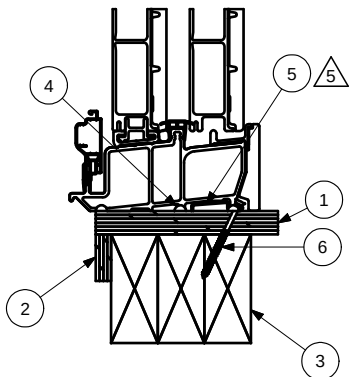
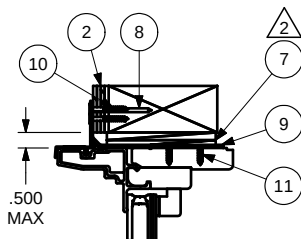
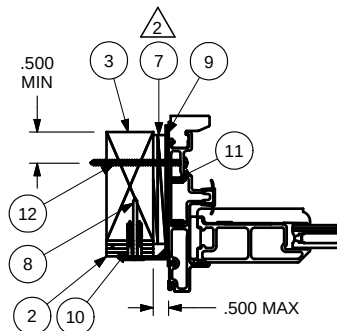




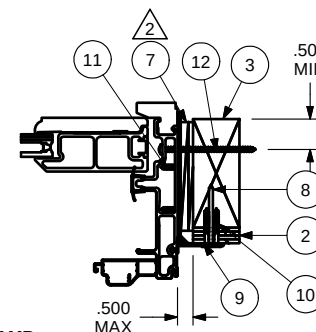
SILL



HEAD JAMB/ JAMB DIRECT GLAZE



STATIONARY JAMB



OPERATOR JAMB

SILL INSTALLATION

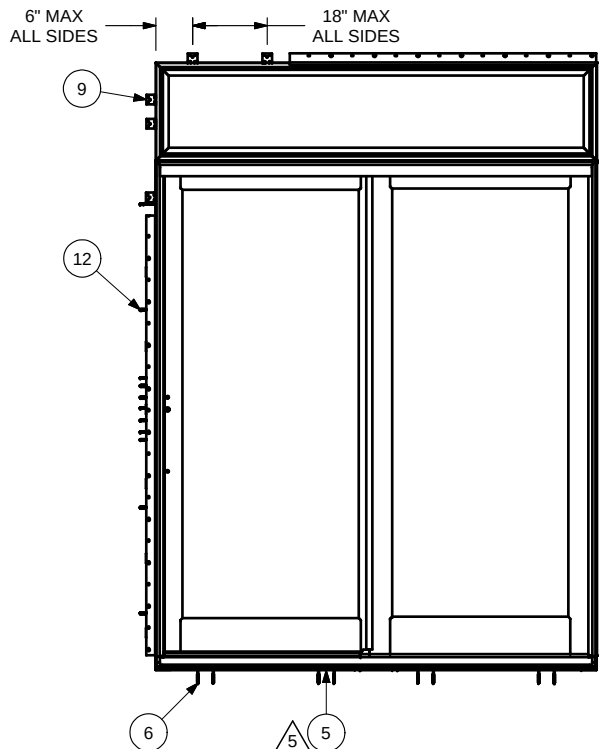
- PLACE 3 BEADS OF SILICONE ON THE SILL PLATE, MIN 3/8" DIAMETER BEADS MUST BE LARGE ENOUGH TO CONTACT THE SILL
- SECURE THROUGH THE SILL BRACKETS WITH TWO #10 X 2-3/4" CONCRETE SCREWS PER BRACKET

JAMB AND HEAD JAMB NAILING FIN INSTALLATION

- APPLY INSTALLATION CLIPS TO HEAD JAMB AND BOTH JAMBS, SEE ELEVATION FOR SPACING
- ATTACH INSTALLATION CLIPS TO THE UNIT WITH TWO #7 X .625" SCREWS
- SECURE THE JAMB AND HEAD JAMB NAILING FIN WITH 2" GALVANIZED ROOFING NAILS
- #8 X 1-1/4" PAN HEAD OR WAFFLE HEAD SCREWS MAY BE SUBSTITUTED FOR 2" ROOFING NAILS
- SECURE EACH ISFD JAMB WITH FIVE #8 X 3" PAN HEAD SCREWS THROUGH PRE-DRILLED HOLES INTO R.O. SEE ELEVATION FOR SPACING
- ATTACH INSTALLATION CLIPS TO THE ROUGH OPENING FRAMING WITH THREE 1.25" DRYWALL SCREWS

NOTES:

1. FOR GENERAL SPECIFICATIONS, REFER TO DOC 00003952
2. SHIMS:
 - PLACE SHIMS A MAX OF 6" FROM EACH CORNER
 - PLACE A SHIM AT EACH INSTALLATION SCREW LOCATION
 - ALL OTHER SHIMS MUST BE PLACED A MAX OF 15" APART
3. IF CHEMICALLY TREATED LUMBER IS USED FOR A BUCK MATERIAL, FASTENERS INTO THE BUCK MUST BE A MINIMUM OF 0.90 OZ/FT² ZINC HOT DIPPED GALVANIZED OR STAINLESS STEEL TYPE 304 OR 316
4. THIS PRINT IS FOR STUCTURAL PERFORMANCE ONLY, FOR FLASHING AND SEALING REQUIREMENTS REFER TO THE INSTALLATION INSTRUCTIONS
5. SILL CLIPS TO BE PLACED 6" FROM CENTER AND 6" FROM BOTH SIDES
5. MINIMUM NAIL EMBEDMENT DEPTH: 1 15/16"
6. MINIMUM SCREW EMBEDMENT DEPTH: 1 3/16"
7. MINIMUM EDGE DISTANCE: 1/2"



APPROVE FOR RELEASE: WOS 04/11/16

12	00003264	#8-18 X 3.000" TYPE AB FULL THREAD
11	00003212	#7-19 X .625" TYPE AB-17, FULL THREAD
10	NA	1.250" DRYWALL SCREW
9	00052256	INSTALLATION CLIP
8	NA	2" ROOFING NAIL
7	NA	SHIMS
6	NA	#10 X 2.750", FH, 2/3 THREAD, MAS
5	00083201	BRACKET, SILL, INSTALLATION, HP/IZ3
4	NA	SILICONE BEAD
3	NA	FRAMING
2	NA	SHEATHING
1	NA	SUBFLOOR
ITEM	DWG NO	DESCRIPTION

PARTS LIST

MARVIN Windows and Doors		RESEARCH & DEVELOPMENT WARROAD, MN, USA, (218) 386-4021	
PRODUCT		INTEGRITY WOOD ULTREX	
CATEGORY:			
UNIT TYPE:		IDG IZ3, ISFD IZ3	
DWG TYPE:		INSTALLATION	
DESCRIPTION:		INSTALLATION, MULL, FL 14133	
CHK:	MRC	SIZE:	CLASS:
04/11/16		B	ASSY
DWG NO:		00099737	
APP:	AKN	SCALE:	DATE:
04/11/16		NA	03/10/16
DWG BY:		BOHN, CHRIS	
SHEET:		1 OF 1	

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