

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED PER NEW CODE	02/20/2024	R.L.

NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE INCLUDING THE HVHZ.
2. WOOD FRAMING AND METAL STRUCTURE TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1–1/2” UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER’S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
4. WHERE WOOD BUCK THICKNESS IS 1–1/2” OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER’S PUBLISHED INSTALLATION INSTRUCTIONS.
5. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
6. BUCKS SHALL EXTEND BEYOND UNIT FRAME INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
7. SHIM AS NEEDED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16” OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4”.
8. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
9. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
10. FRAME MATERIAL: WOOD SPECIFIC GRAVITY G=0.59 MINIMUM (INCLUDES BUT IS NOT LIMITED TO: LARCH, SIPO, MERANTI, MAHOGANY, WHITE OAK, WALNUT).
11. UNITS MUST BE GLAZED PER ASTM E1300, SEE SHEET 3 FOR GLAZING DETAILS.
12. APPROVED IMPACT PROTECTIVE SYSTEM IS NOT REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.

13. FOR ANCHORING INTO WOOD FRAMING OR 2X BUCK USE #12 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 3/8” MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
14. FOR ANCHORING INTO METAL STRUCTURE USE #12 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
15. ALL FASTENERS TO BE CORROSION RESISTANT.
16. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER’S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:

16.1. WOOD: MINIMUM SPECIFIC GRAVITY OF G=0.42

16.2. METAL STRUCTURE: STEEL 18GA (.048”) FY=33KSI/FU=52KSI OR ALUMINUM 6063–T5 FU=30KSI 1/8” THICK MINIMUM
17. SIMULATED DIVIDED LITE MUNTINS ARE OPTIONAL.
18. SIMULATED DIVIDED LITE MUNTINS ARE OPTIONAL.

SIGNED: 09/30/2024

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BILDAU & BUSSMANN GMBH
GERICHTSTRASSE 23
DE 13347 BERLIN, GERMANY

LIFT & SLIDE ALUMINUM CLAD DOOR
IMPACT
INSTALLATION DETAILS

DRAWN:
R.L.

DWG NO.
08–01843A

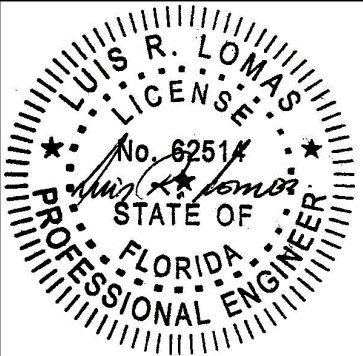
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SCALE NTS

DATE 07/24/12

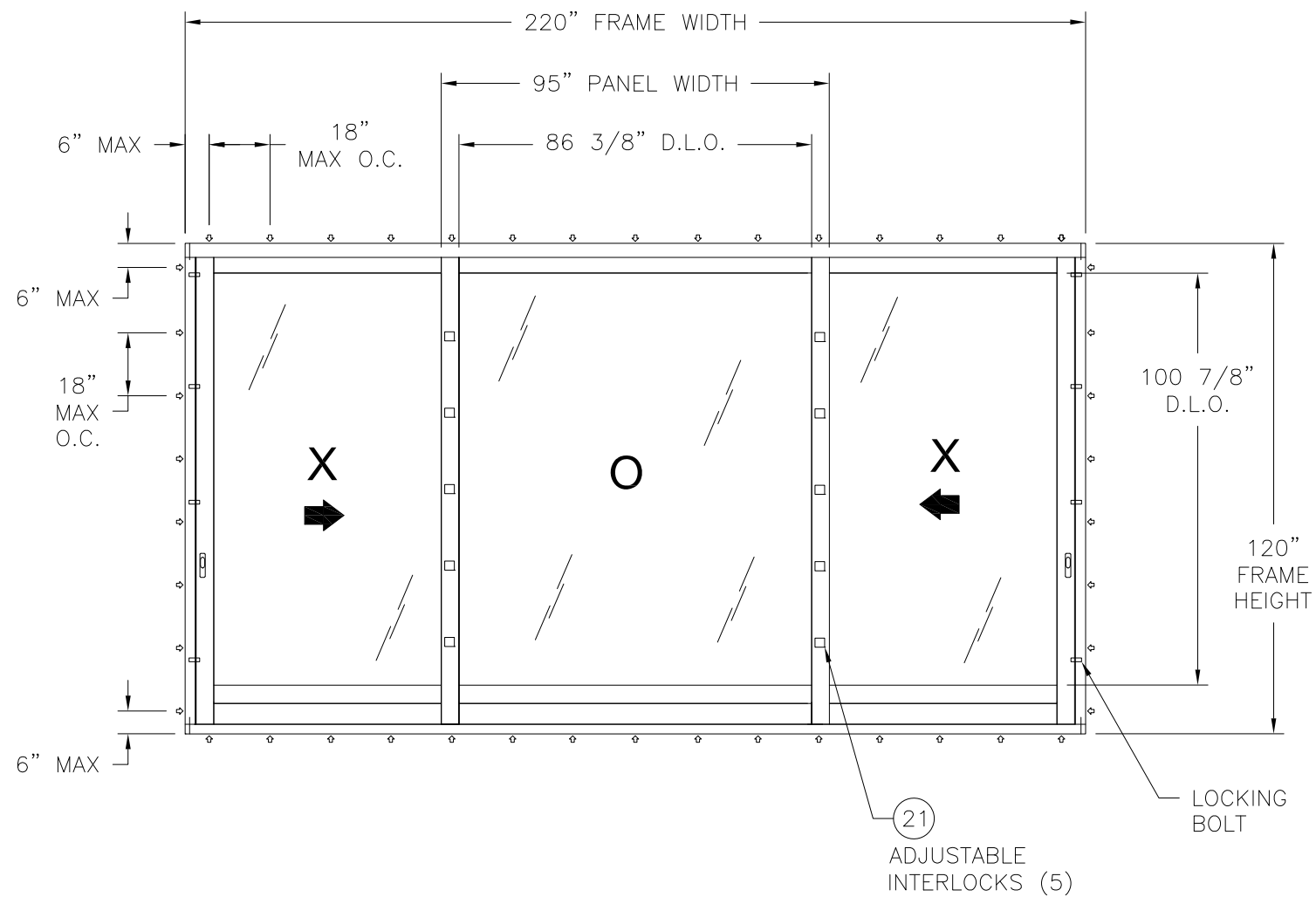
SHEET 1 OF 10

L. ROBERTO LOMAS P.E.
208 7th Ave, INDIALANTIC, FL 32903
434-688-0609 rllomas@lrlomaspe.com



Luis R. Lomas P.E.
FL No.: 62514

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LIFT & SLIDE ALUMINUM CLAD DOOR
INTERIOR VIEW

DESIGN PRESSURE RATING	IMPACT RATING
± 70 PSF	LARGE AND SMALL MISSILE IMPACT

MISSILE LEVEL D, WIND ZONE 4, AND HVHZ

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GERICHTSTRASSE 23
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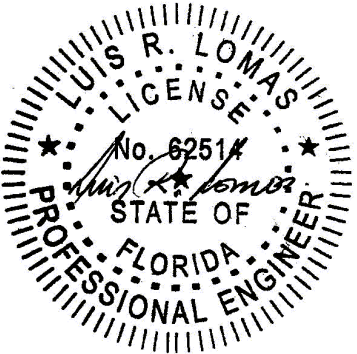
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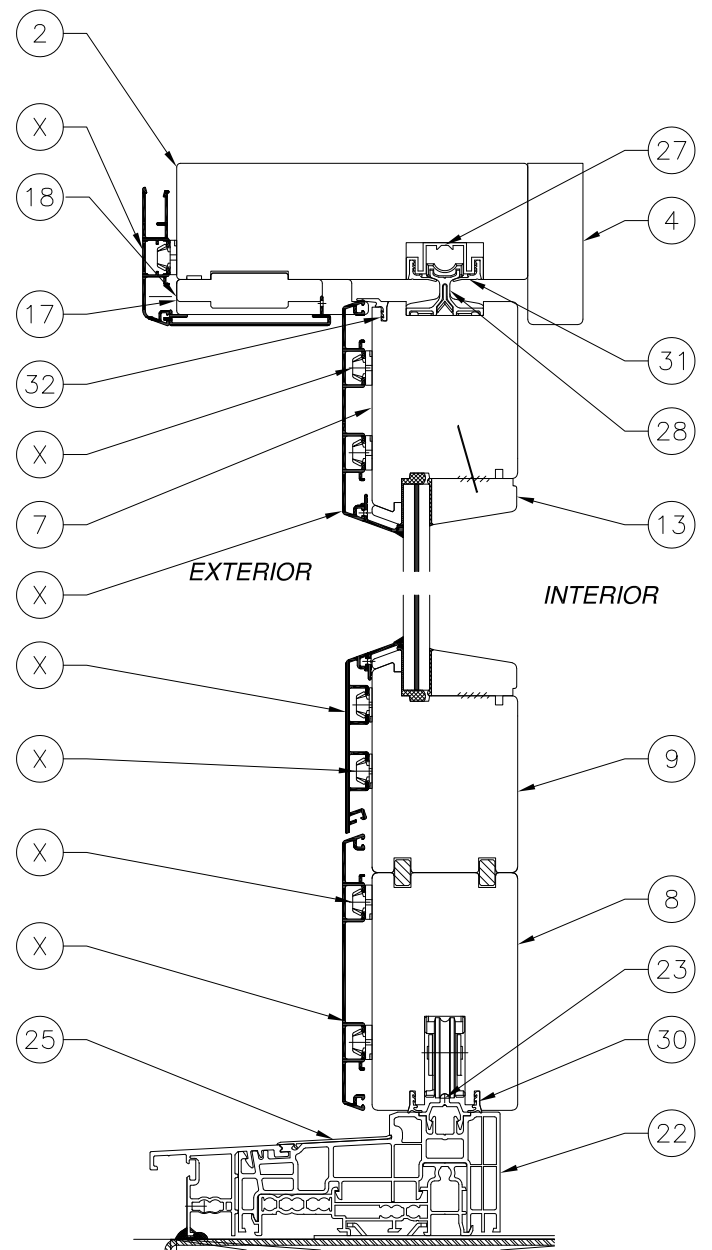
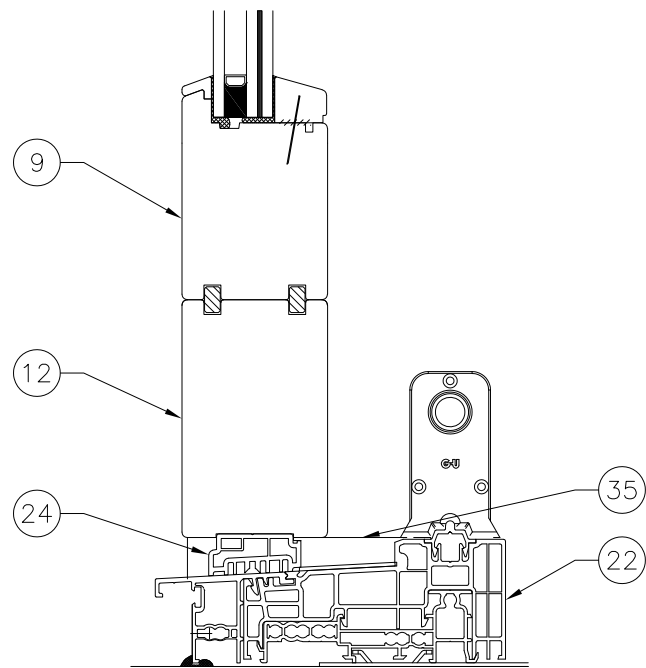
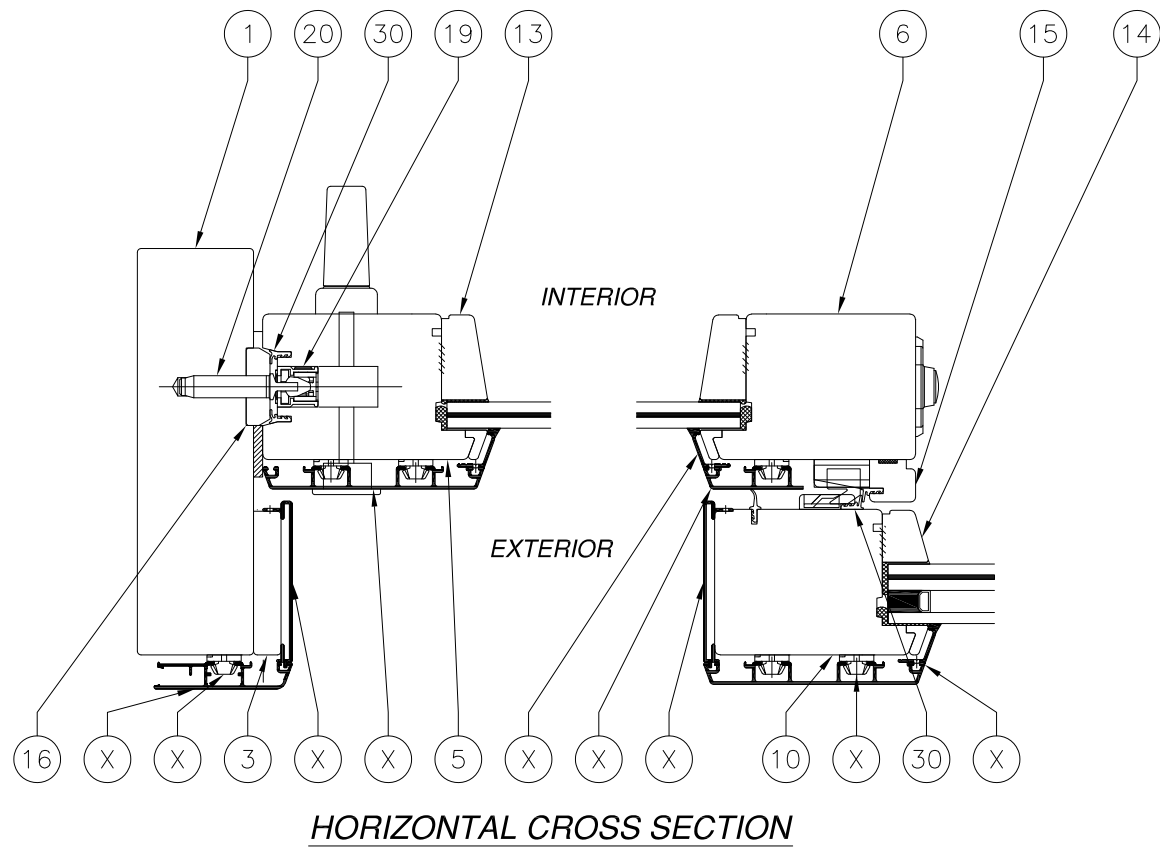
SHEET 2 OF 10

L. ROBERTO LOMAS P.E.
208 7th Ave, INDIALANTIC, FL 32903
434-688-0609 rllomas@lrlomaspe.com



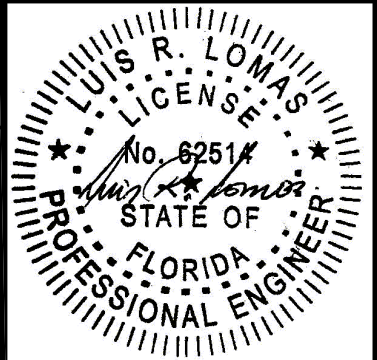
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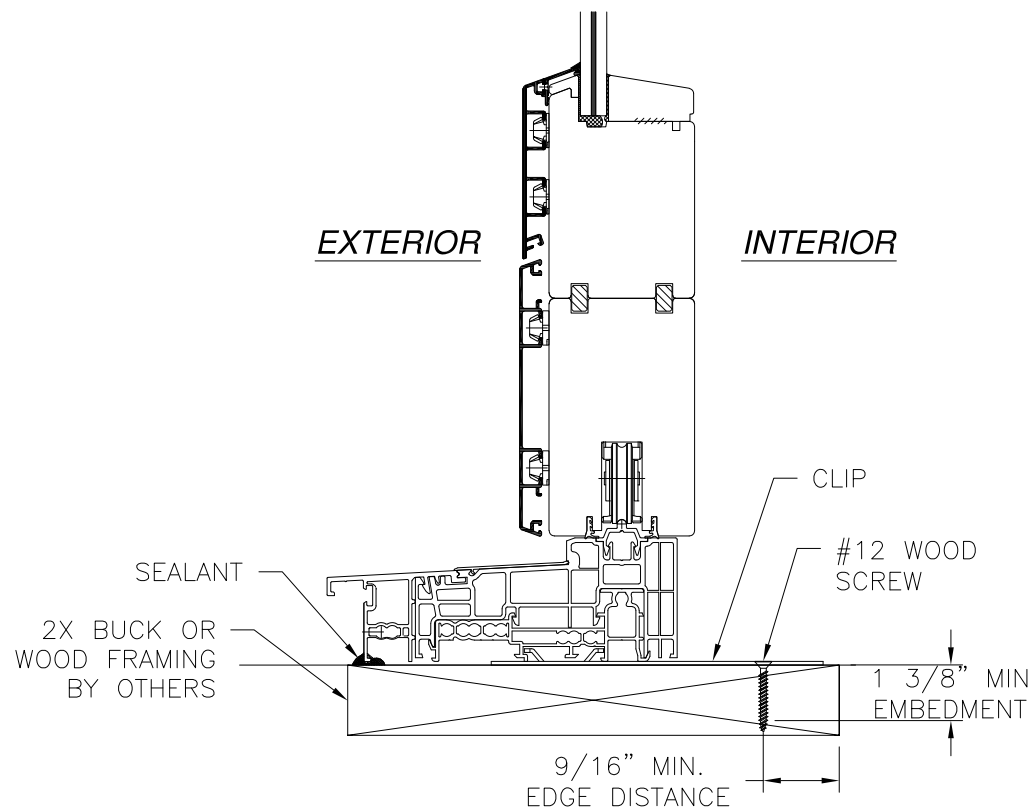
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BILDAU & BUSSMANN GMBH GERICHTSTRASSE 23 DE 13347 BERLIN, GERMANY		
LIFT & SLIDE ALUMINUM CLAD DOOR IMPACT CROSS SECTIONS		
DRAWN: R.L.	DWG NO. 08-01843A	REV A
SCALE NTS	DATE 07/24/12	SHEET 4 OF 10
L. ROBERTO LOMAS P.E. 208 7th Ave, INDIALANTIC, FL 32903 434-688-0609 rllomas@lrlomaspe.com		

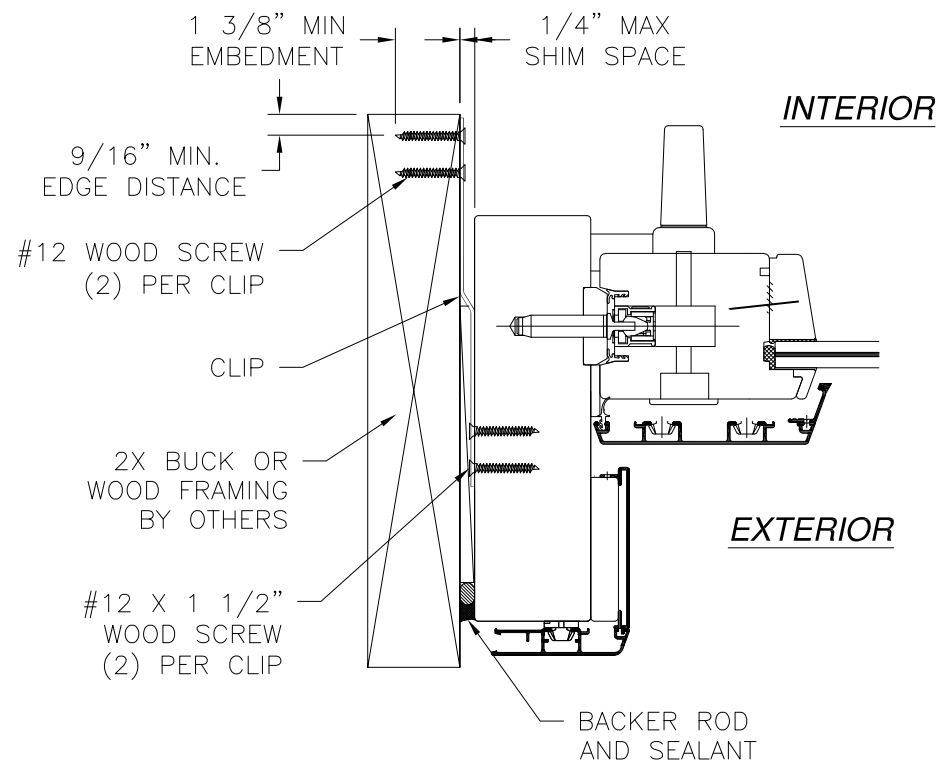


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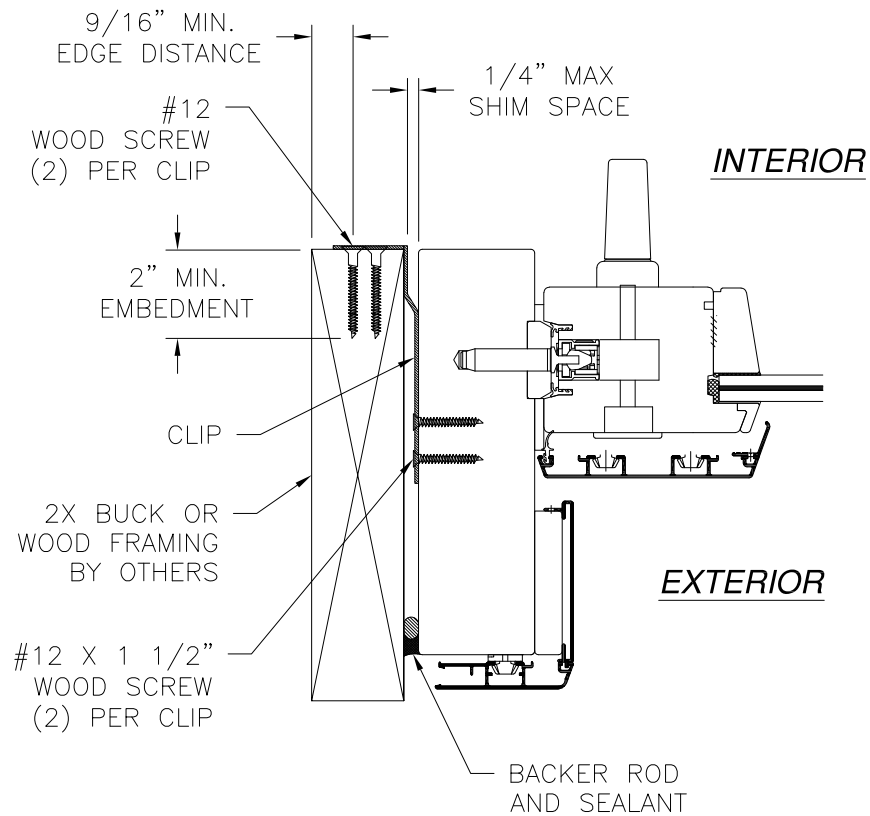
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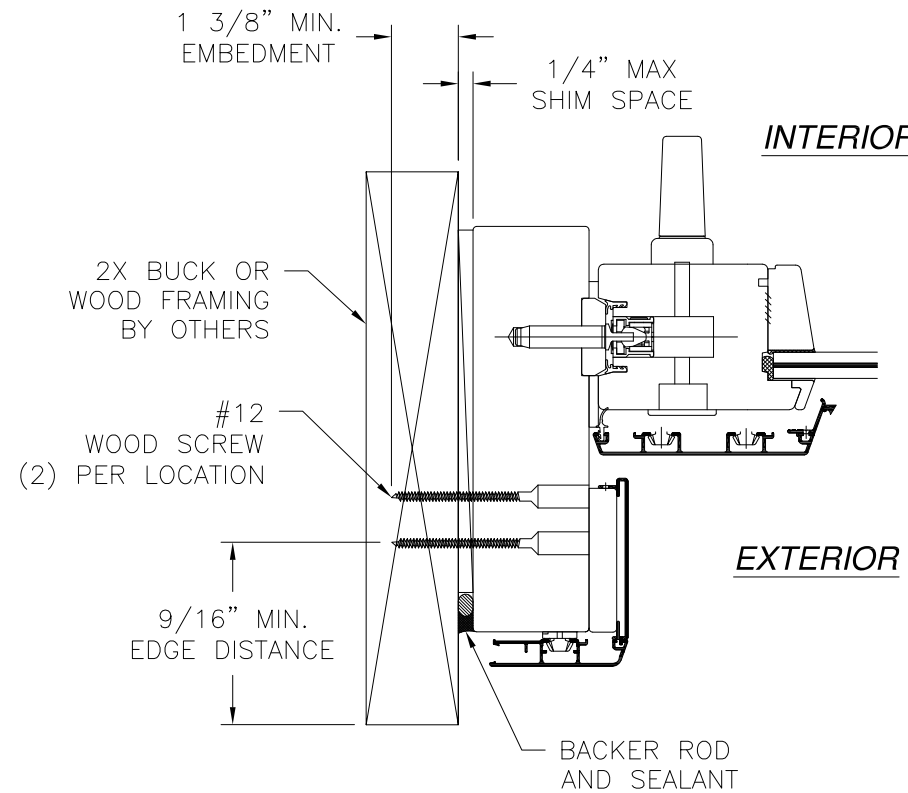
VERTICAL CROSS SECTION
WOOD FRAMING OR 2X BUCK INSTALLATION



INSET INSTALLATION
WOOD FRAMING OR 2X BUCK INSTALLATION
JAMB SHOWN HEAD SIMILAR



FLUSH INSTALLATION
WOOD FRAMING OR 2X BUCK INSTALLATION
JAMB SHOWN HEAD SIMILAR

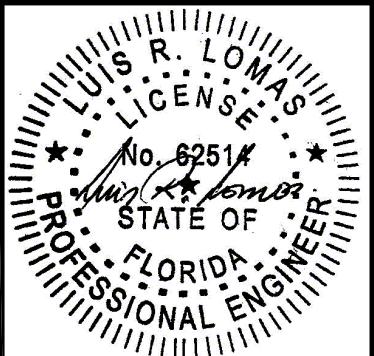


INSET FRAME INSTALLATION
WOOD FRAMING OR 2X BUCK INSTALLATION
JAMB SHOWN HEAD SIMILAR

NOTES:
INTERIOR AND EXTERIOR TRIM, BY OTHERS, NOT SHOWN FOR CLARITY.
FOR INSTALLING PRODUCT INTO MASONRY 2X BUCK MUST BE USED. 2X BUCK TO BE PROPERLY SECURED TO BUILDING STRUCTURE.

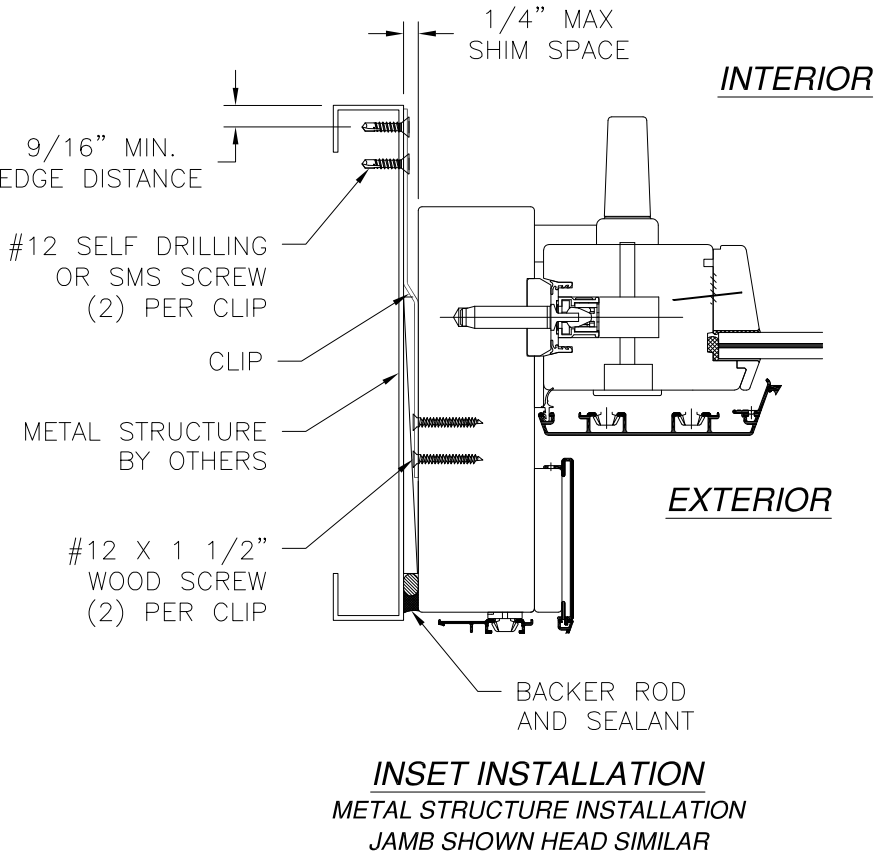
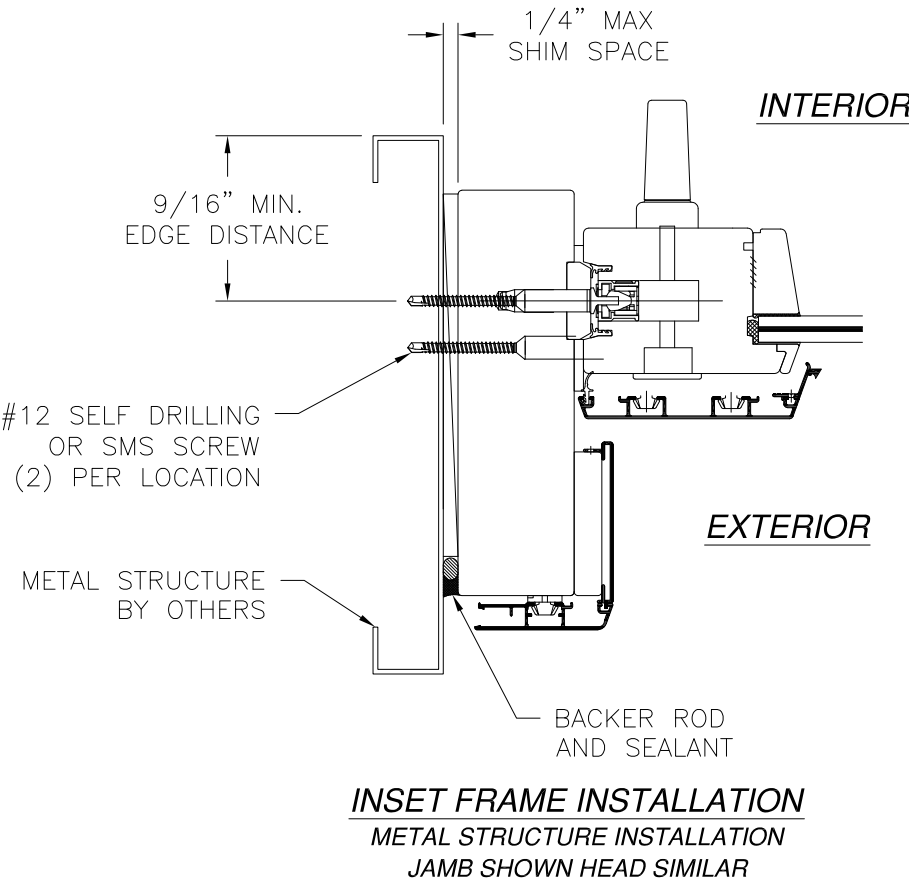
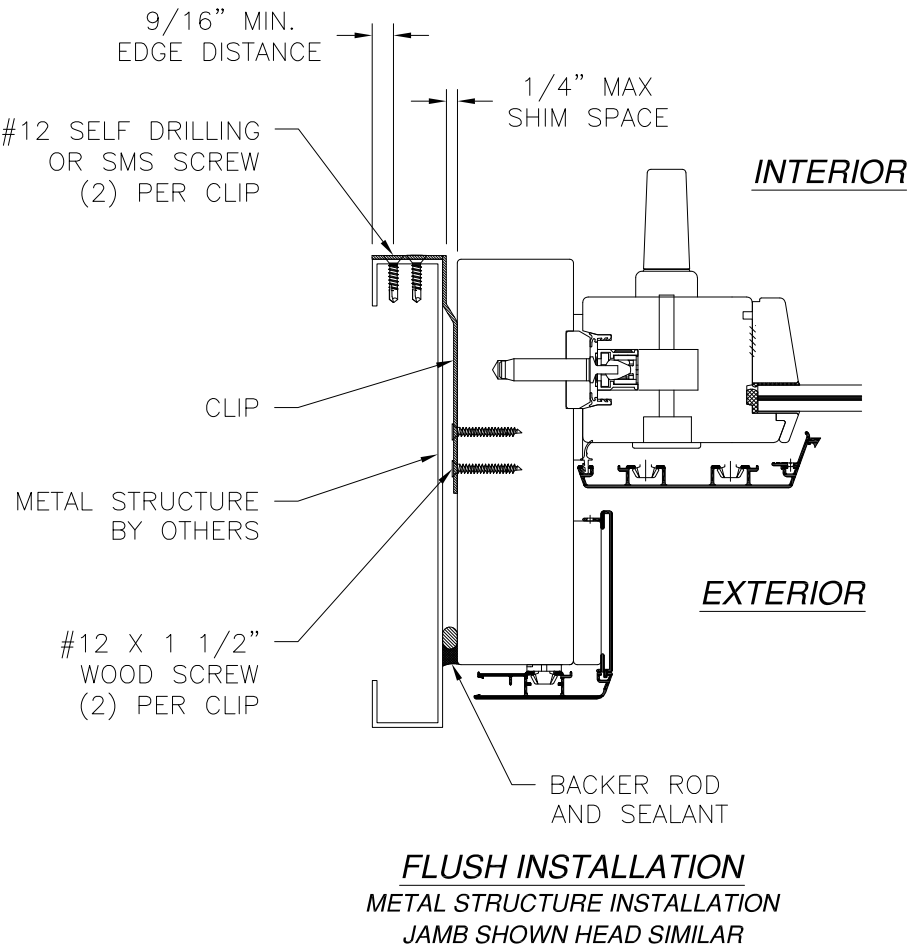
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BILDAU & BUSSMANN GMBH GERICHTSTRASSE 23 DE 13347 BERLIN, GERMANY		
LIFT & SLIDE ALUMINUM CLAD DOOR IMPACT INSTALLATION DETAILS		
DRAWN: R.L.	DWG NO. 08-01843A	REV A
SCALE NTS	DATE 07/24/12	SHEET 5 OF 10
L. ROBERTO LOMAS P.E. 208 7th Ave, INDIALANTIC, FL 32903 434-688-0609 rllomas@lrlomaspe.com		



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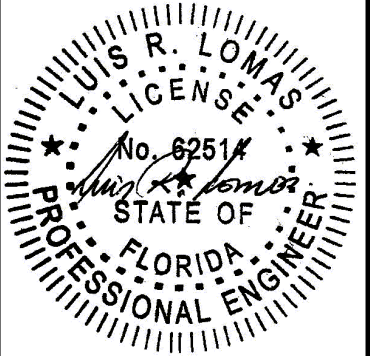
BILDAU & BUSSMANN GMBH
GERICHTSTRASSE 23
DE 13347 BERLIN, GERMANY

LIFT & SLIDE ALUMINUM CLAD DOOR
IMPACT
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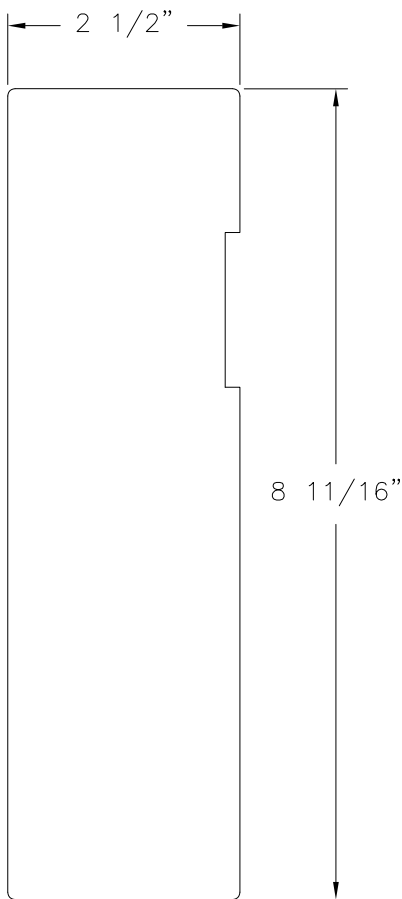
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208 7th Ave, INDIALANTIC, FL 32903
434-688-0609 rllomas@lrlomaspe.com

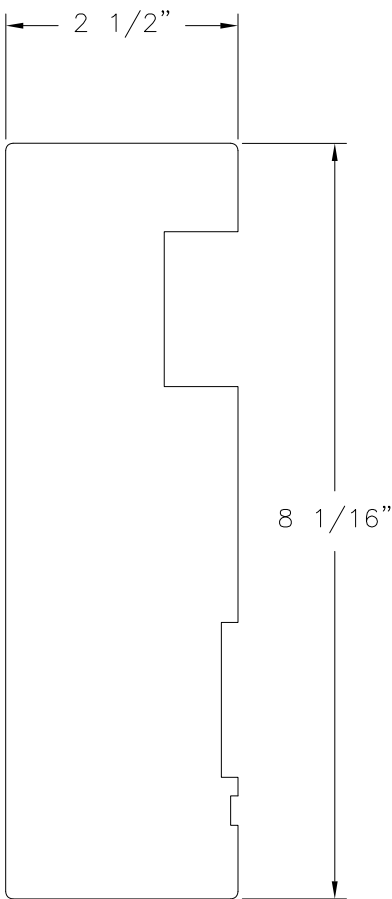
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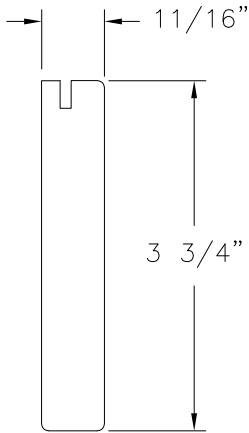
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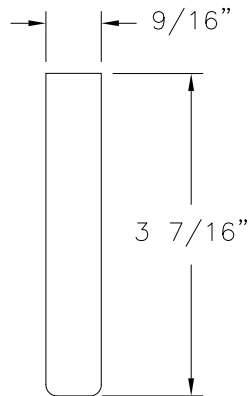
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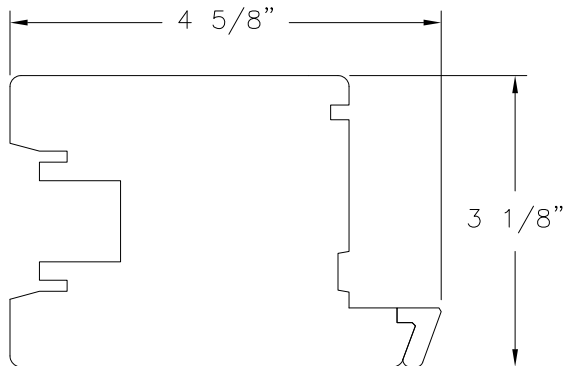
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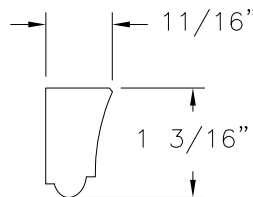
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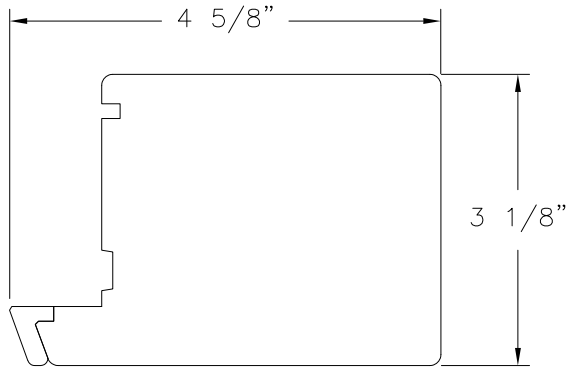
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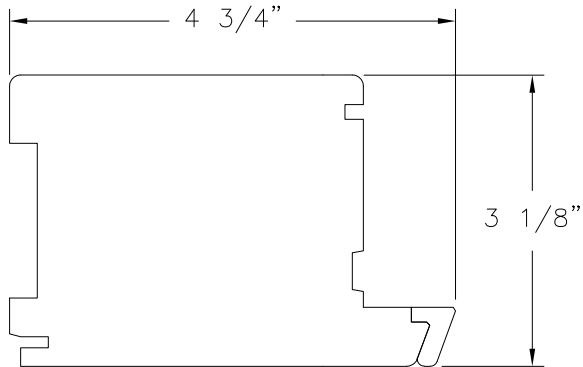
⑤ **SASH LOCK STILE**
WOOD SPECIFIC GRAVITY G.45 MIN



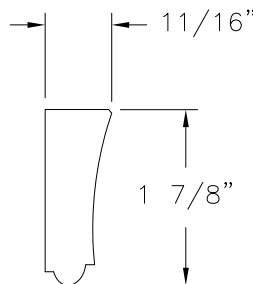
④⑨ **GLASS STOP**
WOOD SPECIFIC GRAVITY G.59 MIN



⑥ **SASH MEETING STILE**
WOOD SPECIFIC GRAVITY G.45 MIN

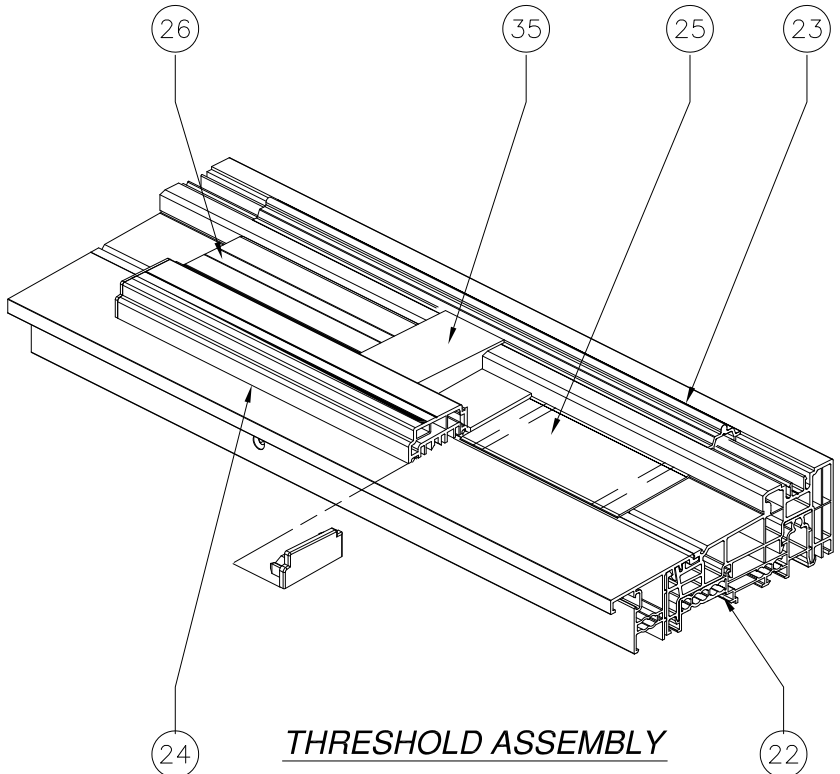


⑦ **SASH TOP RAIL**
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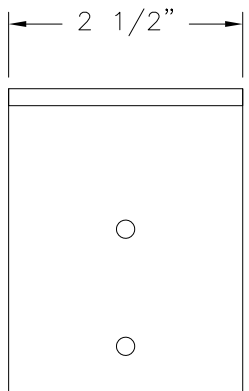


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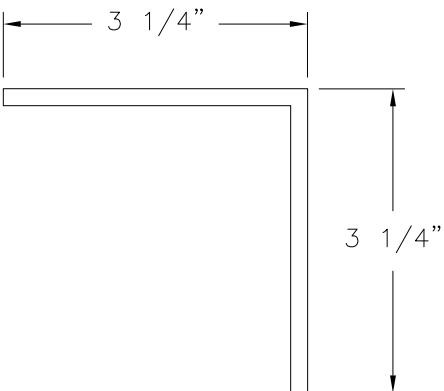
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THRESHOLD ASSEMBLY



④⑥ **CLIP (HL33)**
7 GA GALVANIZED STEEL



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GERICHTSTRASSE 23
DE 13347 BERLIN, GERMANY

LIFT & SLIDE ALUMINUM CLAD DOOR
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COMPONENTS

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DWG NO.
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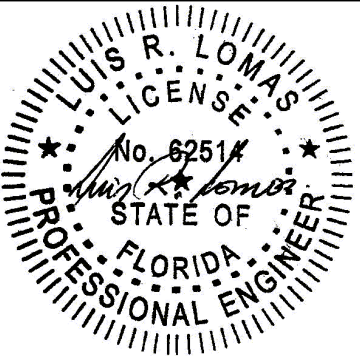
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SHEET 7 OF 10

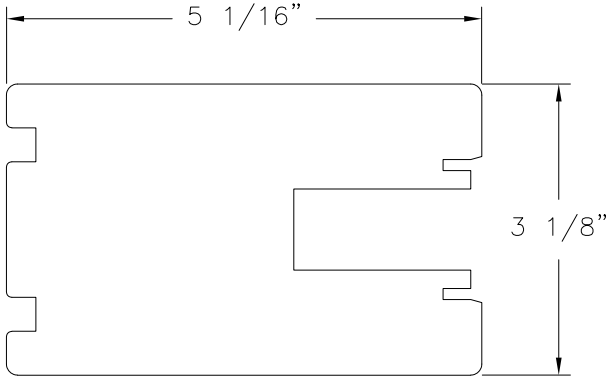
L. ROBERTO LOMAS P.E.
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434-688-0609 rllomas@lrlomaspe.com



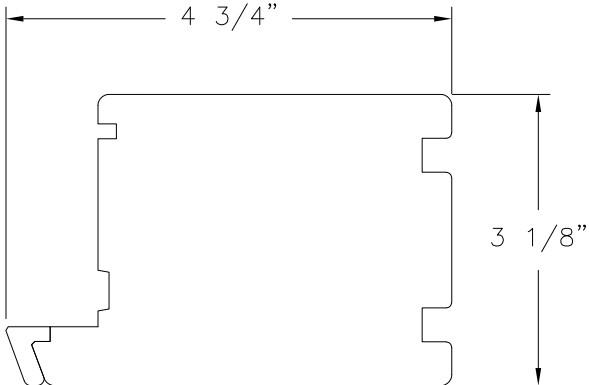
Luis R. Lomas P.E.
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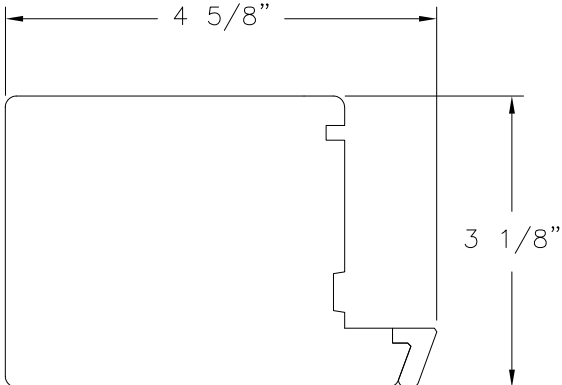
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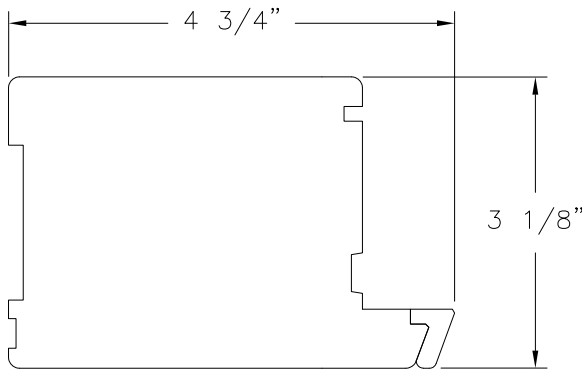
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WOOD SPECIFIC GRAVITY G.45 MIN



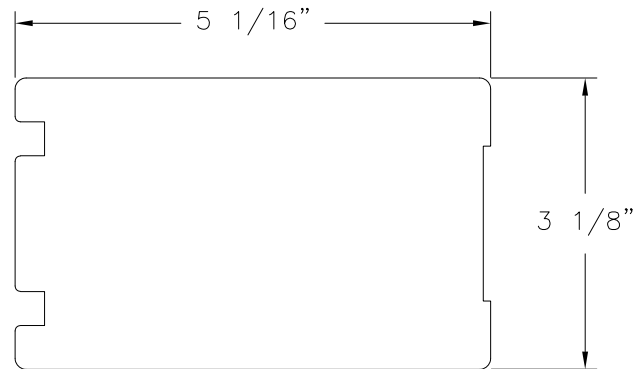
⑨ **SASH INTERNAL RAIL**
WOOD SPECIFIC GRAVITY G.45 MIN



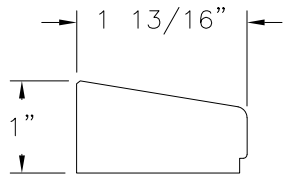
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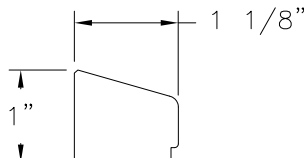
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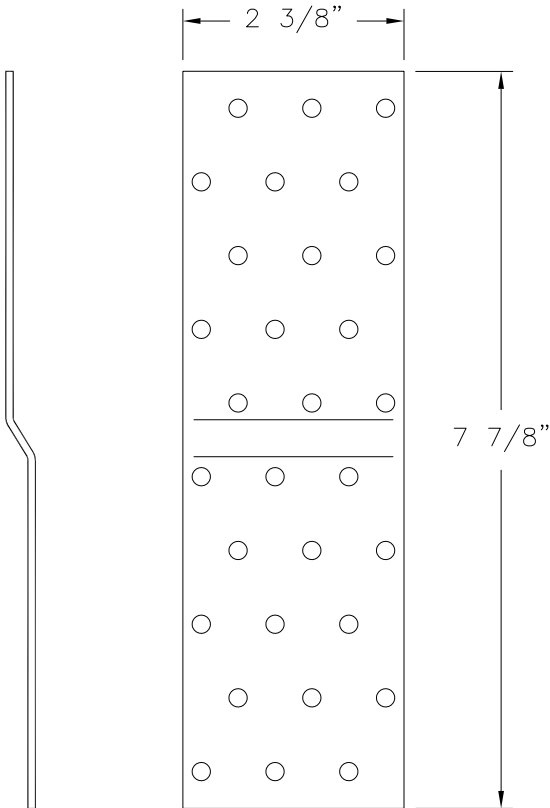
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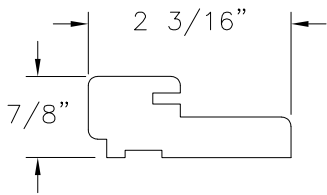
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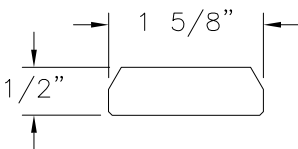
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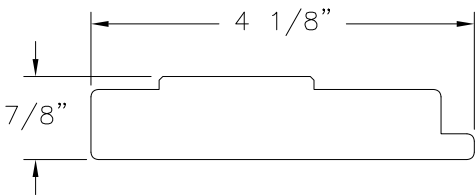
④④ **CLIP**
14GA GALVANIZED STEEL



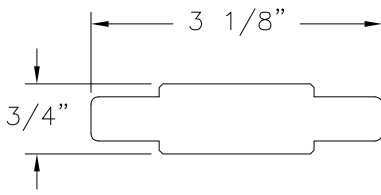
⑮ **INTERLOCK ASTRAGAL**
WOOD SPECIFIC GRAVITY G.45 MIN



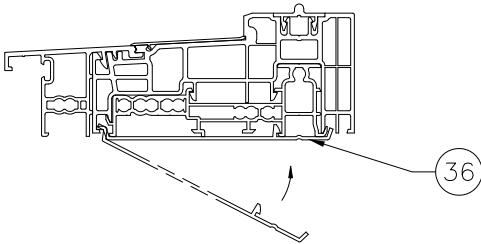
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WOOD SPECIFIC GRAVITY G.45 MIN



⑰ **SEALING BATTEN**
WOOD SPECIFIC GRAVITY G.45 MIN

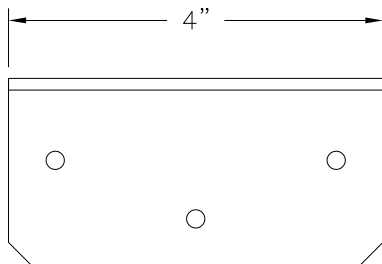


⑱ **BATTEN BLOCKING**
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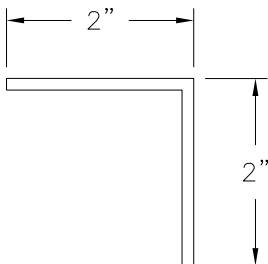


③⑥ **SHIM THERMOSTEP**
ALUMINUM 6063-T6

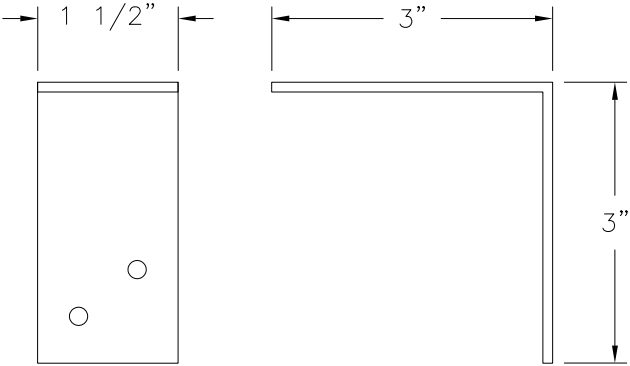
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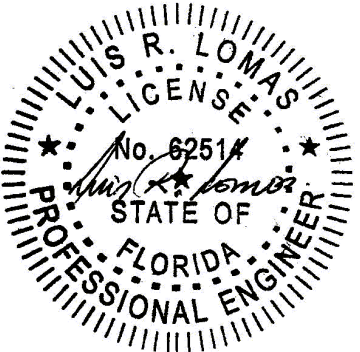
④⑤ **CLIP (M24)**
12 GA GALVANIZED STEEL



④⑦ **CLIP (A33)**
12 GA GALVANIZED STEEL



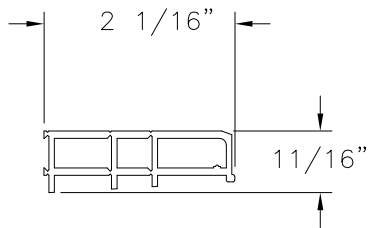
BILDAU & BUSSMANN GMBH GERICHTSTRASSE 23 DE 13347 BERLIN, GERMANY		
LIFT & SLIDE ALUMINUM CLAD DOOR IMPACT COMPONENTS		
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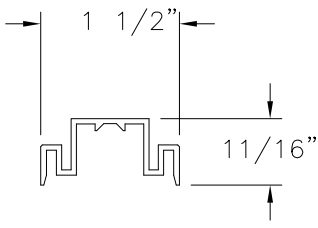
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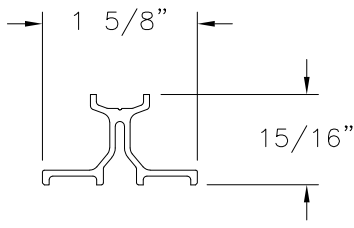
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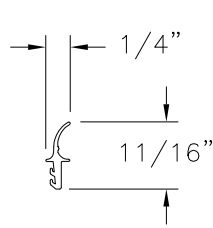
26 **MIDDLE PROFILE**
ALUMINUM 6063-T5



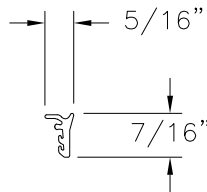
27 **GUIDE PROFILE**
ALUMINUM 6063-T5



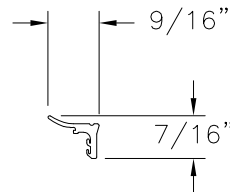
28 **GUIDE BAR**
ALUMINUM 6063-T5



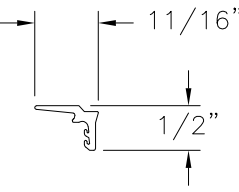
29 **WEATHERSTRIP**
EPDM 75 SHORE A



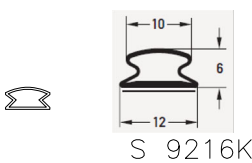
30 **WEATHERSTRIP**
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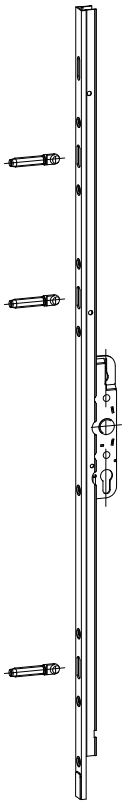
31 **WEATHERSTRIP**
EPDM 75 SHORE A



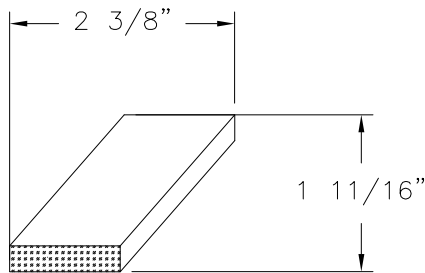
32 **WEATHERSTRIP**
EPDM 75 SHORE A



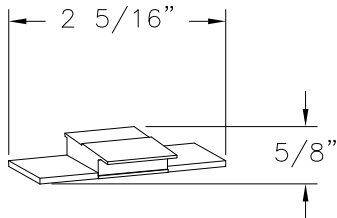
33 **SELF-ADHESIVE GASKET**
SILICONE



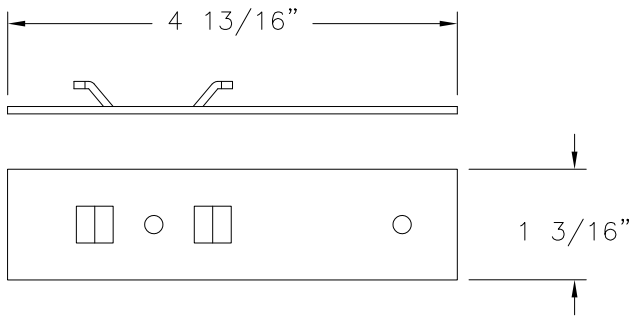
19 20 **MULTI-POINT LOCK & BOLT**
14GA GALVANIZED STEEL



34 **FOAM BLOCK**
FOAM



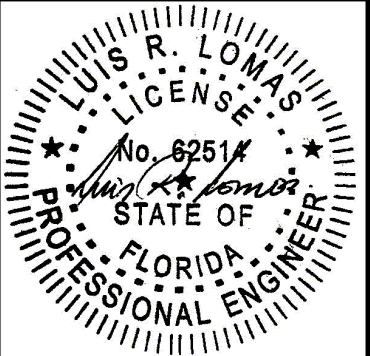
35 **SEAL BLOCK**
?



36 **SHIM THERMOSTEP**
GALVANIZED STEEL .080 THICK

BILDAU & BUSSMANN GMBH GERICHTSTRASSE 23 DE 13347 BERLIN, GERMANY		
LIFT & SLIDE ALUMINUM CLAD DOOR IMPACT COMPONENTS		
DRAWN: R.L.	DWG NO. 08-01843A	REV A
SCALE NTS	DATE 07/24/12	SHEET 9 OF 10
L. ROBERTO LOMAS P.E. 208 7th Ave, INDIALANTIC, FL 32903 434-688-0609 rllomas@lrlomaspe.com		

SIGNED: 09/30/2024



Luis R. Lomas P.E.
FL No.: 62514