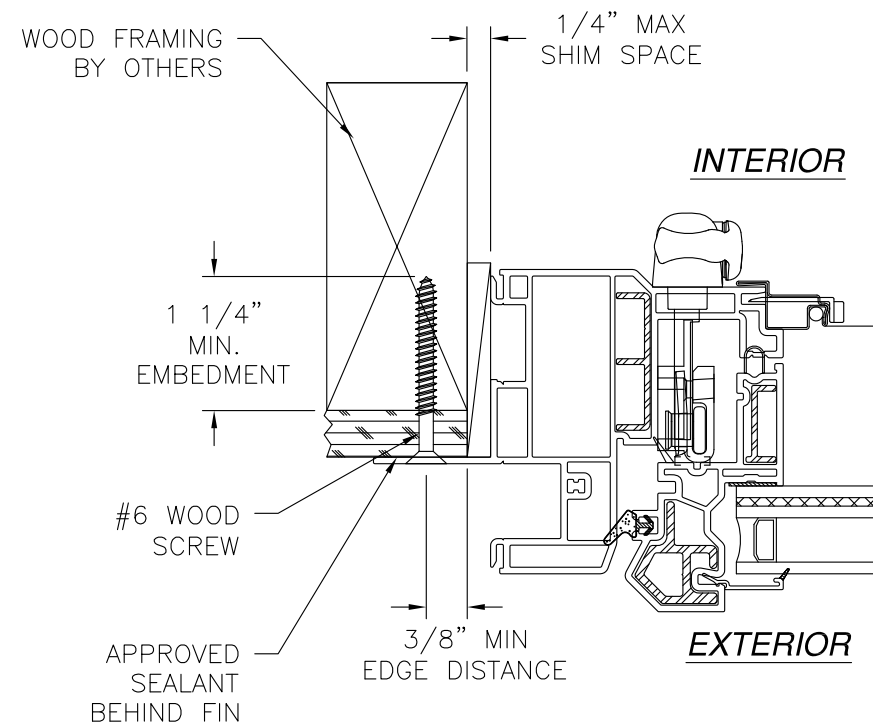
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VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION



JAMB INSTALLATION DETAIL
WOOD FRAMING OR 2X BUCK INSTALLATION

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