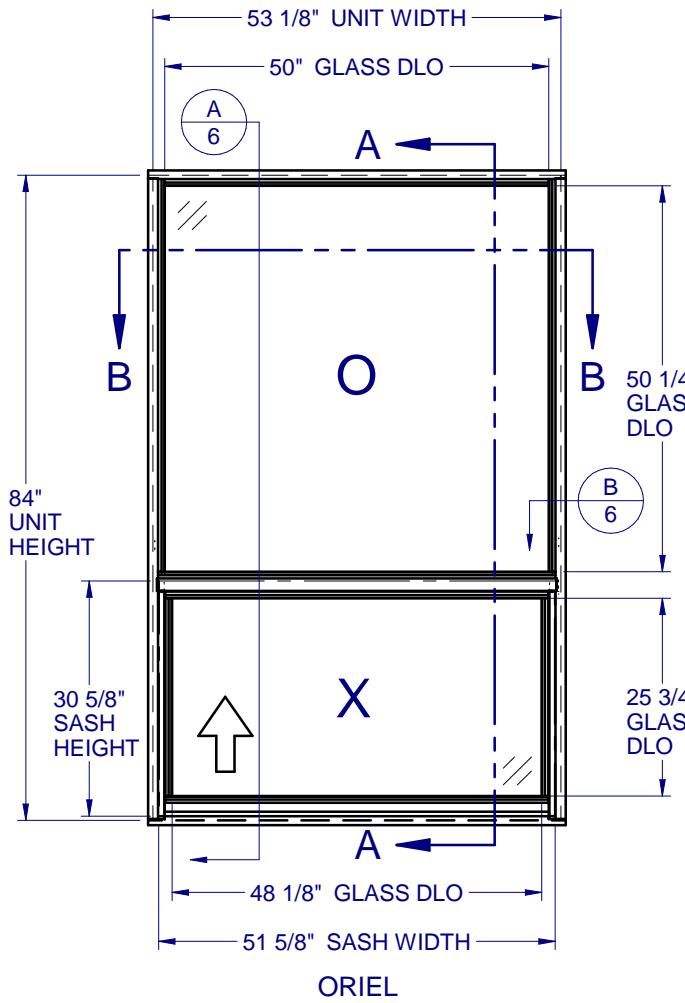
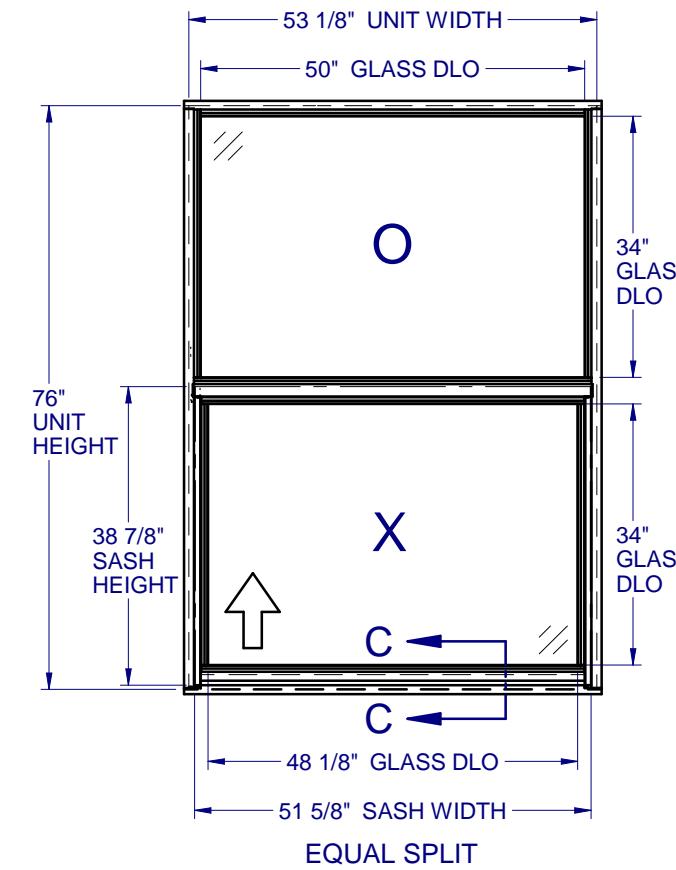


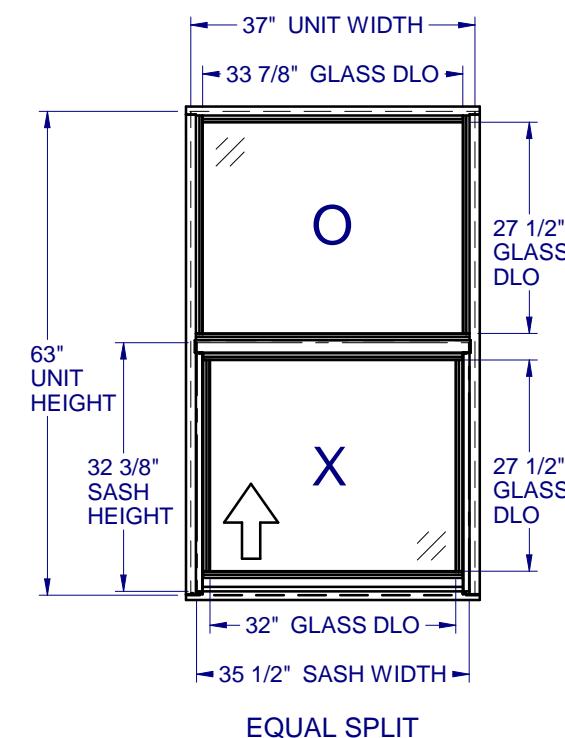
# SINGLE HUNG - IMPACT



ORIEL



EQUAL SPLIT



EQUAL SPLIT

## GENERAL NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE FLORIDA BUILDING CODE (FBC), CURRENT EDITION INCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ) AND IS RATED FOR WIND ZONE 4 MISSILE LEVEL D IMPACT USE AS DEFINED IN ASTM E 1996 PER THE FBC.
2. GLAZING DETAILS: (SEE SHEET 2)
3. CONFIGURATIONS: "O/X"
4. DESIGN PRESSURES:
  - NEGATIVE DESIGN LOADS BASED ON TESTED PRESSURE AND GLASS TABLES ASTM E-1300-04e01/09.
  - POSITIVE DESIGN LOADS BASED ON TESTED PRESSURE, WATER INFILTRATION TEST PRESSURE, AND GLASS TABLES ASTM E-1300-04e01/09.
5. ANCHORAGE: THE 33 1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. SEE SHEET 6 FOR INSTALLATION DETAIL. WIND LOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
6. PRODUCTS APPROVED FOR IMPACT RESISTANCE. SHUTTERS ARE NOT REQUIRED.
7. ALL FRAMES AND SASHES ARE PROCESSED AND SCREWED TOGETHER. SMALL JOINT SEALANT USED AT ALL FRAME JOINTS.
8. SERIES / MODEL DESIGNATION SH-3100. (A.K.A. SH-3700)
9. THE DESIGNATION X AND O STAND FOR THE FOLLOWING:  
X = OPERABLE SASH, O = FIXED SASH
10. SECTION CALLOUTS APPLY TO ALL CONFIGURATIONS.

## TABLE OF CONTENTS

GENERAL NOTES & ELEVATIONS.....	1
GLAZING DETAILS.....	2
SECTION VIEWS.....	3
BOM & EXTRUSIONS.....	4
ANCHOR SCHEDULE & NOTES.....	5
INSTALLATION DETAILS.....	6

CONFIG.	MAX. UNIT SIZE	DESIGN PRESSURE RATING	IMPACT RATING
ORIEL	53-1/8" x 84"	+/- 70 PSF	LARGE MISSILE IMPACT
EQUAL	53-1/8" x 76"	+/- 70 PSF	
EQUAL	37" x 63"	+/- 80 PSF	

## 3100 ALUM. SINGLE HUNG IMPACT

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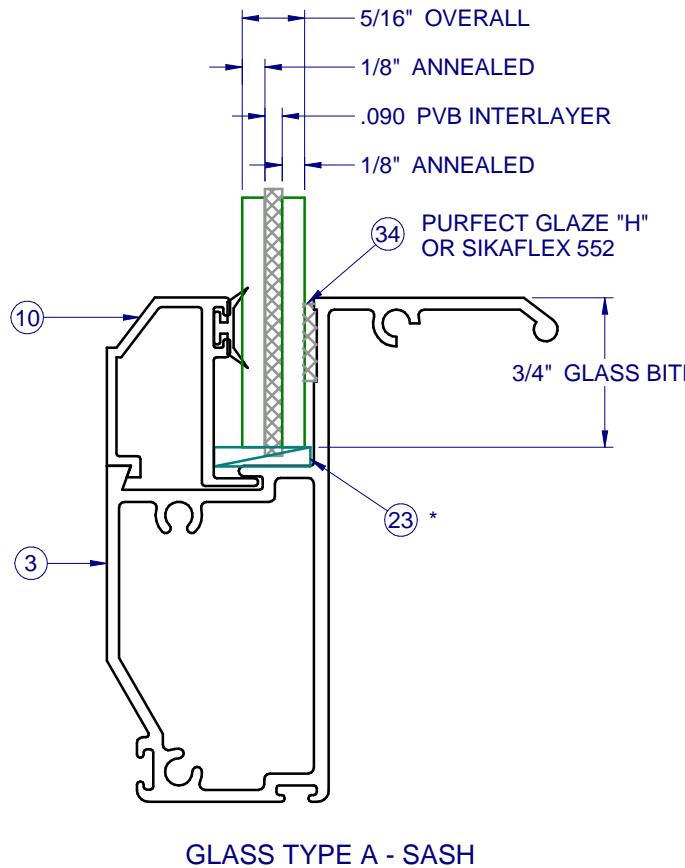
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Camden, TN 38320  
PH. 941-380-1574

SHEET DESCRIPTION:  
GENERAL NOTES AND  
ELEVATIONS

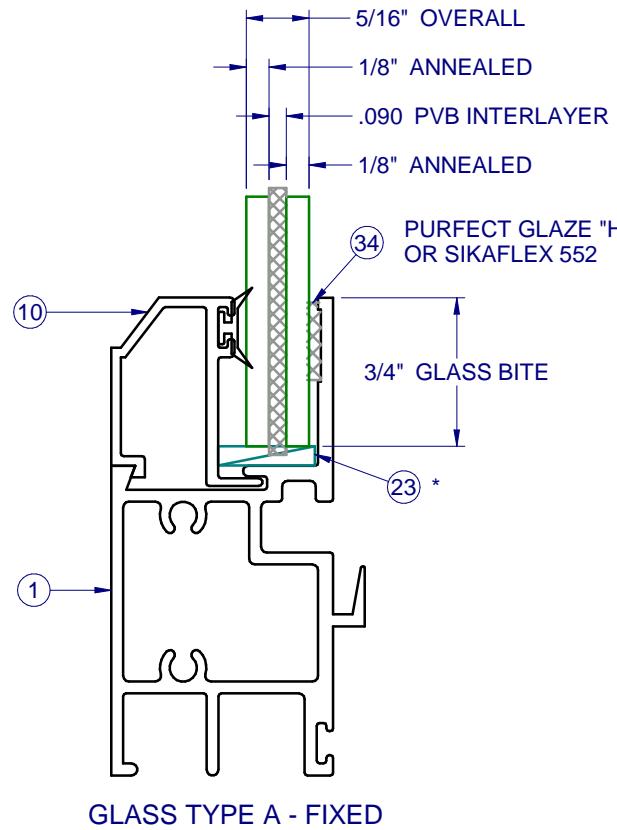
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DWG #: CWS-726 REV.: E  
SCALE: 1:25 SHEET 1 OF 6

## 3100 ALUM. SINGLE HUNG IMPACT

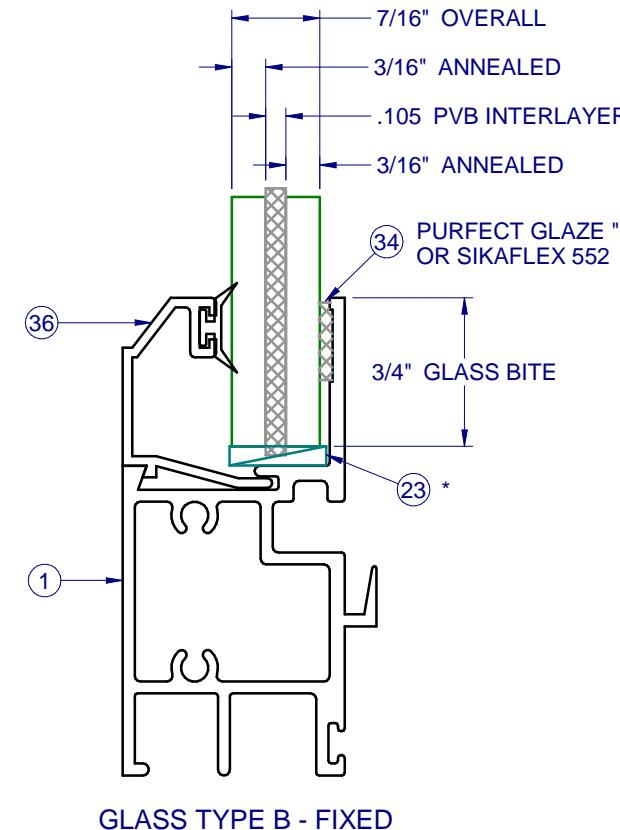
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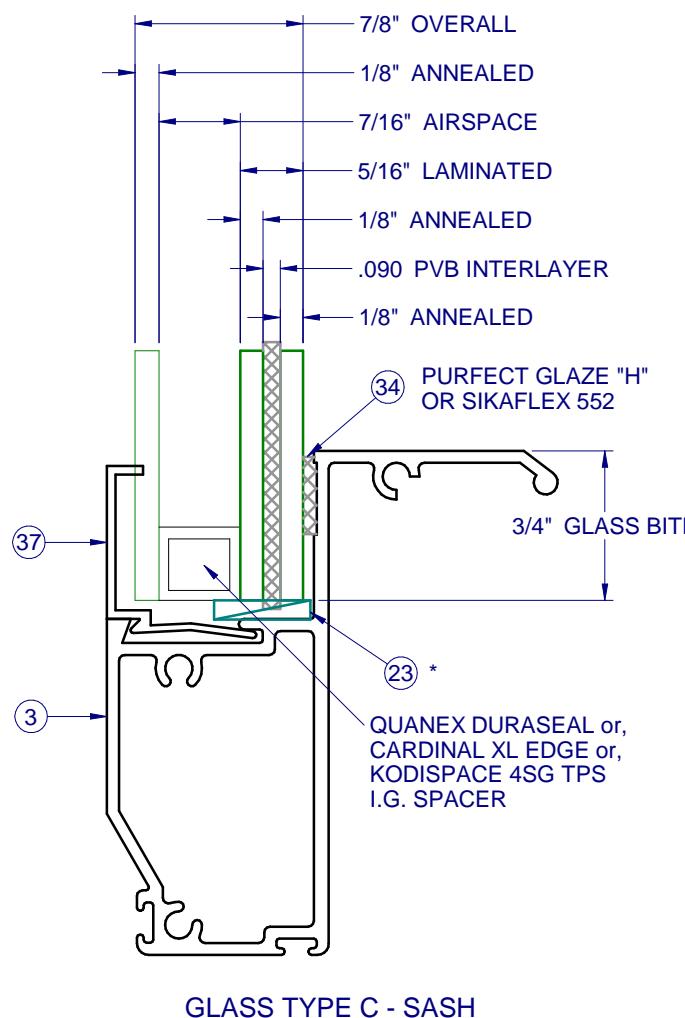
GLASS TYPE A - SASH



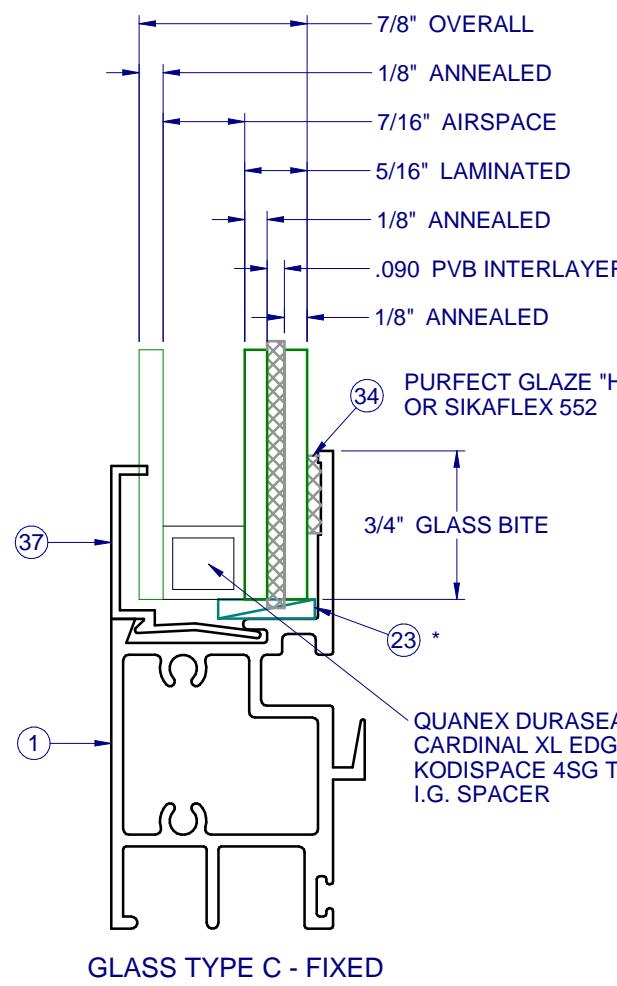
GLASS TYPE A - FIXED



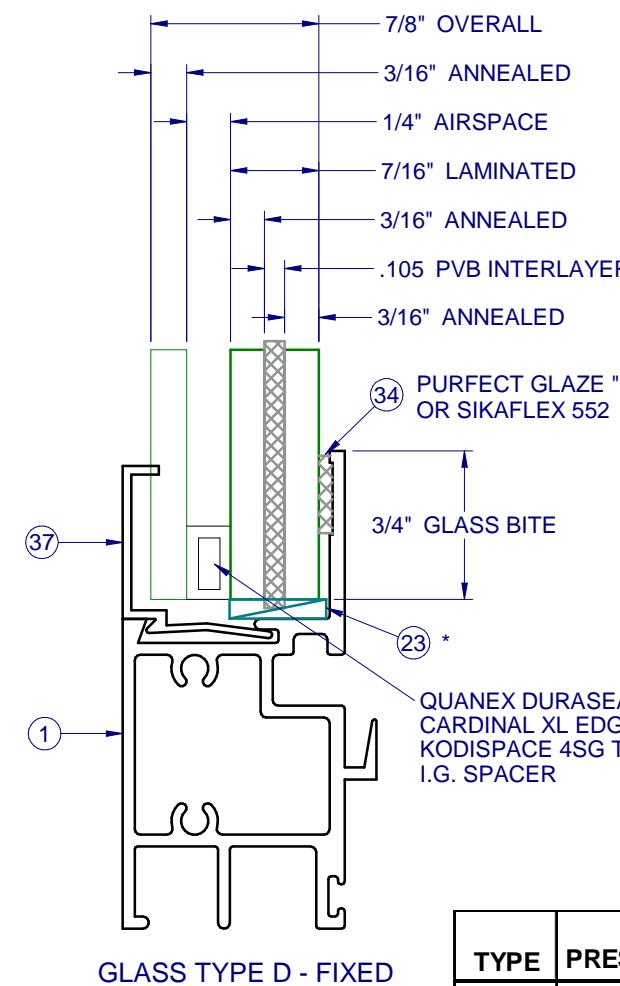
GLASS TYPE B - FIXED



GLASS TYPE C - SASH



GLASS TYPE C - FIXED

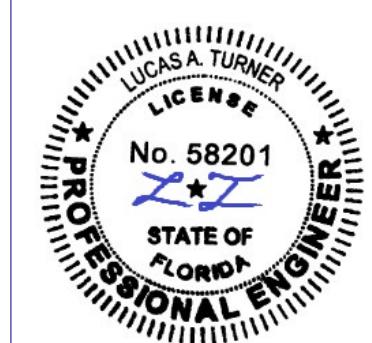


GLASS TYPE D - FIXED

\* SETTING BLOCKS PER FBC 2411.3.3.1

TYPE	DESIGN PRESSURE (PSF)	MAX. SIZE	SASH GLASS	FIXED GLASS
EQUAL	+/- 80	37" x 63"	A or C	A or C
	+/- 70	53" x 76"	A or C	A or C
ORIEL	+/- 70	53" x 84"	A or C	B or D

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SHEET DESCRIPTION:

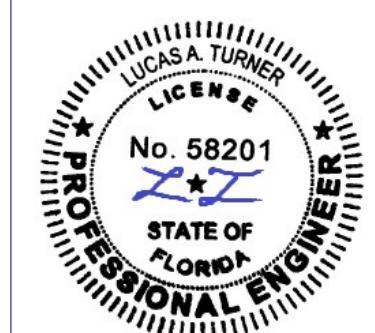
### GLAZING DETAILS

DRAWN BY:	MCS	DATE:	9/14/2023
DWG #:	CWS-726	REV.:	E
SCALE:	1:1	SHEET	2 OF 6

**3100 ALUM.  
SINGLE HUNG  
IMPACT**

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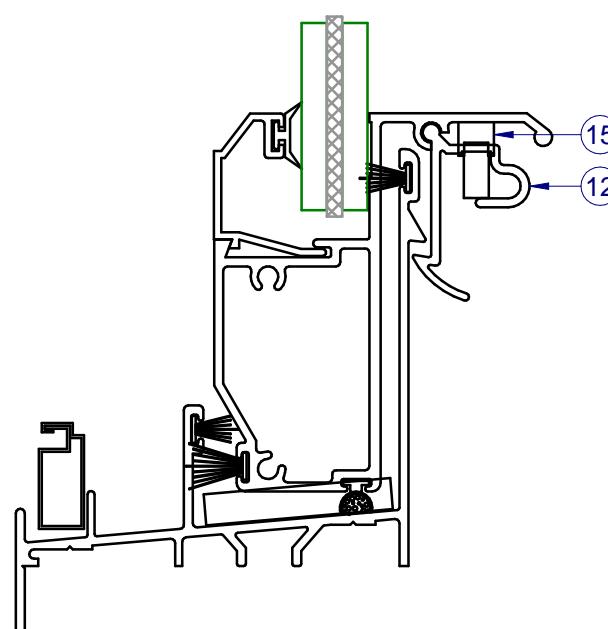
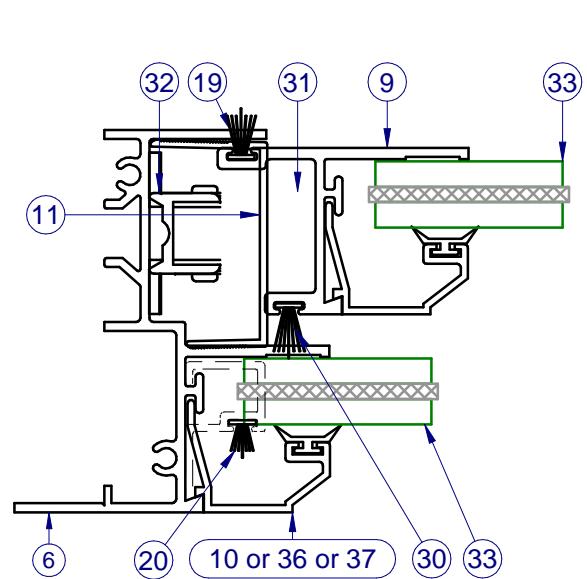
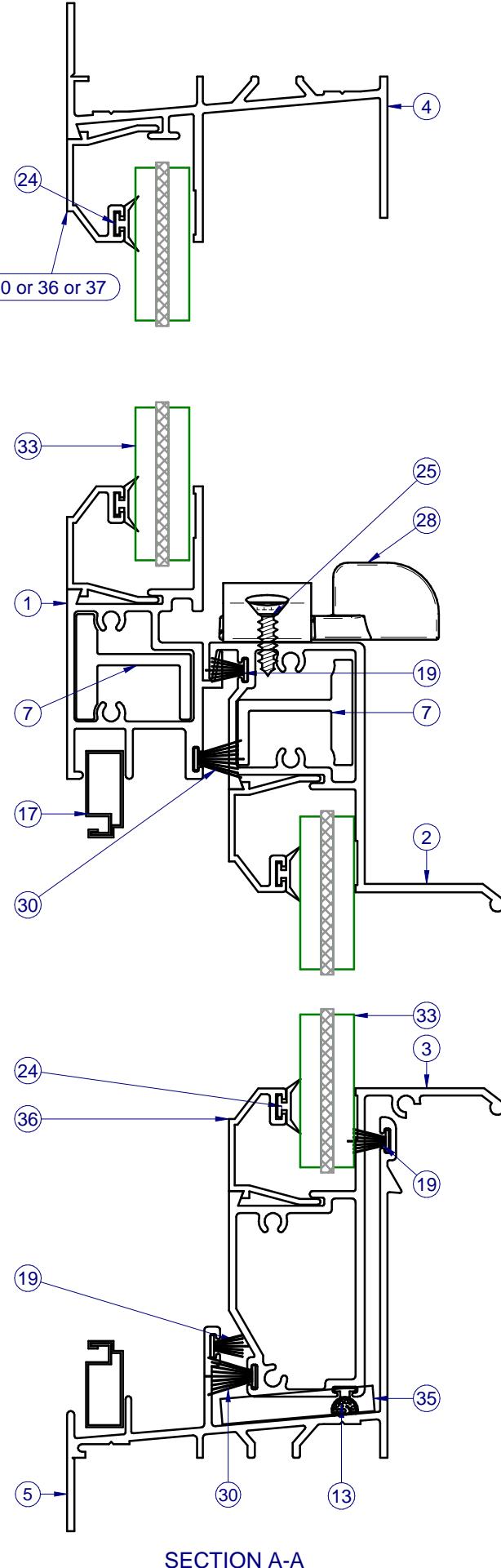
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SHEET DESCRIPTION:

**SECTION VIEWS**

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DWG #:	REV.:
CWS-726	E
SCALE:	SHEET
1:1	3 OF 6



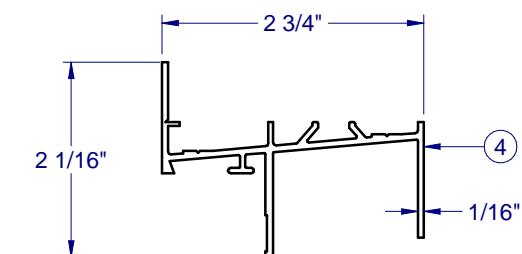
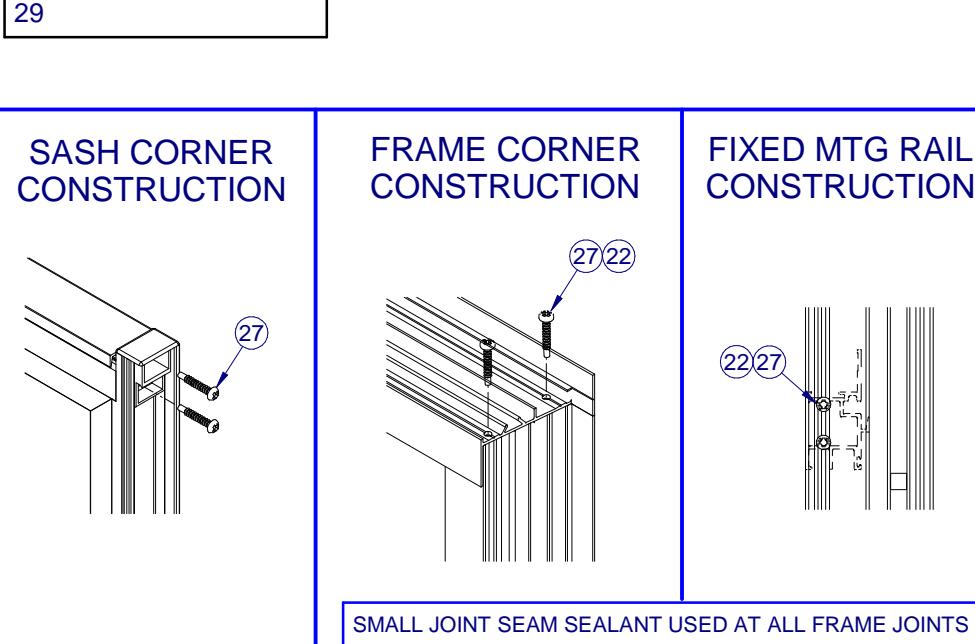
NOTE: MONOLITHIC LAMI SHOWN.  
IG AVAILABLE, SEE SHEET 2.  
ITEMS NOT SHOWN FOR CLARITY:  
14, 16, 18, 21, 22, 26, 27

**PARTS LIST**

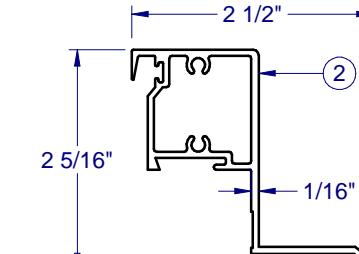
ITEM	PART #	DESCRIPTION	MATERIAL
1	H-1934	Fxd. Mtg. Rail	Aluminum
2	H-1946	Sash Meet. Rail	Aluminum
3	H-1947	Sash Bot./Pull Rail	Aluminum
4	S-1931	Fr. Head	Aluminum
5	S-1932	Fr. Sill	Aluminum
6	S-1933	Fr. Jamb	Aluminum
7	S-1935	Reinforcement	Aluminum
8	S-1936	Scrn. Adapt.	Aluminum
9	S-1939	Sash Side/Top Rail	Aluminum
10	S-2133	GLAZING BEAD, 5/16" Lami, 3100-3200	Aluminum
11	S-1954	Sash Stop	Aluminum
12	S-1956	Sill Latch	Aluminum
13	P-3018	Wstp., .300 x .187 Bulb Vinyl	Nylon
14	P-4755	SCREEN CORNER KEY (Rollform Scrn 1" Offset "w/ safet	Steel
15	P-3195	SPRING, NO HOLE TENSION C-8400	SS
16	P-3046	Take Out Clip	
17	P-3218	Screen Frame	Alum
18	P-5576	Screen Spline, .125" Black PE Ribbed	Nylon
19	P-3305	Wstp., .270 x .187 Black SoftTouch Center Fin, Black	Nylon
20	P-3309	Wstp., .210 x .187 Black Soft Touch Center Fin, Black	Nylon
21	P-4754	SCREEN CORNER KEY (Rollform Screen 1" Offset "safety	Alum
22	P-3342	Seam Sealer, SM-5504	
23	P-5637	Set. Blk., 85 Dur., 1/8" x 3/8" x 2" Lg.	
24	P-5317	Glazing Bead Spacer	Nylon
25	P-3515	#8 x 0.625 Ph FH Type A SMS	Steel
26	P-4772	40" - BetterVue Charcoal Screen, 18x16	
27	P-4144	#8 x 1" w/ 1/4" lead Quad PH Type A SMS	Steel
28	P-4707	Sweep Lock	Nylon
30	P-4959	Wstp., .420 x .187 back PolyFin, Gray, SoftTouch	Nylon
31	P-5228	Sash Cam (Oriel)	
32		Balancer	
33	GLASS	See Sheet 2	
34		Purfect Glaze "H" or Sikaflex 552	
35	P-5261	Closed Cell Pad, 1 1/4" x 1 1/2" x 1/4"	
36	S-1949	Glazing Bead, (7/16" Glass)	Aluminum
37	P-6244	GLAZING BEAD, ICON, I.G., PVC	PVC

LINE ITEMS NOT USED:

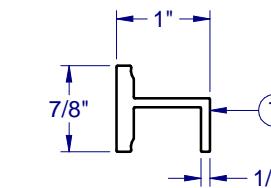
NOTE: ALUMINUM PROFILES ARE 6063-T6 UNLES OTHERWISE NOTED.



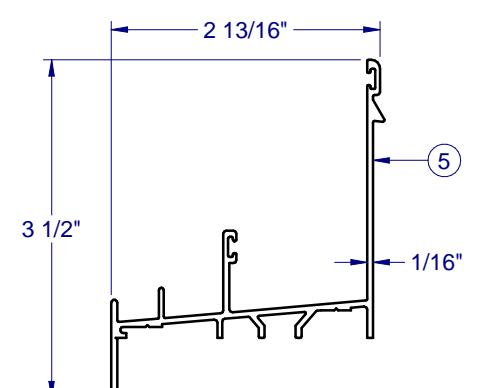
FRAME HEAD - S-1931



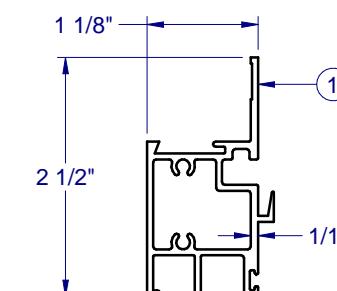
SASH MTG RAIL - H-1946



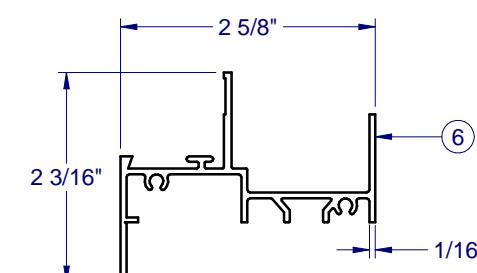
REINFORCEMENT - S-1935



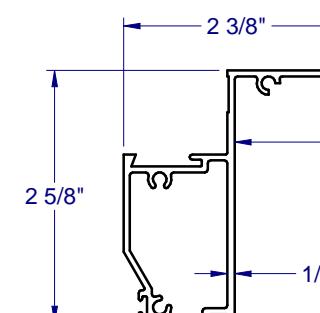
FRAME SILL - S-1932



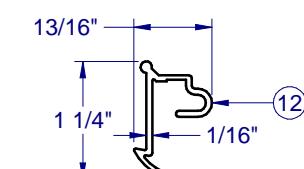
FIXED MTG RAIL - H-1934



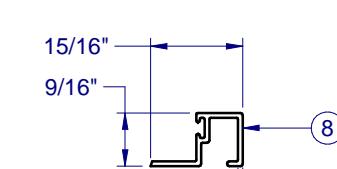
FRAME JAMB - S-1933



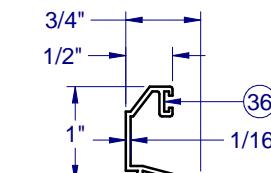
SASH BTM RAIL - H-1947



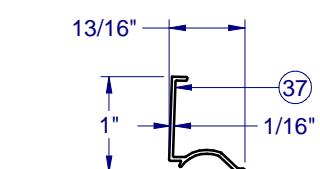
SILL LATCH - S-1956



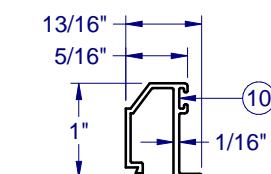
SCREEN ADAPTOR - S-1936



GLAZING BEAD, 7/16" - S-1949



PVC 7/8" GLAZE BEAD - 6244



5/16" GLAZE BEAD - 2133

**3100 ALUM.  
SINGLE HUNG  
IMPACT**

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**BOM AND EXTRUSIONS**

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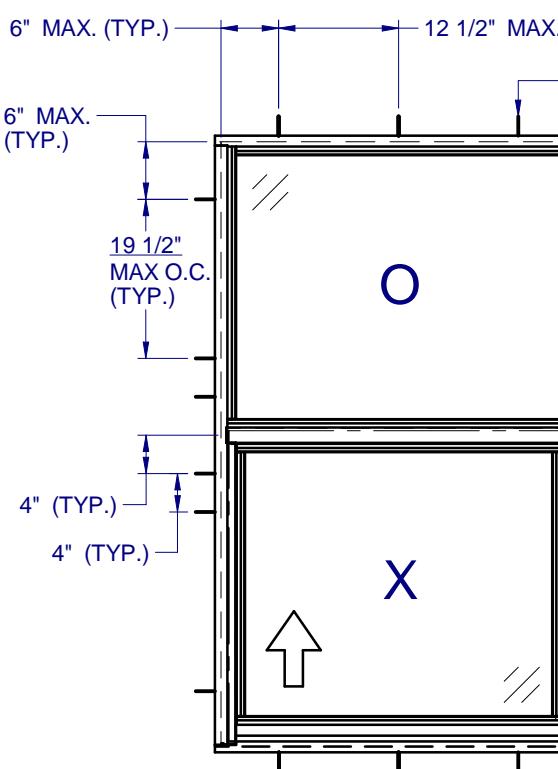
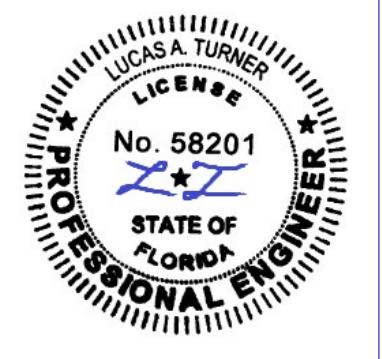
DWG #: CWS-726 REV.: E

SCALE: 1:2 SHEET 4 OF 6

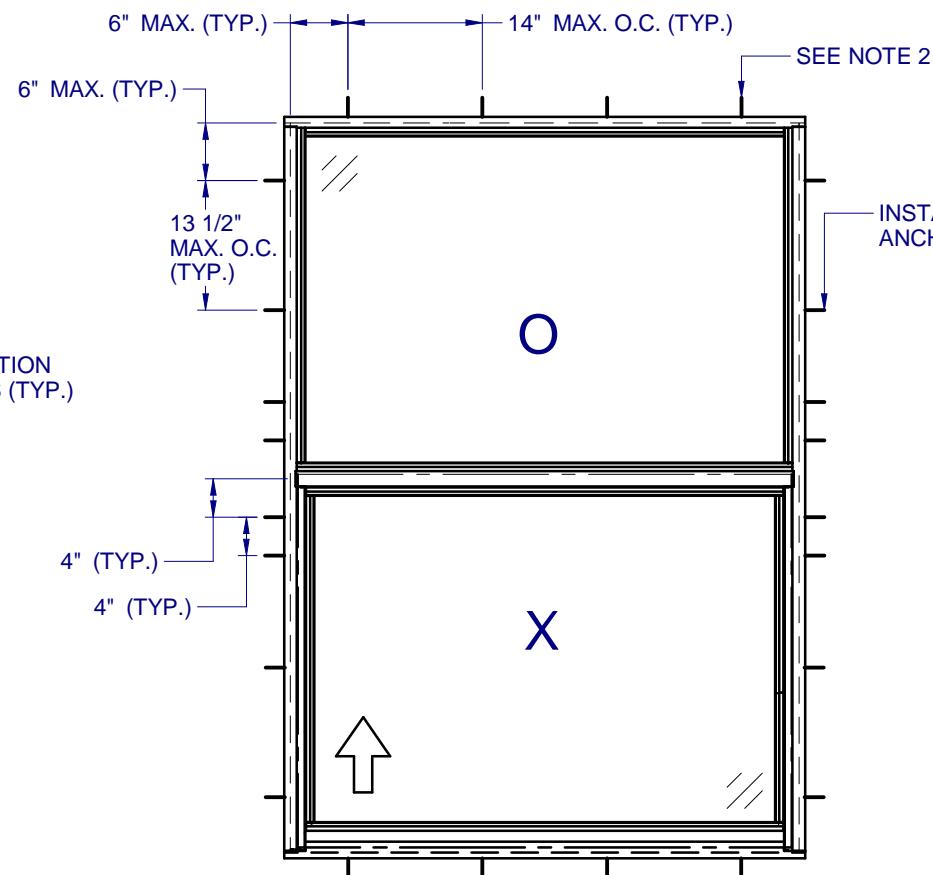
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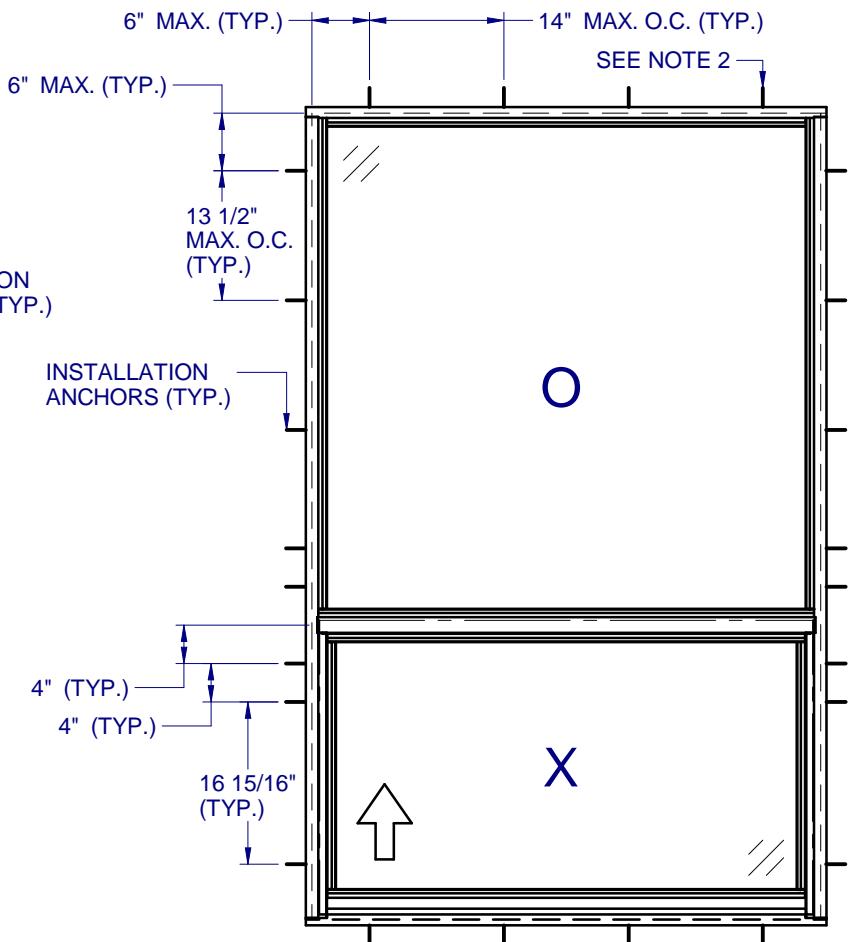
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**ANCHOR LAYOUT**  
EQUAL SPLIT 37" X 63"



**ANCHOR LAYOUT**  
EQUAL SPLIT 53.125" X 76"



**ANCHOR LAYOUT**  
ORIEL 53.125" X 84"

**NOTES:**

1. INSTALL ONE ANCHOR AT EACH INSTALLATION LOCATION. SILL ANCHOR SPACING SAME AS HEAD.
2. SHIM AS REQ AT EACH INSTALLATION ANCHOR USING LOAD BEARING SHIMS. MAX. ALLOWABLE SHIM STACK TO BE 1/4". USE SHIMS WHERE SPACE GREATER THAN 1/16" IS PRESENT. LOAD BEARING SHIMS SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER. WOOD SHIMS ARE NOT ALLOWED.
3. ANCHOR TYPE, SIZE, SPACING AND EMBEDMENT SHALL BE AS SPECIFIED IN THESE DRAWINGS, SEE TABLE 1, SHEET 6.
4. ALL INSTALLATION ANCHORS MUST BE MADE OF OR PROTECTED WITH A CORROSION RESISTANT MATERIAL OR COATING. DISSIMILAR METALS OR MATERIALS IN CONTACT WITH PRESSURE TREATED WOOD MUST BE PROTECTED TO PREVENT REACTION.
5. INSTALLATION ANCHORS SHALL BE IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM SPECIFIED IN TABLE 1, SHEET 6.
6. ANCHOR EMBEDMENT TO SUBSTRATE SHALL BE BEYOND WALL DRESSING OR STUCCO. FOR CONCRETE/CMU OPENINGS, EMBEDMENT SHALL BE BEYOND WOOD BUCKS, IF USED, INTO SUBSTRATE. INSTALLATIONS TO SOLID CONCRETE OR GROUT-FILLED CMU MAY INCLUDE BUT DO NOT REQUIRE 1X WOOD BUCKS BETWEEN THE PRODUCT AND THE SUBSTRATE. INSTALLATIONS TO HOLLOW CMU REQUIRE THE USE OF 1X BUCKS BETWEEN THE PRODUCT AND SUBSTRATE.
7. A MINIMUM CENTER-TO-CENTER SPACING SHALL BE MAINTAINED BETWEEN ALL FASTENERS: 4" FOR MASONRY, 1" FOR WOOD AND METAL.
8. WOOD OR MASONRY OPENINGS, BUCKS AND BUCK FASTENERS SHALL BE PROPERLY DESIGNED BY THE ARCHITECT OR ENGINEER OF RECORD AND INSTALLED TO TRANSFER WIND LOADS TO THE STRUCTURE. SUBSTRATES SHALL MEET THE MINIMUM STRENGTH REQUIREMENTS AS SHOWN IN TABLE1, SHEET 6. CONCRETE AND MASONRY SUBSTRATES MAY NOT BE CRACKED.
9. SEALING AND FLASHING STRATEGIES FOR OVERALL WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS FOLLOWING THE CURRENT VERSION OF THE REFERENCE DOCUMENTS: FMA/AAMA 100(FIN WINDOWS), FMA/AAMA 200(FLANGE WINDOWS), FMA/WDMA 250(BOX WINDOWS), FMA/AAMA/WDMA 300(EXTERIOR DOORS)

**SHEET DESCRIPTION:**  
**ANCHOR SCHEDULE AND NOTES**

DRAWN BY:	DATE:
MCS	9/14/2023
DWG #:	REV.:
CWS-726	E
SCALE:	SHEET
1:20	5 OF 6

**3100 ALUM.  
SINGLE HUNG  
IMPACT**

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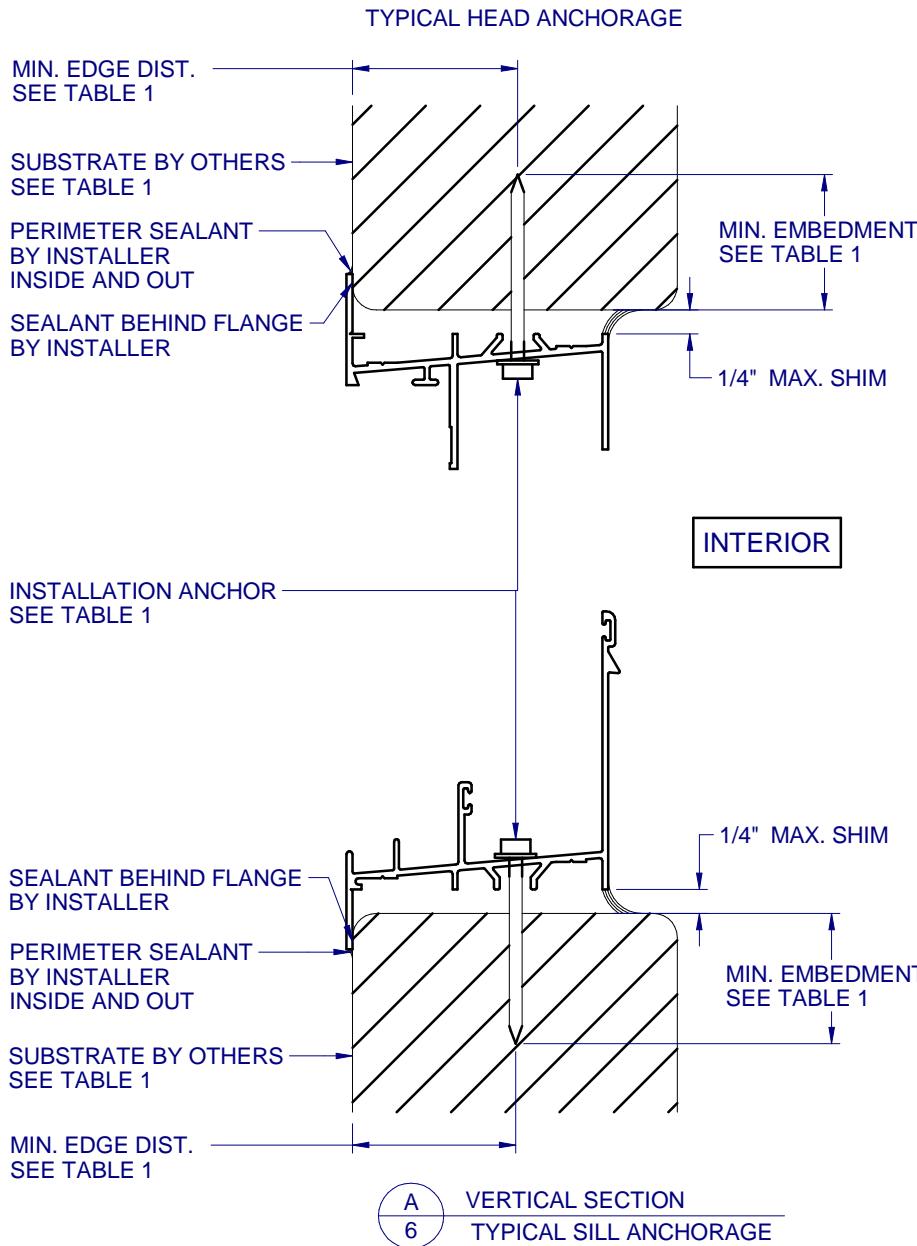
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**INSTALLATION DETAILS**

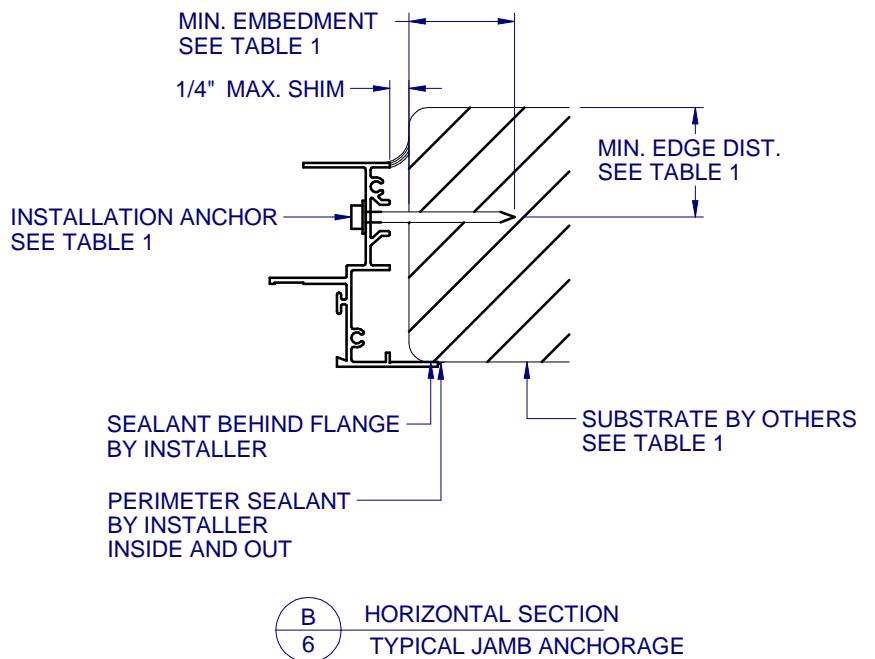
**DRAWN BY:** MCS **DATE:** 9/14/2023

**DWG #:** CWS-726 **REV.:** E

**SCALE:** 1:2 **SHEET** 6 OF 6



**INTERIOR**



**TABLE 1: APPROVED INSTALLATION FASTENERS**

SUBSTRATE TYPE	ANCHOR TYPE	MIN. EMBEDMENT	MIN. EDGE DIST.
CONCRETE (2.0 KSI MIN.)	3/16" ITW TAPCON	1-1/2"	1-1/8"
HOLLOW OR GROUT-FILLED CMU (117 PCF MIN.)	3/16" ITW TAPCON	1"	4"
CONCRETE (3.05 KSI MIN.)	3/16" DEWALT ULTRACON+	1-3/4"	1"
HOLLOW OR GROUT-FILLED CMU (ASTM C-90)	3/16" DEWALT ULTRACON+	2-1/4"	2-1/2"
2X MIN. SOUTHERN PINE (G=0.55)	3/16" ITW TAPCON OR DEWALT ULTRACON+	1-3/8"	7/8"
2X MIN. SOUTHERN PINE (G=0.55)	#10 WOOD SCREW	1-3/8"	7/8"
16 GAUGE (0.060") MIN. STEEL STUD (33 KSI YIELD MIN)	#10-16 HILTI KWIK-FLEX OR ITW TEKS SELF-DRILLING SCREW	FULL THREAD THRU 0.060"	7/16"
1/8" ALUM. (6063-T5 MIN.) OR 1/8" STEEL (33 KSI MIN.)	#10 GRADE 5 SELF-TAPPING / DRILLING SCREW	FULL THREAD THRU 0.125"	7/16"