

| REVISIONS |                              |          |          |
|-----------|------------------------------|----------|----------|
| REV       | DESCRIPTION                  | DATE     | APPROVED |
| A         | REVISED INSTALLATION DETAILS | 07/07/15 | R.L.     |

- NOTES:
1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
  2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
  3. 1X BUCK OVER MASONRY/CONCRETE IS OPTIONAL. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
  4. ALLOWABLE STRESS INCREASE OF 1/3 WAS NOT USED IN THE DESIGN OF THE PRODUCT SHOWN HEREIN. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
  5. FRAME MATERIAL: EXTRUDED RIGID PVC.
  6. UNITS MUST BE GLAZED PER ASTM E1300-04.
  7. APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.
  8. SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
  9. FOR ANCHORING INTO WOOD FRAMING OR 2X BUCK USE #8 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
  10. FOR ANCHORING INTO MASONRY/CONCRETE USE 3/16" TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2 1/2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
  11. FOR ANCHORING INTO METAL STRUCTURE USE #8 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
  12. ALL FASTENERS TO BE CORROSION RESISTANT.
  13. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:
    - A. WOOD – MINIMUM SPECIFIC GRAVITY OF G=0.42
    - B. CONCRETE – MINIMUM COMPRESSIVE STRENGTH OF 3,192 PSI.
    - C. MASONRY – STRENGTH CONFORMANCE TO ASTM C-90, GRADE N, TYPE 1 (OR GREATER).
    - D. METAL STRUCTURE: STEEL 18GA, 33KSI OR ALUMINUM 6063-T5 1/8" THICK MINIMUM

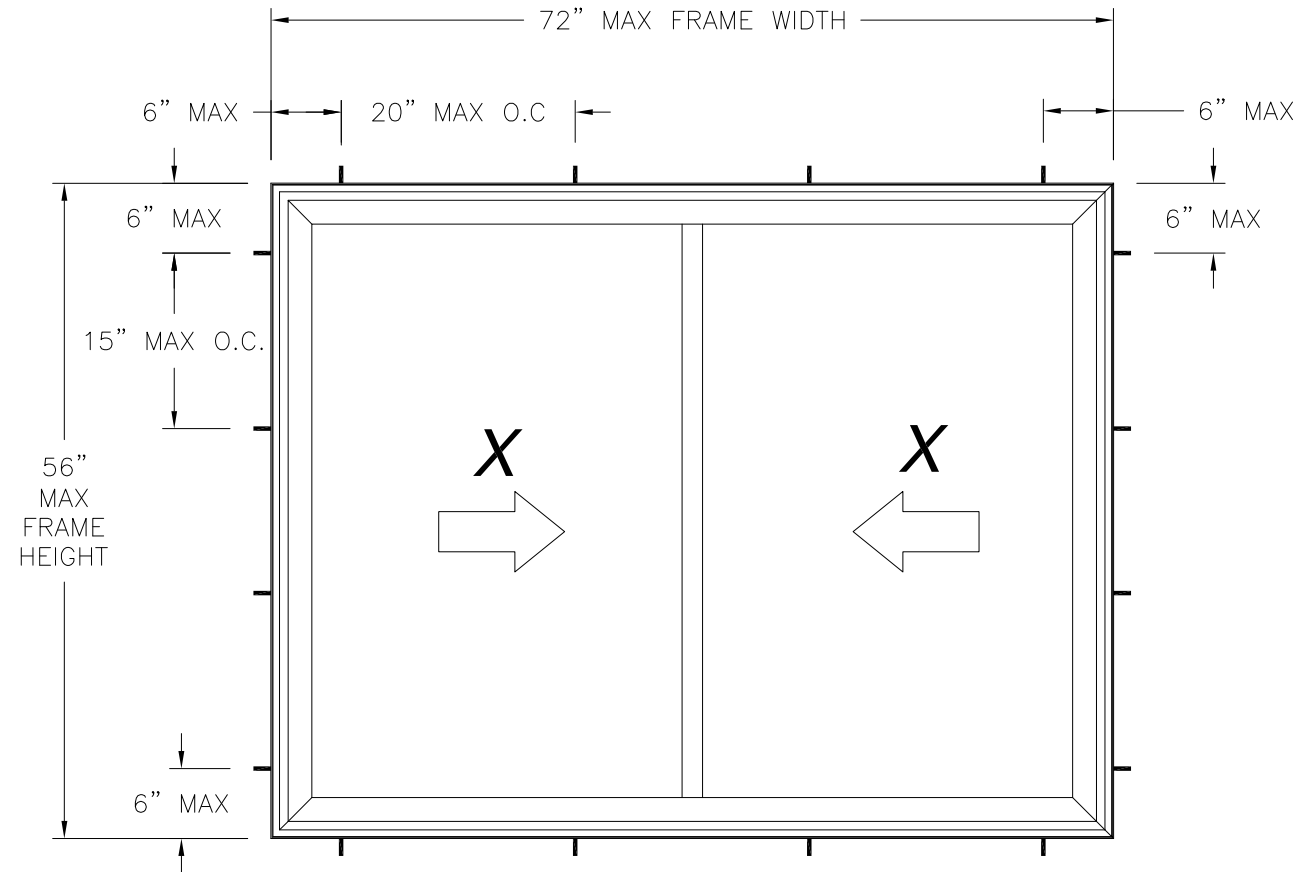
SIGNED: 07/08/2015

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| SLOCOMB WINDOWS AND DOORS<br>247 OLD RIVER ROAD<br>WILKES-BARRE, PA 17802 |                     |              |
| 777 PROTECH SLIDER XX<br>WITH COMPOSITE REINFORCEMENT 72" X 56"<br>NOTES  |                     |              |
| DRAWN:<br>A.P.                                                            | DWG NO.<br>08-01722 | REV<br>A     |
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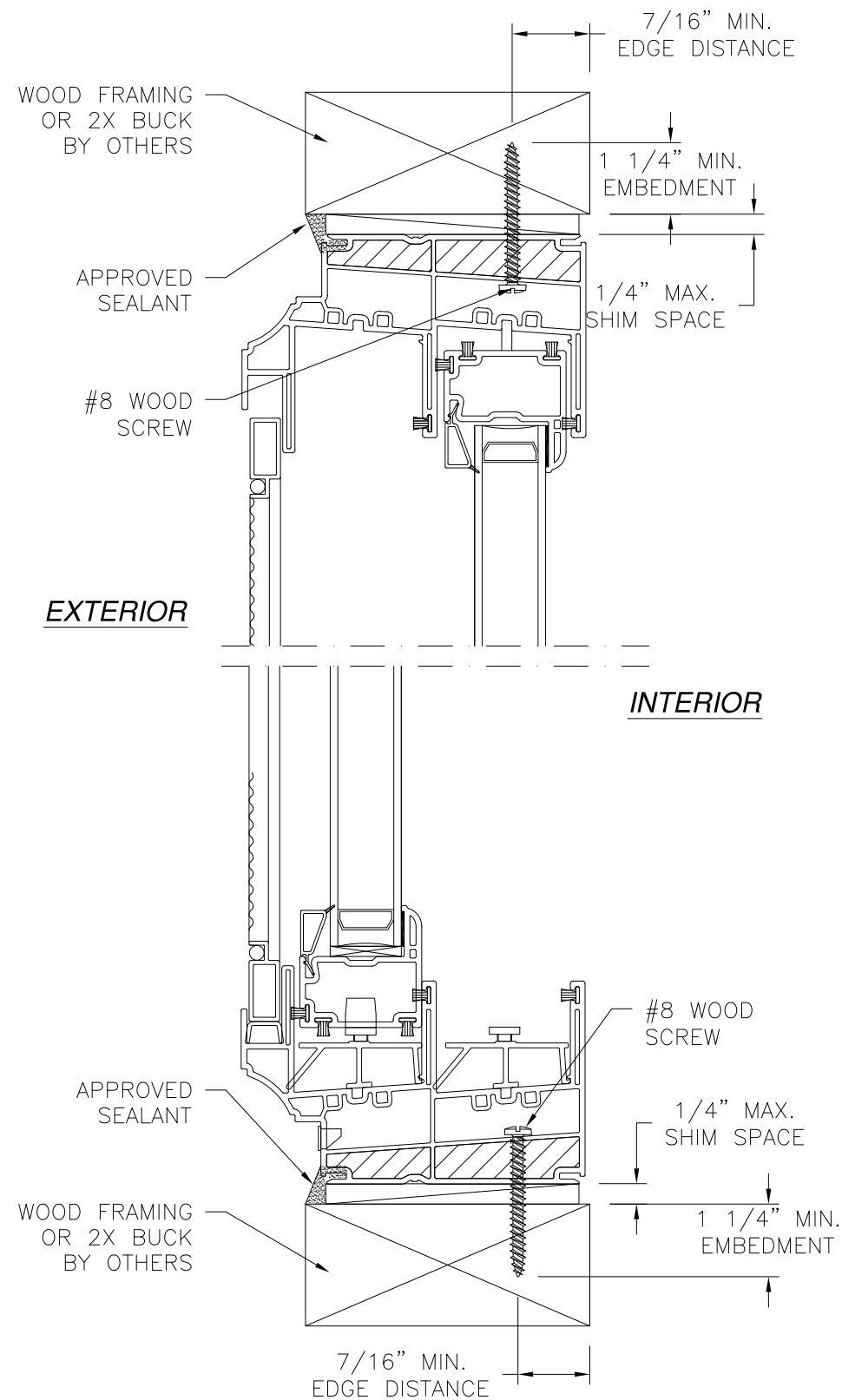


777 PROTECH SLIDER XX  
EXTERIOR VIEW

| DESIGN PRESSURE RATING | IMPACT RATING |
|------------------------|---------------|
| $\pm 35.0\text{PSF}$   | NONE          |

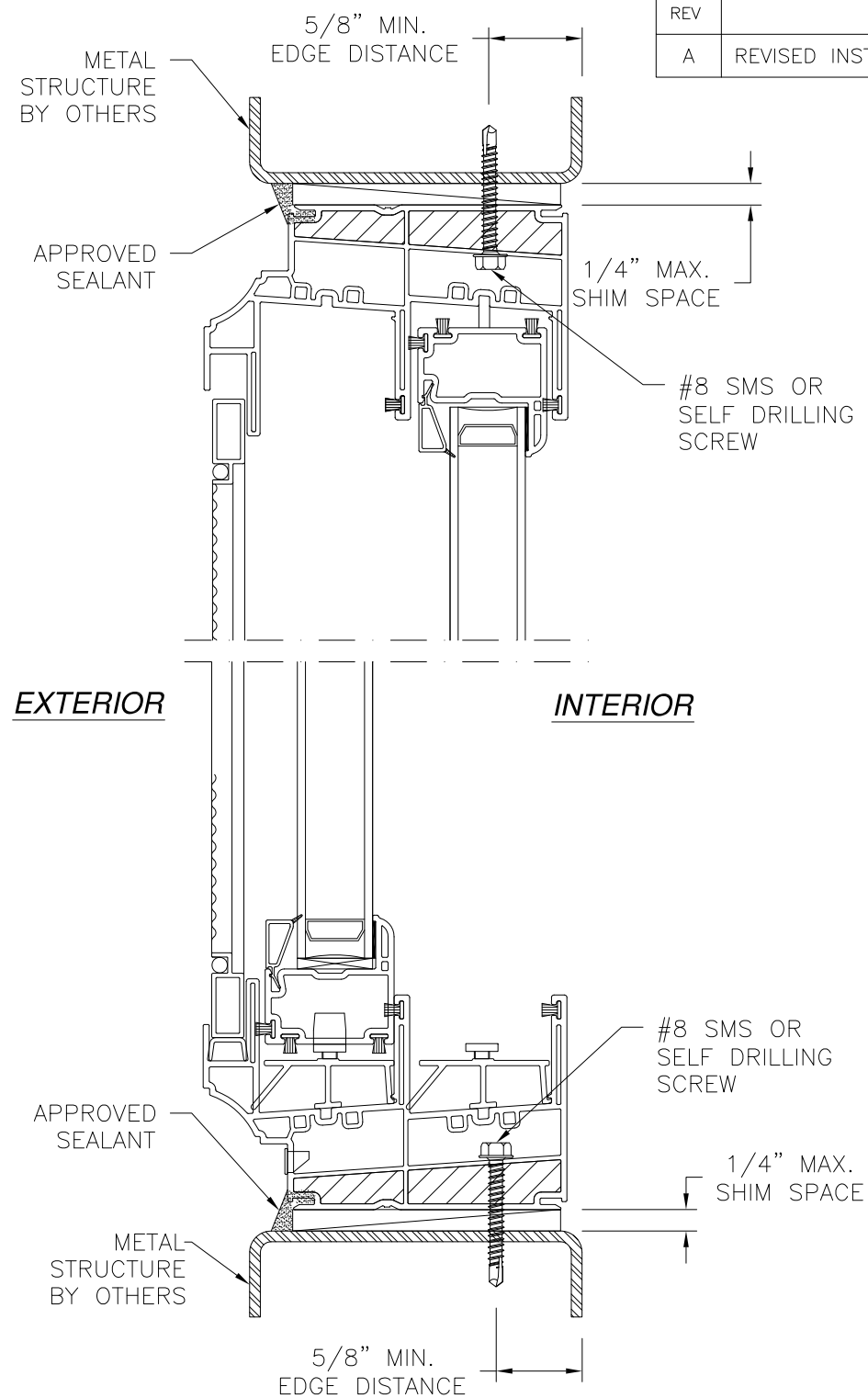
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| DRAWN:<br>A.P.                                                                | DWG NO.<br>08-01722 | REV<br>A     |                                                                                       |
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**VERTICAL CROSS SECTION**  
WOOD FRAMING OR 2X BUCK INSTALLATION

- NOTES:
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
  2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112



**VERTICAL CROSS SECTION**  
METAL STRUCTURE INSTALLATION

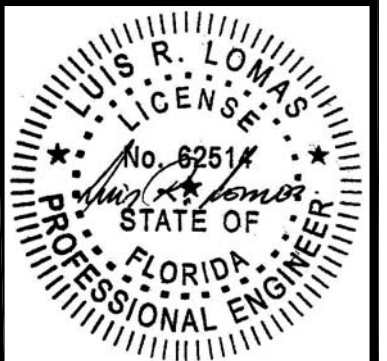
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SLOCOMB WINDOWS AND DOORS  
247 OLD RIVER ROAD  
WILKES-BARRE, PA 17802

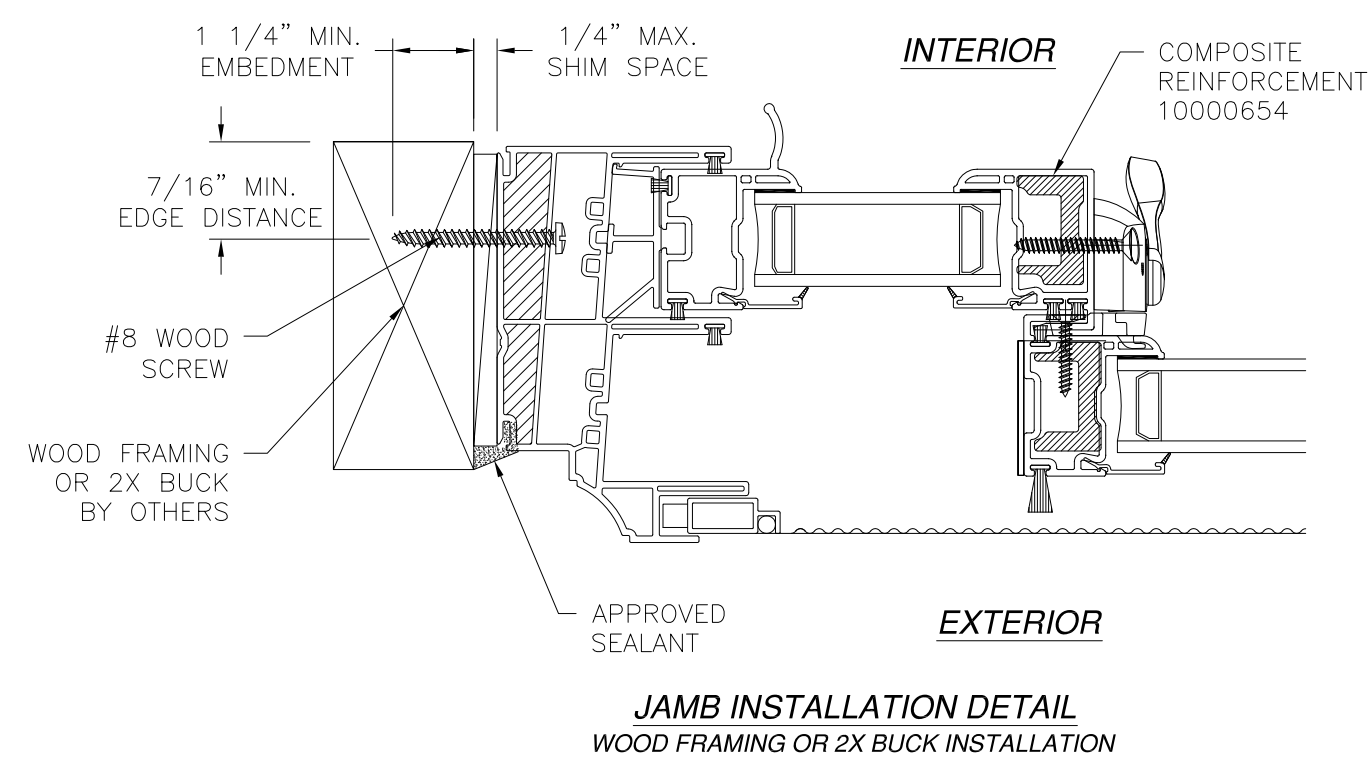
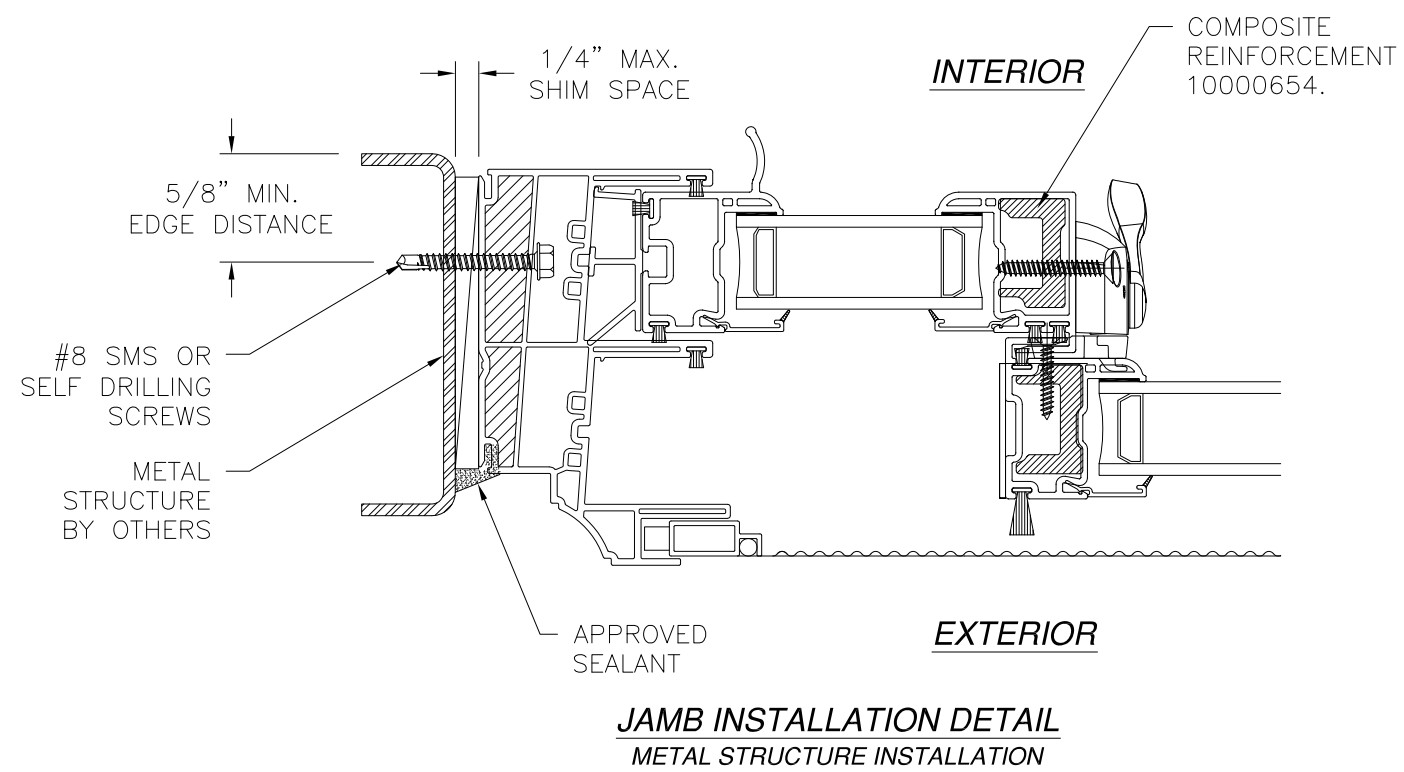
777 PROTECH SLIDER XX  
WITH COMPOSITE REINFORCEMENT 72" X 56"  
INSTALLATION DETAILS

|                |                     |              |
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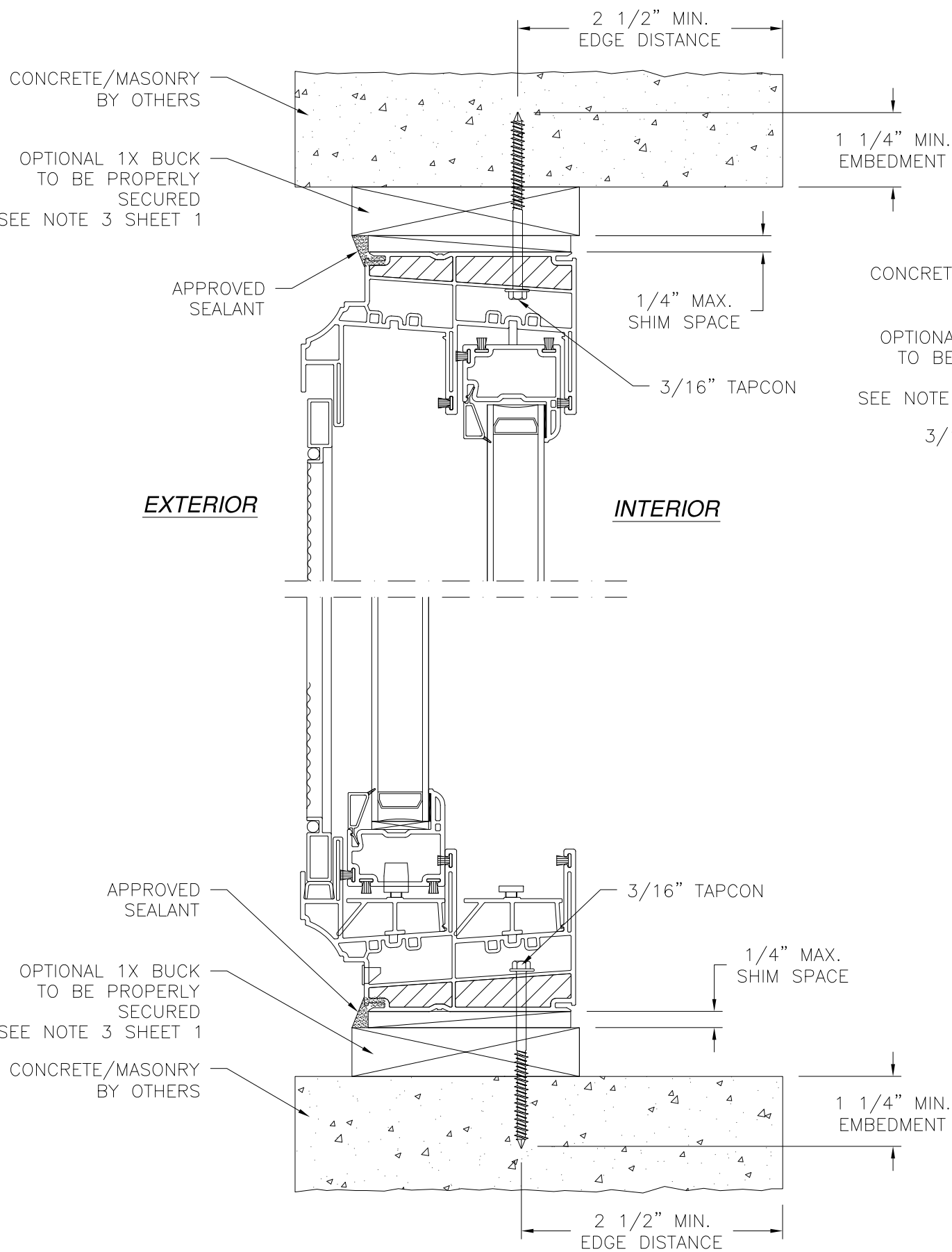
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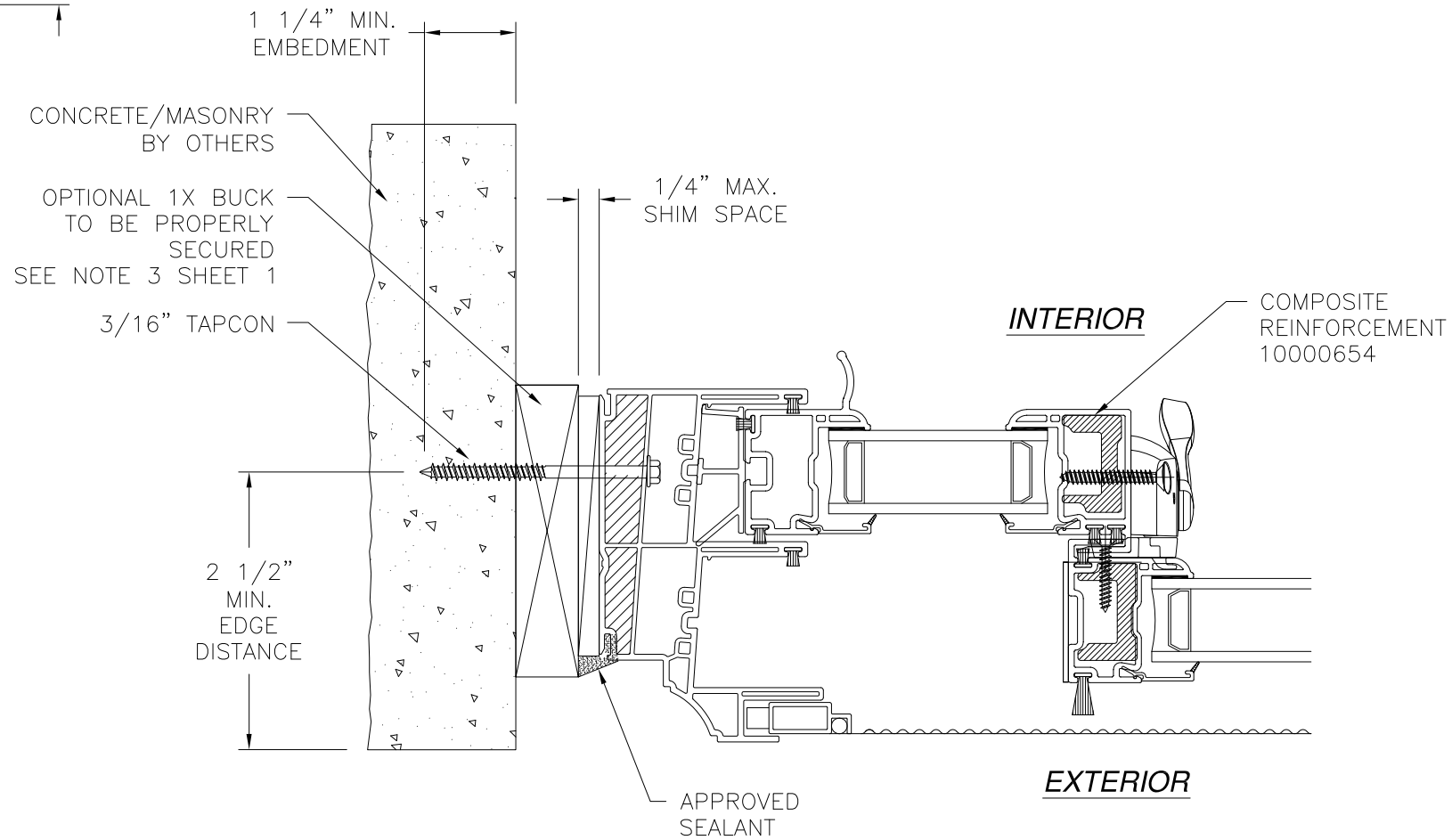
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**VERTICAL CROSS SECTION**  
CONCRETE/MASONRY INSTALLATION



**JAMB INSTALLATION DETAIL**  
CONCRETE/MASONRY INSTALLATION

- NOTES:**
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