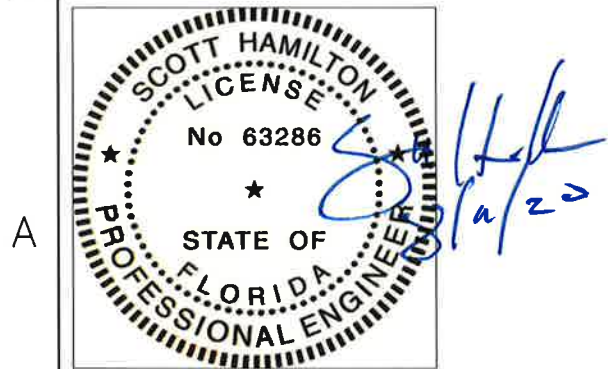
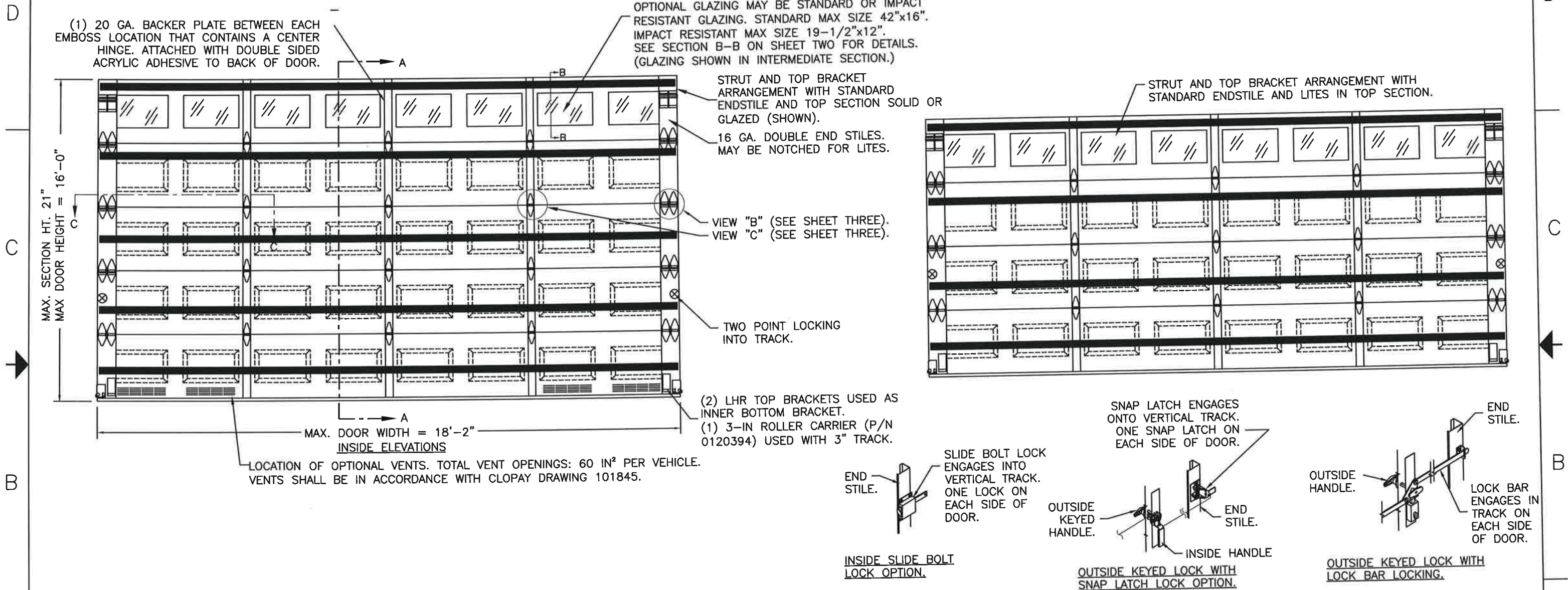


MODELS	27 GA SHORT	27 GA FLUSH	27 GA LONG
CLOPAY	4300, HDG	4301, HDGF	4310, HDGL
HOLMES	66, 66G, 6200	68, 6201	67, 67G, 6203
IDEAL	SP200	SF200	SE200

SHEET:
1 OF 4

REVISIONS						DESCRIPTION
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:		
03	-	4/7/16	-	SH		REVISED TRACK NOTE SHEET 4.
04	-	2/5/20	EN2736	SH		REVISED MAX WINDOW SIZE AND TITLE BLOCK
05	-	8/5/20	-	SH		REMOVED WIND CHART



DESIGN ENGINEER:
SCOTT HAMILTON, P.E.
FLORIDA LICENSE No. 63286

DOOR HEIGHT	# OF SECTIONS
UP TO 7'0"	4
7'3" TO 8'9"	5
9'0" TO 10'6"	6
10'9" TO 12'3"	7
12'6" TO 14'0"	8
14'3" TO 15'9"	9
16'0"	10
MAX SECTION HEIGHT: 21"	

DESIGN LOADS: +38.0 P.S.F. & -42.0 P.S.F.
TEST LOADS: +57.0 P.S.F. & -63.0 P.S.F.

Unless Stated Otherwise
TOLERANCES are
.0 = ±.031
.00 = ±.015
.000 = ±.005
.0000 = ±.001
Degrees = ±1/2"

Unless Stated Otherwise
DIMENSIONS ARE IN INCHES.

Clopay
CORPORATION

8585 Duke Boulevard
Mason, OH 45040 USA
Tel. No. 513-770-4800
Fax No. 513-770-4853

DESCRIPTION: 2" EPS INS. DOORS TO 18'2" (SEE TABLE FOR MODELS)

DRAWN BY: SH	DATE: 11/6/12	SCALE: NTS	DWG. SIZE B
CHECKED BY: SH	DATE: 11/8/12	SHEET 1 OF 4	

DWG. NO.: 104751-A/B

MANUFACTURING PRODUCT CODE
DSIE-1F171

PART NO.: N/A

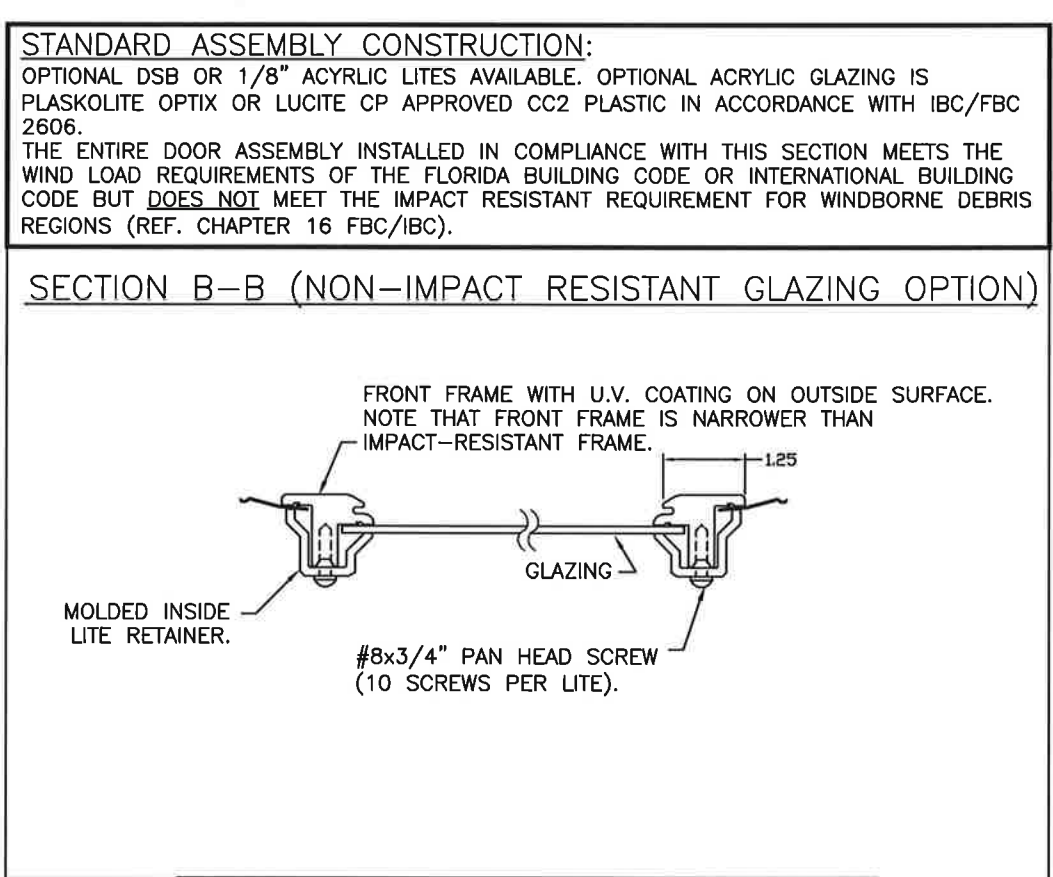
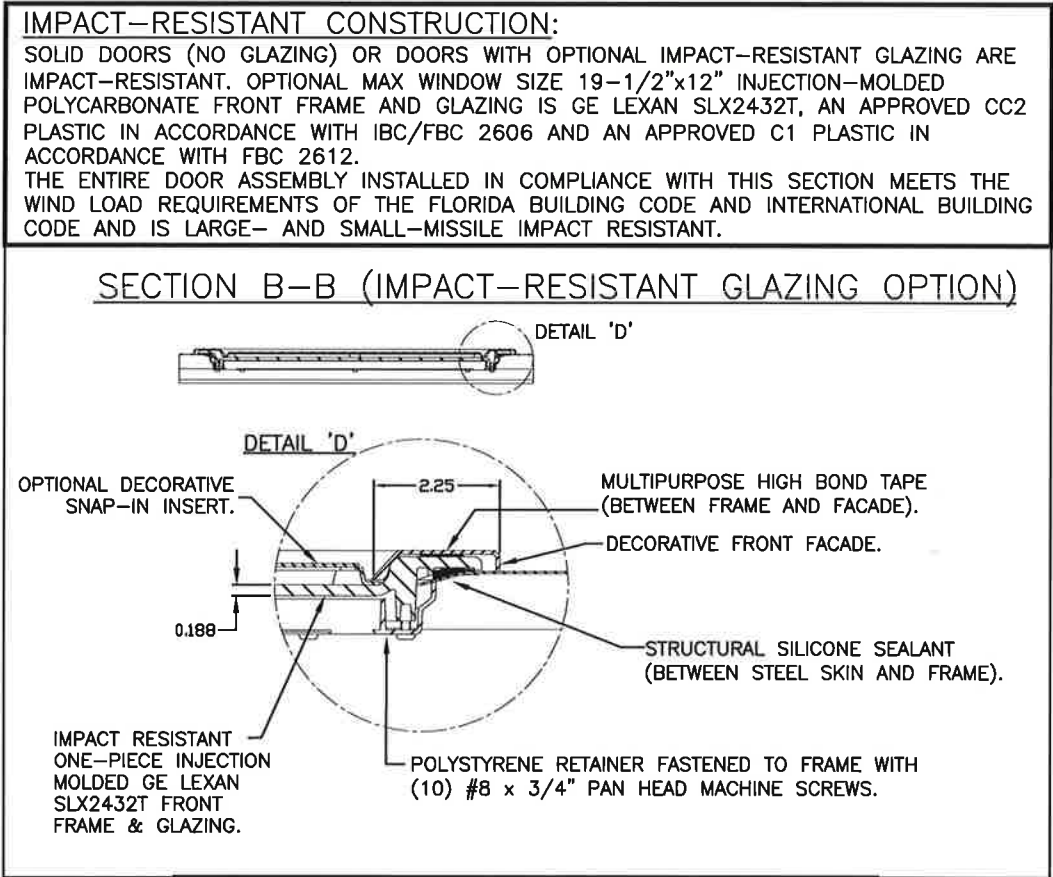
WINDLOAD RATING
W6 DP38

VER: IBC

2 FLORIDA PRODUCT APPROVAL 16107

MODELS	27 GA SHORT	27 GA FLUSH	27 GA LONG
CLOPAY	4300, HDG	4301, HDGF	4310, HDGL
HOLMES	66, 66G, 6200	68, 6201	67, 67G, 6203
IDEAL	SP200	SF200	SE200

REVISIONS					
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
05	-	-	-	-	SEE REVISION HISTORY ON SHEET ONE.



IMPACT-RESISTANT ASSEMBLY DETAILS
DRAWING 104751-A

STANDARD ASSEMBLY DETAILS
DRAWING 104751-B



DESIGN ENGINEER:
 SCOTT HAMILTON, P.E.
 FLORIDA LICENSE No. 63286

DESIGN LOADS: +38.0 P.S.F. & -42.0 P.S.F. TEST LOADS: +57.0 P.S.F. & -63.0 P.S.F.				PART NO.: N/A	
Unless Stated Otherwise TOLERANCES are .0 = ±.031 .00 = ±.015 .000 = ±.005 .0000 = ±.001 Degrees = ±1/2"		 8585 Duke Boulevard Mason, OH 45040 USA Tel. No. 513-770-4800 Fax No. 513-770-4853		WINDLOAD RATING W6 DP38	
DESCRIPTION: 2" EPS INS. DOORS TO 18'2" (SEE TABLE FOR MODELS)					
DRAWN BY: SH		DATE: 11/6/12		SCALE: NTS	DWG. B
CHECKED BY: SH		DATE: 11/8/12		SHEET 2 OF 4	SIZE
DWG. NO.: 104751-A/B				VER: IBC	

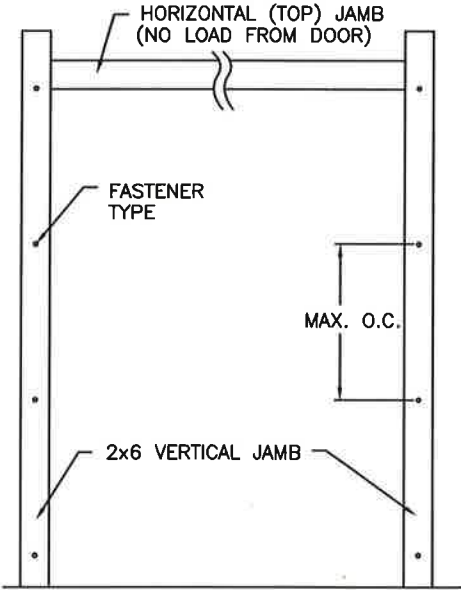
MODELS	27 GA SHORT	27 GA FLUSH	27 GA LONG
CLOPAY	4300, HDG	4301, HDGF	4310, HDGL
HOLMES	66, 66G, 6200	68, 6201	67, 67G, 6203
IDEAL	SP200	SF200	SE200

SHEET:
3 OF 4

REVISIONS						DESCRIPTION
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:		
05	-	-	-	-		SEE REVISION HISTORY ON SHEET ONE.

JAMB TO SUPPORTING STRUCTURE ATTACHMENT

- NOTES:
1. ALL THE LOAD FROM THE DOOR IS TRANSFERRED TO THE TRACK AND THEN FROM THE TRACK TO THE 2x6 VERTICAL SYP (GRADE #2 OR BETTER) JAMBS. NO LOAD FROM THE DOOR IS TRANSFERRED TO THE HORIZONTAL (TOP) JAMB.
 2. EACH VERTICAL JAMB SEES A MAXIMUM DESIGN LOAD OF +342 LB & -378 LB. PER LINEAR FOOT OF JAMB.
 3. ALL JAMB FASTENERS MAY BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE.
 4. A 1/3 STRESS INCREASE FOR WIND LOAD WAS NOT USED IN THE CALCULATION OF ALLOWABLE LOADS FOR ANCHORS AND FASTENERS FOR STEEL, CONCRETE AND MASONRY.

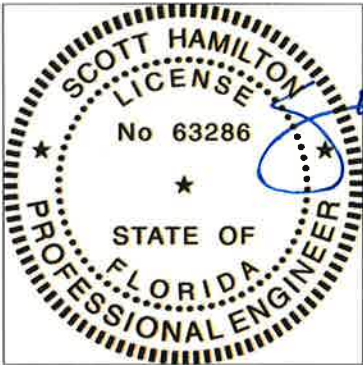


2x6 JAMB TO SUPPORTING STRUCTURE ATTACHMENT

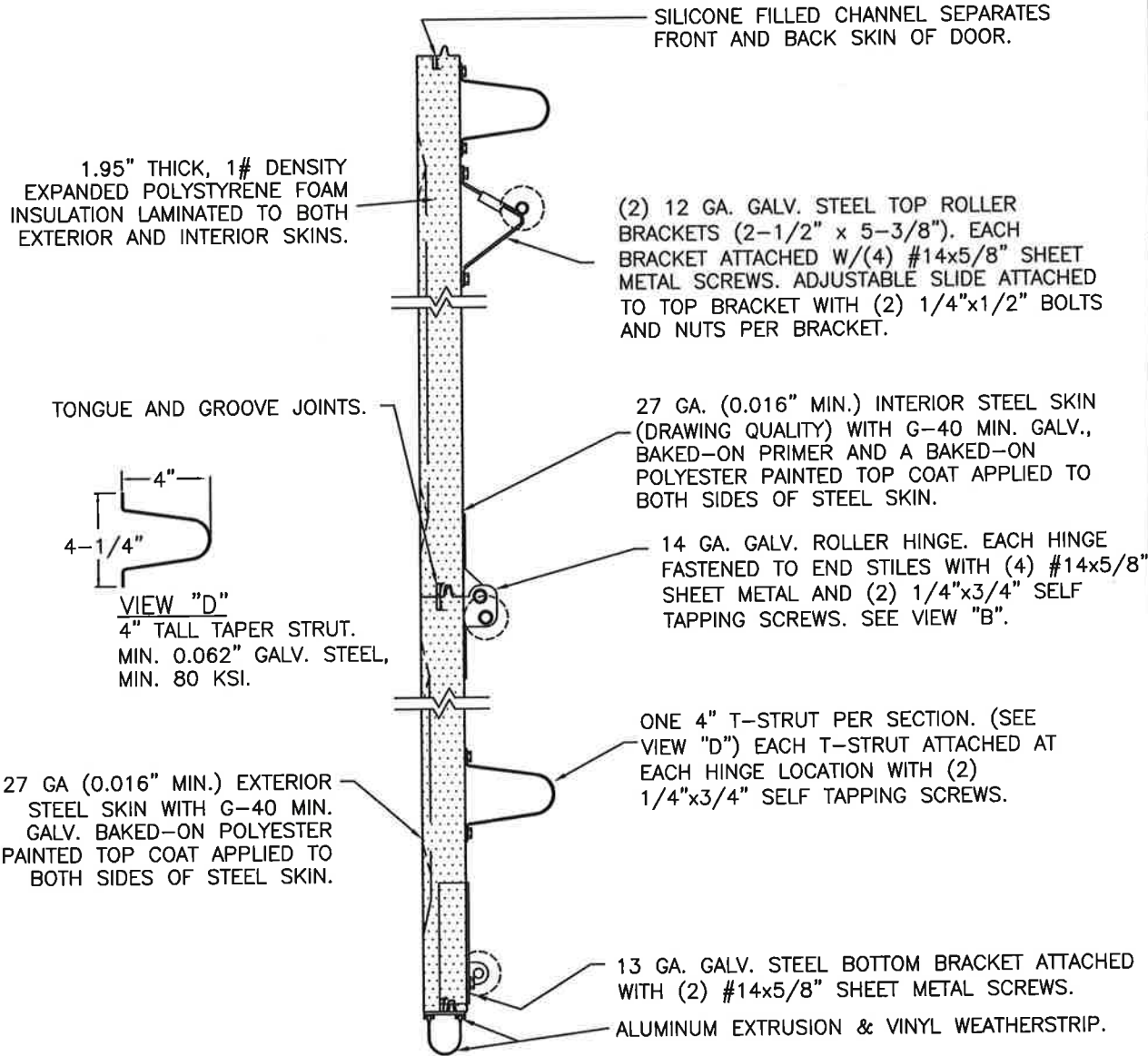
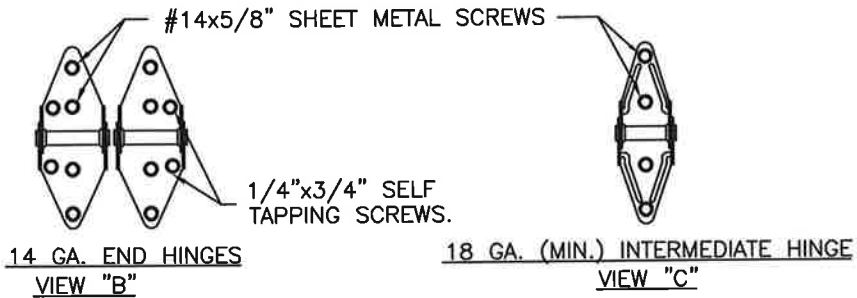
(NOT TO BE USED FOR ATTACHMENT OF TRACK ANGLE TO 2x6 VERTICAL JAMBS OR SUPPORTING STRUCTURE)

BUILDING TYPE	FASTENER TYPE	MAXIMUM ON-CENTER DISTANCE BETWEEN FASTENERS*	STEEL WASHERS REQUIRED?
BLOCK WALL	1/4" x 1-1/4" MIN. EMBED TAPCON CONCRETE ANCHOR	6-3/4"	1" O.D.
3000 PSI MIN. CONCRETE	1/4" x 1" MIN. EMBED TAPCON CONCRETE ANCHOR	7-1/4"	1" O.D.
2000 PSI MIN. CONCRETE	3/8" x 1-3/4" MIN. EMBED WEJ-IT ANKR TITE SLEEVE ANCHOR	14-3/4"	INCLUDED
4000 PSI MIN. CONCRETE	3/8" x 1-3/4" MIN. EMBED WEJ-IT ANKR TITE SLEEVE ANCHOR	24"	INCLUDED
WOOD FRAME (SYP 0.55 SG)	1/2" x 3" LAG SCREW (ASTM A307, GRADE A) 1-5/8" EMBED INTO STRUCTURE	15-3/4"	1" O.D.

* FIRST (BOTTOM) ANCHOR STARTING AT NO MORE THAN HALF OF THE MAXIMUM ON-CENTER DISTANCE. HIGHEST ANCHOR INSTALLED AT LEAST AS HIGH AS THE DOOR OPENING.
CLOPAY DOES NOT SUPPLY JAMB ATTACHMENT FASTENERS.
MINIMUM DISTANCE BETWEEN CENTER OF ANCHOR AND EDGE OF CONCRETE BLOCK: 2-1/2", EXCLUDING STUCCO THICKNESS.



DESIGN ENGINEER:
SCOTT HAMILTON, P.E.
FLORIDA LICENSE No. 63286



SECTION A-A (SIDE VIEW)

DESIGN LOADS: +38.0 P.S.F. & -42.0 P.S.F.
TEST LOADS: +57.0 P.S.F. & -63.0 P.S.F.

Unless Stated Otherwise
TOLERANCES are
.0 = ±.031
.00 = ±.015
.000 = ±.005
.0000 = ±.001
Degrees = ±1/2°
Unless Stated Otherwise
DIMENSIONS ARE IN INCHES.

Clopay
CORPORATION

8585 Duke Boulevard
Mason, OH 45040 USA
Tel. No. 513-770-4800
Fax No. 513-770-4853

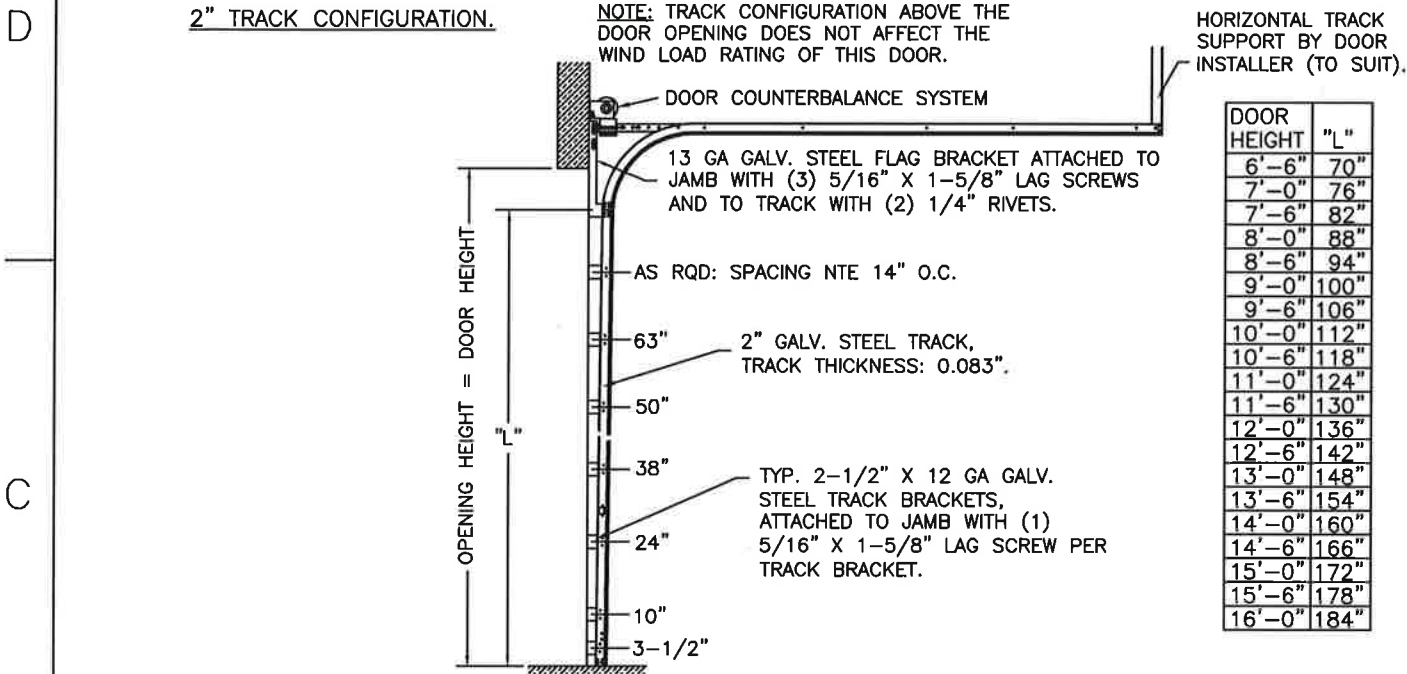
MANUFACTURING PRODUCT CODE DSIE-1F171			
PART NO.: N/A			
WINDLOAD RATING W6 DP38			
DESCRIPTION: 2" EPS INS. DOORS TO 18'2" (SEE TABLE FOR MODELS)			
DRAWN BY: SH	DATE: 11/6/12	SCALE: NTS	DWG. B
CHECKED BY: SH	DATE: 11/8/12	SHEET 3 OF 4	SIZE B
DWG. NO.: 104751-A/B		VER: IBC	

2 FLORIDA PRODUCT APPROVAL 16107

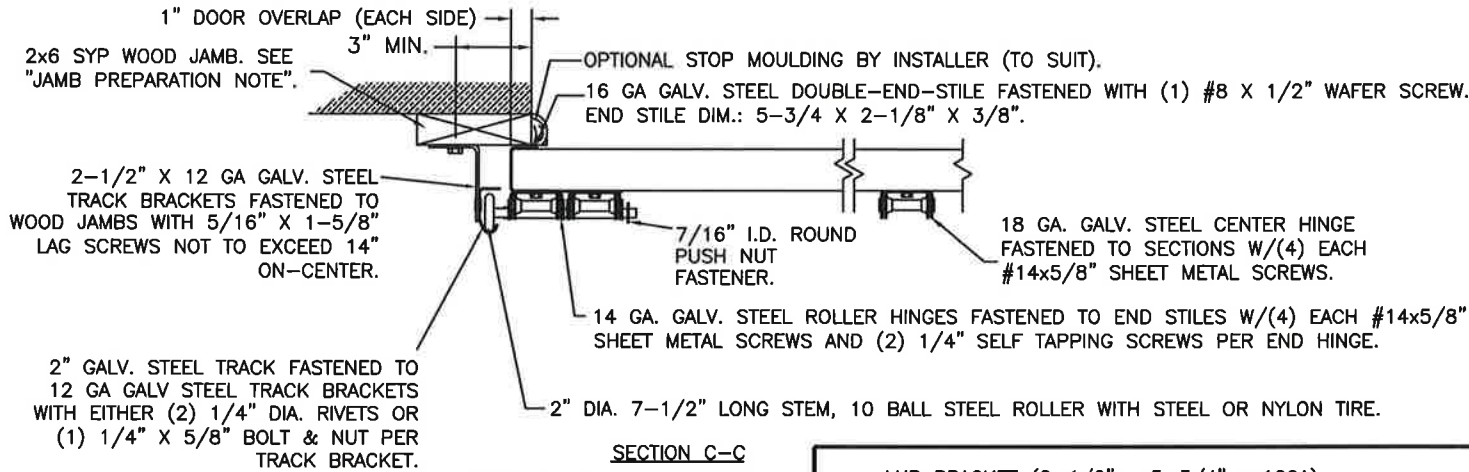
MODELS	27 GA SHORT	27 GA FLUSH	27 GA LONG
CLOPAY	4300, HDG	4301, HDGF	4310, HDGL
HOLMES	66, 66G, 6200	68, 6201	67, 67G, 6203
IDEAL	SP200	SF200	SE200

SHEET:
4 OF 4

REVISIONS						DESCRIPTION
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:		
05	-	-	-	-		
SEE REVISION HISTORY ON SHEET ONE.						



JAMB CONFIGURATION DOORS WITH 2" TRACK.



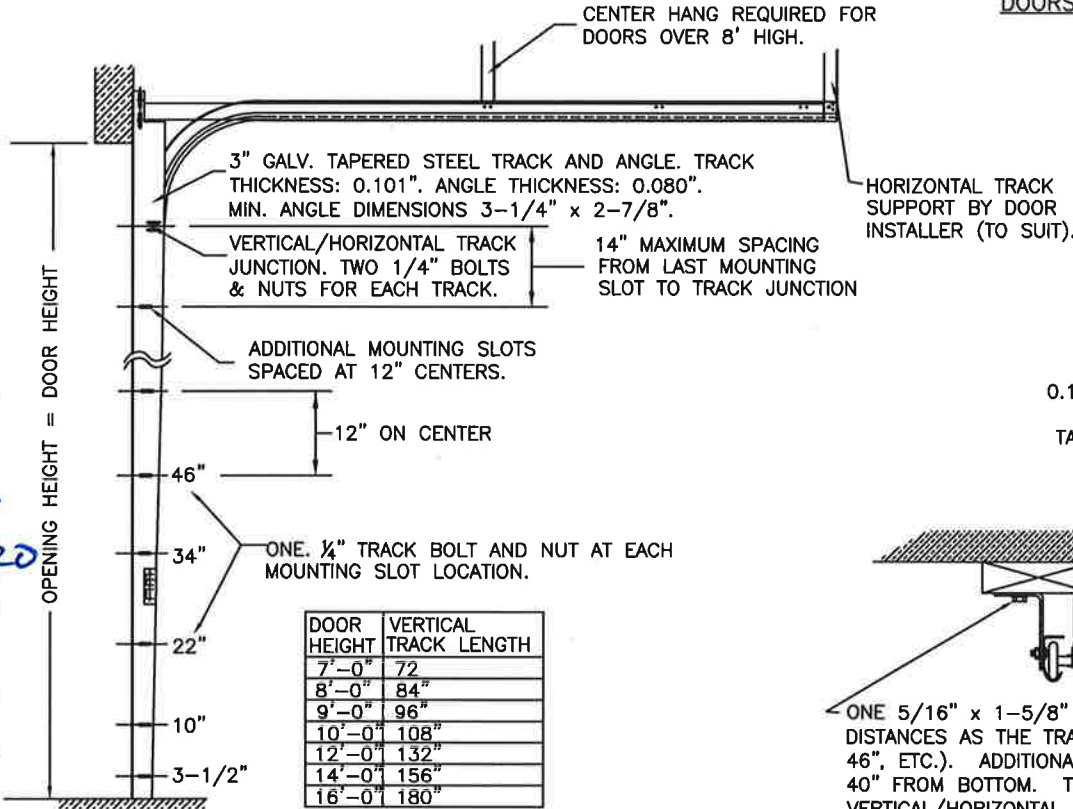
LHR BRACKET (2-1/2" x 5-3/4" x 12GA) ATTACHED WITH (2) 1/4" x 3/4" SELF TAPPING SCREWS. NOTE THAT LHR BRACKETS ARE ALSO USED WITH "DOUBLE END STILE" AS SHOWN IN ZONE B-3 SHEET 1.

DOUBLE TRACK LOW HEADROOM OPTION (AVAIL. FOR BOTH 2" AND 3" TRACK)

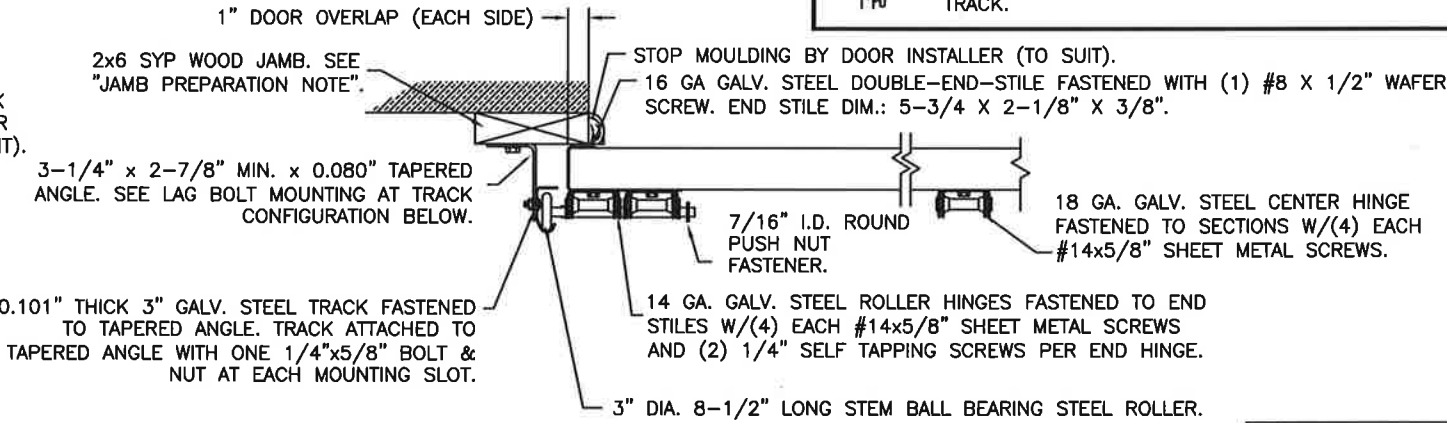


3" TRACK CONFIGURATION.

NOTE: TRACK CONFIGURATION ABOVE THE DOOR OPENING DOES NOT AFFECT THE WIND LOAD RATING OF THIS DOOR.



JAMB CONFIGURATION DOORS WITH 3" TRACK.



DESIGN LOADS: +38.0 P.S.F. & -42.0 P.S.F.
TEST LOADS: +57.0 P.S.F. & -63.0 P.S.F.

Unless Stated Otherwise
TOLERANCES are
.0 = ±.031
.00 = ±.015
.000 = ±.005
.0000 = ±.001
Degrees = ±1/2°

Unless Stated Otherwise
DIMENSIONS ARE IN INCHES.

8585 Duke Boulevard
Mason, OH 45040 USA
Tel. No. 513-770-4800
Fax No. 513-770-4853

DESCRIPTION: 2" EPS INS. DOORS TO 18'2" (SEE TABLE FOR MODELS)

DRAWN BY: SH DATE: 11/6/12 SCALE: NTS DWG. B
CHECKED BY: SH DATE: 11/8/12 SHEET 4 OF 4

DWG. NO.: 104751-A/B VER: IBC

MANUFACTURING PRODUCT CODE
DSIE-1F171

PART NO.: N/A

WINDLOAD RATING
W6 DP38



DESIGN ENGINEER:
SCOTT HAMILTON, P.E.
FLORIDA LICENSE No. 63286

