

PLY GEM WINDOWS *SERIES 4880IR SLIDING GLASS DOOR (IMPACT)*

NOTES:

1. THIS INSTALLATION HAS BEEN EVALUATED FOR USE IN LOCATIONS ADHERING TO THE FLORIDA BUILDING CODE OUTSIDE THE HVHZ, AND WHERE PRESSURE REQUIREMENTS AS DETERMINED BY ASCE 7 MINIMUM DESIGN LOADS FOR BUILDINGS AND OTHER STRUCTURES DO NOT EXCEED THE DESIGN PRESSURE RATINGS HEREIN.
2. THIS PRODUCT IS MISSILE LEVEL D, WIND ZONE 3 IMPACT RESISTANT. WHEN USED IN WIND ZONE 3 OR BELOW AREAS, THIS PRODUCT DOES NOT REQUIRE THE USE OF APPROVED IMPACT PROTECTIVE DEVICES (SHUTTERS).
3. ANCHOR TYPE, SIZE, SPACING, EMBEDMENT, AND EDGE DISTANCE SHALL BE AS SPECIFIED IN THESE DRAWINGS. USE APPROPRIATE ANCHORAGE FROM TABLE I ACCORDING TO SUBSTRATE TYPE. A MINIMUM CENTER-TO-CENTER SPACING OF 3" SHALL BE MAINTAINED BETWEEN ALL INSTALLATION FASTENERS IN ANY DIRECTION.
4. ANCHOR EMBEDMENT TO SUBSTRATE SHALL BE BEYOND WALL DRESSING OR STUCCO. FOR MASONRY OPENINGS WITH WOOD BUCKS LESS THAN 1-1/2" THICK, EMBEDMENT SHALL BE BEYOND WOOD BUCKS, IF USED, AND INTO MASONRY SUBSTRATE. WOOD BUCKS WITH MASONRY ARE OPTIONAL.
5. WOOD, METAL, OR MASONRY OPENINGS, BUCKS, AND BUCK FASTENERS, BY OTHERS, SHALL BE PROPERLY DESIGNED AND INSTALLED BY OTHERS TO TRANSFER SUPERIMPOSED LOADS TO THE STRUCTURE. ADEQUACY OF THE STRUCTURE TO RECEIVED THESE LOADS SHALL BE VERIFIED BY THE CONTRACTOR OR AUTHORITY HAVING JURISDICTION (AHJ).
6. IT IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD OR AS APPROVED BY THE AHJ TO SELECT PLY GEM PRODUCTS TO MEET ALL APPLICABLE LOCAL LAWS, BUILDING CODES, ORDINANCES, OR OTHER SAFETY REQUIREMENTS FOR EACH INSTALLATION.
7. SHIMS ARE REQUIRED WHERE GAPS OF GREATER THAN 1/16" EXIST BETWEEN OPENING AND FRAME. MAX. SHIM STACK IS 1/4". SHIMS SHALL BE LOAD-BEARING AND CAPABLE OF TRANSFERRING LOADS TO THE SUBSTRATE.
8. SEALING AND FLASHING STRATEGIES FOR OVERALL WATER INFILTRATION RESISTANCE OF THE INSTALLED PRODUCT SHALL BE THE RESPONSIBILITY OF OTHERS USING ASTM E2112 AND IS NOT ADDRESSED BY THIS DOCUMENT.
9. INSTALLED GLAZING SHALL COMPLY WITH ASTM E1300.
10. ALL FASTENERS PENETRATING INTO PRESSURE TREATED WOOD SHALL BE CAPABLE OF PREVENTING CORROSION DUE TO REACTION WITH PRESSURE TREATMENT CHEMICALS. ANY DISSIMILAR MATERIALS THAT COME INTO CONTACT SHALL BE PROTECTED TO PREVENT REACTIONS IN ACCORDANCE WITH CODE REQUIREMENTS.
11. A WIND LOAD DURATION FACTOR Cd = 1.6 WAS USED FOR THE ANALYSIS OF WOOD SCREWS ONLY.
12. PRODUCTS SHALL BE CONSTRUCTED AS SPECIFIED IN TEST REPORTS CONSTRUCTION CONSULTING LABORATORY, INTERNATIONAL I2-I73.
13. DESIGNATION "X" IS FOR OPERABLE PANEL AND "O" IS FOR FIXED PANEL
14. USE A BACKER ROD ON ALL JOINTS >3/4" DEEP AND/OR WIDER THAN 1/4". FINISHED CAULK JOINT SHOULD BE A MINIMUM OF 3/8" DEEP.

SIZE CHART			
MAX. O.A. SIZE	SILL RISER	DESIGN PRESSURE	MISSILE IMPACT RATING
185-5/8" X 95-3/4"	DP50 SILL RISER (ITEM #4A)	+50/-70 PSF	LARGE & SMALL MISSILE IMPACT RATED
185-5/8" X 95-3/4"	DP70 SILL RISER (ITEM #4B)	+70/-70 PSF	

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Lucas Turner

2026.08.26

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Part of the Cornerstone Building Brands Family

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TITLE: SERIES 4880IR SLIDING GLASS DOOR INSTALLATION & GENERAL NOTES	DATE	BY	REVISION DESCRIPTION			
	10.01.12	MSS	NO.	B	C	D
	DWN BY:	CHK BY:	SCALE:			



08/17/2026

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TURNER ENGINEERING &
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(COA # 29779)

2428 OLD NATCHEZ TRACE
TRAIL, CAMDEN, TN 38320

PH. 941-380-1574

FL#:

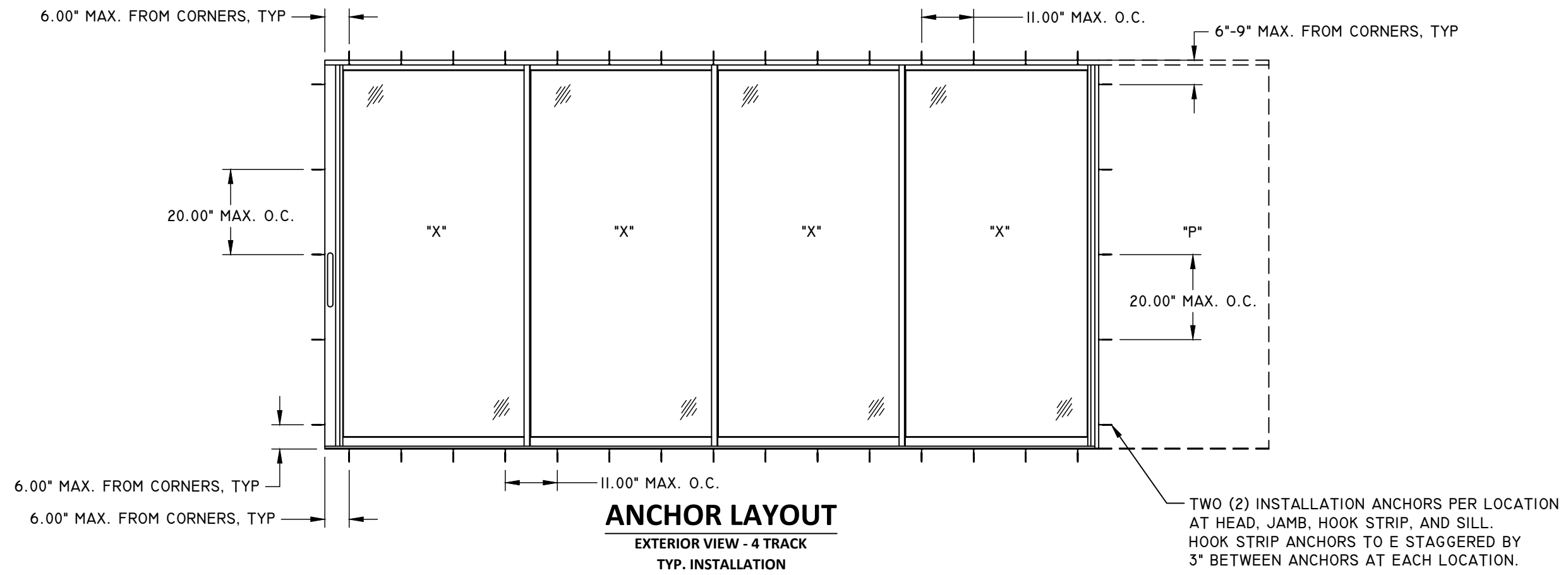
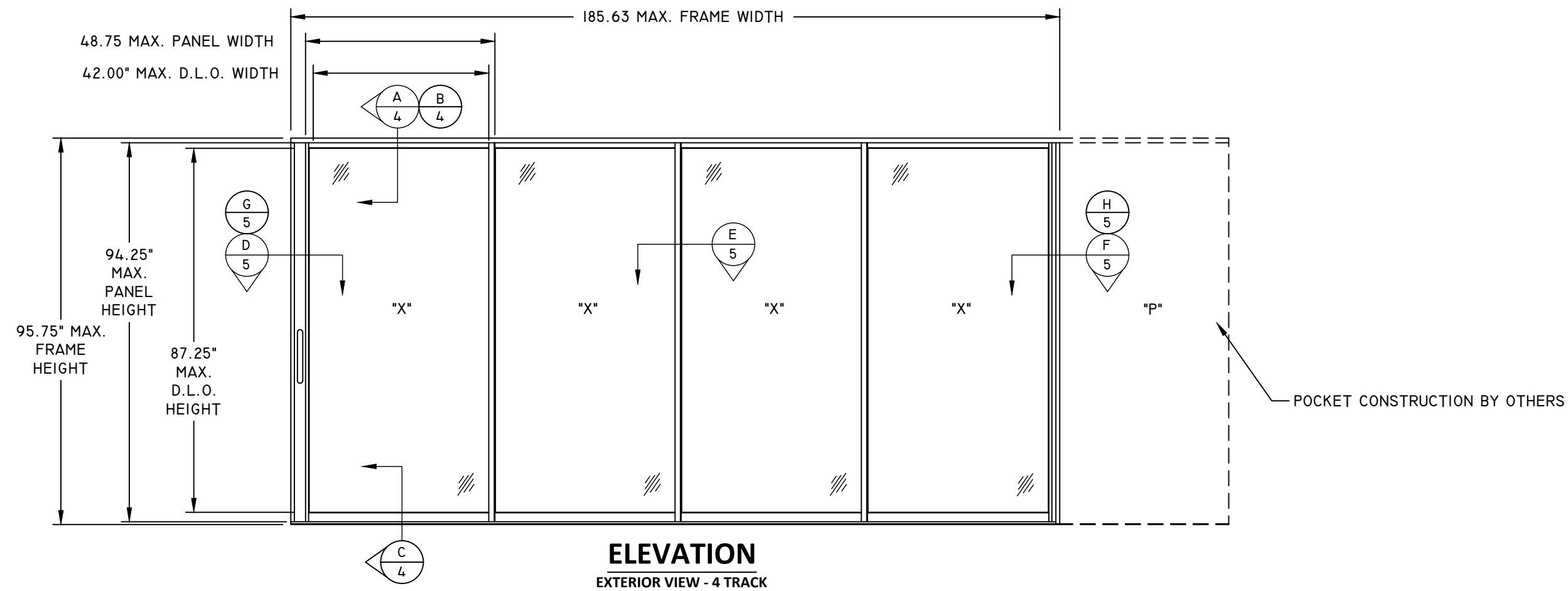
15943

DWG #:

PGWI75

SHEET:

1 OF 5



TITLE: SERIES 4880IR SLIDING GLASS DOOR ELEVATION & ANCHOR LAYOUT	DATE	BY	REVISION DESCRIPTION	NO.
	12.10.17	LMH	ADDED NOTES & TABLE 1	B
	12.16.20	LMH	7TH EDITION 2020 FBC	C
	12.04.23	LMH	8TH EDITION 2023 FBC	D
	08.17.26	LMH	UPDATED TO CURRENT FBC	E

DATE: 10.01.12	DWN BY: MSS	CHK BY: .	SCALE: NTS
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FL#:	15943
DWG #:	PGWI75
SHEET:	2 OF 5

TITLE: SERIES 4880IR SLIDING GLASS DOOR
QUALIFIED CONFIGURATIONS

DATE: 10.01.12	DWN BY: MSS	CHK BY:	SCALE: NTS
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NO.	REVISION DESCRIPTION	BY	DATE
B	ADDED NOTES & TABLE I	LMH	12.10.17
C	7TH EDITION 2020 FBC	LMH	12.16.20
D	8TH EDITION 2023 FBC	LMH	12.04.23
E	UPDATED TO CURRENT FBC	LMH	08.17.26

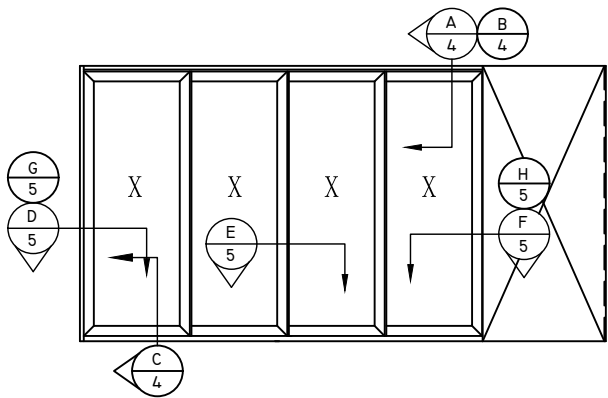


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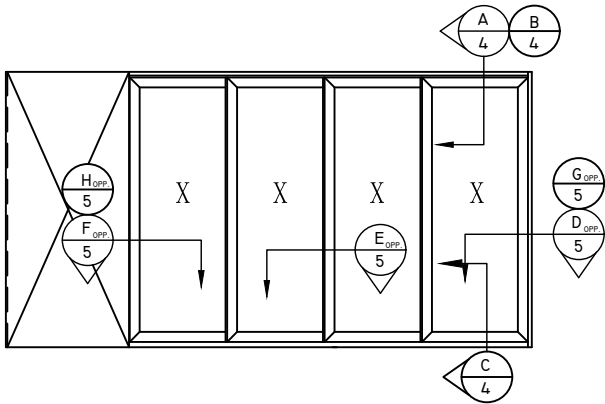
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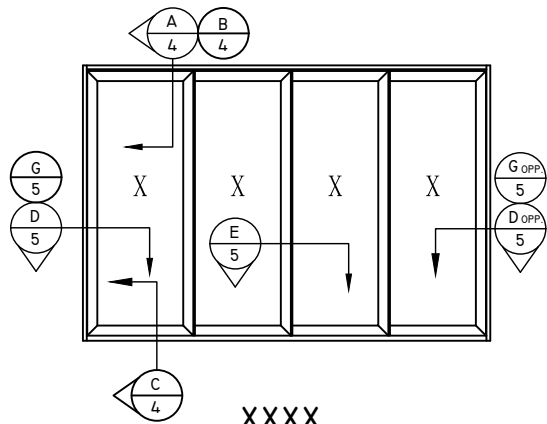
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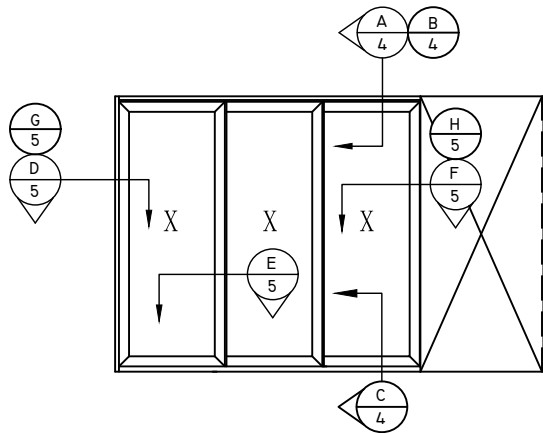
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(POCKETING DOORS)
4 TRACK



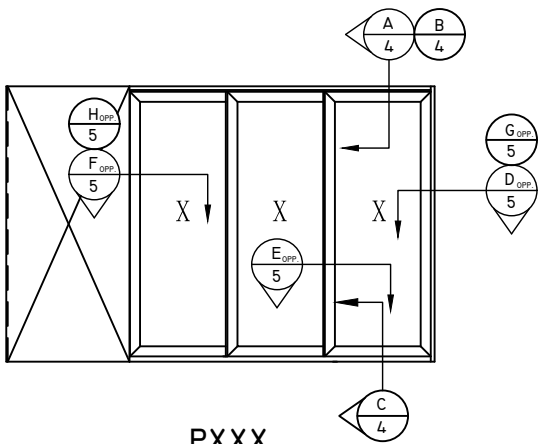
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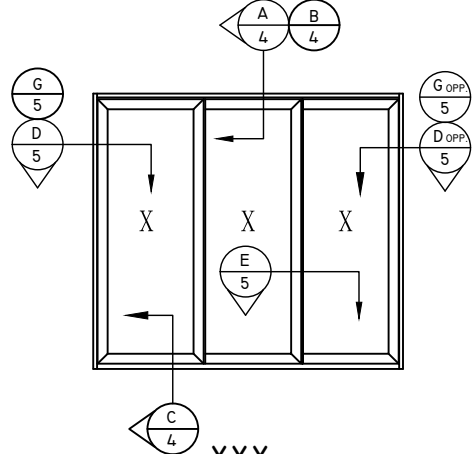
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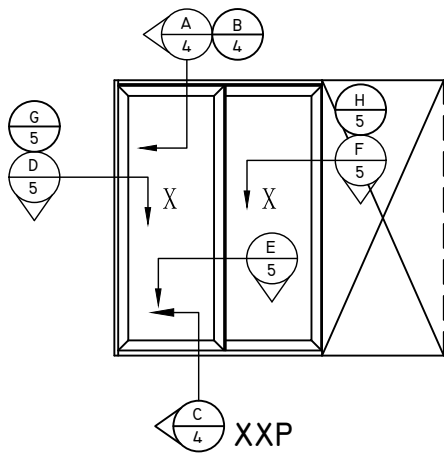
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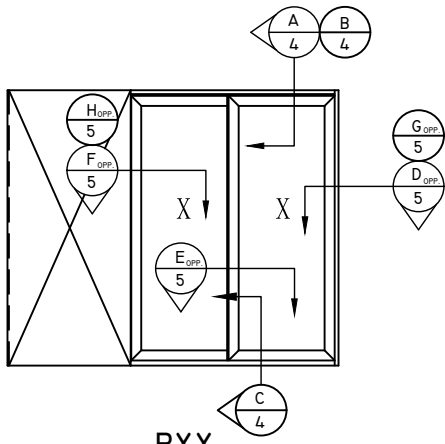
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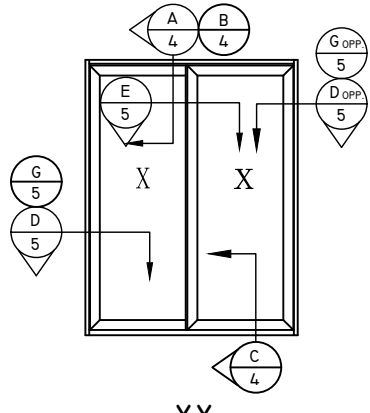
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(POCKETING DOORS)
2 TRACK

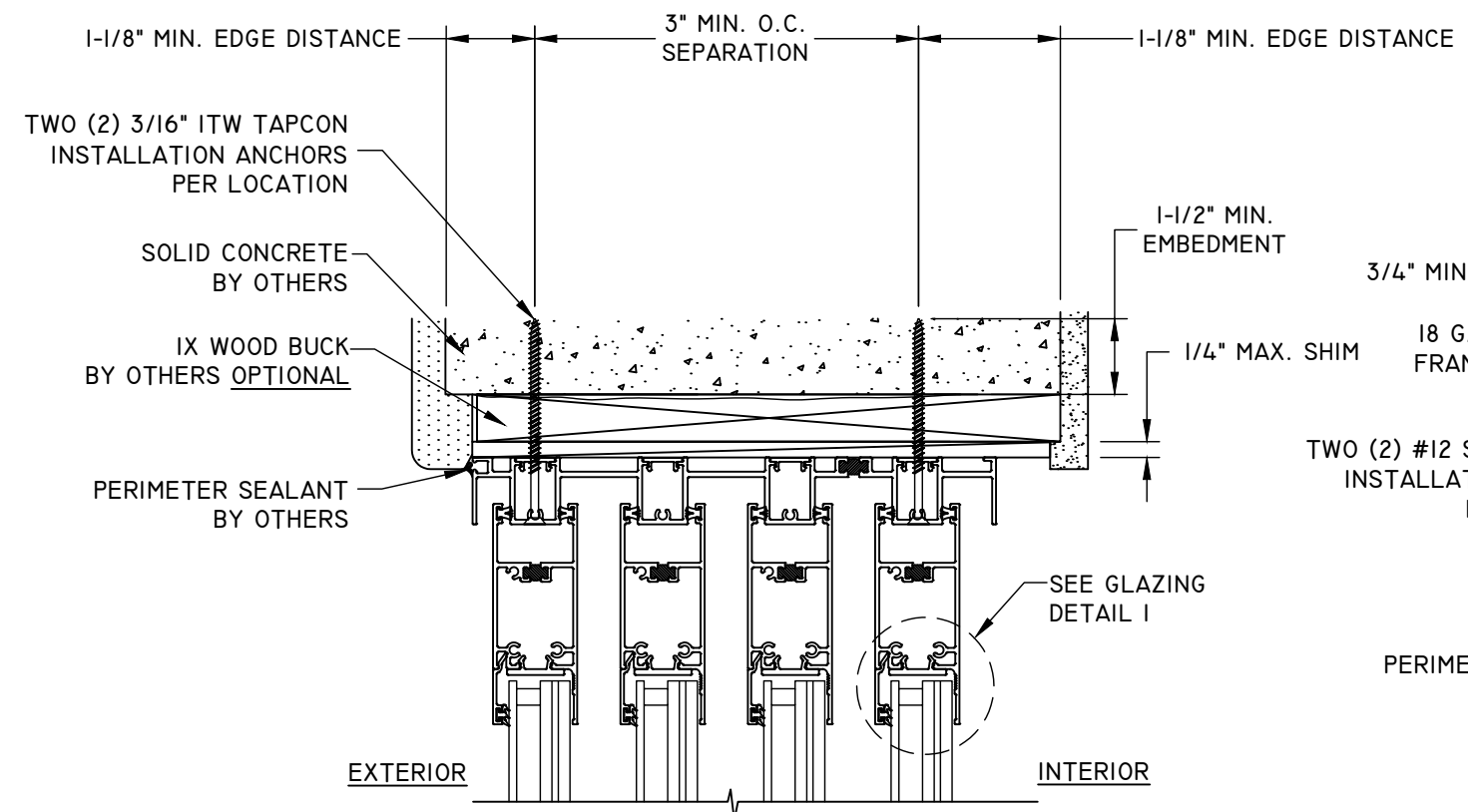


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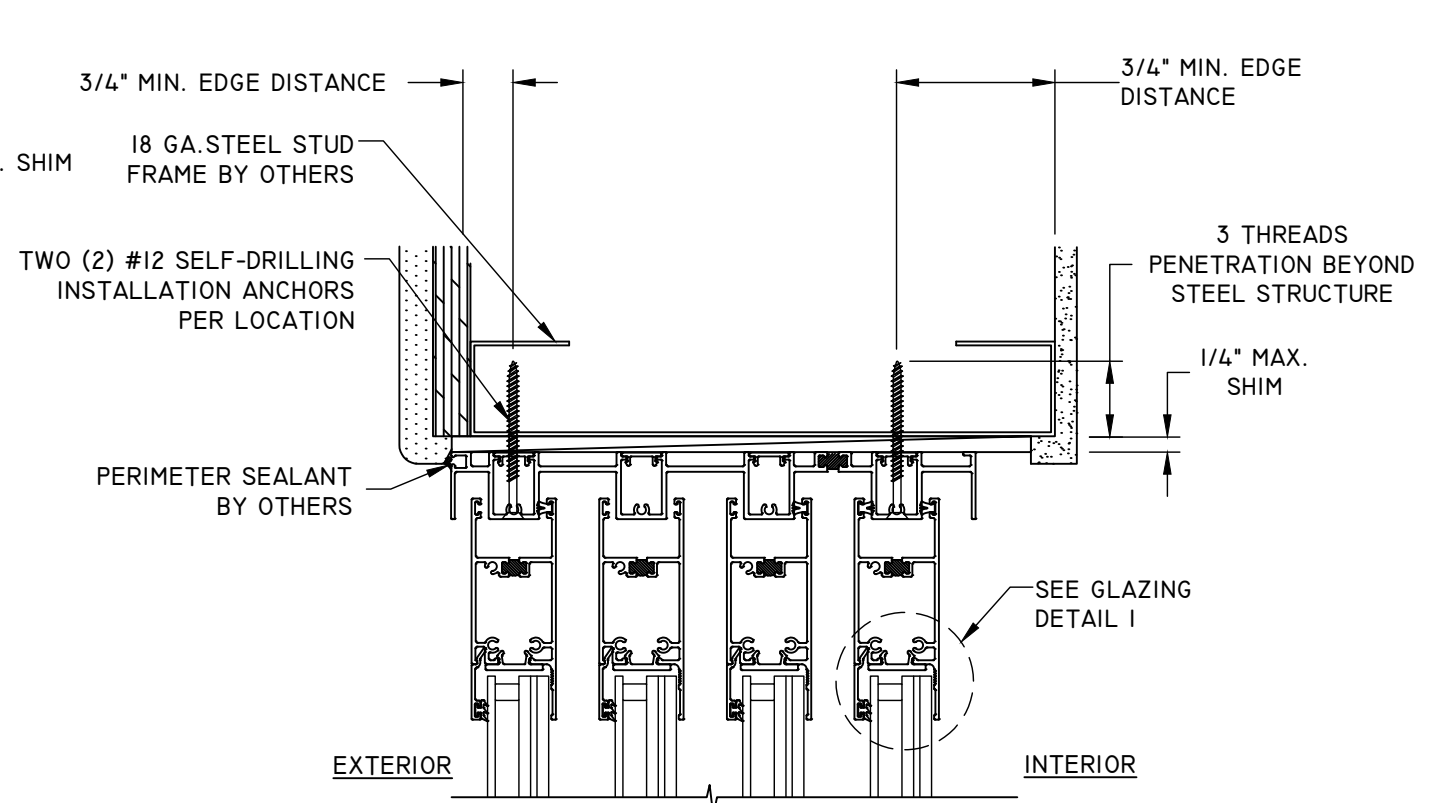


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(NON-POCKETING DOORS)
2 TRACK

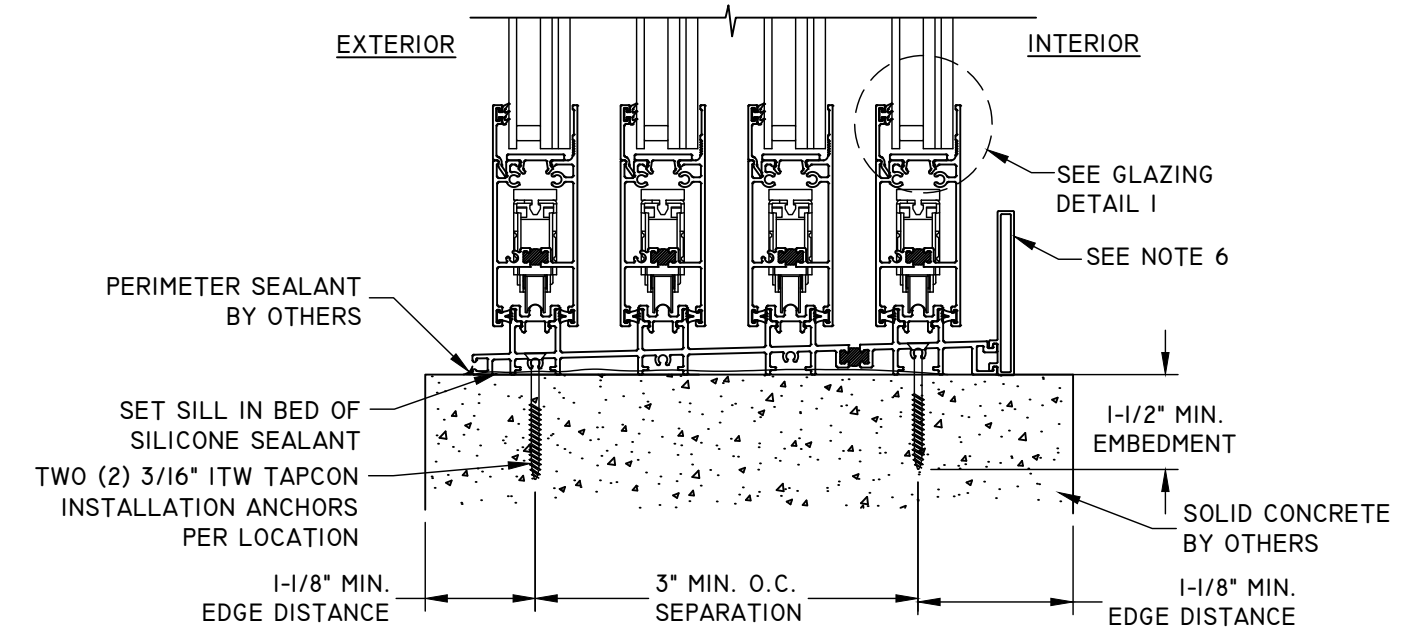
NOTE: SECTION DETAILS SHOW 4 TRACK FRAMES, INSTALLATION AND CONSTRUCTION OF 2 TRACK AND 3 TRACK FRAMES ARE SIMILAR AND SHALL FOLLOW INSTALLATION REQUIREMENTS SET FORTH HEREIN.



A
4
VERTICAL SECTION
CONCRETE - HEAD TYP.
4 TRACK



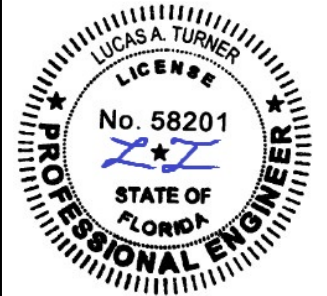
B
4
VERTICAL SECTION
STEEL STUD - HEAD TYP.
4 TRACK



C
4
VERTICAL SECTION
CONCRETE - SILL TYP.
4 TRACK

- NOTE:**
- 4 TRACK FRAME SHOWN, 2 TRACK AND 3 TRACK FRAMES QUALIFIED UNDER THIS APPROVAL.
 - TWO INSTALLATION ANCHORS REQUIRED PER LOCATION INDICATED IN TYP. ANCHOR LAYOUT, AS SHOWN ON SHEET 2.
 - INSTALLATION ANCHORS SHALL BE FASTENED THROUGH EXTERIOR AND INTERIOR MOST TRACKS.
 - INSTALLATION ANCHORS MAY BE STAGGERED IN ORDER TO MAINTAIN MINIMUM O.C. SPACING.
 - INSTALLATION AT SILL MAY BE THROUGH IX WOOD BUCK OR DIRECTLY INTO CONCRETE/ MASONRY OR THROUGH MIN. 18 GA. STEEL SUBSTRATE.
 - SEE POSITIVE DESIGN PRESSURE LIMITATIONS BASED ON WATER INFILTRATION PERFORMANCE , SHEET 1.

SILL NOTE:
WHEN PENETRATING THE SILL WITH FASTENERS, PRE-DRILL THE HOLE, APPLY SEALANT INTO THE HOLE, ATTACH THE FASTENER, THEN SEAL OVER THE FASTENER HEAD WITH APPROPRIATE SEALANT. SEE NOTE 8, SHEET 1.

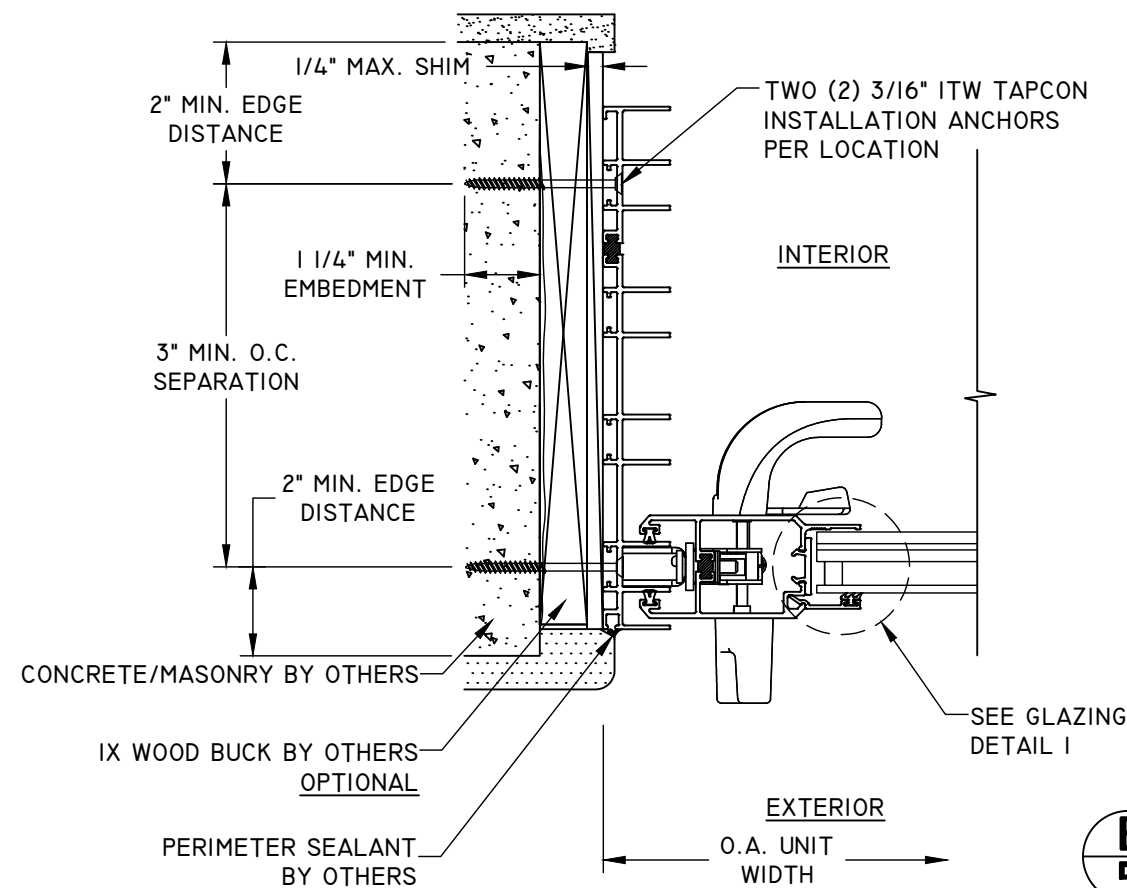


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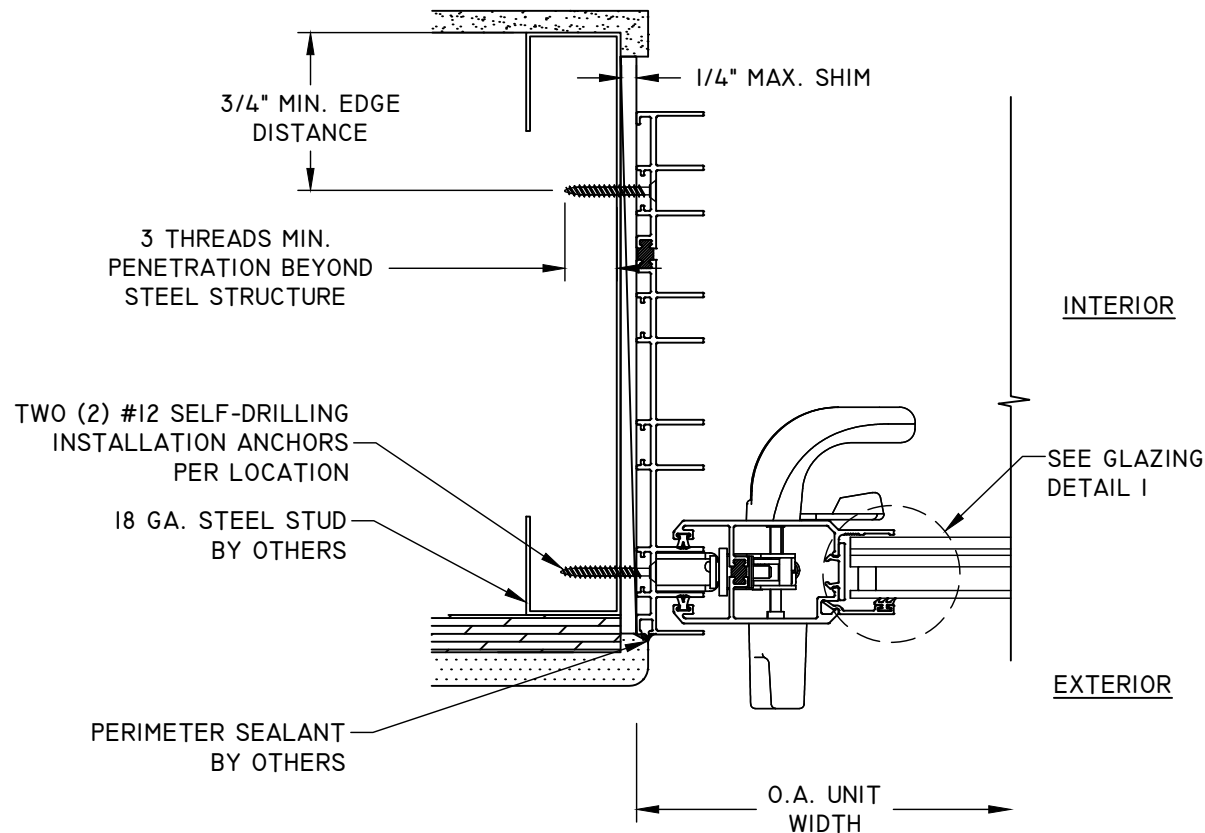
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DWG #: **PGWI75**

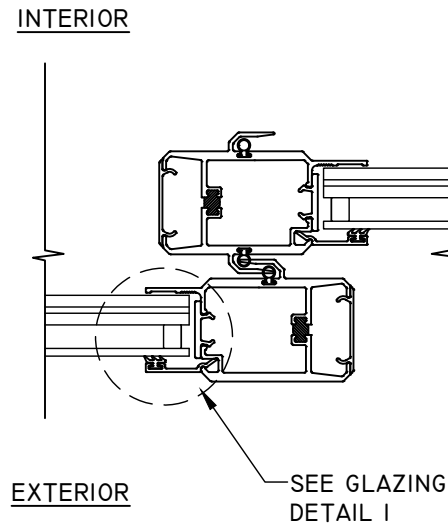
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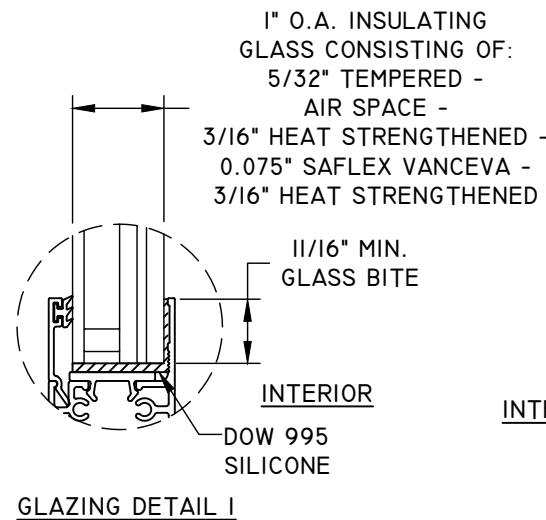
D
5 **HORIZONTAL SECTION**
CONCRETE/ MASONRY - JAMB TYP.
4 TRACK



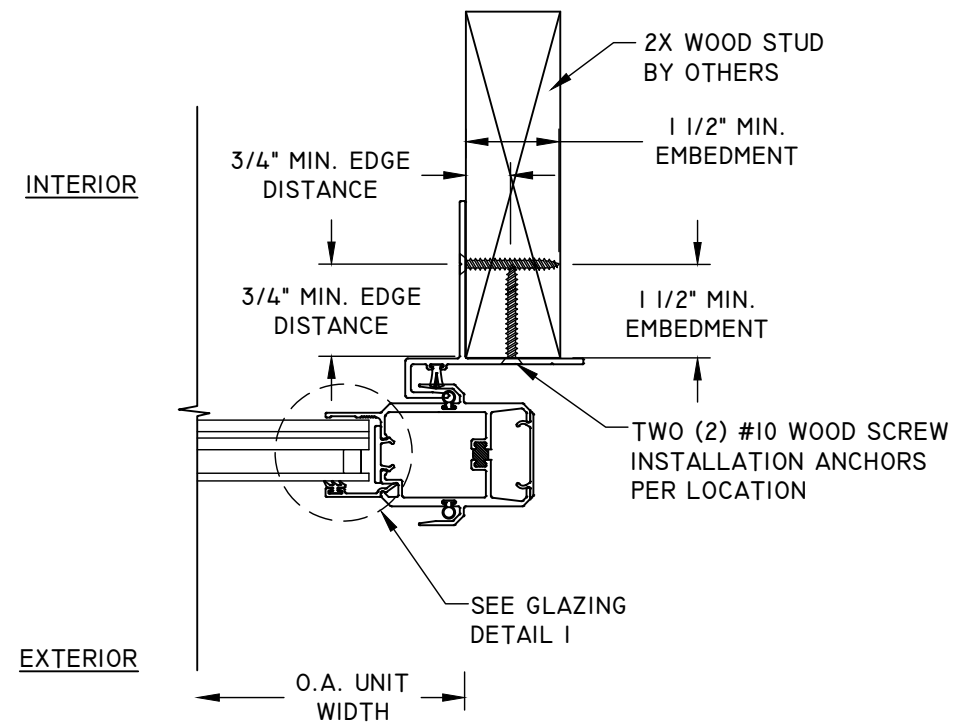
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5 **HORIZONTAL SECTION**
STEEL STUD - JAMB TYP.
4 TRACK



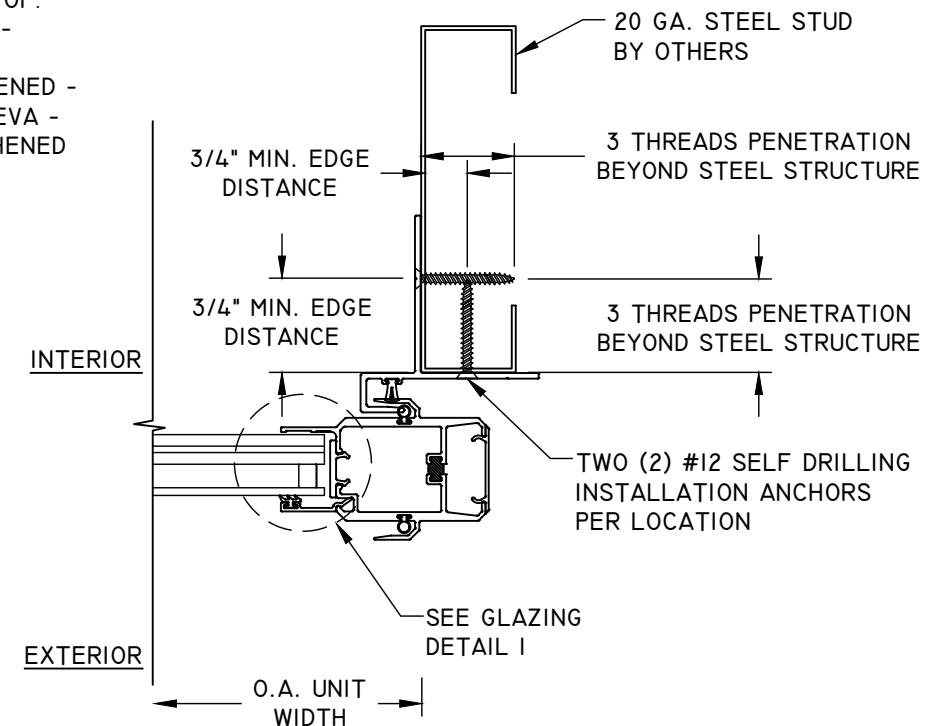
E
5 **HORIZONTAL SECTION**
INTERLOCK



- NOTE:
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F
5 **HORIZONTAL SECTION**
2X WOOD - POCKET JAMB TYP.



H
5 **HORIZONTAL SECTION**
STEEL STUD - POCKET JAMB TYP.

TITLE: SERIES 4880IR SLIDING GLASS DOOR HORIZONTAL SECTIONS & GLAZING DETAIL	DATE	BY	REVISION DESCRIPTION	DATE
	10.01.12	MSS		12.10.17
	DWN BY:	LMH	ADDED NOTES & TABLE I	12.16.20
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SHEET: **5 OF 5**