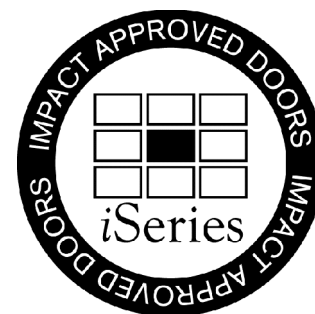




## Supplemental Instructions

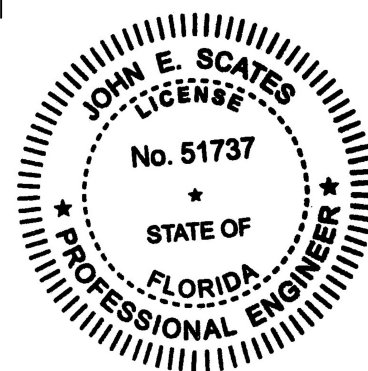
### Sandwich Doors: Commercial

|                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                       |
|----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  <b>CAUTION</b>   | <p>Higher wind pressures and larger doors require additional reinforcement.</p> <p>Premature failure of door system may result from improper application.</p> <p>See chart in lower left corner of drawing sheet one for the approved wind pressures and door sizes.</p>                                                                                              |
|  <b>WARNING</b> | <p>These supplemental instructions do not contain basic door installation steps and related safety information.</p> <p>Failure to follow basic installation steps and related safety information may result in injury or death.</p> <p>Door installers must follow a primary instruction manual for basic door installation steps and related safety information.</p> |

The correct selection of door and framing materials in adherence with local building code directives is the responsibility of the building owner/designer. Use of a reinforced garage door does not constitute automatic compliance with any building code. Local building code officials determine compliance criteria.

A locking system must be installed if the door is not electrically operated.

See drawing for stop molding requirements, when door is not more than 1" wider than opening. When using stop molding, secure molding with minimum 8d nails or 2-1/2" long screws.



Professional Engineer's seal provided only for verification of wind load construction details. Printed copies of this document are not considered signed and sealed and the signature must be verified on any electronic copies.

Digitally signed by John E Scates  
Date: 2023.10.06 18:08:11 -05'00'

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TXPE 56308, F-2203  
Florida P.E. # 51737

# For Use With Drawing Number Z7i-20-63518

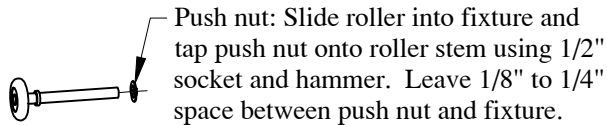
## Strut Placement

| Section Number | Door Height                                     |                                                 |                                                 |                                                 |                                                 |                                                 |                                                 |                                                 |                                                 |
|----------------|-------------------------------------------------|-------------------------------------------------|-------------------------------------------------|-------------------------------------------------|-------------------------------------------------|-------------------------------------------------|-------------------------------------------------|-------------------------------------------------|-------------------------------------------------|
|                | 6'-0" to 8'-0"                                  | 8'-3" to 10'-0"                                 | 10'-3" to 12'-0"                                | 12'-3" to 14'-0"                                | 14'-3" to 16'-0"                                | 16'-3" to 18'-0"                                | 18'-3" to 20'-0"                                | 20'-3" to 22'-0"                                | 22'-3" to 24'-0"                                |
| 12             | N/A                                             | N/A                                             | N/A                                             | N/A                                             | N/A                                             | N/A                                             | N/A                                             | N/A                                             | 1 at Detail A<br>1 at Detail B<br>1 at Detail C |
| 11             | N/A                                             | N/A                                             | N/A                                             | N/A                                             | N/A                                             | N/A                                             | N/A                                             | 1 at Detail A<br>1 at Detail B<br>1 at Detail C | 1 at Detail D<br>1 at Detail C                  |
| 10             | N/A                                             | N/A                                             | N/A                                             | N/A                                             | N/A                                             | N/A                                             | 1 at Detail A<br>1 at Detail B<br>1 at Detail C | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  |
| 9              | N/A                                             | N/A                                             | N/A                                             | N/A                                             | N/A                                             | 1 at Detail A<br>1 at Detail B<br>1 at Detail C | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  |
| 8              | N/A                                             | N/A                                             | N/A                                             | N/A                                             | 1 at Detail A<br>1 at Detail B<br>1 at Detail C | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  |
| 7              | N/A                                             | N/A                                             | N/A                                             | 1 at Detail A<br>1 at Detail B<br>1 at Detail C | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  |
| 6              | N/A                                             | N/A                                             | 1 at Detail A<br>1 at Detail B<br>1 at Detail C | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  |
| 5              | N/A                                             | 1 at Detail A<br>1 at Detail B<br>1 at Detail C | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  |
| 4              | 1 at Detail A<br>1 at Detail B<br>1 at Detail C | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  |
| 3              | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  |
| 2              | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  | 1 at Detail D<br>1 at Detail C                  |
| 1              | 1 at Detail D<br>1 at Detail B<br>1 at Detail E | 1 at Detail D<br>1 at Detail B<br>1 at Detail E | 1 at Detail D<br>1 at Detail B<br>1 at Detail E | 1 at Detail D<br>1 at Detail B<br>1 at Detail E | 1 at Detail D<br>1 at Detail B<br>1 at Detail E | 1 at Detail D<br>1 at Detail B<br>1 at Detail E | 1 at Detail D<br>1 at Detail B<br>1 at Detail E | 1 at Detail D<br>1 at Detail B<br>1 at Detail E | 1 at Detail D<br>1 at Detail B<br>1 at Detail E |

## Push Nut Detail (use on all rollers)

use 3/8" I. D. on bottom fixture roller stem

use 7/16" I. D. on end hinge and top fixture roller stems

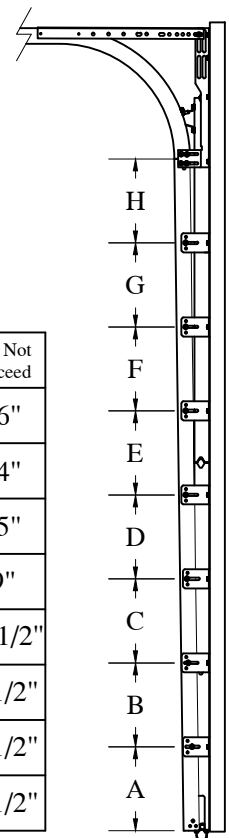


## Track Bracket Spacing

Track bracket spacing shown for doors up to four sections high. Additional door sections may be added for maximum door height depicted on line drawing. Track brackets must be added (per track) for each section and spaced at a distance not greater than the corresponding section height (see line drawing for required quantities).

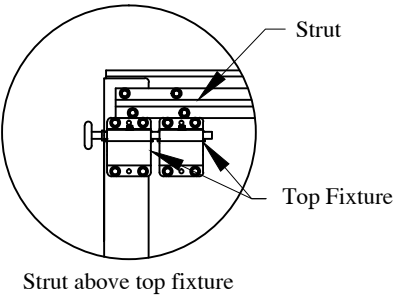
|   | Do Not Exceed |
|---|---------------|
| H | 16"           |
| G | 14"           |
| F | 15"           |
| E | 9"            |
| D | 14-1/2"       |
| C | 9-1/2"        |
| B | 6-1/2"        |
| A | 3-1/2"        |

+/-3" tolerance

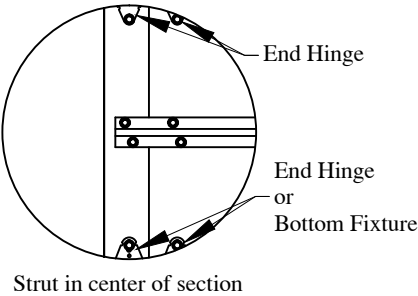


For Use With Drawing Number  
Z7i-20-63518

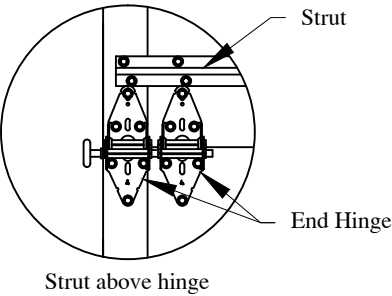
Strut Placement Detail



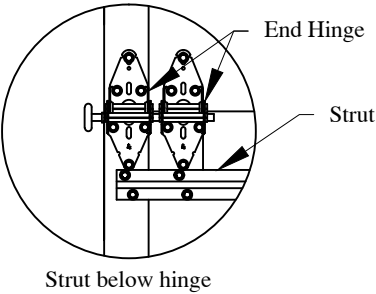
Detail A



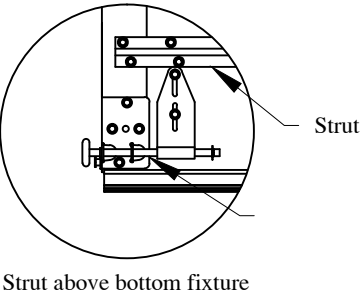
Detail B



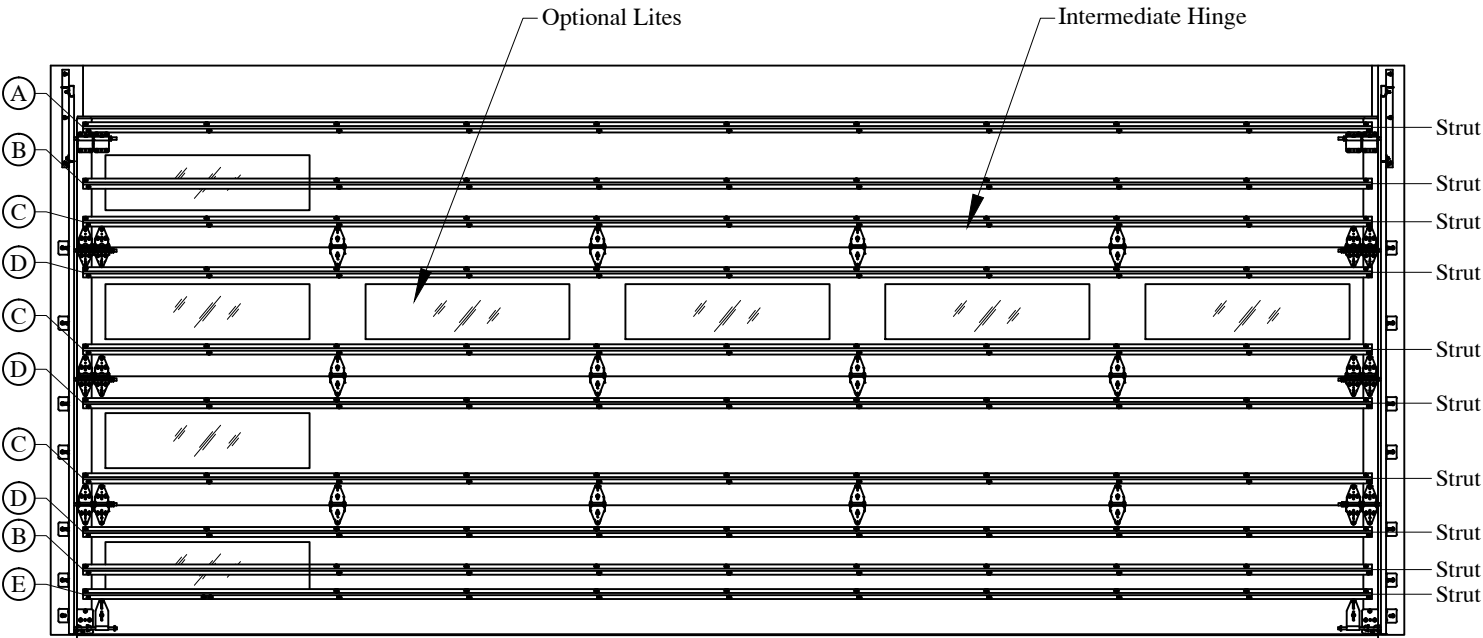
Detail C



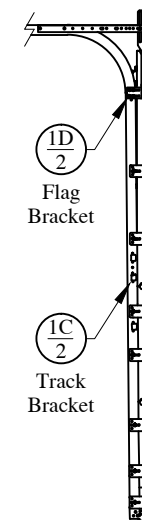
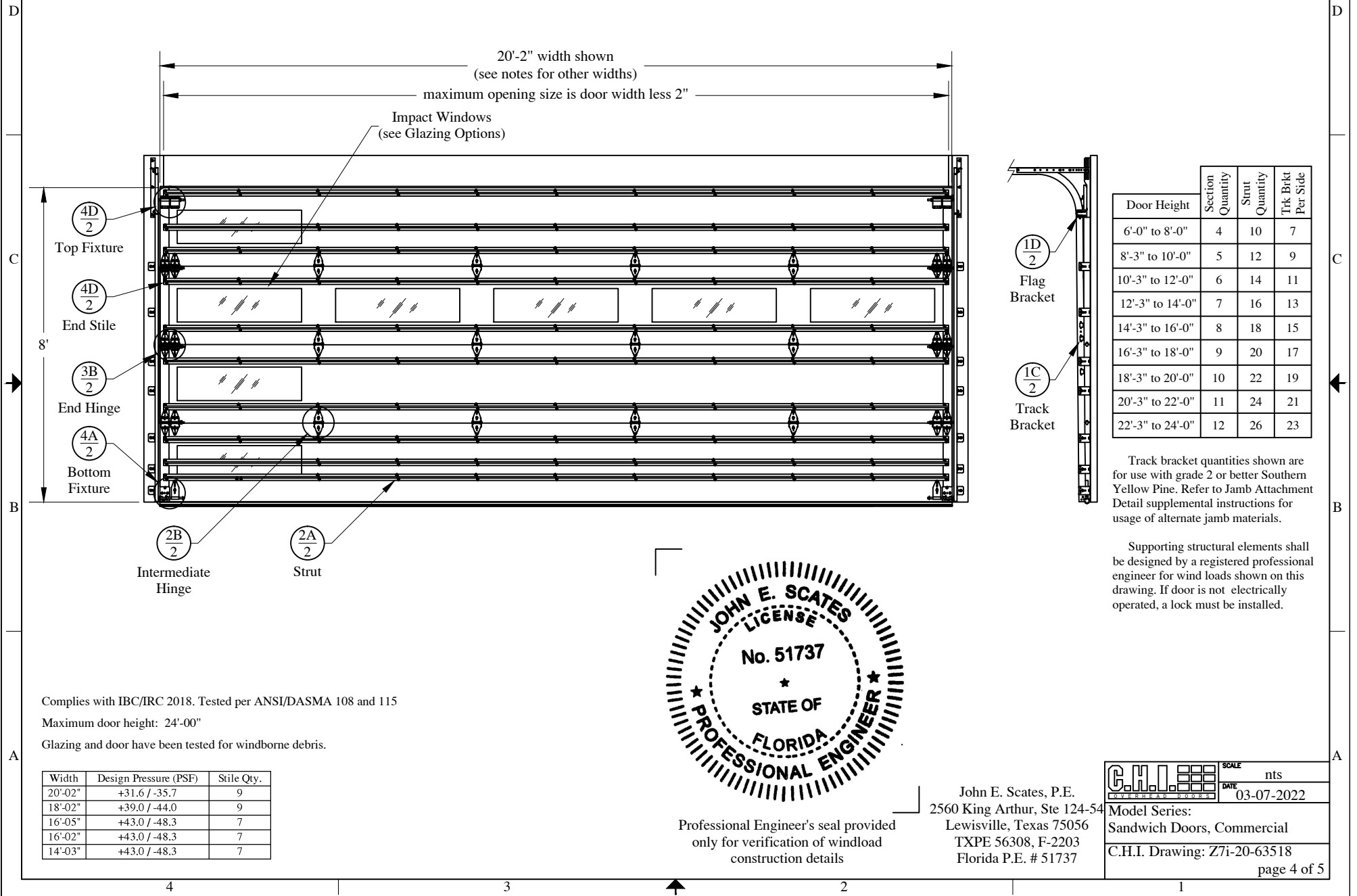
Detail D



Detail E



Glazing Options: 1/4" thick polycarbonate  
 ◦ exterior mounted-factory installed with decorative frame  
 ◦ 2-1/2" larger than Day Light Opening  
 16-3/4" x 10-1/4" D.L.O.  
 ◦ 3/16" bulbing rivets - 5 top and bottom, 1 each side (12 total)  
 38" x 10-1/4" D.L.O.  
 ◦ 3/16" bulbing rivets - 11 top and bottom, 3 each side (28 total)



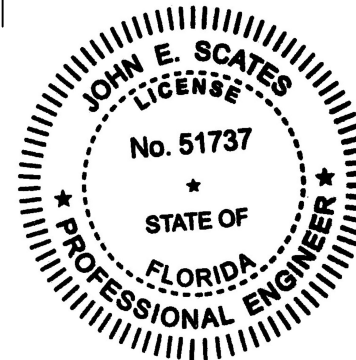
| Door Height      | Section Quantity | Strut Quantity | Trk Brkt Per Side |
|------------------|------------------|----------------|-------------------|
| 6'-0" to 8'-0"   | 4                | 10             | 7                 |
| 8'-3" to 10'-0"  | 5                | 12             | 9                 |
| 10'-3" to 12'-0" | 6                | 14             | 11                |
| 12'-3" to 14'-0" | 7                | 16             | 13                |
| 14'-3" to 16'-0" | 8                | 18             | 15                |
| 16'-3" to 18'-0" | 9                | 20             | 17                |
| 18'-3" to 20'-0" | 10               | 22             | 19                |
| 20'-3" to 22'-0" | 11               | 24             | 21                |
| 22'-3" to 24'-0" | 12               | 26             | 23                |

Track bracket quantities shown are for use with grade 2 or better Southern Yellow Pine. Refer to Jamb Attachment Detail supplemental instructions for usage of alternate jamb materials.

Supporting structural elements shall be designed by a registered professional engineer for wind loads shown on this drawing. If door is not electrically operated, a lock must be installed.

Complies with IBC/IRC 2018. Tested per ANSI/DASMA 108 and 115  
 Maximum door height: 24'-00"  
 Glazing and door have been tested for windborne debris.

| Width   | Design Pressure (PSF) | Stile Qty. |
|---------|-----------------------|------------|
| 20'-02" | +31.6 / -35.7         | 9          |
| 18'-02" | +39.0 / -44.0         | 9          |
| 16'-05" | +43.0 / -48.3         | 7          |
| 16'-02" | +43.0 / -48.3         | 7          |
| 14'-03" | +43.0 / -48.3         | 7          |

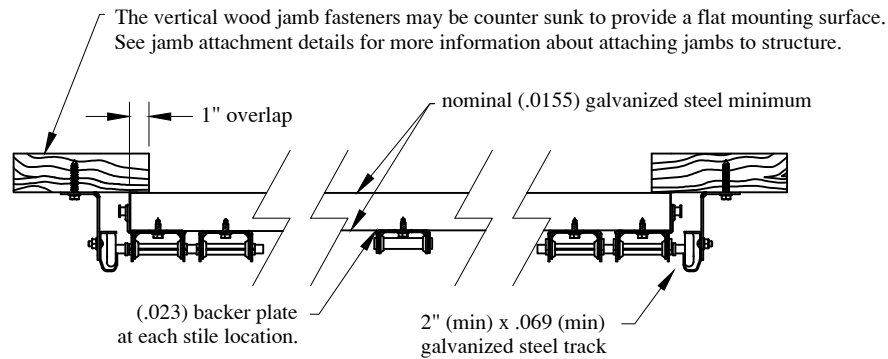
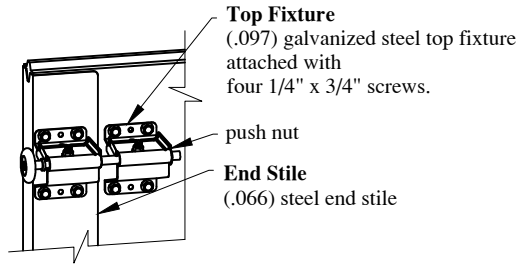


Professional Engineer's seal provided only for verification of windload construction details

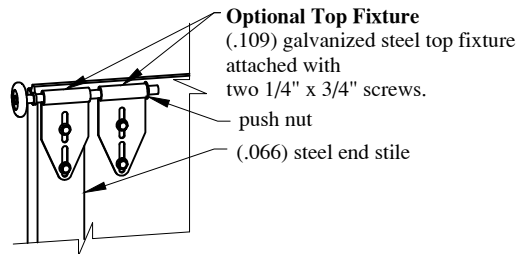
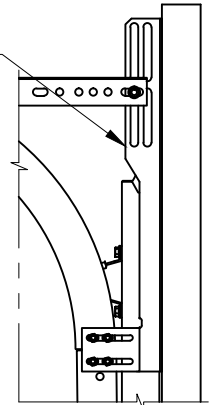
John E. Scates, P.E.  
 2560 King Arthur, Ste 124-54  
 Lewisville, Texas 75056  
 TXPE 56308, F-2203  
 Florida P.E. # 51737

|                                             |       |            |
|---------------------------------------------|-------|------------|
| C.H.I.                                      | SCALE | nts        |
|                                             | DATE  | 03-07-2022 |
| Model Series:<br>Sandwich Doors, Commercial |       |            |
| C.H.I. Drawing: Z7i-20-63518                |       |            |
| page 4 of 5                                 |       |            |

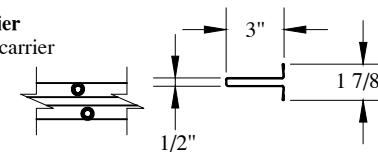
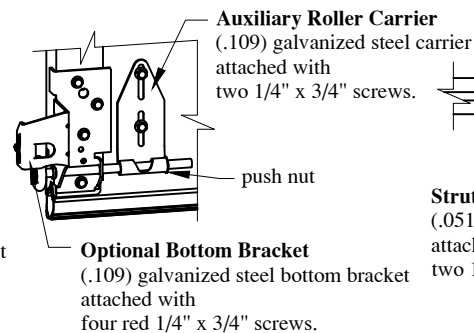
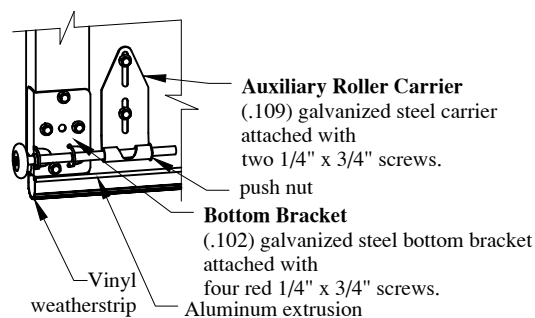
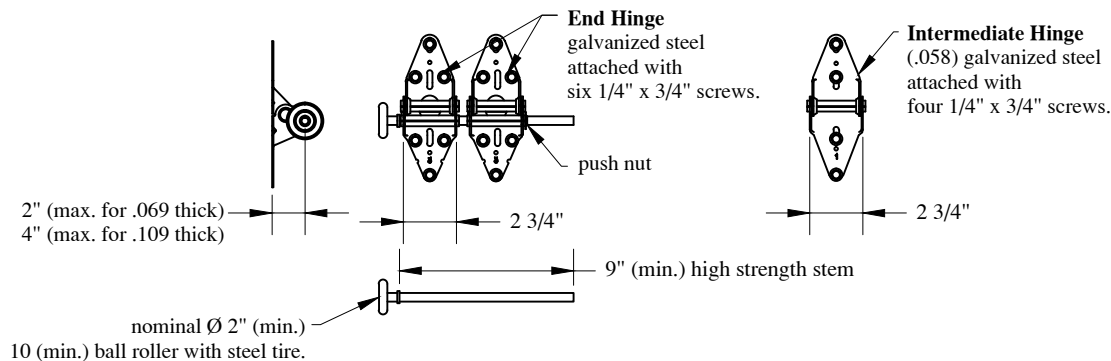
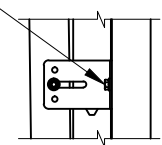
Details on some views may have been omitted for clarity.



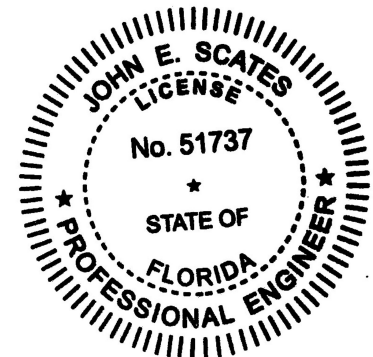
**Flag Bracket**  
(.086) galvanized  
steel flag bracket  
attached to wood  
jamb with three  
5/16" x 1-5/8"  
wood lag screws, to  
horizontal track  
with two 1/4" x 5/8"  
track bolts and nuts  
and to vertical track  
with two 1/4" x 5/8"  
track bolts and nuts.



**Track Bracket**  
(.102) galvanized steel track  
bracket attached to wood jamb  
with one 5/16" x 1-5/8" wood  
lag screw per bracket and  
attached to vertical track  
with one 1/4" x 5/8" track bolt and  
nut or two 1/4" x 11/32" rivets.



**Strut and Strut Attachment**  
(.051) 50 ksi galvanized steel 3" strut  
attached with  
two 1/4" x 3/4" screws per stile.



Professional Engineer's seal provided  
only for verification of windload  
construction details

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Lewisville, Texas 75056  
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Florida P.E. # 51737

|                                             |       |            |
|---------------------------------------------|-------|------------|
| <b>C.H.I.</b>                               | SCALE | nts        |
|                                             | DATE  | 03-07-2022 |
| Model Series:<br>Sandwich Doors, Commercial |       |            |
| C.H.I. Drawing: Z7i-20-63518                |       |            |
| page 5 of 5                                 |       |            |