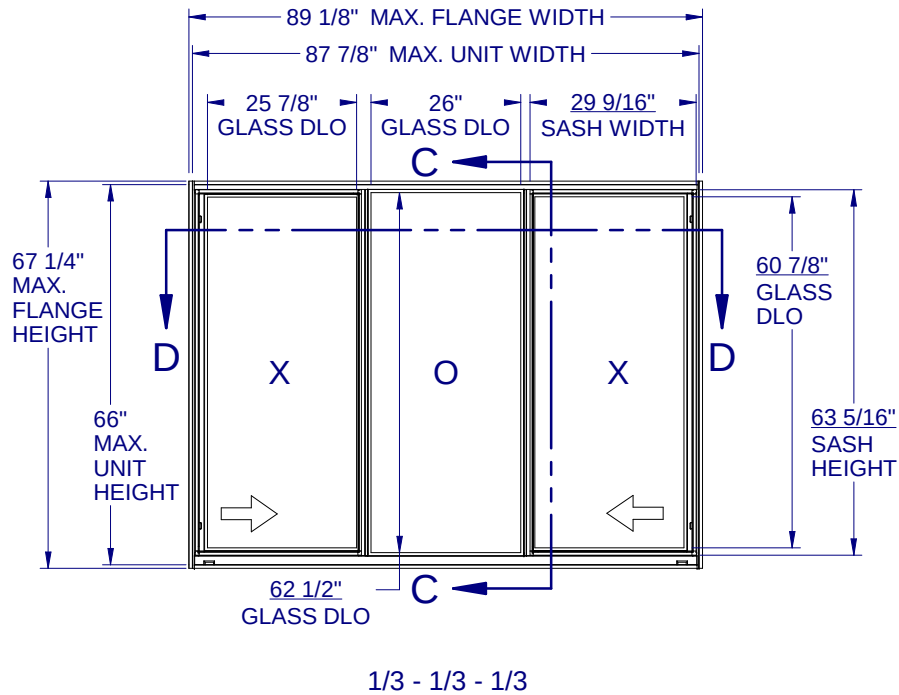
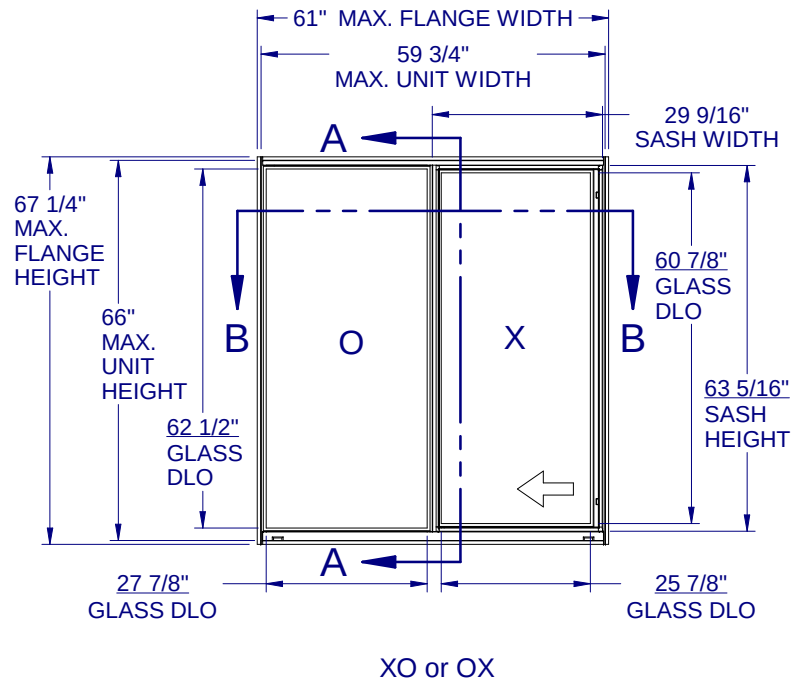
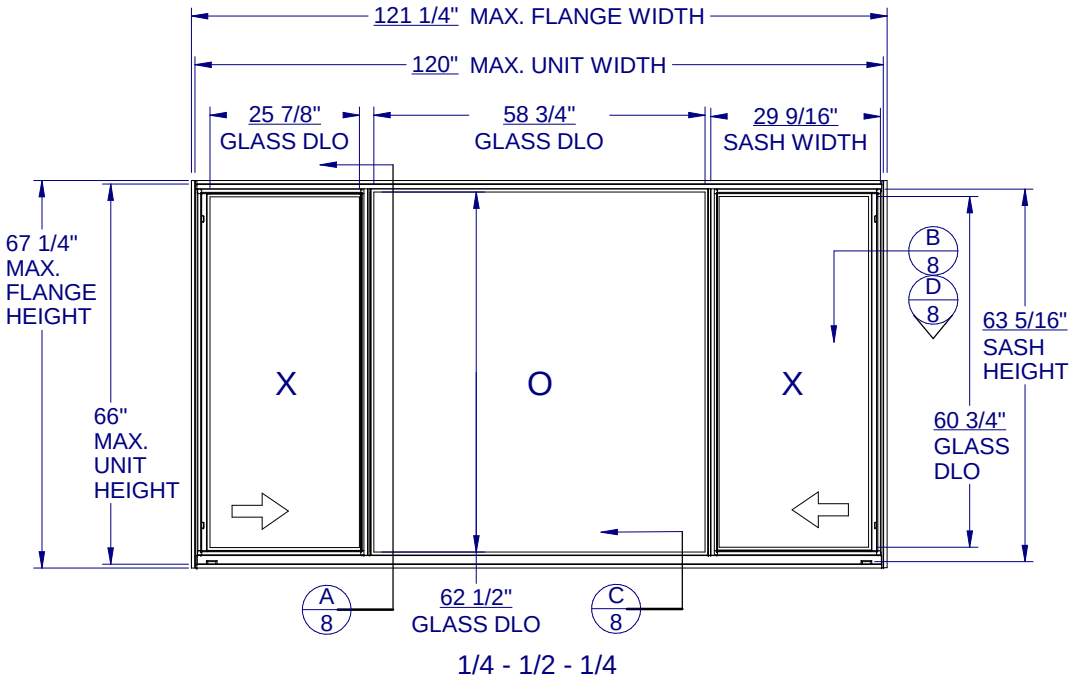
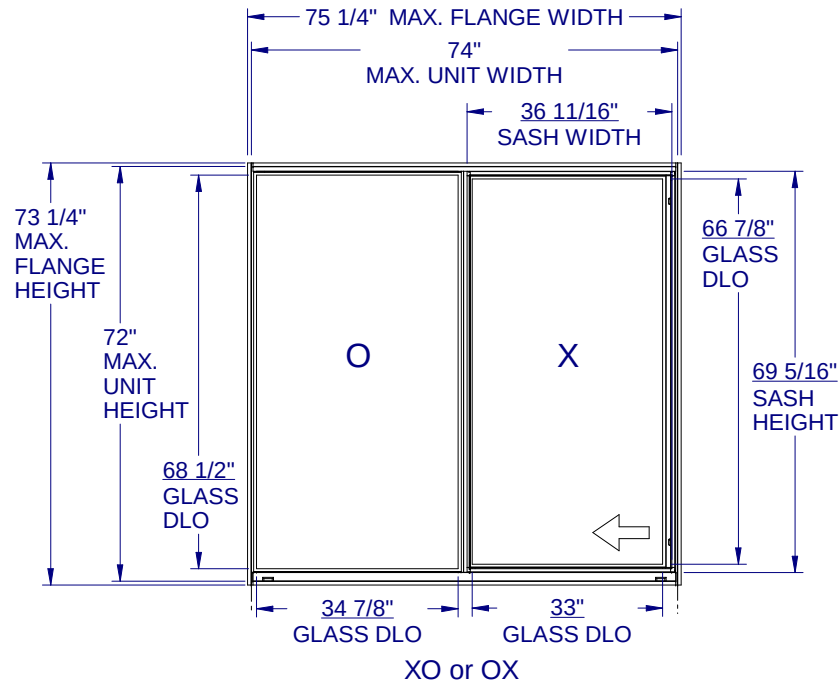


HORIZONTAL SLIDER - NON-IMPACT
(SHOWN W/ DIFFERENT OPTIONS)



- GENERAL NOTES:
- 1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE FLORIDA BUILDING CODE (FBC), CURRENT EDITION.
 - 2. GLAZING OPTIONS: (SEE SHEET 2)
 - 3. CONFIGURATIONS: "OX", "XO", "XOX".
 - 4. DESIGN PRESSURE RATING:
 - NEGATIVE DESIGN LOADS BASED ON TESTED PRESSURE AND GLASS TABLES ASTM E-1300.
 - POSITIVE DESIGN LOADS BASED ON TESTED PRESSURE, WATER INFILTRATION TEST PRESSURE AND GLASS TABLES ASTM E-1300.
 - DESIGN LOADS ARE BASED ON ALLOWABLE STRESS DESIGN, ASD
 - 5. ANCHORAGE: THE 33 1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. SEE SHEET 8 FOR INSTALLATION DETAILS.
 - 6. NOT APPROVED FOR IMPACT RESISTANCE. IMPACT PROTECTIVE SYSTEM IS REQUIRED IN WIND BORNE DEBRIS REGION.
 - 7. ALL FRAMES AND VENTS SCREWED TOGETHER. SMALL JOINT SEAM SEALANT USE AT ALL FRAME JOINTS.
 - 8. THE DESIGNATION X AND O STAND FOR THE FOLLOWING:
X = OPERABLE SASH, O = FIXED SASH.
 - 9. SECTION CALLOUTS FROM ELEVATIONS APPLY TO ALL ELEVATIONS IN A SIMILAR LOCATION.
 - 10. WEEP SLOTS = 1/4" X 1" LOCATED 3-1/2" FROM BOTH ENDS.

Lucas Turner
2026.09.21
16:06:52
-05'00'

CWS
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OCALA, FLORIDA 34474
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7000 ALUM.
HORZ. SLIDER
NON-IMPACT

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LUCAS A. TURNER
LICENSE
No. 58201
STATE OF FLORIDA
PROFESSIONAL ENGINEER

9/21/2026

LUCAS A. TURNER, P.E.
FL PE # 58201
Turner Engineering & Consulting, Inc.
2428 Old Natchez Trc Trl
Camden, TN 38320
PH. 941-380-1574

SHEET DESCRIPTION:

GENERAL NOTES AND ELEVATIONS

DRAWN BY: MCS DATE: 8/12/2026

DWG #: CWS-516 REV.: F

SCALE: 1:33 SHEET 1 OF 8

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GLAZING DETAILS.....2

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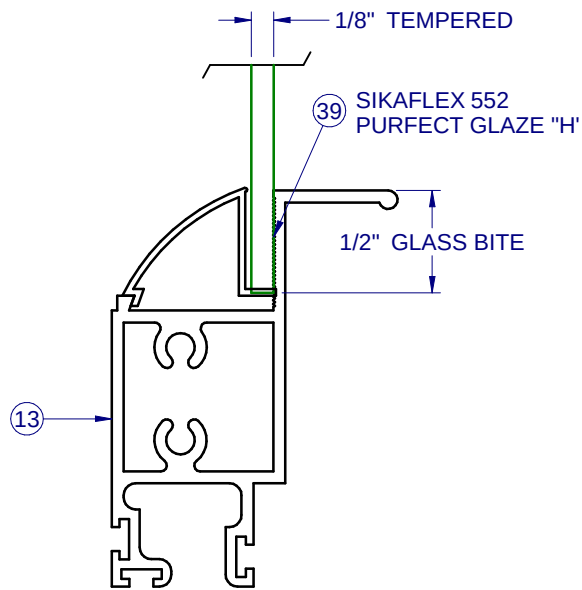
SECTION VIEWS "XOX".....4

BOM & EXTRUSIONS.....5

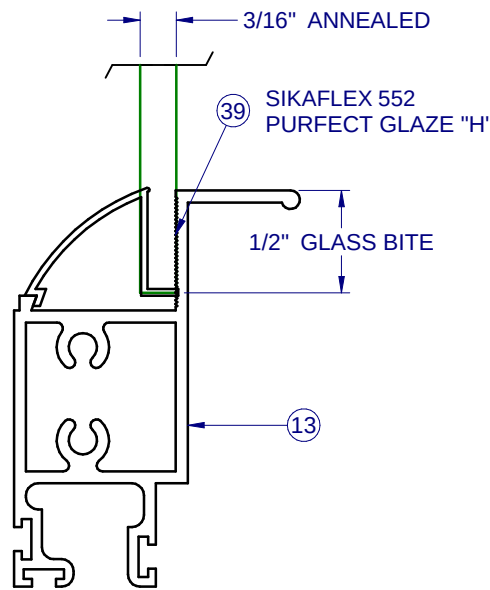
ANCHOR SCHEDULE & NOTES.....6-7

INSTALLATION DETAILS.....8

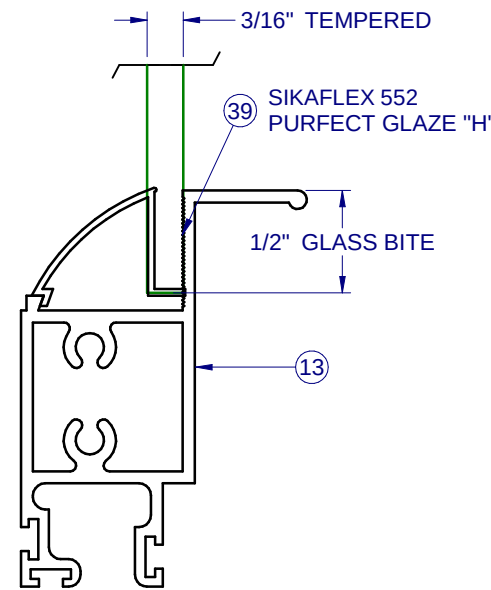
CONFIG.	MAX. UNIT SIZE	DESIGN PRESSURE RATING	IMPACT RATING
XO	74" x 72"	+/- 25 PSF	NONE
XO	59-3/4" x 66"	+/- 35 PSF	NONE
XOX 1/3 1/3 1/3	87-7/8" x 66"	+/- 35 PSF	NONE
XOX 1/4 1/2 1/4	120" x 66"	+/- 35 PSF	NONE



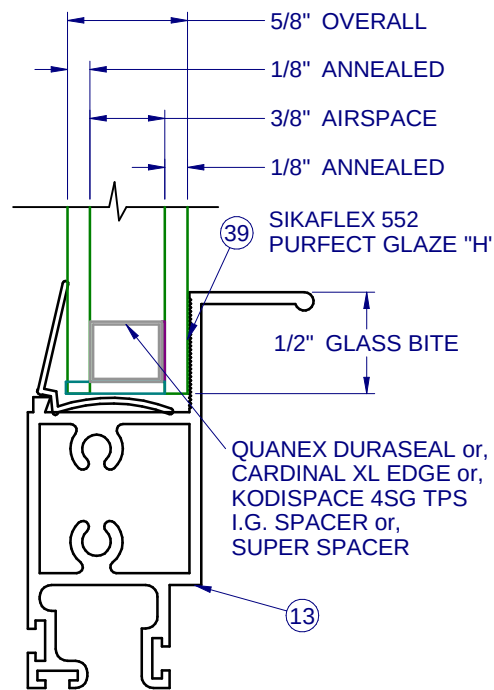
GLASS TYPE A



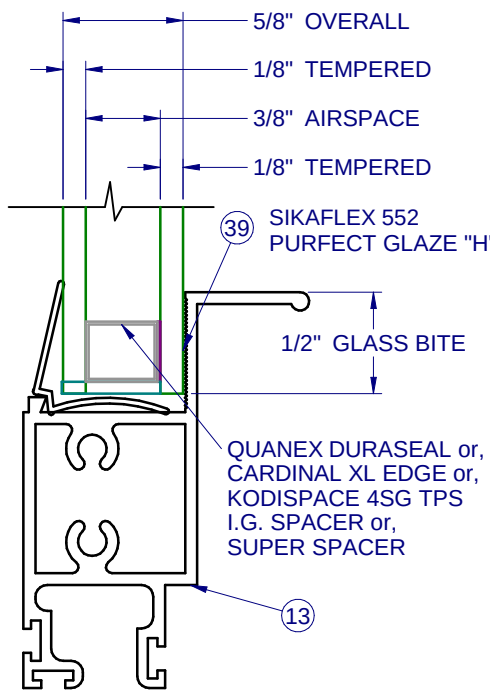
GLASS TYPE B



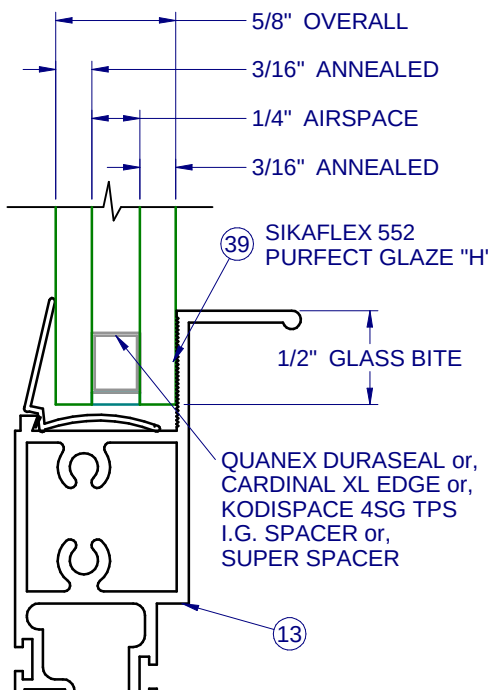
GLASS TYPE C



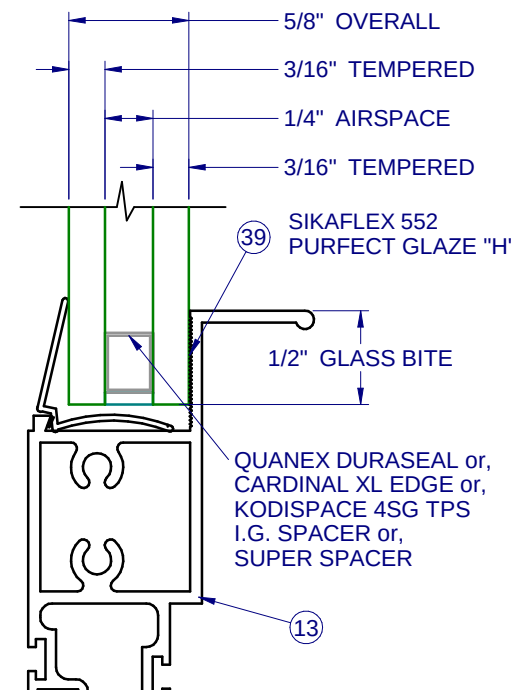
GLASS TYPE D



GLASS TYPE E



GLASS TYPE F



GLASS TYPE G

NOTES:

- GLASS TYPES A AND B ARE NOT AVAILABLE FOR USE IN THE FIXED SECTION OF XOX 1/4-1/2-1/4 UNITS.
- GLASS TYPE D IS NOT AVAILABLE FOR USE IN THE FIXED SECTION OF XOX 1/4-1/2-1/4 UNITS
- GLASS TYPE A, C, E, AND G AS INDICATED IN THIS APPROVAL IS SGCC CERTIFIED TO ANSI Z97.1 AND CPSC 16 CFR 1201, TO BE FIELD VERIFIED BY PERMANENT ETCHING MARK ON EACH GLASS LITE.



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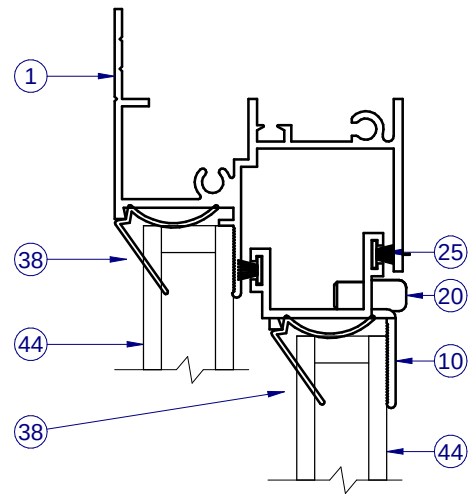
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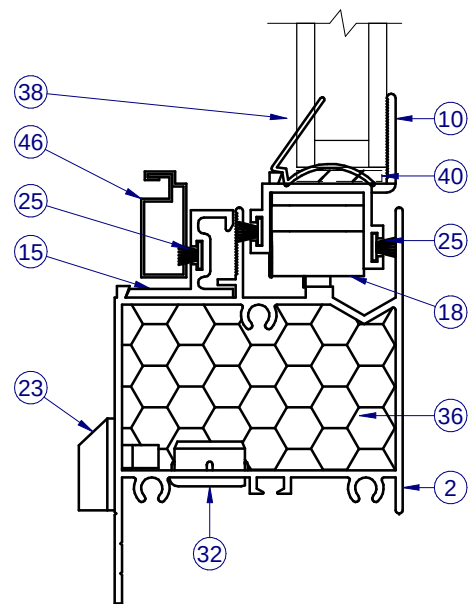
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GLAZING DETAILS

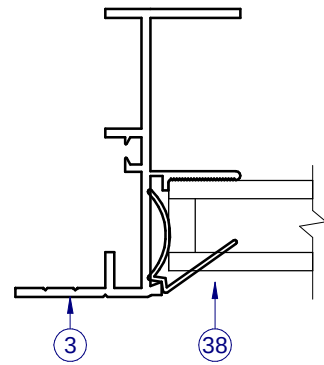
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DWG #:	REV.:
CWS-516	F
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1:1	2 OF 8



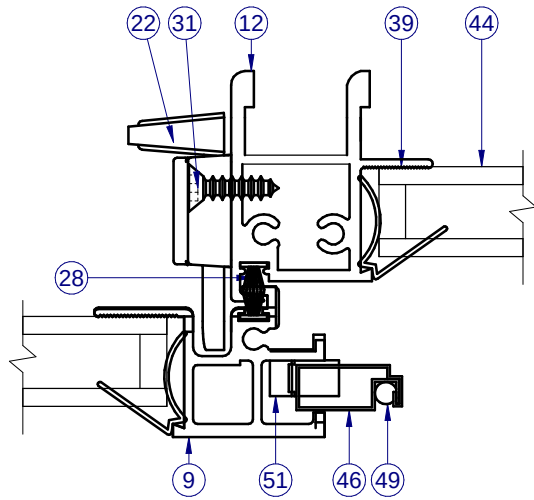
INTERIOR



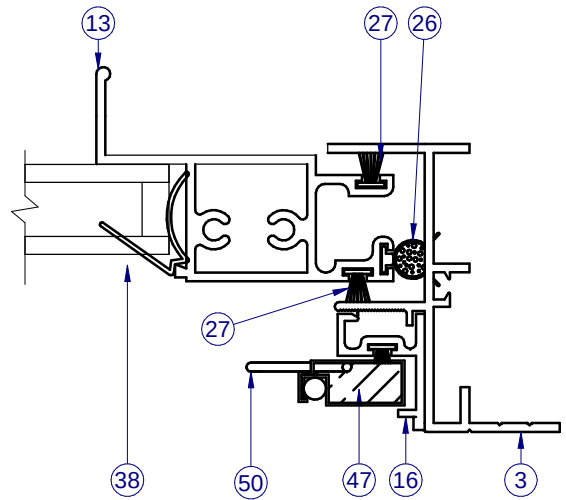
SECTION VIEW A-A



INTERIOR



SECTION VIEW B-B



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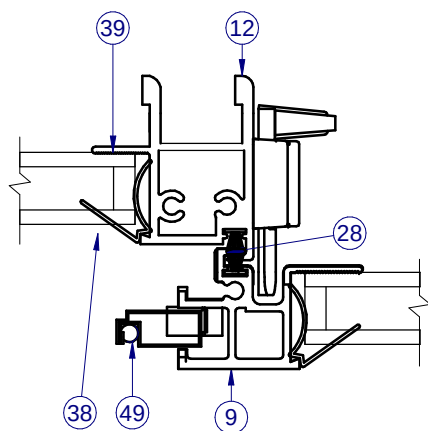
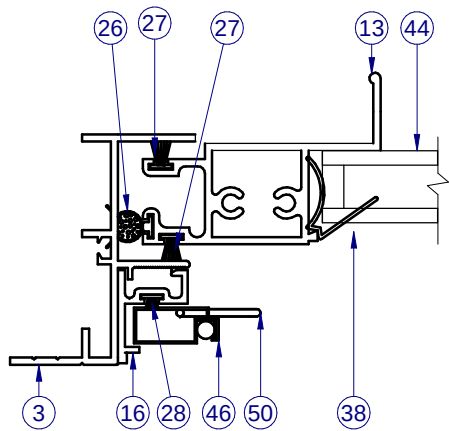
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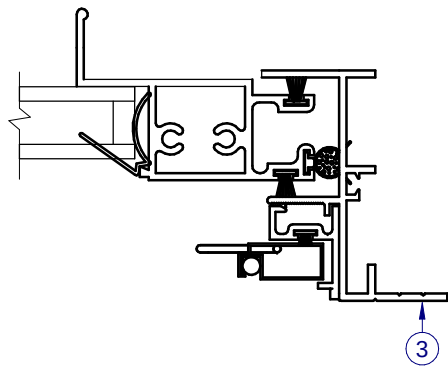
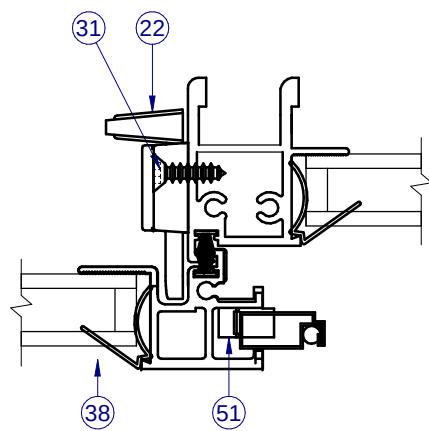
**SECTION VIEWS
OX**

DRAWN BY:	DATE:
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DWG #:	REV.:
CWS-516	F
SCALE:	SHEET
1:1	3 OF 8

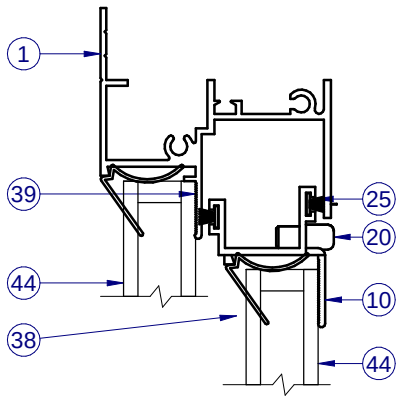
ITEMS USED BUT NOT SHOWN FOR CLARITY:
5, 7, 14, 17, 19, 21, 29, 30, 33-35, 37, 41-43, 48



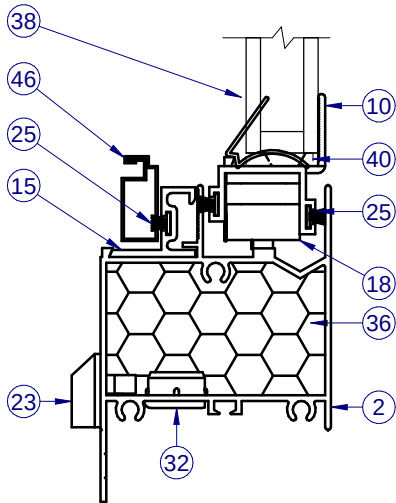
INTERIOR



SECTION VIEW D-D



INTERIOR



SECTION VIEW C-C

ITEMS USED BUT NOT SHOWN FOR CLARITY:
5, 7, 14, 17, 19, 21, 29, 30, 33-35, 37, 41-43, 48



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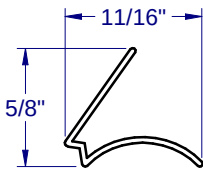
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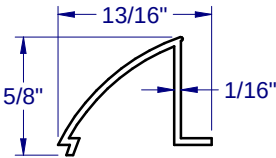
**SECTION VIEWS
XOX**

DRAWN BY:	DATE:
MCS	8/12/2026
DWG #:	REV.:
CWS-516	F
SCALE:	SHEET
1:2	4 OF 8

PARTS LIST			
ITEM	PART #	DESCRIPTION	MATERIAL
1	S-1077	Fr. Head, Flg.	Alum
2	H-1140	Fr. Sill,	Alum
3	S-1043	Fr. Jamb,	Alum
6	H-1569	HD Fixed Mtg Rail	Alum
9	S-1563	Fxd. Mtg. Rail	Alum
10	S-1073	Sash Rail	Alum
12	H-1138	Sash Meet. Rail	Alum
13	H-1181	Sash Bot./Pull Rail	Alum
15	S-1074	Scrn. Adapt., w/o leg, Horiz.	Alum
16	S-1642	Screen Adapter/Jamb	Alum
17	S-1465	Install Clip	Alum
18	P-3804	Roller Assm., Tandem	Nylon
19	P-3042	Sash End Cap	Nylon
20	P-3044	Anti-Lift Stop	Nylon
21	P-3043	Sash Stop	Rubber
22	P-4707	SWEEP LOCK, AMBIDEXTROUS	Plastic
23	P-3100	Weep Cover, open	Nylon
25	P-3309	Wstp., 0.210 x .187 back FinSeal, Black, SoftTouch	
26	P-3011	Wstp., 0.350 x .187 back, foam filled bulb w/wands	
27	P-3305	Wstp., 0.270 x .187 back FinSeal, Black, SoftTouch	
28	P-3304	Wstp., .180 x .187 Back Fin, UltraFin	
29	P-4144	#8 x 1.000 w/ 1/4 lead Quad Type A SMS	Steel
30	P-3635	#8 x 0.750 Quad PH Type A SMS	Steel
31	P-3515	#8 x 0.625 Ph FH Type A SMS	Steel
32	P-3034	Plug, at FMR	Nylon
33		Seam Sealer, SM-5504	Silicone
34	P-3257	Gasket, Hd. & Sill at Jb.	Closed Cell
35	P-3048	Gasket, Sill,	Closed Cell
36	P-3397	Open Cell Foam Pad	Open Cell
37	P-3003	Shipping Clip	Nylon
38	P-3020	INSULATED GLAZING BEAD (5/8" for ALUM)	PVC
39		SikaFlex 552, Purfect Glaze "H"	
40	P-3352	Set. Blk., 85 Dur., 1/8" x 5/8" x 2" Lg.	Rubber
44	GLASS	SEE SHEET 2	
46	P-3218	Screen Frame	RollForm
47	P-4754	SCREEN CORNER KEY	RollForm
48	P-4769	30"- BetterVue Insect Screen, 18x16	
49	P-5576	Screen Spline, .125" Black PE Ribbed	
50	P-4755	SCREEN CORNER KEY (Rollform Scrn 1" Offset "w/ safety tab")	
51	P-3195	SPRING, NO HOLE TENSION	
52	P-3431	GLAZING BEAD, SINGLE GLAZED	



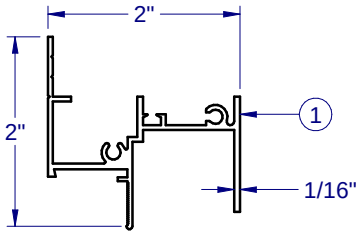
INSULATED GLAZING BEAD P-3020



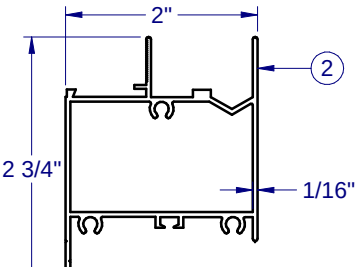
MONOLITHIC GLAZING BEAD P-3431

LINE ITEMS NOT USED:
5, 7, 8, 14, 24, & 45

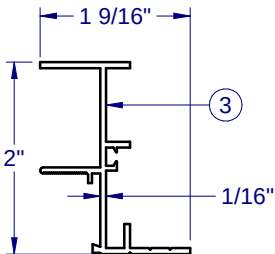
NOTE: ALL ALUMINUM EXTRUSIONS ARE 6063-T6 UNLESS OTHERWISE NOTED.



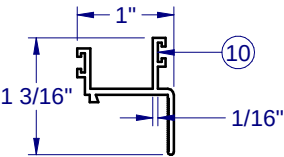
FLANGE HEAD S-1077



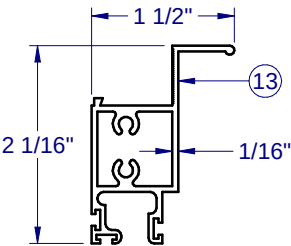
SILL H-1140



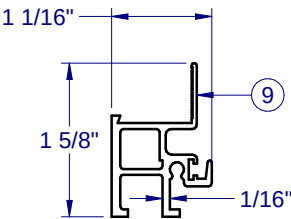
FLANGE JAMB S-1043



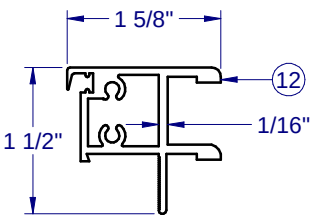
SASH TOP/BOT RAIL S-1073



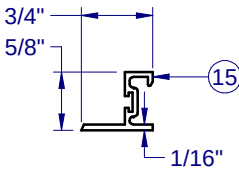
LIFT RAIL H-1181



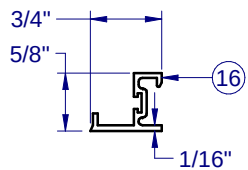
FIXED RAIL H-1563



PULL RAIL H-1138

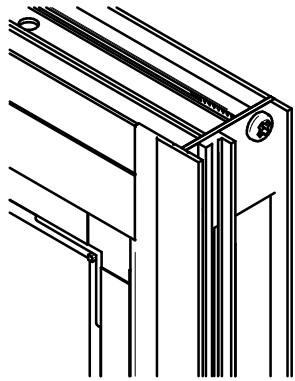


SCREEN CATCH S-1074

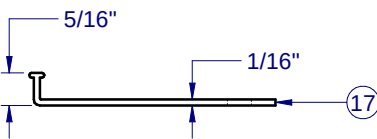
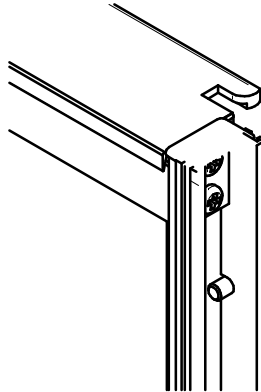


SCREEN CATCH S-1642

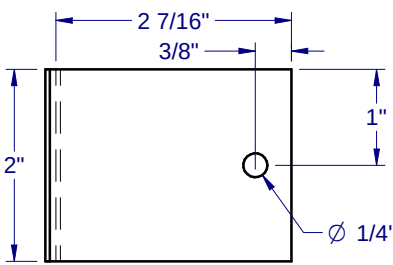
FRAME CORNER CONSTRUCTION



SASH CORNER CONSTRUCTION



ANCHOR CLIP - 1465



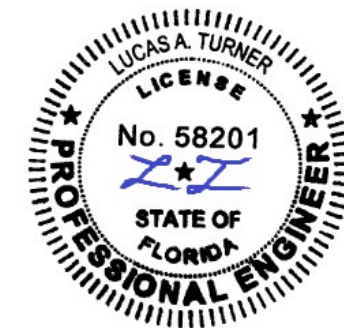
PLAN VIEW



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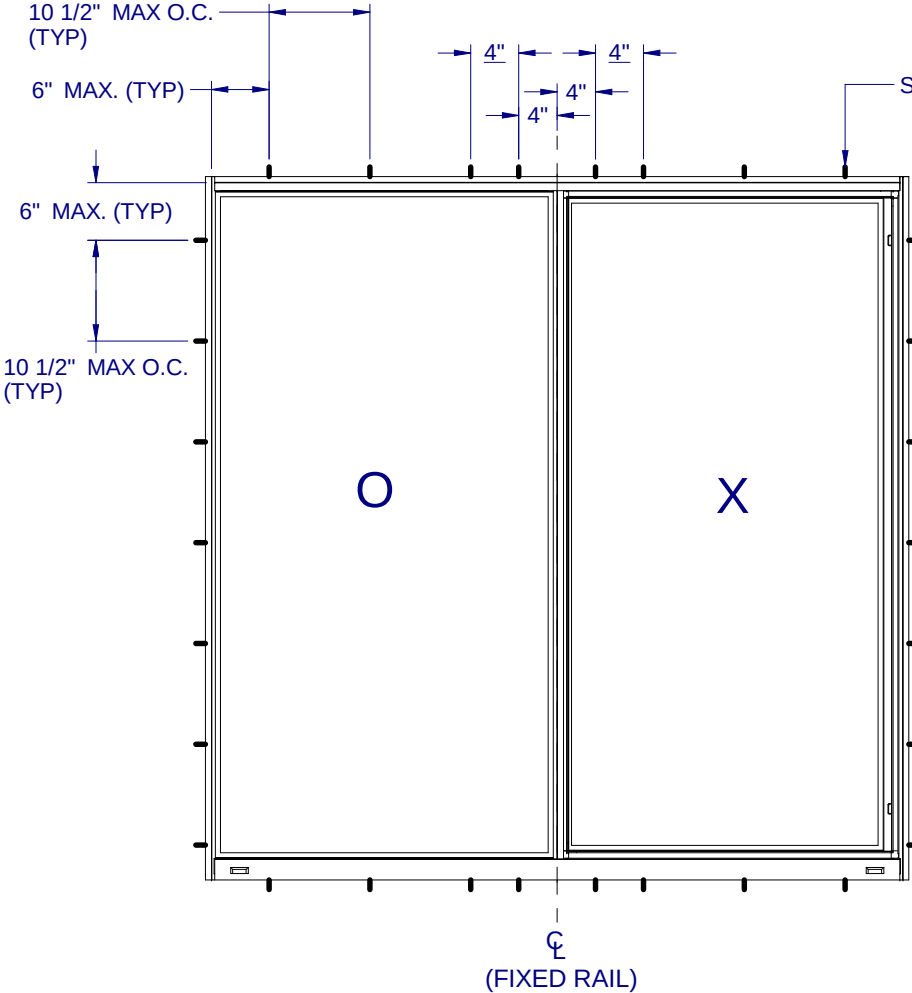
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SHEET DESCRIPTION:

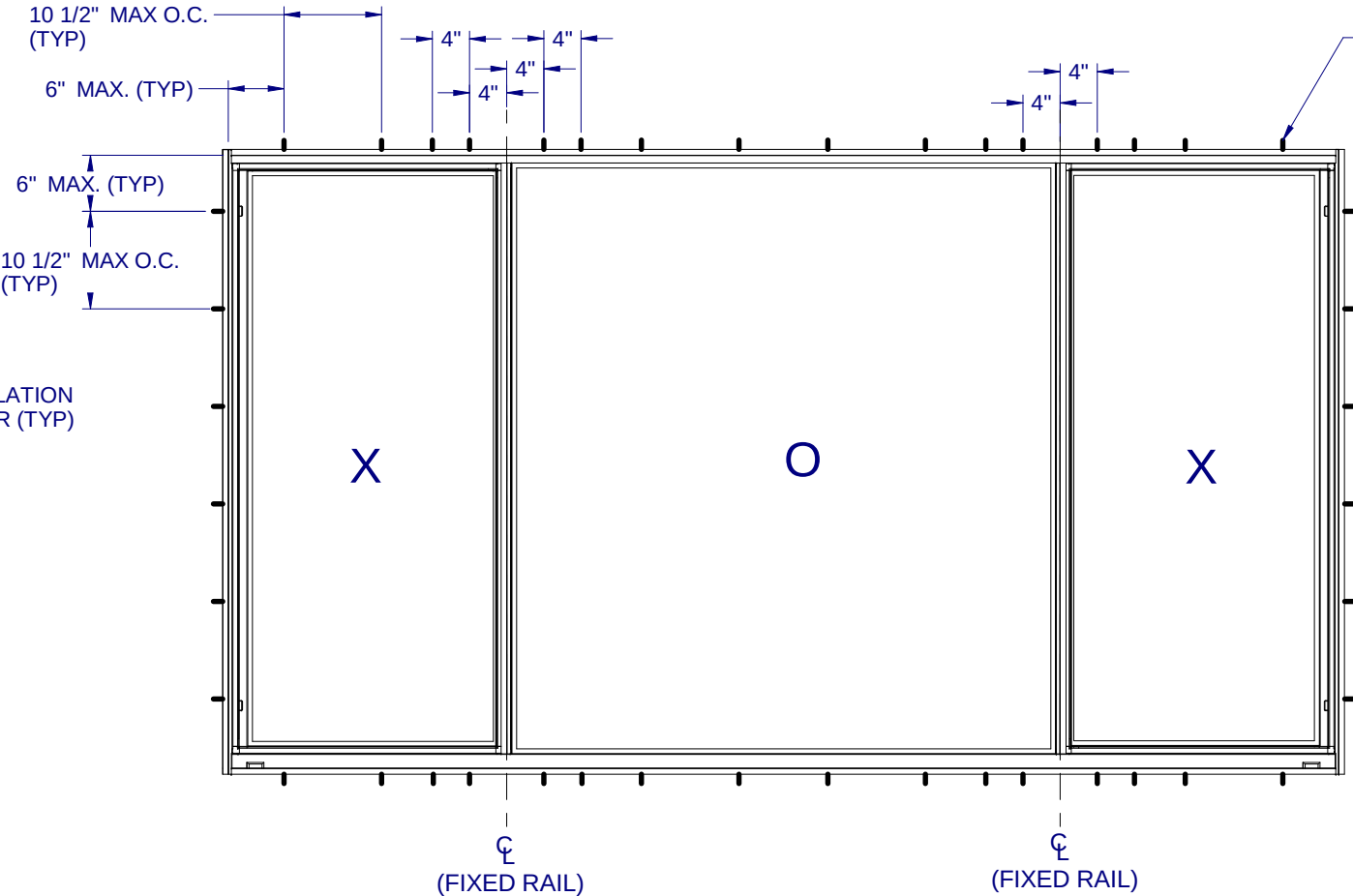
BOM AND EXTRUSIONS

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DWG #:	REV.:
CWS-516	F
SCALE:	SHEET
1:2	5 OF 8

.045" WALL 6063-T5 ALUMINUM SUBSTRATE



ANCHOR LAYOUT - OX AND XO
THRU FLANGE & FRAME



ANCHOR LAYOUT - XO and XOX
THRU FLANGE & FRAME

NOTES:

1. INSTALL ONE PAIR OF ANCHORS AT EACH LOCATION CONSISTING OF ONE ANCHOR THRU THE WINDOW FLANGE AND ONE ANCHOR THRU THE WINDOW FRAME. SILL ANCHOR SPACING SAME AS HEAD.
2. SHIM AS REQ AT EACH INSTALLATION ANCHOR USING LOAD BEARING SHIMS. MAX. ALLOWABLE SHIM STACK TO BE 1/4". USE SHIMS WHERE SPACE GREATER THAN 1/16" IS PRESENT. LOAD BEARING SHIMS SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER. WOOD SHIMS ARE NOT ALLOWED.
3. ANCHOR TYPE, SIZE, SPACING AND EMBEDMENT SHALL BE AS SPECIFIED IN THESE DRAWINGS, SEE TABLE 1, SHEET 8.
4. ALL INSTALLATION ANCHORS MUST BE MADE OF OR PROTECTED WITH A CORROSION RESISTANT MATERIAL OR COATING. DISSIMILAR METALS OR MATERIALS IN CONTACT WITH PRESSURE TREATED WOOD MUST BE PROTECTED TO PREVENT REACTION.
5. INSTALLATION ANCHORS SHALL BE IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM SPECIFIED IN TABLE 1, SHEET 8.
6. ANCHOR EMBEDMENT TO SUBSTRATE SHALL BE BEYOND WALL DRESSING OR STUCCO.
7. A MINIMUM 1" CENTER-TO-CENTER SPACING SHALL BE MAINTAINED BETWEEN ALL METAL FASTENERS.
8. PORCH ENCLOSURE SHALL BE PROPERLY DESIGNED BY THE ARCHITECT OR ENGINEER OF RECORD AND INSTALLED TO TRANSFER WIND LOADS TO THE STRUCTURE. SUBSTRATES SHALL MEET THE MINIMUM STRENGTH REQUIREMENTS AS SHOWN IN TABLE1, SHEET 8.
9. SEALING AND FLASHING STRATEGIES FOR OVERALL WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS FOLLOWING THE CURRENT VERSION OF THE REFERENCE DOCUMENTS: FMA/AAMA 100(FIN WINDOWS), FMA/AAMA 200(FLANGE WINDOWS), FMA/WDMA 250(BOX WINDOWS), FMA/AAMA/WDMA 300(EXTERIOR DOORS)



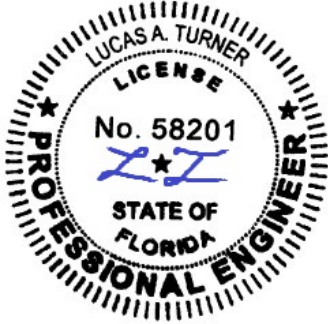
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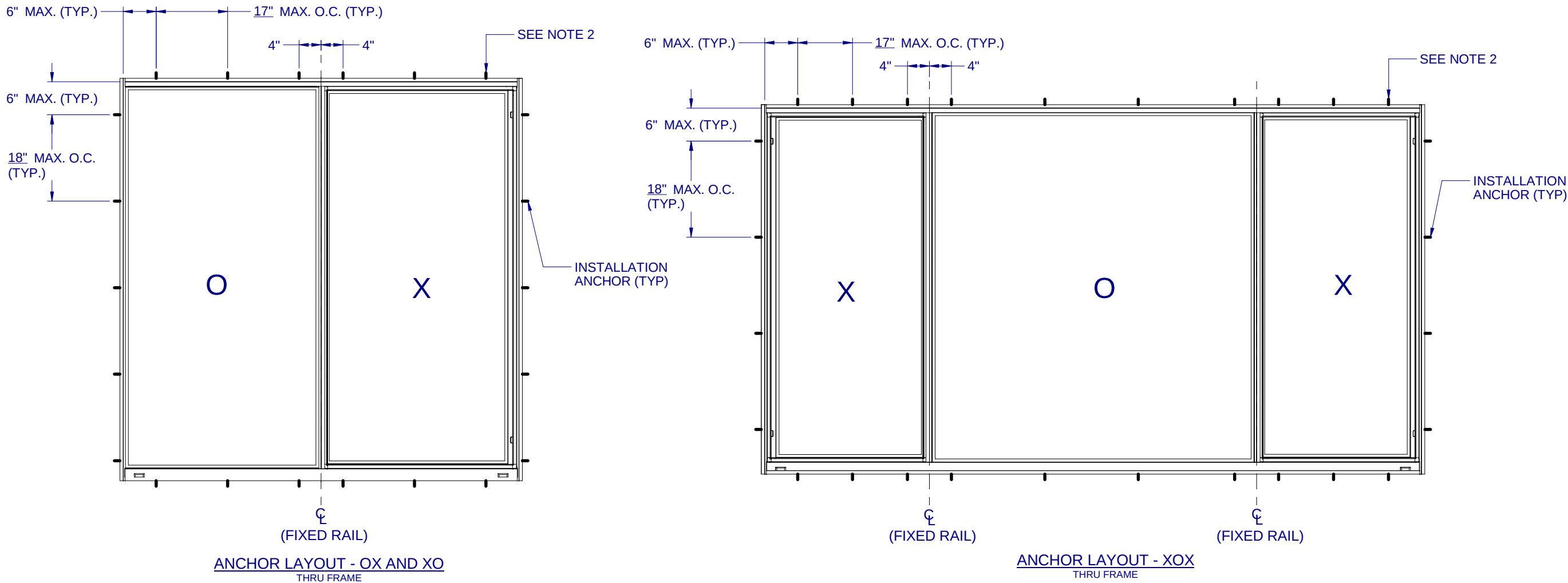
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PH. 941-380-1574

SHEET DESCRIPTION:
ANCHOR SECHEDULE
AND NOTES -
.045" 6063-T5 ALUM.

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DWG #:	REV.:
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SCALE:	SHEET
1:20	6 OF 8

.125" WALL 6063-T5 ALUMINUM SUBSTRATE



NOTES:

1. INSTALL ONE ANCHOR AT EACH LOCATION. SILL ANCHOR SPACING SAME AS HEAD.
2. SHIM AS REQ AT EACH INSTALLATION ANCHOR USING LOAD BEARING SHIMS. MAX. ALLOWABLE SHIM STACK TO BE 1/4". USE SHIMS WHERE SPACE GREATER THAN 1/16" IS PRESENT. LOAD BEARING SHIMS SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER. WOOD SHIMS ARE NOT ALLOWED.
3. ANCHOR TYPE, SIZE, SPACING AND EMBEDMENT SHALL BE AS SPECIFIED IN THESE DRAWINGS, SEE TABLE 1, SHEET 8.
4. ALL INSTALLATION ANCHORS MUST BE MADE OF OR PROTECTED WITH A CORROSION RESISTANT MATERIAL OR COATING. DISSIMILAR METALS OR MATERIALS IN CONTACT WITH PRESSURE TREATED WOOD MUST BE PROTECTED TO PREVENT REACTION.
5. INSTALLATION ANCHORS SHALL BE IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM SPECIFIED IN TABLE 1, SHEET 8.
6. ANCHOR EMBEDMENT TO SUBSTRATE SHALL BE BEYOND WALL DRESSING OR STUCCO.
7. A MINIMUM 1" CENTER-TO-CENTER SPACING SHALL BE MAINTAINED BETWEEN ALL METAL FASTENERS.
8. PORCH ENCLOSURE SHALL BE PROPERLY DESIGNED BY THE ARCHITECT OR ENGINEER OF RECORD AND INSTALLED TO TRANSFER WIND LOADS TO THE STRUCTURE. SUBSTRATES SHALL MEET THE MINIMUM STRENGTH REQUIREMENTS AS SHOWN IN TABLE1, SHEET 8.
9. SEALING AND FLASHING STRATEGIES FOR OVERALL WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS FOLLOWING THE CURRENT VERSION OF THE REFERENCE DOCUMENTS: FMA/AAMA 100(FIN WINDOWS), FMA/AAMA 200(FLANGE WINDOWS), FMA/WDMA 250(BOX WINDOWS), FMA/AAMA/WDMA 300(EXTERIOR DOORS)



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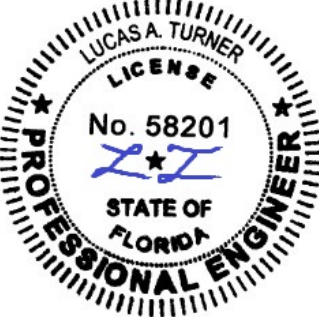
ASW01

**7000 ALUM.
HORZ. SLIDER
NON-IMPACT**

PROPRIETARY AND CONFIDENTIAL

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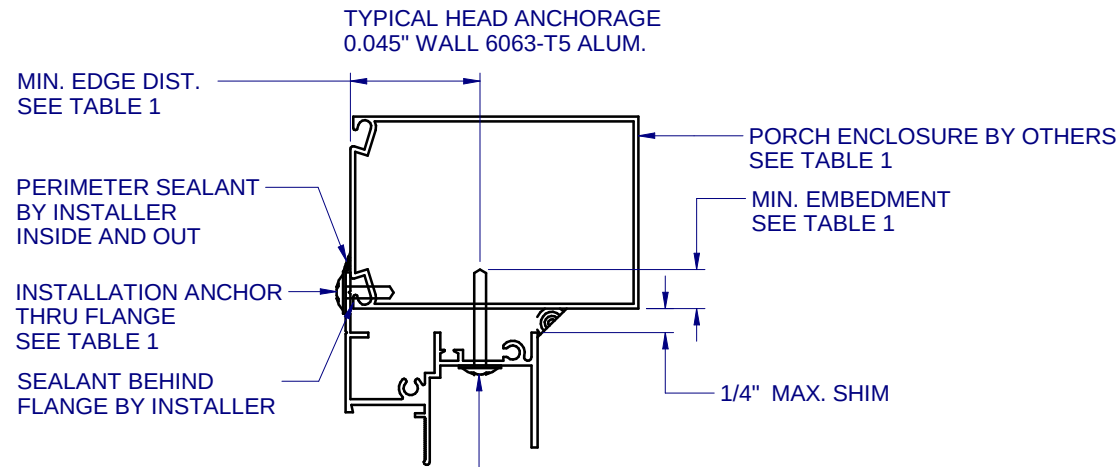


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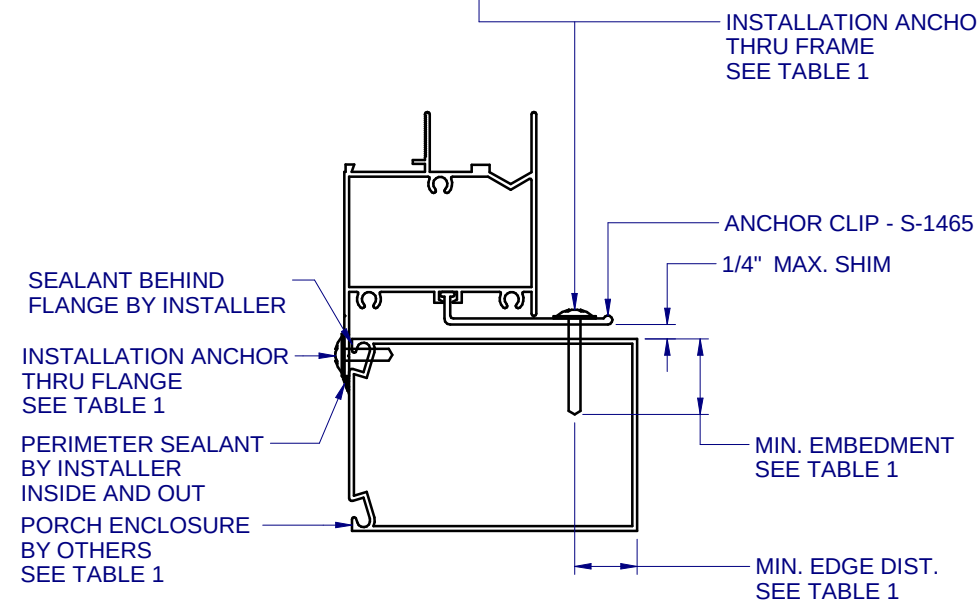
LUCAS A. TURNER, P.E.
FL PE # 58201
Turner Engineering & Consulting, Inc.
2428 Old Natchez Trc Trl
Camden, TN 38320
PH. 941-380-1574

SHEET DESCRIPTION:
ANCHOR SCHEDULE AND NOTES -
0.125" 6063-T5 ALUM.

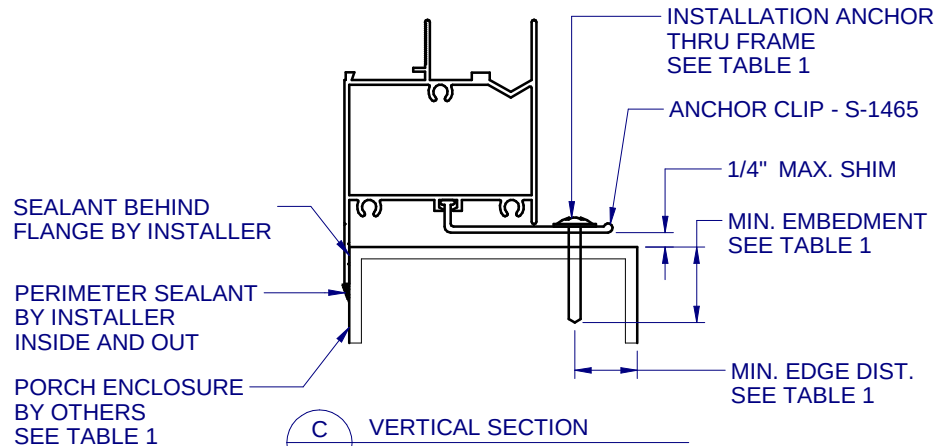
DRAWN BY:	DATE:
MCS	8/12/2026
DWG #:	REV.:
CWS-516	F
SCALE:	
1:20	SHEET 7 OF 8



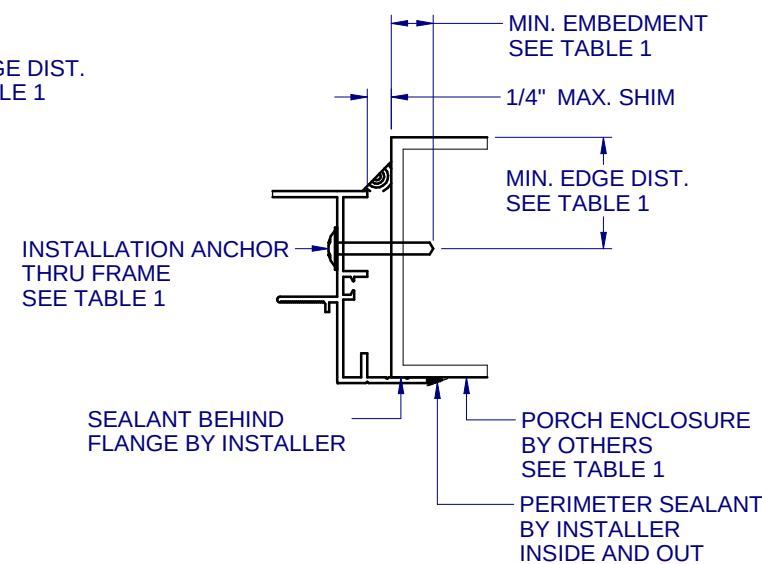
(A) VERTICAL SECTION
8 TYPICAL SILL ANCHORAGE
0.045" WALL 6063-T5 ALUM.



(B) HORIZONTAL SECTION
8 TYPICAL JAMB ANCHORAGE
0.045" WALL 6063-T5 ALUM.



(C) VERTICAL SECTION
8 TYPICAL SILL ANCHORAGE
0.125" WALL 6063-T5 ALUM.



(D) HORIZONTAL SECTION
8 TYPICAL JAMB ANCHORAGE
0.125" WALL 6063-T5 ALUM.
HEAD SIMILAR FOR 1/8" INSTALLATION

FOR INSTALLATIONS WITHIN 3,000 FEET OF A SALTWATER COASTLINE, ANCHORAGE MUST BE REVIEWED FOR COMPLIANCE WITH FBC SECTION 1711 OR SECTION R332 OF THE FLORIDA RESIDENTIAL CODE. REFER TO THE CORRESPONDING EVALUATION REPORT OF THIS APPROVAL FOR ADDITIONAL INFORMATION.

TABLE 1: APPROVED INSTALLATION FASTENERS

LOCATION	SUBSTRATE TYPE	ANCHOR TYPE	MIN. EMBEDMENT	MIN. EDGE DIST.
THRU FRAME	0.045" ALUM. (6063-T5 MIN.)	#10 GRADE 5 SELF-TAPPING / DRILLING SCREW	FULL THREAD THRU 0.045"	1/2"
THRU FLANGE	0.045" ALUM. (6063-T5 MIN.)	#8 GRADE 5 SELF-TAPPING / DRILLING SCREW	FULL THREAD THRU 0.045"	-
THRU FRAME	1/8" ALUM. (6063-T5 MIN.) OR 1/8" STEEL (33 KSI MIN.)	#10 GRADE 5 SELF-TAPPING / DRILLING SCREW	FULL THREAD THRU 0.125"	1/2"



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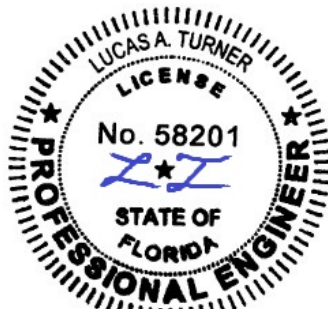
7000 ALUM. HORZ. SLIDER NON-IMPACT

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SHEET DESCRIPTION:

INSTALLATION DETAILS

DRAWN BY:	DATE:
MCS	8/12/2026
DWG #:	REV.:
CWS-516	F
SCALE:	SHEET
1:2	8 OF 8