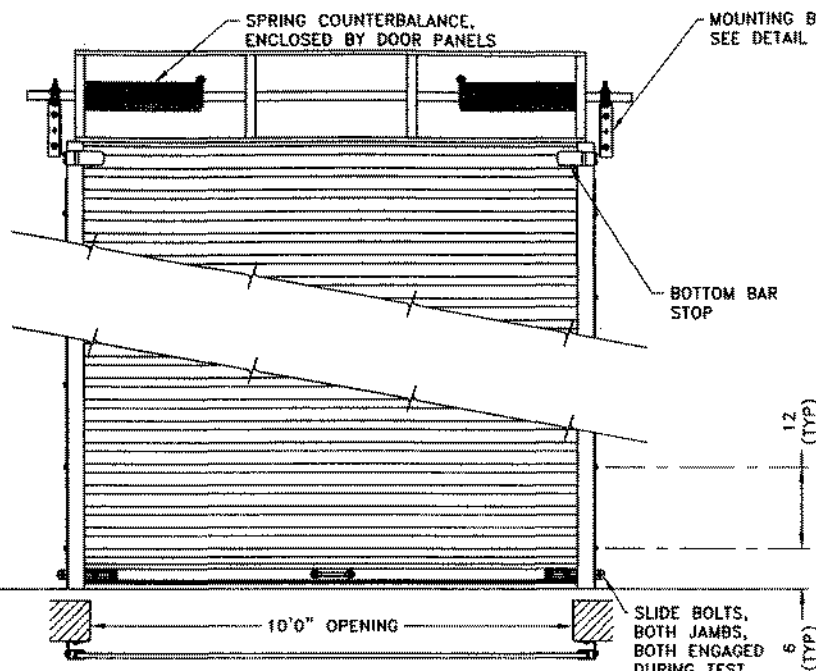
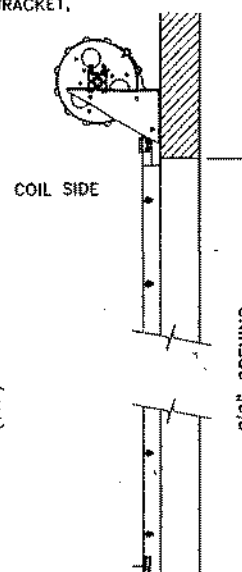
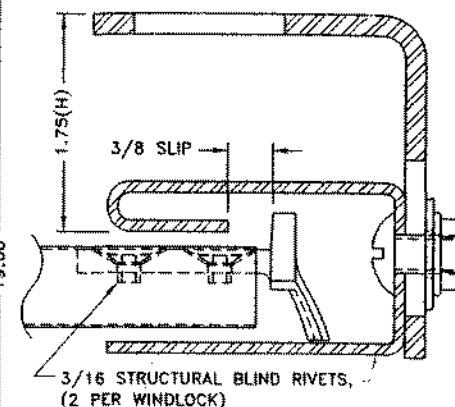




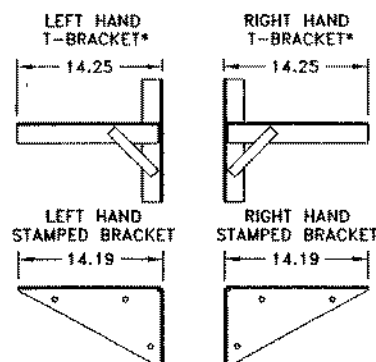
COILSIDE ELEVATION
 SCALE = NONE



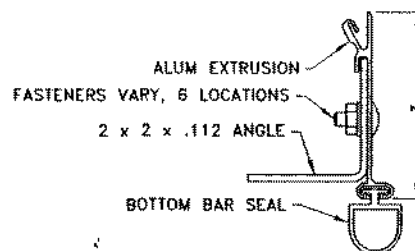
PANEL DETAIL
 SCALE = 1:4



GUIDE DETAIL
 SCALE = FULL



BRACKET DETAIL
 SCALE = 1:12



BOTTOM BAR DETAIL
 SCALE = 1:2



Report# 01-46385-01
 Date 10-31-03 Tech SDK

NOTES:

1. UNIFORM STATIC AIR PRESSURE TEST PERFORMED PER ASTM E 330
2. TENSILE TEST PERFORMED PER ASTM E 8
3. TESTED BY ARCHITECTURAL TESTING, INC.
4. CURTAIN IS .018 MIN STEEL PER ASTM A 653, GR.40
5. SEE 035-0012 FOR COMPONENT DETAILS

TEST	DATE	TEST REPORT NUMBER	RESULTS
UNIFORM STATIC AIR PRESSURE			
TENSILE			

*DENOTES UNTESTED CONFIGURATIONS APPROVED BY COMPARATIVE ANALYSIS

PART NUMBER	WEIGHT (LB.)	TITLE	DRAWN BY	CHECKED BY	APPVD. BY	TOLERANCES (UNLESS OTHERWISE SPECIFIED)
REFERENCE		WINDLOAD TEST, DS-350, 10' x 8', SQUARE PROFILE PANEL, ±44 PSF DESIGN (±66 PSF TEST)	M. DAUS 10/15/2003			LINEAR .X ± .060 LINEAR .XX ± .030 LINEAR .XXX ± .010 ANGULAR ± .50° DIMENSIONS IN INCHES
		MATERIAL AS SHOWN	SCALE - WHEN THIS BOX IS .50" HIGH AS SHOWN	ORIGINAL RELEASE		

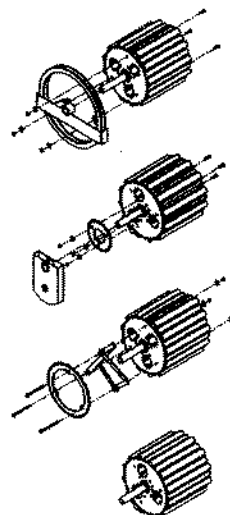


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REV.	REV. BY	APPVD. BY	RELEASE	DESCRIPTION

SIZE	DRAWING NO.	REVISION
B	035-0011	



DIRECT DRIVE CHAIN HOIST OPERATION

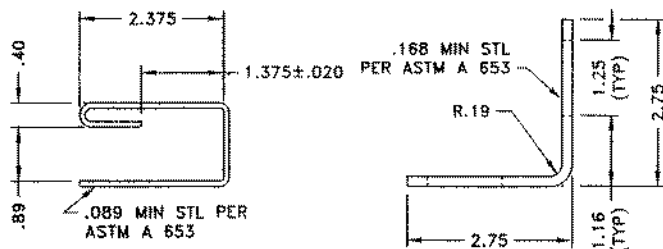
REDUCED DRIVE CHAIN HOIST OPERATION*

MOTOR OPERATION*

MANUAL OPERATION*

OPERATION DETAIL

SCALE = NONE



G-GUIDE DETAIL

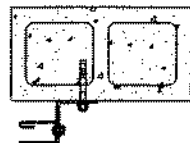
SCALE = 1:2

WALL ANGLE DETAIL

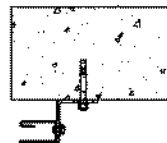
SCALE = 1:2



STEEL JAMB
#5/16-12 x 1 SELFDRILLING SCREW



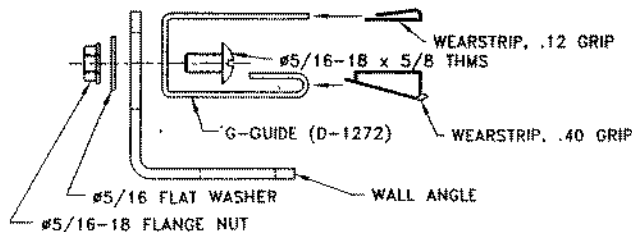
MASONRY JAMB #1
GROUT FILLED BLOCK, 3000PSI MIN GROUT
#3/8 x 3 KINGPIN WEDGE ANCHOR



MASONRY JAMB #2*
CONCRETE, 3000PSI MIN
#3/8 x 3 KINGPIN WEDGE ANCHOR

JAMB DETAIL

SCALE = NONE



GUIDE ASSEMBLY DETAIL

SCALE = 1:2

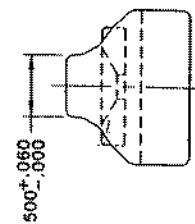
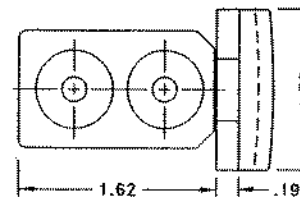
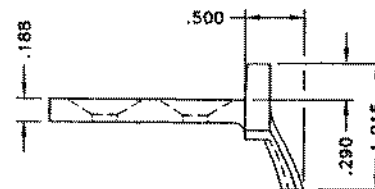


Architectural Testing

Test sample complies with these details.
Deviations are noted.

Report# 01-46385.01

Date 10-31-03 Tech SDK



WINDLOCK DETAIL

SCALE = FULL

NOTES:

1. UNIFORM STATIC AIR PRESSURE TEST PERFORMED PER ASTM E 330
2. TENSILE TEST PERFORMED PER ASTM E 8
3. TESTED BY ARCHITECTURAL TESTING, INC.
4. SEE 035-0009, -0010, & -0011 FOR TEST DETAILS

TEST	DATE	TEST REPORT NUMBER	RESULTS
UNIFORM STATIC AIR PRESSURE	.	.	.
	.	.	.
	.	.	.
TENSILE	.	.	.
	.	.	.
	.	.	.

*DENOTES UNTESTED CONFIGURATIONS APPROVED BY COMPARATIVE ANALYSIS

PART NUMBER	WEIGHT (LB.)	TITLE	DRAWN BY	CHECKED BY	APPVD. BY	TOLERANCES (UNLESS OTHERWISE SPECIFIED)
REFERENCE		WINDLOAD TEST, DS-350, SQUARE PROFILE PANEL, COMPONENT DETAILS	M. DAUS			LINEAR .X ± .060
		MATERIAL AS SHOWN	10/15/2003			LINEAR .XX ± .030
			SCALE - WHEN THIS BOX IS .50" HIGH	ORIGINAL RELEASE		LINEAR .XXX ± .010
			AS SHOWN			ANGULAR ± .50°
						DIMENSIONS IN INCHES

REV.	REV. BY	APPVD. BY	RELEASE	DESCRIPTION
				REVISIONS

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SIZE	DRAWING NO.	REVISION
B	035-0012	.



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