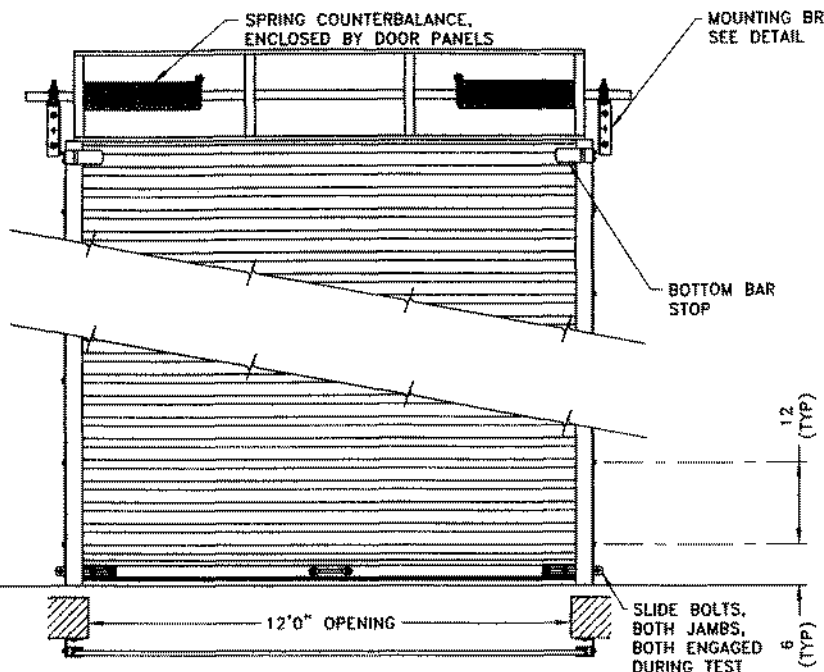
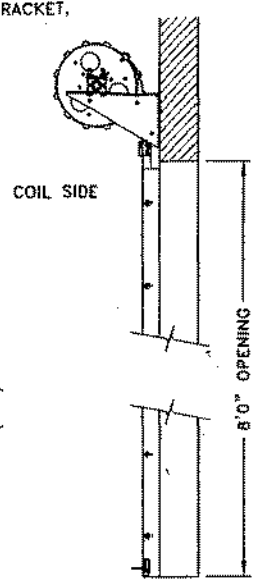
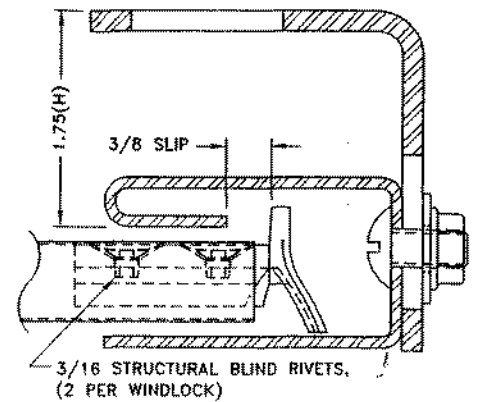




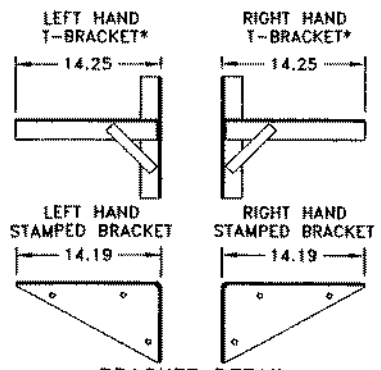
COILSIDE ELEVATION
SCALE = NONE



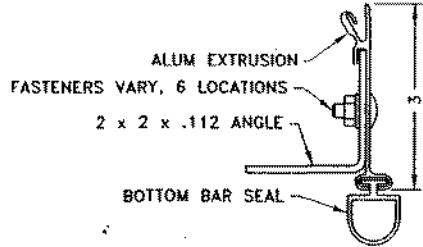
PANEL DETAIL
SCALE = 1:4



GUIDE DETAIL
SCALE = FULL



BRACKET DETAIL
SCALE = 1:12



BOTTOM BAR DETAIL
SCALE = 1:2

NOTES:

1. UNIFORM STATIC AIR PRESSURE TEST PERFORMED PER ASTM E 330
2. TENSILE TEST PERFORMED PER ASTM E 8
3. TESTED BY ARCHITECTURAL TESTING, INC.
4. CURTAIN IS .018 MIN STEEL PER ASTM A 653, GR.40
5. SEE 035-0016 FOR COMPONENT DETAILS

Architectural Testing
Test sample complies with these details.
Deviations are noted.
Report# 01-46385.05
Date 10-31-03 Tech SDK

TEST	DATE	TEST REPORT NUMBER	RESULTS
UNIFORM STATIC AIR PRESSURE			
TENSILE			

PART NUMBER	WEIGHT (LB.)	TITLE	DRAWN BY	CHECKED BY	APPVD. BY	TOLERANCES (UNLESS OTHERWISE SPECIFIED)
REFERENCE		WINDLOAD TEST, DS-350, 12' x 8', ROUND PROFILE PANEL, ±28 PSF DESIGN (±42 PSF TEST)	M. DAUS 10/15/2003			LINEAR .X ± .060 LINEAR .XX ± .030 LINEAR .XXX ± .010 ANGULAR ± .50° DIMENSIONS IN INCHES
		MATERIAL AS SHOWN	SCALE - WHEN THIS BOX IS .50" HIGH AS SHOWN	ORIGINAL RELEASE		

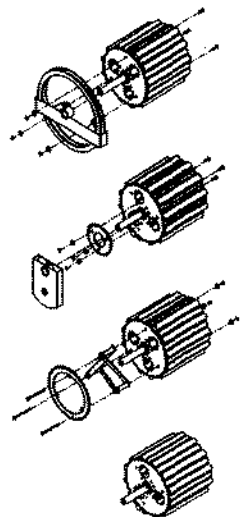


Wayne Dalton
Roller Door Division
14512 Lincoln Way E.
Dalton, Ohio 44618

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REV.	REV'D. BY	APPVD. BY	RELEASE	DESCRIPTION

SIZE	DRAWING NO.	REVISION
B	035-0014	



DIRECT DRIVE CHAIN HOIST OPERATION

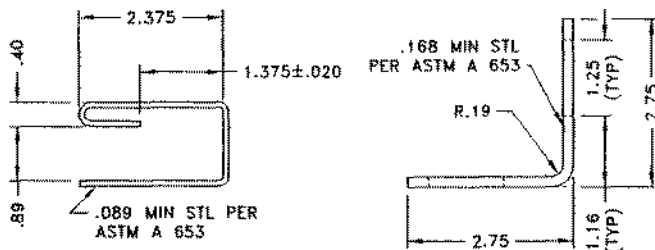
REDUCED DRIVE CHAIN HOIST OPERATION*

MOTOR OPERATION*

MANUAL OPERATION*

OPERATION DETAIL

SCALE = NONE



G-GUIDE DETAIL

SCALE = 1:2

WALL ANGLE DETAIL

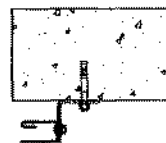
SCALE = 1:2



STEEL JAMB
#5/16-12 x 1 SELFDRILLING SCREW



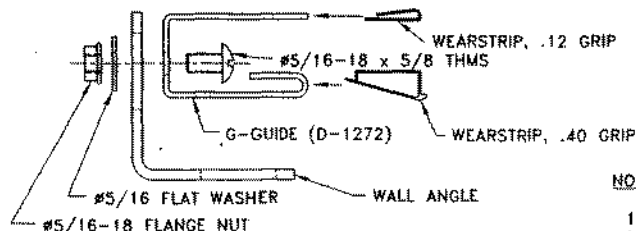
MASONRY JAMB #1
GROUT FILLED BLOCK, 3000PSI MIN GROUT
#3/8 x 3 KINGPIN WEDGE ANCHOR



MASONRY JAMB #2*
CONCRETE, 3000PSI MIN
#3/8 x 3 KINGPIN WEDGE ANCHOR

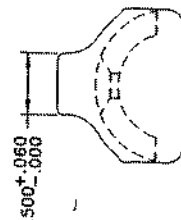
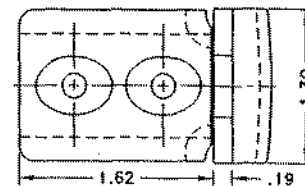
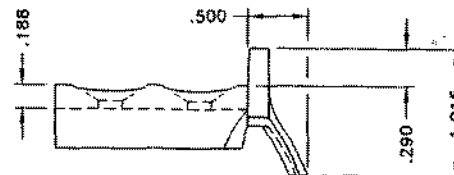
JAMB DETAIL

SCALE = NONE



GUIDE ASSEMBLY DETAIL

SCALE = 1:2



WINDLOCK DETAIL

SCALE = FULL

NOTES:

1. UNIFORM STATIC AIR PRESSURE TEST PERFORMED PER ASTM E 330
2. TENSILE TEST PERFORMED PER ASTM E 8
3. TESTED BY ARCHITECTURAL TESTING, INC.
4. SEE 035-0013, -0014, -0015 FOR TEST DETAILS



Architectural Testing

Test sample complies with these details.
Deviations are noted.

Report# 01-46385.05

Date 10-31-03 Tech SAK

TEST	DATE	TEST REPORT NUMBER	RESULTS
UNIFORM STATIC AIR PRESSURE	.	.	.
	.	.	.
TENSILE	.	.	.
	.	.	.

*DENOTES UNTESTED CONFIGURATIONS APPROVED BY COMPARATIVE ANALYSIS

PART NUMBER	WEIGHT (LB.)	TITLE	DRAWN BY	CHECKED BY	APPVD. BY	TOLERANCES (UNLESS OTHERWISE SPECIFIED)
REFERENCE		WINDLOAD TEST, DS-350, ROUND PROFILE PANEL, COMPONENT DETAILS	M. DAUS 10/15/2003			LINEAR .X ± .060 LINEAR .XX ± .030 LINEAR .XXX ± .010 ANGULAR ± .50° DIMENSIONS IN INCHES
		MATERIAL AS SHOWN	SCALE - WHEN THIS BOX IS .50" HIGH AS SHOWN	ORIGINAL RELEASE		

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REV.	REV'D. BY	APPVD. BY	RELEASE	DESCRIPTION
				REVISIONS

SIZE	DRAWING NO.	REVISION
B	035-0016	.

