

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
C	ADDED CORROSION CHART	09/04/26	R.L.

NOTES:

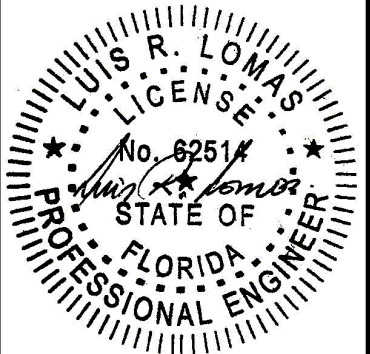
1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE FLORIDA BUILDING CODE.
2. WOOD FRAMING AND MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. WHERE SHIM OR BUCK THICKNESS IS LESS THAN 1-1/2" UNITS MUST BE ANCHORED THROUGH THE FRAME IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS. ANCHORS SHALL BE SECURELY FASTENED DIRECTLY INTO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE MATERIAL.
4. WHERE WOOD BUCK THICKNESS IS 1-1/2" OR GREATER, BUCK SHALL BE SECURELY FASTENED TO MASONRY, CONCRETE OR OTHER STRUCTURAL SUBSTRATE. UNITS MAY BE ANCHORED THROUGH FRAME TO SECURED WOOD BUCK IN ACCORDANCE WITH MANUFACTURER'S PUBLISHED INSTALLATION INSTRUCTIONS.
5. WHERE 1X BUCK IS NOT USED DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
6. BUCKS SHALL EXTEND BEYOND UNIT FRAME INTERIOR FACE SO THAT FULL FRAME SUPPORT IS PROVIDED.
7. SHIM AS REQUIRED AT EACH ANCHOR LOCATION WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/2".
8. SHIMS SHALL BE LOCATED, APPLIED AND MADE FROM MATERIALS AND THICKNESS CAPABLE OF SUSTAINING APPLICABLE LOADS.
9. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
10. FRAME MATERIAL: EXTRUDED ALUMINUM 6063-T5.
11. UNITS MUST BE GLAZED PER ASTM E1300.
12. APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS.
13. FOR ANCHORING THROUGH FRAME INTO WOOD FRAMING OR 2X BUCK USE #12 WOOD SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.

14. FOR ANCHORING THROUGH FRAME INTO MASONRY/CONCRETE USE 1/4" TAPCONS WITH SUFFICIENT LENGTH TO ACHIEVE A 1 1/4" MINIMUM EMBEDMENT INTO SUBSTRATE WITH 2" MINIMUM EDGE DISTANCE. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
15. FOR ANCHORING THROUGH FRAME INTO METAL STRUCTURE USE #12 SMS OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL. LOCATE ANCHORS AS SHOWN IN ELEVATIONS AND INSTALLATION DETAILS.
16. ALL FASTENERS TO BE CORROSION RESISTANT.
17. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BELOW:
 - A. WOOD: MINIMUM SPECIFIC GRAVITY OF G=0.42
 - B. CONCRETE: MINIMUM COMPRESSIVE STRENGTH OF 2,000 PSI.
 - C. MASONRY: HOLLOW/FILLED BLOCK PER ASTM C90 WITH Fm=2,000PSI MINIMUM.
 - D. METAL STRUCTURE: STEEL 18GA (.048") FY=33KSI/FU=52KSI OR ALUMINUM 6063-T5 FU=30KSI 1/8" THICK MINIMUM

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US ALUMINUM 950 SOLON RD. WAXAHACHIE, TX 75165		
SERIES 550 DOUBLE DOOR - SINGLE 48" X 98" PANEL NOTES		
DRAWN: A.P.	DWG NO. 08-01839	REV C
SCALE NTS	DATE 10/25/12	SHEET 1 OF 5
L. ROBERTO LOMAS P.E. 208 7th Ave, INDIALANTIC, FL 32903 434-688-0609 rllomas@lrlomaspe.com		

SIGNED: 09/04/2026



Luis R. Lomas P.E.
FL No.: 62514

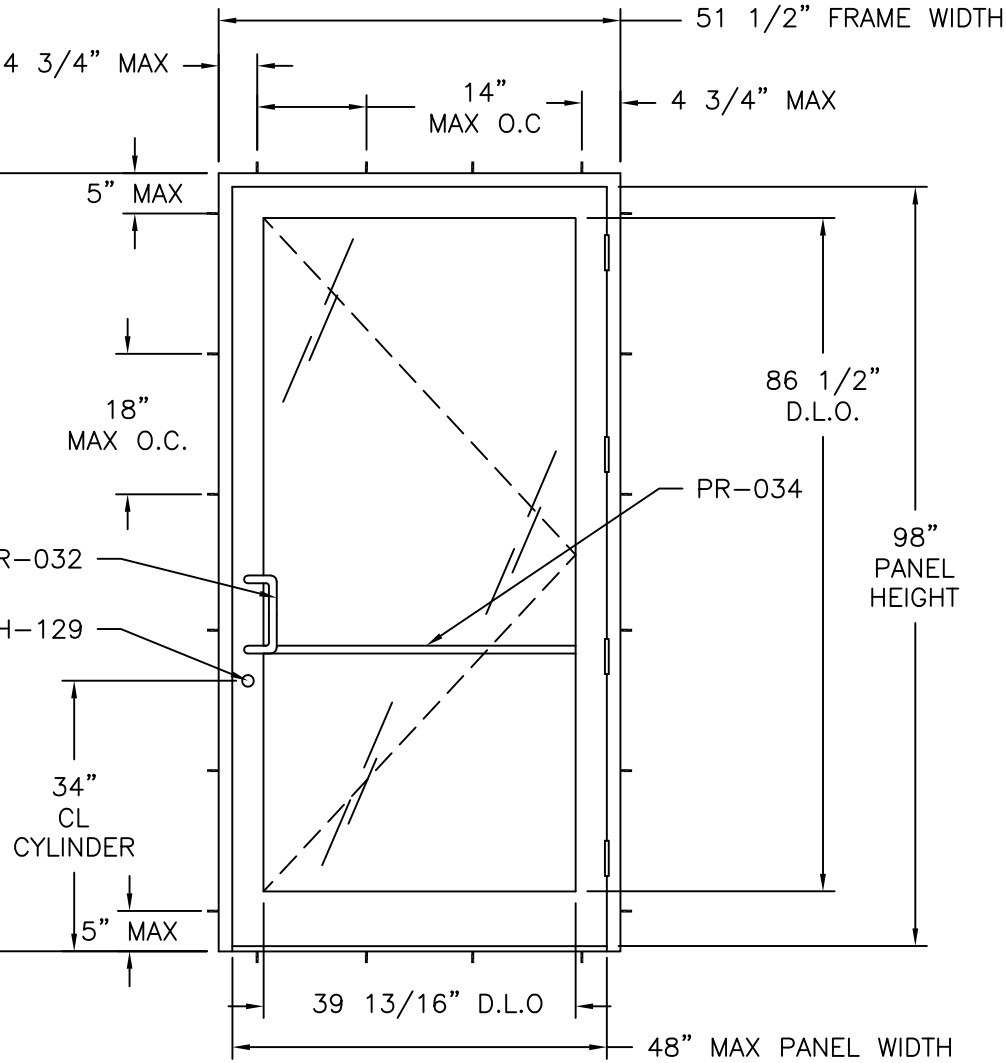
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CHART #1

Maximum design pressure capacity chart (psf)												
Panel Height (in)	Panel width (in)											
	28.0		32.0		36.0		40.0		44.0		48.0	
	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg	Pos	Neg
78.0	48.9	48.9	44.2	44.2	40.6	40.6	37.8	37.8	35.6	35.6	33.8	33.8
80.0	48.6	48.6	43.9	43.9	40.3	40.3	37.5	37.5	35.2	35.2	33.4	33.4
82.0	48.4	48.4	43.6	43.6	40.0	40.0	37.2	37.2	34.9	34.9	33.1	33.1
84.0	48.2	48.2	43.4	43.4	39.7	39.7	36.9	36.9	34.6	34.6	32.8	32.8
86.0	47.9	47.9	43.1	43.1	39.5	39.5	36.6	36.6	34.3	34.3	32.5	32.5
88.0	47.7	47.7	42.9	42.9	39.2	39.2	36.4	36.4	34.0	34.0	32.2	32.2
90.0	47.5	47.5	42.7	42.7	39.0	39.0	36.1	36.1	33.8	33.8	31.9	31.9
92.0	47.3	47.3	42.5	42.5	38.8	38.8	35.9	35.9	33.6	33.6	31.7	31.7
94.0	47.2	47.2	42.3	42.3	38.6	38.6	35.7	35.7	33.3	33.3	31.4	31.4
96.0	47.0	47.0	42.1	42.1	38.4	38.4	35.5	35.5	33.1	33.1	31.2	31.2
98.0	46.8	46.8	42.0	42.0	38.2	38.2	35.3	35.3	32.9	32.9	31.0	31.0

Anchors and anchor connectors corrosion resistance chart

Exposure	Distance from coastal shoreline	
	0' up to 300'	>300' up to 3000'
Exterior - partially sheltered	304 or A305 or 306 Stainless steel per ASTM A240	Galvanized per ASTM A153 class D or ASTM A641 class 3S
Exterior - open exposed	304 or A305 or 306 Stainless steel per ASTM A240	Galvanized per ASTM A153 class D or ASTM A641 class 3S
Unconditioned interior-vented enclosed	Galvanized per ASTM A153 class D or ASTM A641 class 3S	Galvanized per ASTM A153 class D or ASTM A641 class 3S
Unconditioned interior-unvented enclosed	Galvanized per ASTM A153 class D or ASTM A641 class 3S	Galvanized per ASTM A153 class D or ASTM A641 class 3S



SERIES 550 ALUMINUM DOOR - SINGLE
EXTERIOR VIEW FRAME FLUSH INSTALLATION

DESIGN PRESSURE RATING	IMPACT RATING
±31.0PSF	NONE
THIS SYSTEM WAS NOT TESTED FOR WATER INFILTRATION AND IS TO BE INSTALLED ONLY WHERE THE WATER REQUIREMENT IS NOT NEEDED	

FOR OTHER SIZES APPROVED, SEE CHART #1 THIS SHEET

HARDWARE SCHEDULE

- A. PR-032 PULL HANDLE
- B. PR-034 PUSH BAR
- C. DH-129 HOOK BOLT LOCK
- D. (4) DH-009 FIVE BARREL STAINLES STEEL HINGE

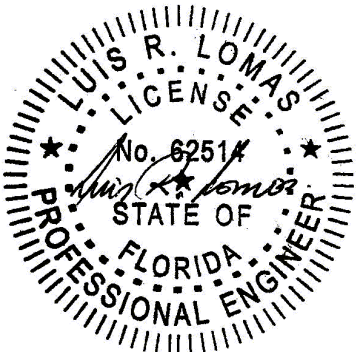
US ALUMINUM
950 SOLON RD.
WAXAHACHIE, TX 75165

SERIES 550 DOUBLE DOOR – SINGLE
48" X 98" PANEL
ELEVATIONS

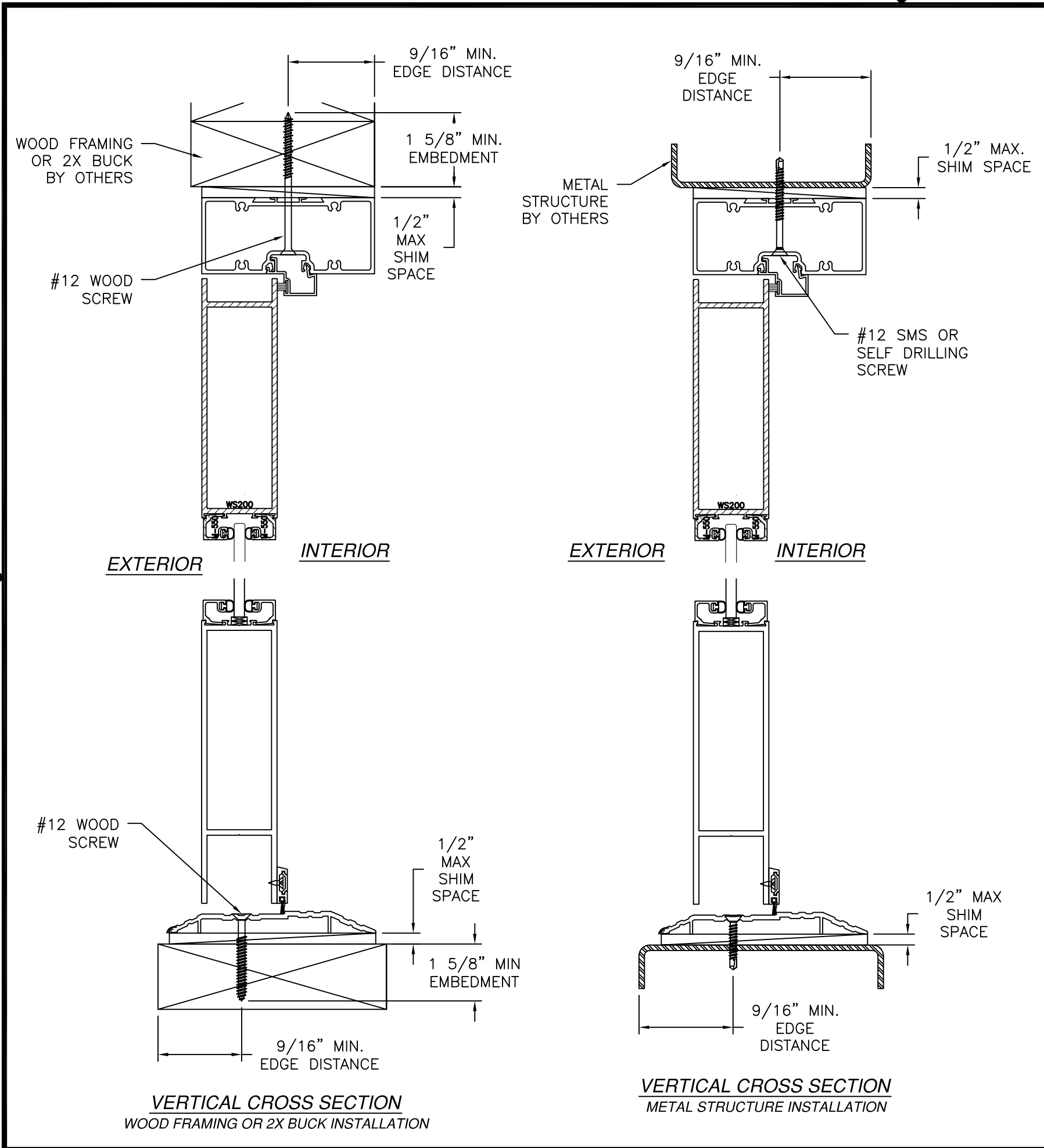
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L. ROBERTO LOMAS P.E.
208 7th Ave, INDIALANTIC, FL 32903
434-688-0609 rllomas@lrlomaspe.com

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The right side of the page contains two jamb installation detail diagrams. The top diagram, titled 'JAMB INSTALLATION DETAIL METAL STRUCTURE INSTALLATION', shows a cross-section of a door jamb. It features a vertical section of metal structure. A #12 SMS or self-drilling screw is shown driving through the jamb into the metal structure. Dimensions include a 1/2" MAX SHIM SPACE, a 9/16" MIN. EDGE DISTANCE, and a 1 5/8" MIN. EMBEDMENT. The interior and exterior faces are indicated. The bottom diagram, titled 'JAMB INSTALLATION DETAIL WOOD FRAMING OR 2X BUCK INSTALLATION', shows a similar cross-section but with wood framing or 2x buck. It features a #12 wood screw. Dimensions include a 1/2" MAX SHIM SPACE, a 9/16" MIN. EDGE DISTANCE, and a 1 5/8" MIN. EMBEDMENT. The interior and exterior faces are also indicated.

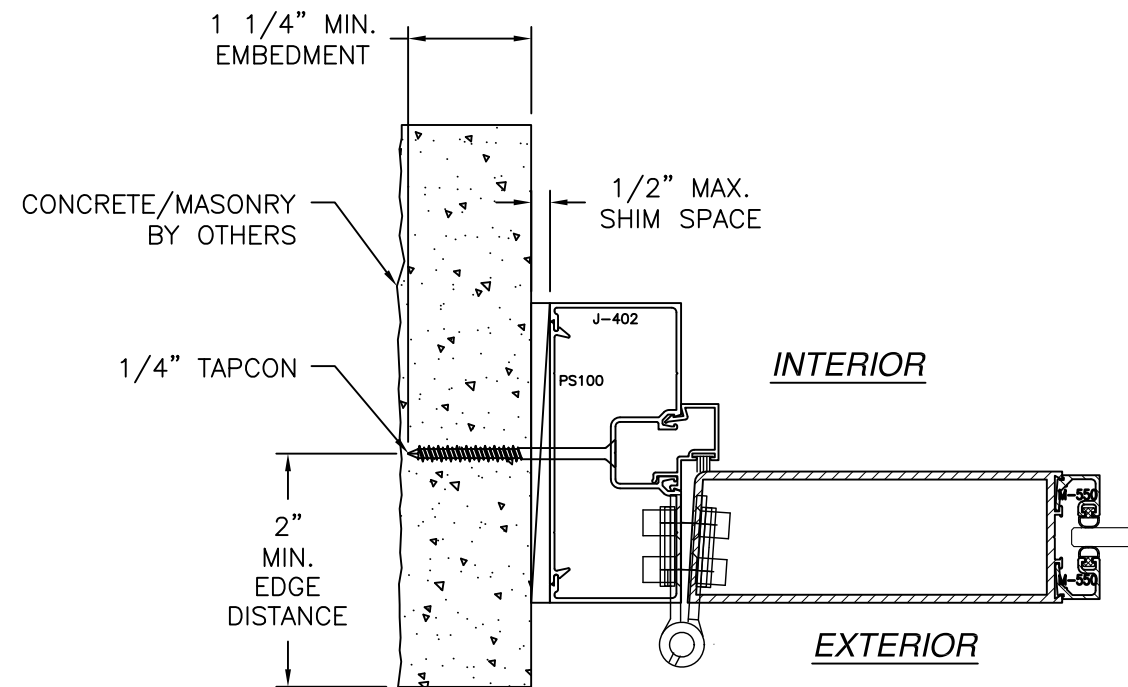
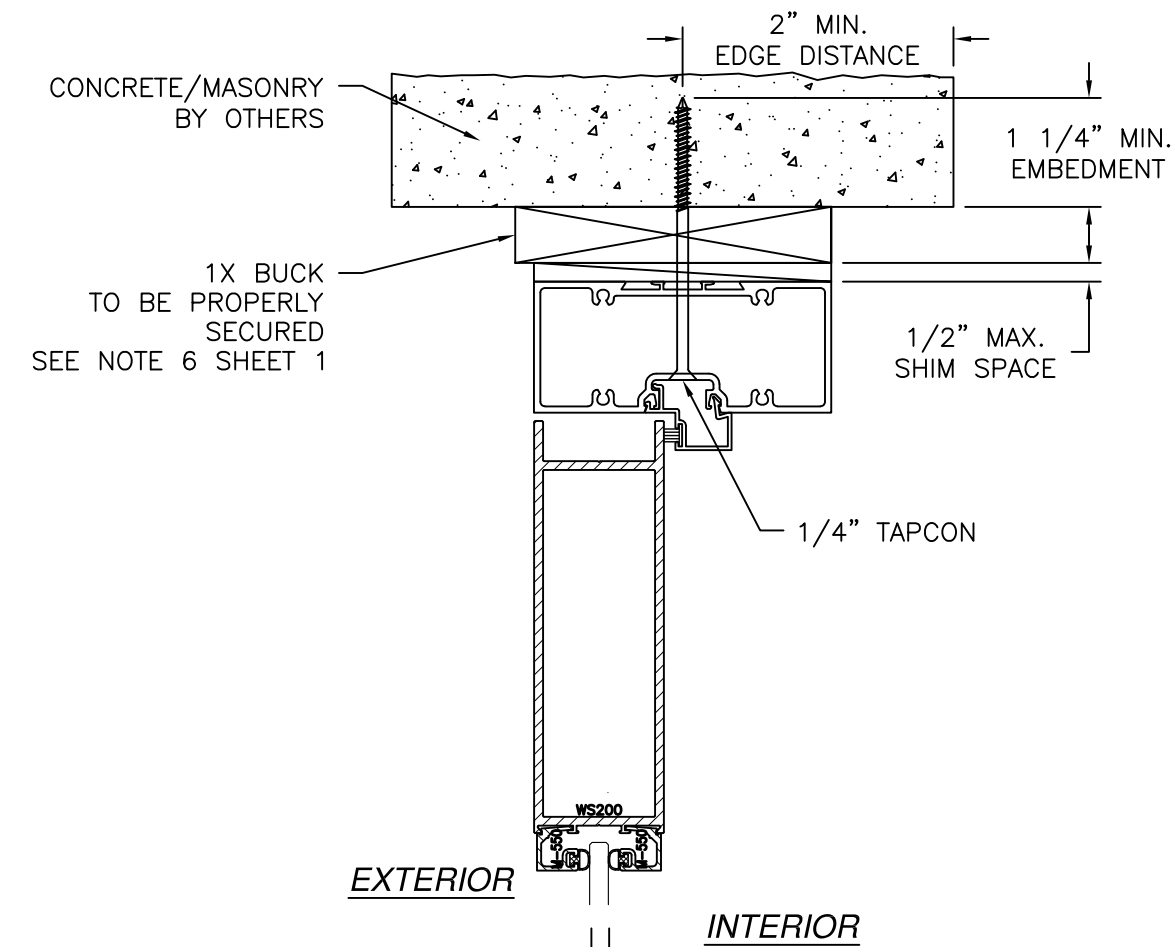
NOTES:
1. INTERIOR AND EXTERIOR FINISHES, BY OTHERS, NOT SHOWN FOR CLARITY.
2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112

SIGNED: 09/04/2026

US ALUMINUM 950 SOLON RD. WAXAHACHIE, TX 75165		
SERIES 550 DOUBLE DOOR – SINGLE 48" X 98" PANEL INSTALLATION DETAILS		
DRAWN: A.P.	DWG NO. 08-01839	REV C
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L. ROBERTO LOMAS P.E. 208 7th Ave, INDIALANTIC, FL 32903 434-688-0609 rllomas@lrlomaspe.com		

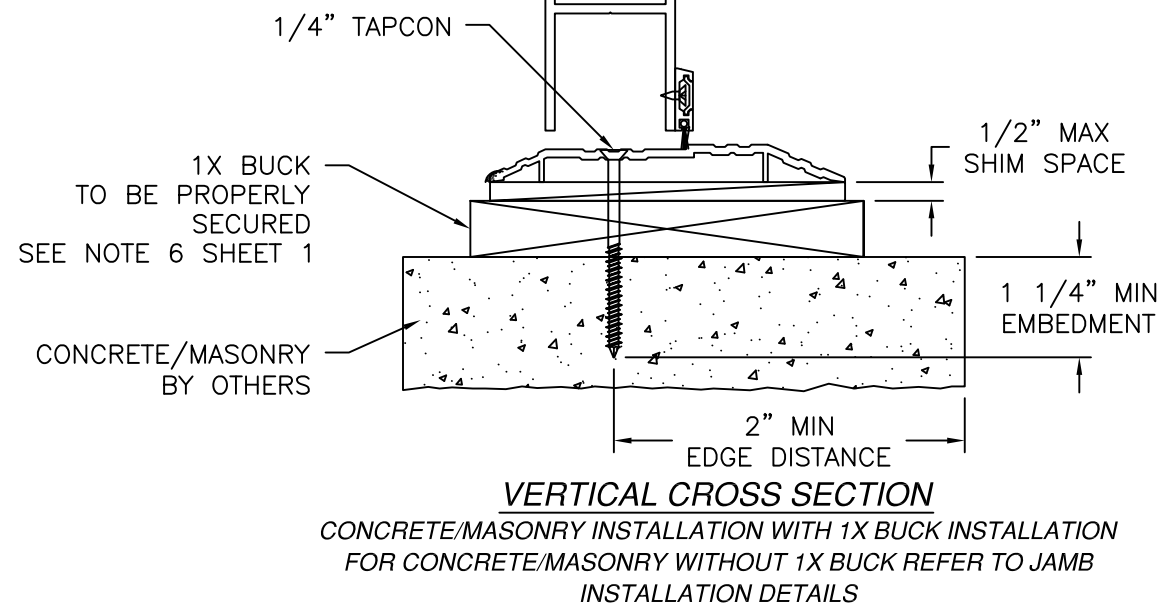
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JAMB INSTALLATION DETAIL
 CONCRETE/MASONRY WITHOUT 1X BUCK INSTALLATION
 FOR CONCRETE/MASONRY INSTALLATION WITH 1X BUCK REFER TO HEAD AND SILL INSTALLATION DETAILS

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 2. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED IN ACCORDANCE WITH ASTM E2112



US ALUMINUM

950 SOLON RD.
WAXAHACHIE, TX 75165

SERIES 550 DOUBLE DOOR – SINGLE
48" X 98" PANEL
INSTALLATION DETAILS

DRAWN: A.P.

DWG NO. 08-01839

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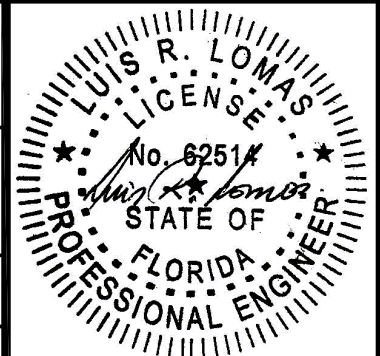
SHEET 4 OF 5

L. ROBERTO LOMAS P.E.

208 7th Ave, INDIALANTIC, FL 32903

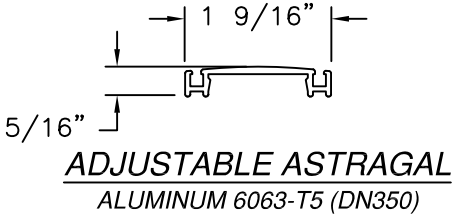
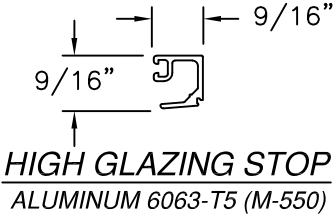
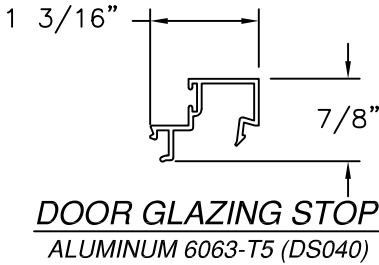
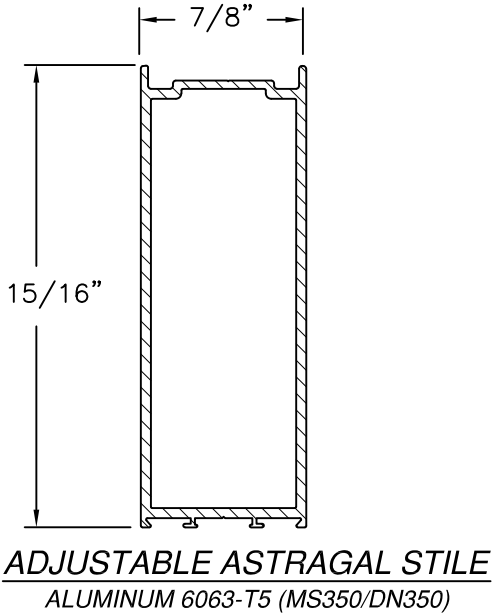
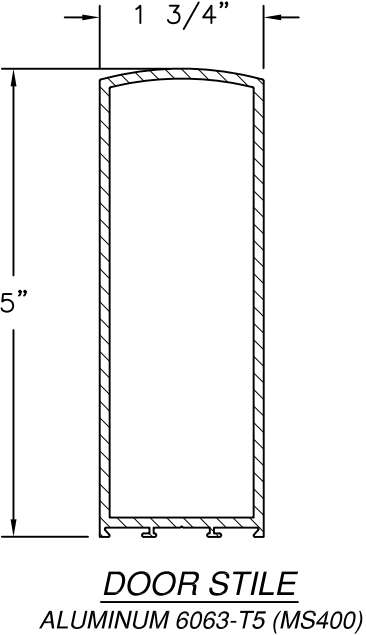
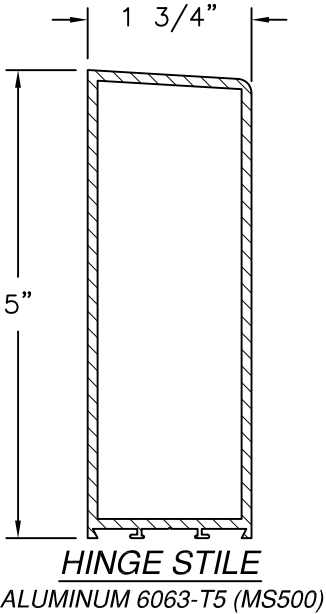
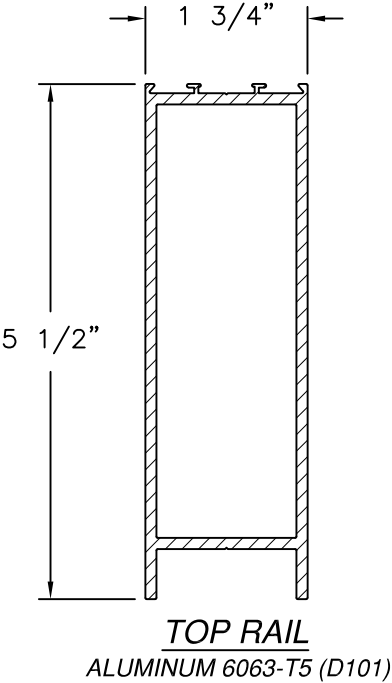
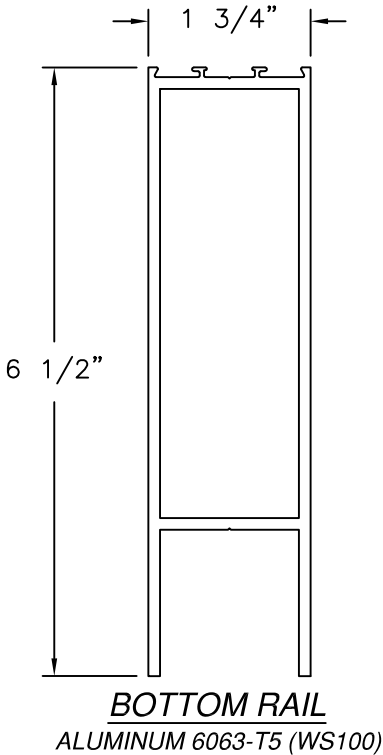
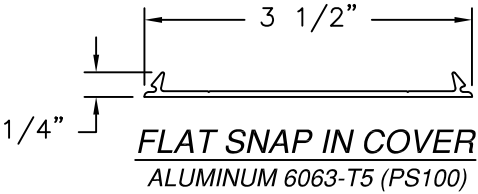
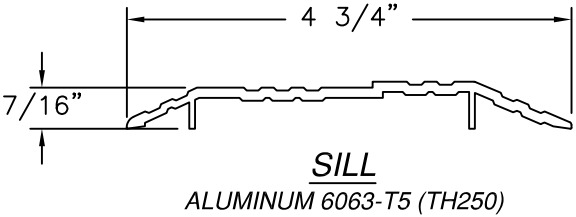
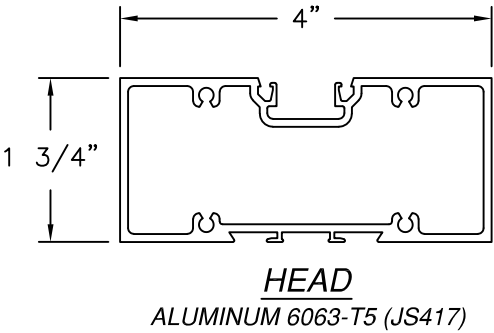
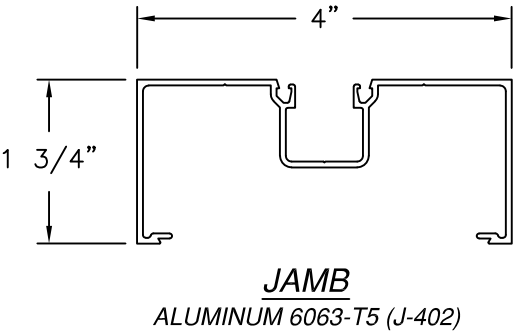
434-688-0609 rllomas@lrlomaspe.com

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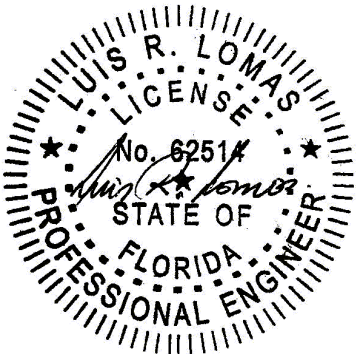
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