

| REVISIONS |             |      |          |
|-----------|-------------|------|----------|
| REV       | DESCRIPTION | DATE | APPROVED |

NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. 1X BUCK OVER MASONRY/CONCRETE IS OPTIONAL.
4. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1-1/2" WINDOW UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
5. WHERE WOOD BUCK THICKNESS IS 1-1/2" OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. WINDOW UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS.
6. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
7. BUCKS SHALL EXTEND BEYOND WINDOW INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
8. SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
9. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
10. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
11. FRAME MATERIAL: EXTRUDED RIGID PVC.
12. UNITS MUST BE GLAZED PER ASTM E1300-04.
13. APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.
14. FOR ANCHORING INTO WOOD FRAMING OR 2X BUCK USE #8 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
15. FOR ANCHORING INTO MASONRY/CONCRETE USE 3/16" TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2 1/2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.

16. FOR ANCHORING INTO METAL STRUCTURE USE #8 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
17. ALL FASTENERS TO BE CORROSION RESISTANT.
18. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:

A. WOOD – MINIMUM SPECIFIC GRAVITY OF G=0.42

B. CONCRETE – MINIMUM COMPRESSIVE STRENGTH OF 3,192 PSI.

C. MASONRY – STRENGTH CONFORMANCE TO ASTM C-90, GRADE N, TYPE 1 (OR GREATER).

D. METAL STRUCTURE: STEEL 18GA, 33KSI OR ALUMINUM 6063-T5 1/8" THICK MINIMUM

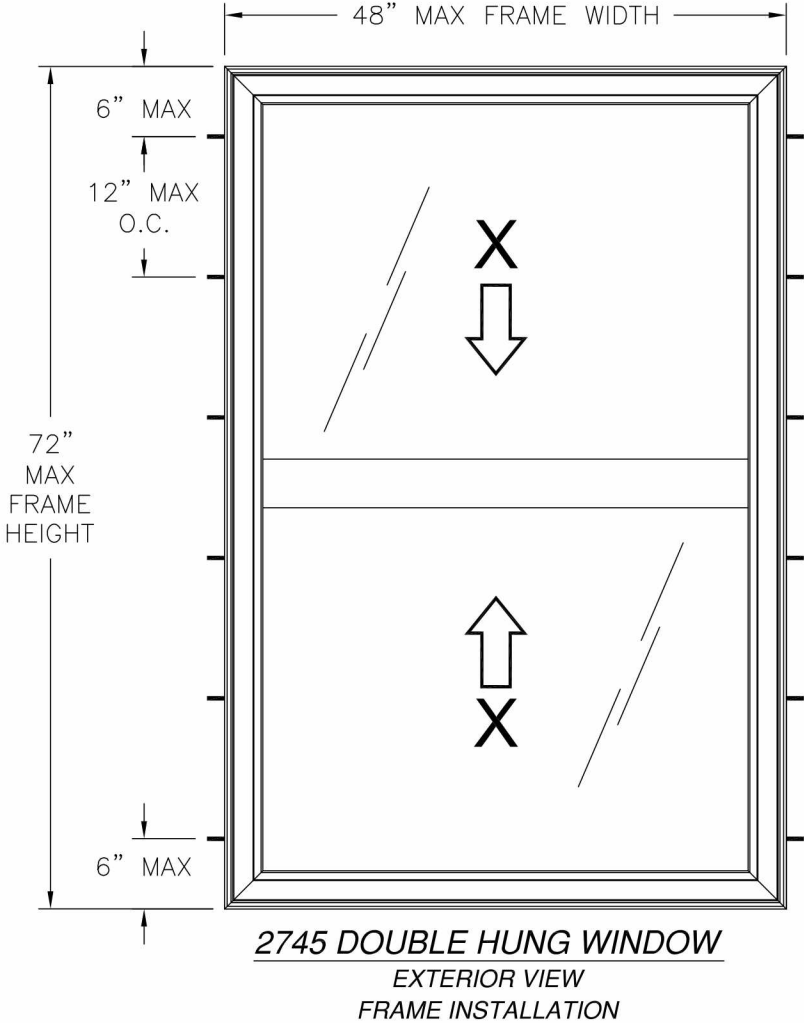
SIGNED: 05/08/2015

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| SHEET NO.         | DESCRIPTION          |
| 1                 | NOTES AND ELEVATION  |
| 2                 | ELEVATION            |
| 3 – 4             | INSTALLATION DETAILS |

|                                                                       |                     |                 |
|-----------------------------------------------------------------------|---------------------|-----------------|
| WINDOW MART<br>5760 ALBERT PIKE PO BOX 570<br>ROYAL, AR 71968         |                     |                 |
| 2745 DOUBLE HUNG WINDOW – REINFORCED<br>48" X 72" NON IMPACT<br>NOTES |                     |                 |
| DRAWN:<br>N.G.                                                        | DWG NO.<br>08-02474 | REV<br>—        |
| SCALE<br>NTS                                                          | DATE<br>05/07/15    | SHEET<br>1 OF 4 |



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- NOTES:
- (2) 3/16" DIAMETER WEEP HOLE AT EACH END OF SILL SCREEN TRACK
  - (4) 3/8" X 3/16" WEEPSLOTE ONE AT EACH END OF BOTTOM RAIL
  - MAXIMUM SASH SIZE: 44 3/8" X 35 1/2"
  - MAXIMUM D.L.O.: 41 3/4" X 32 9/16"

| DESIGN PRESSURE RATING | IMPACT RATING |
|------------------------|---------------|
| $\pm 35.0$ PSF         | NONE          |

| HARDWARE SCHEDULE |                                                                          |
|-------------------|--------------------------------------------------------------------------|
| A.                | (2) METAL CAM LOCK WITH KEEPER 10" FROM EACH END AT MEETING RAIL         |
| B.                | (4) PLASTIC FLUSH MOUNT TILT LATCH AT EACH END OF LOCK RAIL AND TOP RAIL |
| C.                | (4) METAL PIVOT BAR ONE AT EACH END OF BOTTOM RAIL AND KEEPER RAIL       |
| D.                | (4) CONSTANT FORCE BALANCE WITH TILT LOCKING SHOE TWO PER JAMB           |
| E.                | FIBERGLASS REINFORCEMENT (10000660) AT EXTERIOR MEETING RAIL             |
| F.                | FIBERGLASS REINFORCEMENT (10000662) AT LOCK RAIL AND BOTTOM RAIL         |

WINDOW MART

5760 ALBERT PIKE PO BOX 570  
ROYAL, AR 71968

2745 DOUBLE HUNG WINDOW – REINFORCED

48" X 72" NON IMPACT

NOTES AND ELEVATION

DRAWN:  
N.G.

DWG NO.  
08-02474

REV  
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SCALE NTS

DATE 05/07/15

SHEET 2 OF 4

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LUIS R. LOMAS

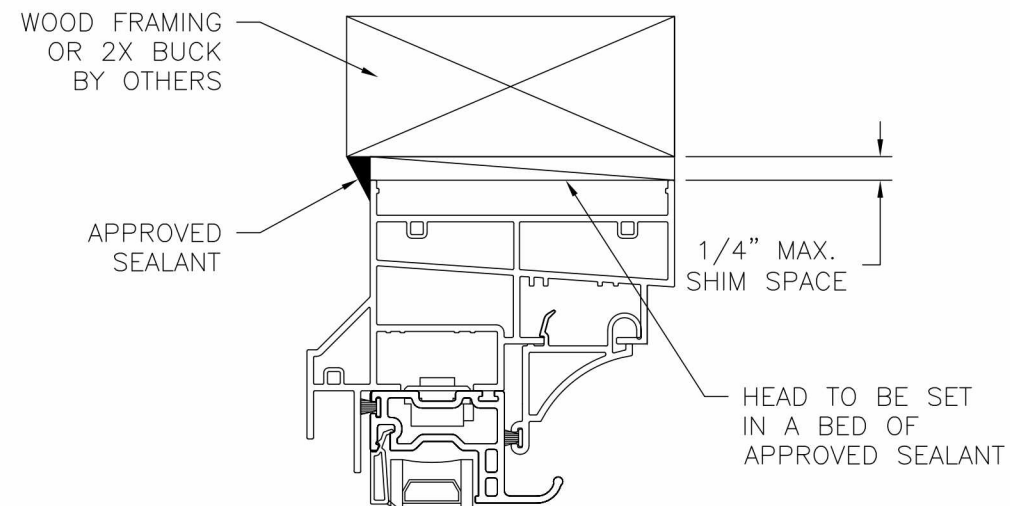
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No. 62514

STATE OF

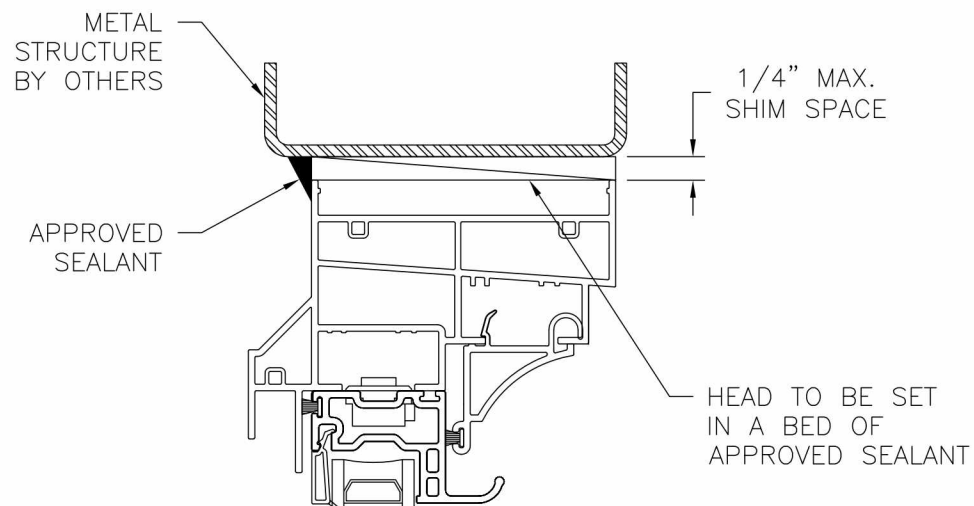
FLORIDA

PROFESSIONAL ENGINEER



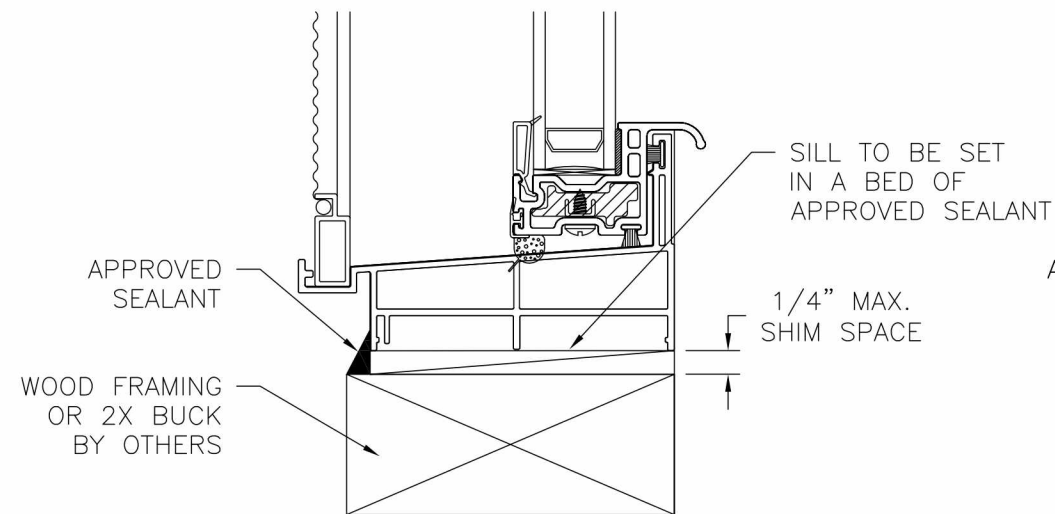
EXTERIOR

INTERIOR

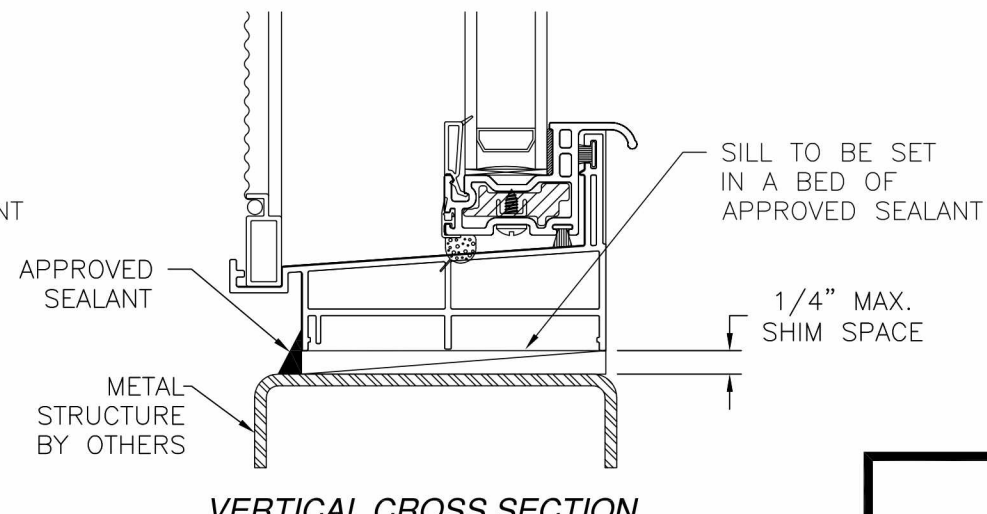


EXTERIOR

INTERIOR



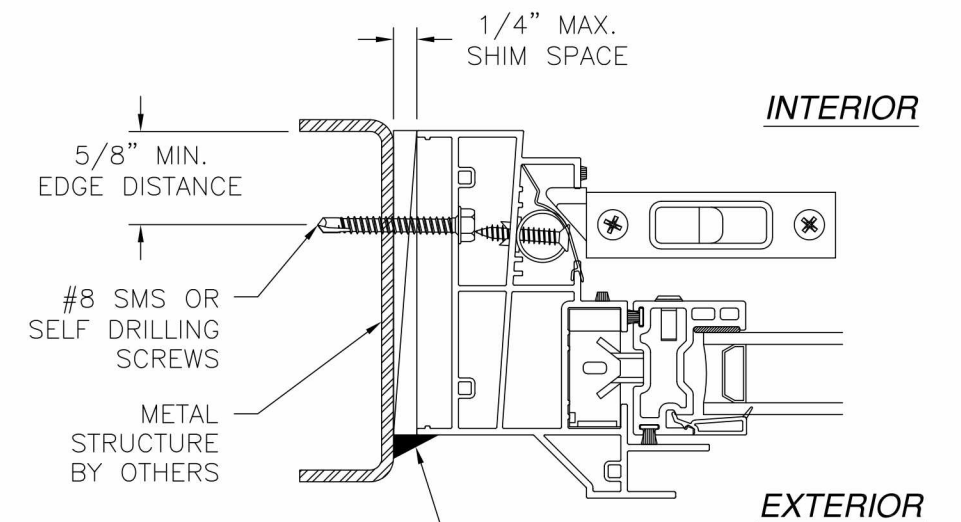
**VERTICAL CROSS SECTION**  
WOOD FRAMING OR 2X BUCK INSTALLATION



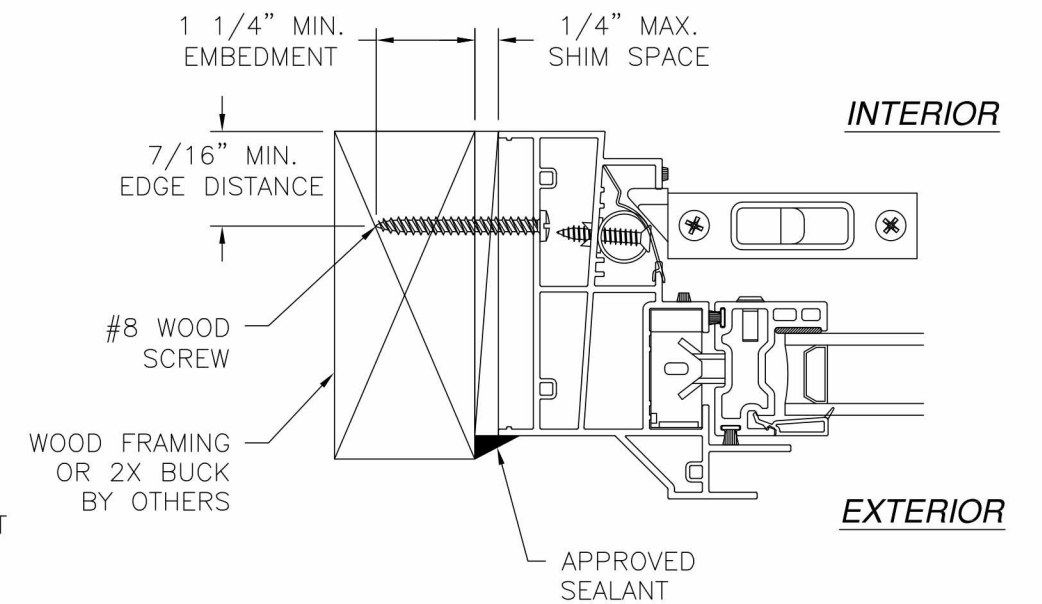
**VERTICAL CROSS SECTION**  
METAL STRUCTURE INSTALLATION

- NOTES:
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
  2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

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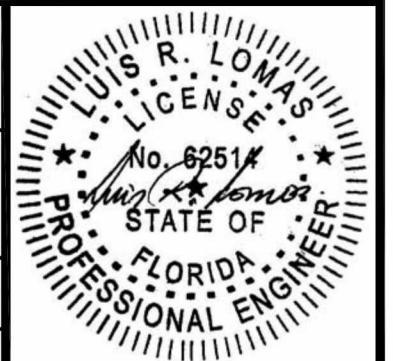
**JAMB INSTALLATION DETAIL**  
METAL STRUCTURE INSTALLATION

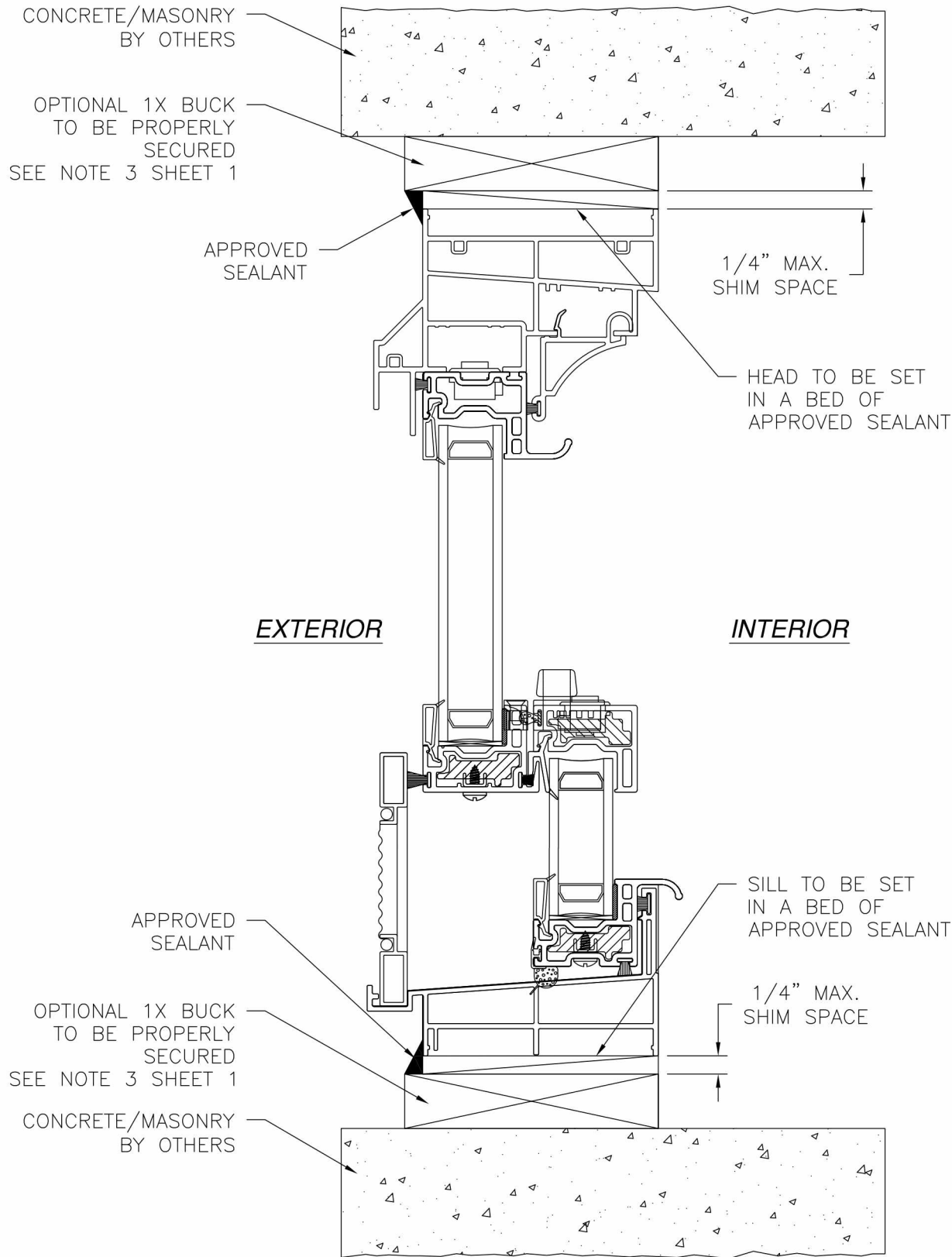


**JAMB INSTALLATION DETAIL**  
WOOD FRAMING OR 2X BUCK INSTALLATION

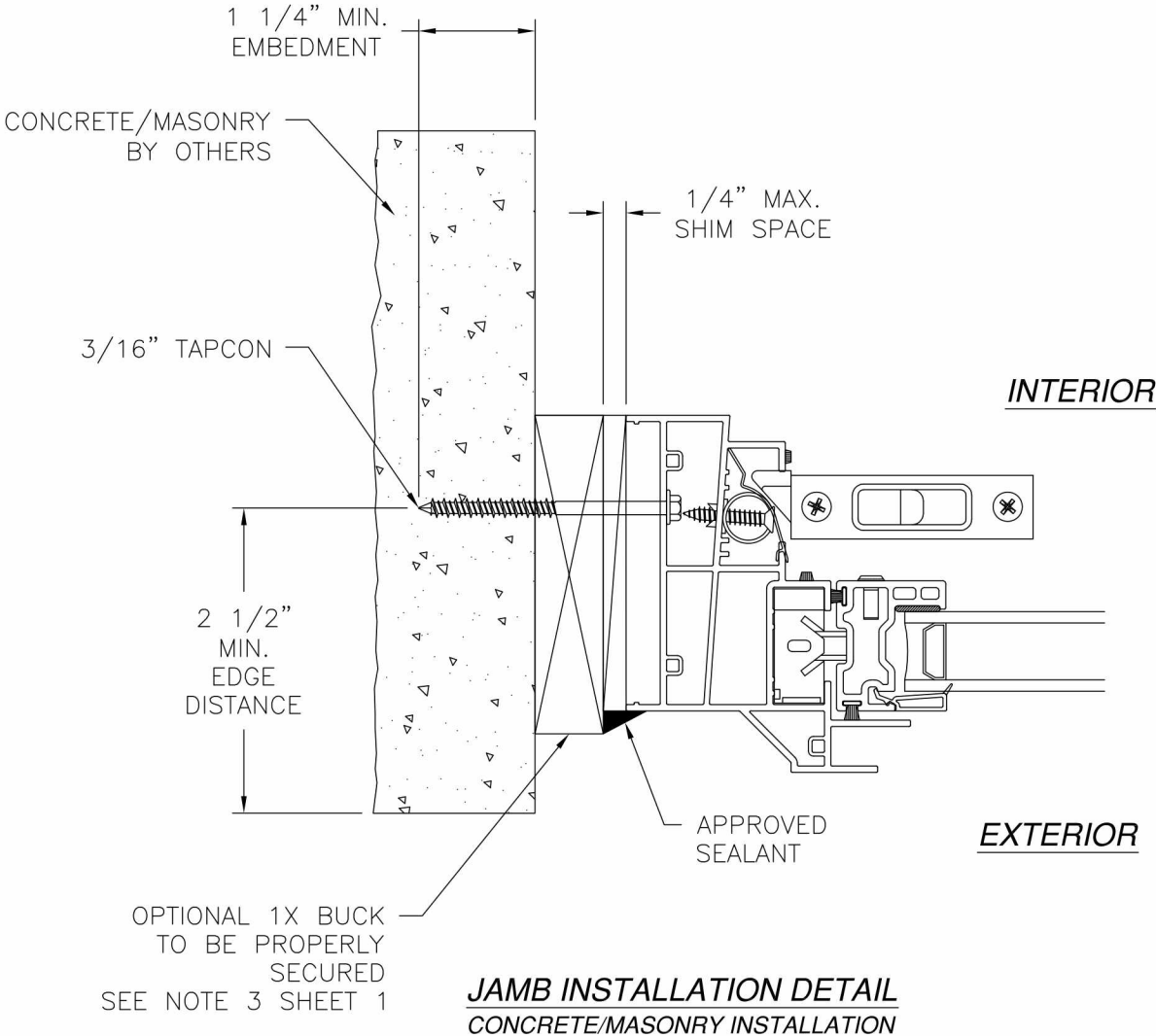
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| 2745 DOUBLE HUNG WINDOW – REINFORCED<br>48" X 72" NON IMPACT<br>INSTALLATION DETAILS |                     |              |
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| SCALE NTS                                                                            | DATE 05/07/15       | SHEET 3 OF 4 |





**VERTICAL CROSS SECTION**  
CONCRETE/MASONRY INSTALLATION



**JAMB INSTALLATION DETAIL**  
CONCRETE/MASONRY INSTALLATION

- NOTES:**  
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| SCALE<br>NTS                                                                         | DATE<br>05/07/15    | SHEET<br>4 OF 4 |

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