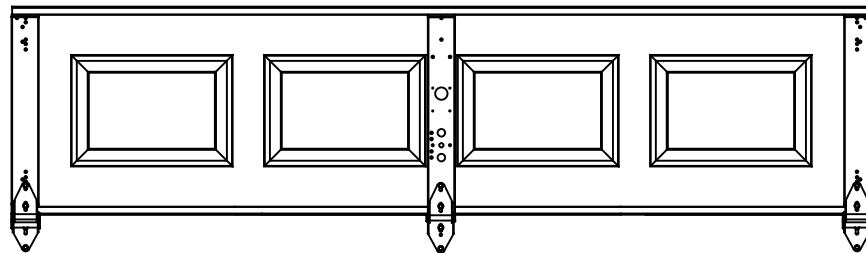
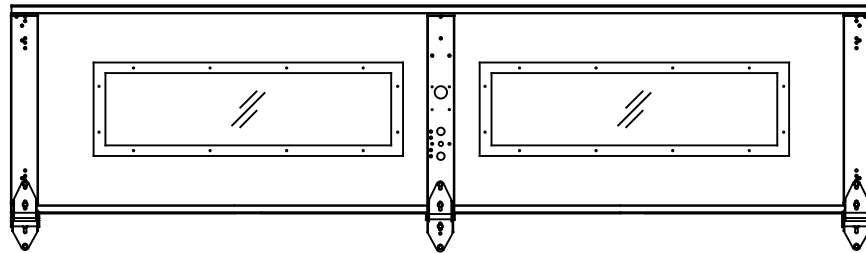


NOTES:

CENTER STILE & INTERMEDIATE HINGE LOCATIONS



LONG LITE GLAZING LAYOUT



U-BAR LOCATIONS

(8) SECTION DOORS WITH
(5) 3" 20 GA 80 KSI U-BARS
LOCATED AS SHOWN

(7) SECTION DOORS WITH
(5) 3" 20 GA 80 KSI U-BARS
LOCATED AS SHOWN

(6) SECTION DOORS WITH
(4) 3" 20 GA 80 KSI U-BARS
LOCATED AS SHOWN

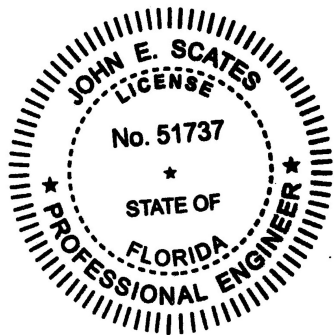
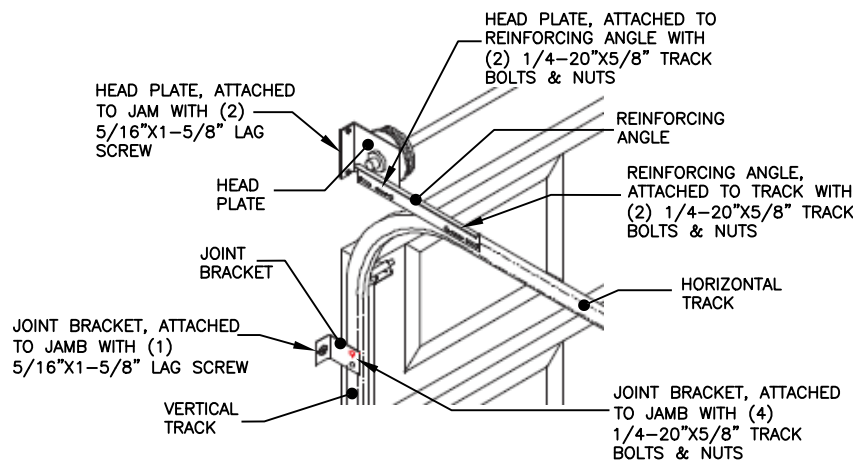
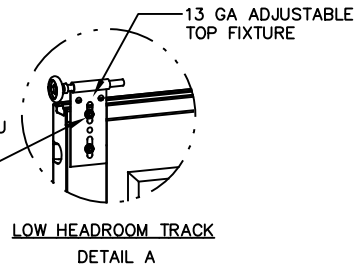
(5) SECTION DOORS WITH
(4) 3" 20 GA 80 KSI U-BARS
LOCATED AS SHOWN

(4) SECTION DOORS WITH
(3) 3" 20 GA 80 KSI U-BARS
LOCATED AS SHOWN

ALTERNATE U-BAR LOCATION-MAY
OVERLAP HINGES

ATTACH U-BARS WITH
(2) 1/4-14x7/8" SELF
DRILLING CRIMPTITE SCREWS
AT ALL STILE LOCATIONS, TYP.

HEADROOM BRACKET ATTACH THRU
END STILE AT EACH END WITH (2)
1/4-14x7/8" SELF DRILLING
CRIMPTITE SCREWS.



JOHN E. SCATES, PE
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