

Evaluation Report "R" or "PBR" Panel Metal Wall Assembly

Manufacturer:

All Steel Buildings & Components & Tubular Division, Inc.

10159 U.S. Highway 41 South
Gibson, FL 33534
(813) 671-8044

for

Florida Product Approval

FL 12575.1 R5

Florida Building Code 8th Edition (2023)

Method: 2 - B

Category: Structural Components

Sub - Category: Structural Wall

Product: "R" or "PBR" Panel Wall Panel

Material: Steel

Prepared by:

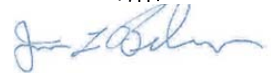
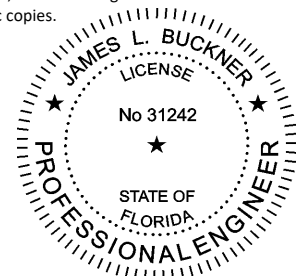
James L. Buckner, P.E., S.E.C.B.
Florida Professional Engineer # 31242
Florida Evaluation ANE ID: 1916
Project Manager: Diana Galloway
Report No. 23-561-R-SG-ER
(Revises 20-250-R-SG-ER, FL12575.1 R4)
Date: 08/02/2023

Contents:

Evaluation Report

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This item has been electronically signed and sealed by James L. Buckner, P.E., on this date using a Digital Signature. Printed copies of this document are not considered signed and sealed, and the signature must be verified on any electronic copies.



Date: 2023.08.02
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CBUCK, Inc. dba CBUCK Engineering

Phone: (561) 491-9927 · Email: cbuck@cbuckinc.net · Website: www.cbuckinc.net
Business: 1374 Community Dr., Jupiter, FL 33458

Manufacturer:	All Steel Buildings & Components & Tubular Division, Inc. 10159 U.S. Highway 41 South Gibsonton, FL 33534 (813) 671-8044 www.allsteel-buildings.com		
Product Name:	"R" or "PBR" Panel		
Product Category:	Structural Components		
Product Sub-Category	Structural Wall		
Compliance Method:	State Product Approval Rule 61G20-3.005 (2) (b)		
Product/System Description:	"R" or "PBR" Panel Wall Panel Steel lapped wall panel fastened into structural Steel Supports.		
Product Assembly as Evaluated:	Refer to Page 4 of this report for product assembly components/materials & standards: 1. Wall Panel 2. Fasteners		
Support:	Type: Steel Supports (Design of steel support and its attachment to support framing is outside the scope of this evaluation.) Description: Material: Steel Thickness: 16 Gauge minimum Yield Strength: 50 ksi minimum Girt/Stud Size: 2" min. flange bearing		
Performance:	Wind Resistance: • Design Pressure: - 52.5 PSF (Refer to "Table A" attachment details herein)		

Performance Standards: The following test protocol was performed to demonstrate compliance with the intent of the code as the performance standard is not addressed specifically in the code:

- UL580-06 – *Test for Uplift Resistance of Roof Assemblies—with Revisions through February 1998*

Code Compliance: The product described herein has demonstrated compliance with Florida Building Code 8th Edition (2023), Section 1708.2.

Evaluation Report Scope: This product evaluation is limited to compliance with the structural requirements of the Florida Building Code, as related to the scope section to Florida Product Approval Rule 61G20-3.001.

Limitations and Conditions of Use:

- Diaphragm and axial load capacity is outside the scope of this evaluation.
- Scope of "Limitations and Conditions of Use" for this evaluation:
This evaluation report for "Optional Statewide Approval" contains technical documentation, specifications and installation method(s) which include "Limitations and Conditions of Use" throughout the report in accordance with Rule 61G20-3.005. Per Rule 61G20-3.004, the Florida Building Commission is the authority to approve products under "Optional Statewide Approval".
- Option for application outside "Limitations and Conditions of Use"
Rule 61G20-3.005(1)(e) allows engineering analysis for "project specific approval by the local authorities having jurisdiction in accordance with the alternate methods and materials authorized in the Code". Any modification of the product as evaluated in this report and approved by the Florida Building Commission is outside the scope of this evaluation and will be the responsibility of others.
- This report is a building code product evaluation per FLPE rule (FAC) 61G15-36 to comply with Florida product approval rule (FAC) 61G20-3. This evaluation report is part of the Florida Building Commission approval for the listed code related criteria. This report by James Buckner, P.E. and CBUCK Engineering is not a design certification of code compliance construction submittal documentation, per FBC section 107, for any individual structure, site specific or permit design.
- Design of support system is outside the scope of this report. Support shall be designed by others and shall comply with the FBC Chapters 22 for steel and Chapter 16 for structural loading.
- All metal components and fasteners shall be corrosion resistant in accordance with applicable sections of FBC, including but not limited to Sections 1504.3.2, 1506.6 and 1507.4.4.
- Fire Classification is outside the scope of Rule 61G20-3, and is therefore not included in this evaluation.
- This evaluation report does not evaluate the use of this product for use in the High Velocity Hurricane Zone code section. (Dade & Broward Counties).

Quality Assurance: The manufacturer has demonstrated compliance of wall panel products in accordance with the Florida Building Code and Rule 61G20-3.0005 (3) for manufacturing under a quality assurance program audited by an approved quality assurance entity through **UL, LLC** (FBC Organization #: QUA 9625).

**Components/Materials
(by Manufacturer):**

Wall Panel:

Material:	All Steel Buildings "R" or "PBR" Panel Steel
Thickness:	26 Gauge (min.)
Panel Width:	36" Coverage (max.)
Rib Height:	1-1/4"
Yield Strength:	40 ksi min.
Corrosion Resistance:	In compliance with FBC Section 1405.2

Fastener:

FASTENER 1:

Type:	Panel to Support Hex-Head Sheet Metal Screw with WSW
Sizes:	Any of the following may be used:

- #12 – 14 x 3/4"
- 1/4" – 14 x 3/4"
- #14 – 10 x 3/4"

Corrosion Resistance:	Per FBC Section 1405.17
Standard:	Approved per FBC Section 1405.17

FASTENER 2:

Type:	Panel to Panel, Stitch Lap Hex-Head Sheet Metal Screw with WSW
Size :	#12 – 14 x 1"
Corrosion Resistance:	Per FBC Section 1405.17
Standard:	Approved per FBC Section 1405.17

Installation:

Installation Method:

(Refer to "TABLE A" below and drawings at the end of this report.)

- Girt/Support Spacing: **60" (5'-0")** max.
- Fastener spacing: 12" o.c.
- Side Lap Spacing: 20" o.c
- Rib Interlock: Panel ribs shall be fully engaged to form an integral interlock.
- Minimum fastener penetration thru support, 3/4".
(through flange of steel supports)

TABLE A ALLOWABLE LOADS	
	METHOD 1:
Design Pressure:	- 52.5 PSF
Fastener Spacing:	12"
Max. Support Spacing:	60"
Side Lap Spacing:	20"
Span Condition:	2 or more
NOTE: • Negative Pressure Outward, Positive Pressure Inward • Allowable design pressure(s) for allowable stress design (ASD). • Design of support system is outside the scope of this evaluation. • Fastener attachment to steel supports shall be designed by a qualified design professional as required by the Florida Building Code for site specific projects. • Diaphragm and axial load capacity are not included in this evaluation	

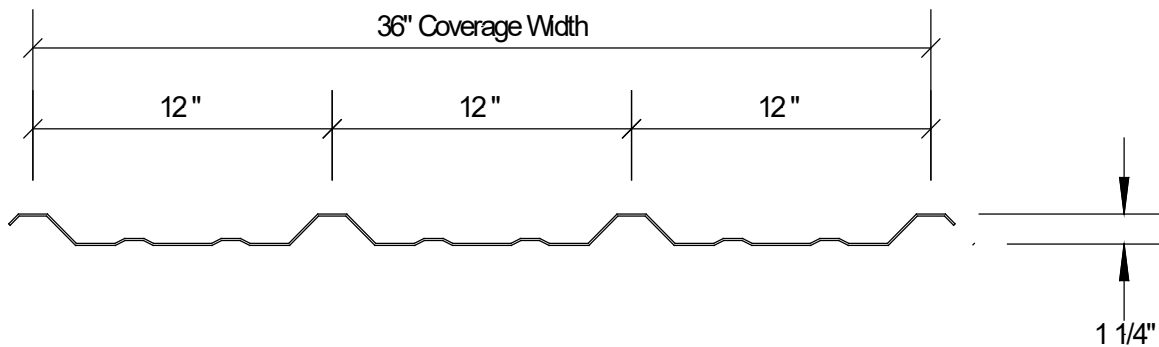
Install the "R" or "PBR" Panel wall panel assembly in compliance with the installation method listed in this report and applicable code sections of FBC 8th Edition (2023). The installation method described herein is in accordance with the scope of this evaluation report. Refer to manufacturer's installation instructions as a supplemental guide for attachment.

Referenced Data:

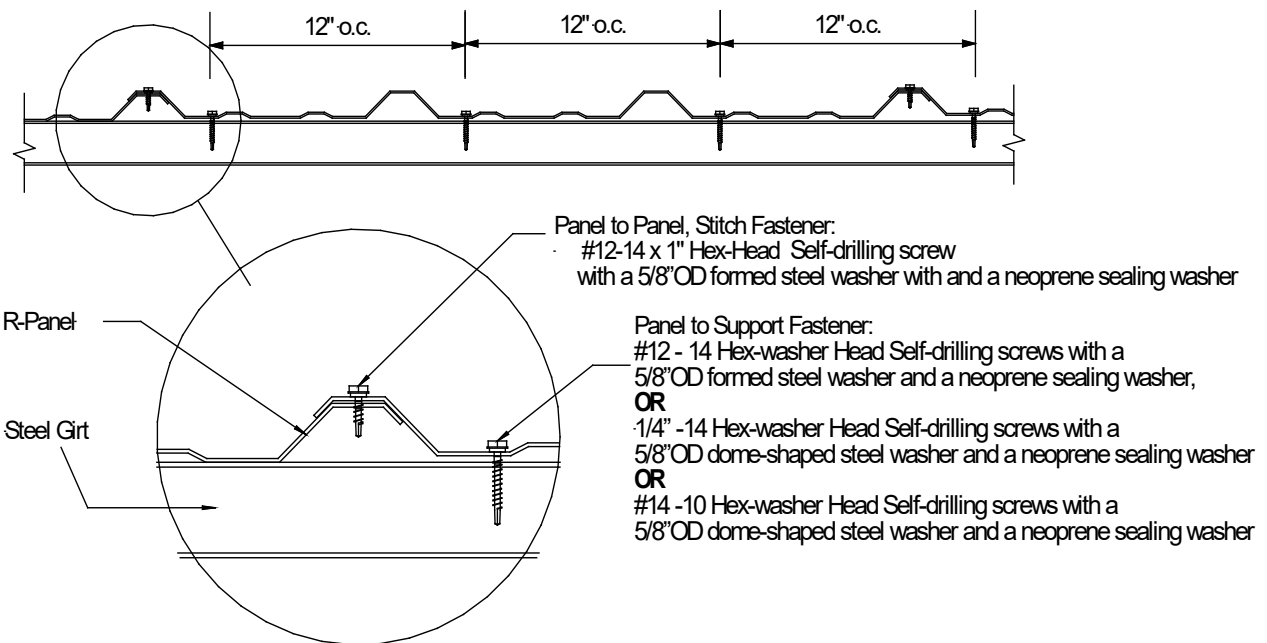
1. Uplift Class 90 Based on UL580-94
By UL, LLC (FBC Organization #CER ID: 9626)
UL File #TGKX.161
2. Engineering Analysis
By CBUCK Engineering
3. Quality Assurance
UL, LLC (FBC Organization #: QUA 9625)
4. Certification of Independence
By James L. Buckner, P.E. @ CBUCK Engineering (FBC Organization #ANE 1916)

Installation Method All Steel Buildings "R" or "PBR" Panel Steel Wall Panel attached to Steel Supports

Profile Drawings

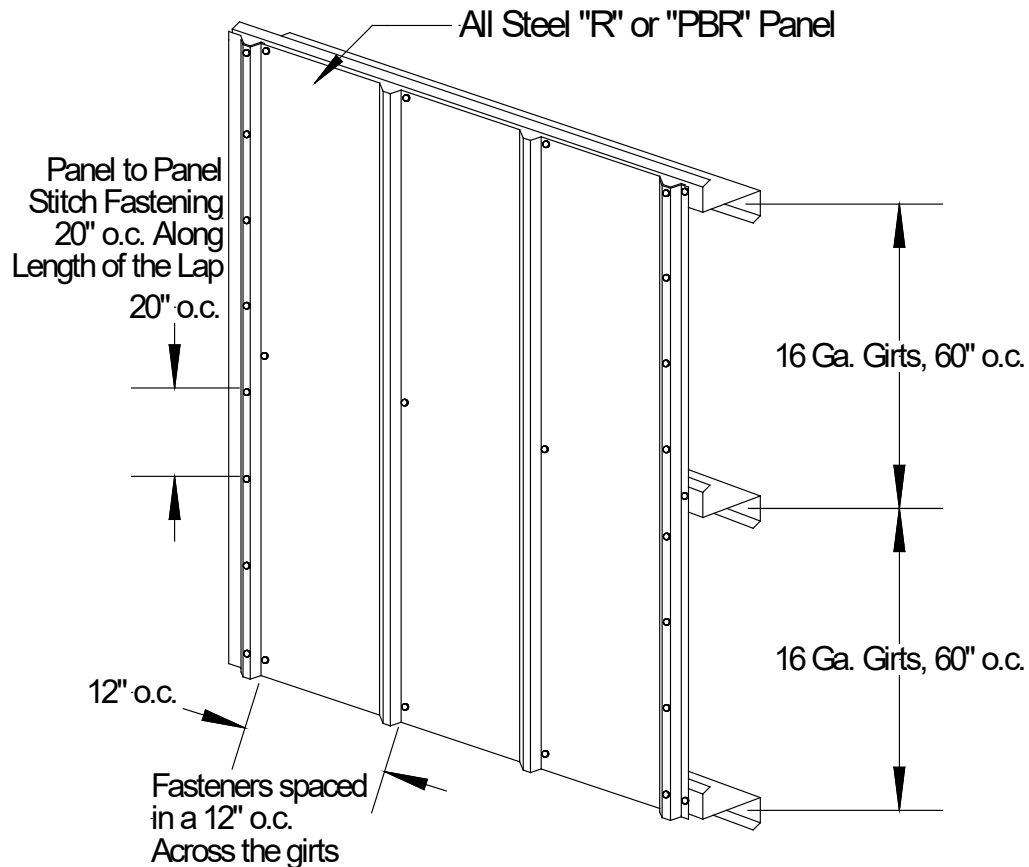


**TYPICAL "R" or "PBR" Panel PANEL
PROFILE VIEW**



**TYPICAL PANEL ASSEMBLY
SECTION VIEW**

Installation Method All Steel Buildings "R" or "PBR" Panel Steel Wall Panel attached to Steel Supports



**TYPICAL ELEVATION VIEW
OUTSIDE OF WALL ASSEMBLY**

TABLE "A"	
	METHOD 1:
Design Pressure:	- 52.5 PSF
Fastener Spacing:	12"
Max. Support Spacing:	60"
Side Lap Spacing:	20"