

## Evaluation Report "Englert® Series 2500" Metal Roof Assembly

**Manufacturer:**

**Englert, Inc.**

1200 Amboy Avenue  
Perth Amboy, NJ 08862  
(732) 826-8614

*for*

**Florida Product Approval**

**# FL 11752.4 R6**

**Florida Building Code 9th Edition (2026)**

**Method: 1 - D**

**Category: Roofing**

**Sub - Category: Metal Roofing**

**Product: "Series 2500" Roof Panel**

**Material: Aluminum**

**Panel Thickness: 0.040"**

**Panel Width: 16"**

**Support: Steel Deck**

This item has been digitally signed and sealed by James L. Buckner, P.E., on this date below. Printed copies of this document are not considered signed and sealed, and the signature must be verified on any electronic copies.

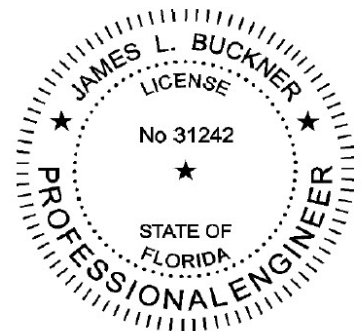
**Prepared by:**

James L. Buckner, P.E., SECB  
Florida Professional Engineer # 31242  
Florida Evaluation ANE ID: 1916  
Project Manager: Diana Galloway  
Report No. 26-805-S2500-A4S-ER  
(Revises 23-555-S2500-A4S-ER, FL11752.4 R5)  
Date: 08/06/2026

**Contents:**

Evaluation Report

Pages 1 – 8



James L. Buckner, P.E.  
FL31242

A handwritten signature in black ink, appearing to read "James L. Buckner".

2026.08.06 11:03:15 -04'00'

**CBUCK, Inc. dba CBUCK Engineering**

Phone: (561) 491-9927 · Email: [cbuck@cbuckinc.net](mailto:cbuck@cbuckinc.net) · Website: [www.cbuckinc.net](http://www.cbuckinc.net)  
Business: 1374 Community Dr., Jupiter, FL 33458

|                                   |                                                                                                                                                                                                                                                            |
|-----------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Manufacturer:                     | Englert, Inc.<br>1200 Amboy Avenue<br>Perth Amboy, NJ 08862<br>(732) 826-8614<br><a href="http://www.englertinc.com/">http://www.englertinc.com/</a>                                                                                                       |
| Product Name:                     | "Series 2500"                                                                                                                                                                                                                                              |
| Product Category:                 | Roofing                                                                                                                                                                                                                                                    |
| Product Sub-Category              | Metal Roofing                                                                                                                                                                                                                                              |
| Compliance Method:                | State Product Approval Rule 61G20-3.005 (1) (d)                                                                                                                                                                                                            |
| Product/System<br>Description:    | "Series 2500" Roof Panel<br>0.040" Aluminum standing seam roof panel mechanically attached to Steel Deck with panel clips & screws.                                                                                                                        |
| Product Assembly as<br>Evaluated: | Refer to Page 4 of this report for product assembly components/materials & standards:<br><ol style="list-style-type: none"><li>1. Roof Panel</li><li>2. Panel Clip</li><li>3. Fasteners</li><li>4. Underlayment</li><li>5. Insulation (Optional)</li></ol> |
| Support:                          | <b>Type:</b><br>Steel Deck<br>(Design of support s outside the scope of this evaluation.)<br><br><b>Description:</b> <ul style="list-style-type: none"><li>• Thickness: 22 gauge minimum</li><li>• Yield strength: 33 ksi minimum</li></ul>                |
| Slope:                            | Minimum slope shall be: 1/2 : 12 or greater<br>In compliance with FBC Chapter 15 based on the type of roof covering, applicable code sections and in accordance with manufacturer's recommendations.                                                       |
| Performance:                      | Wind Uplift Resistance: <ul style="list-style-type: none"><li>• Design Uplift Pressure:<br/>(Refer to "Table A" attachment details herein)</li></ul> <b>METHOD 1: - 86 PSF</b><br><b>METHOD 2: - 122 PSF</b>                                               |

**Performance Standards:**

The product described herein has demonstrated compliance with:

- TAS 125-03 – *Standard Requirements for Metal Roofing Systems*

**Code Compliance:**

The product(s) described herein have demonstrated compliance with the performance standards listed above as referenced in the:

**Florida Building Code 9th Edition (2026)**

**Evaluation Report Scope:**

This product evaluation is limited to compliance with the structural requirements of the Florida Building Code, as related to the scope section to Florida Product Approval Rule 61G20-3.001.

**Limitations and Conditions of Use:**

Scope of "Limitations and Conditions of Use" for this evaluation:

This evaluation report for "Optional Statewide Approval" contains technical documentation, specifications and installation method(s) which include "Limitations and Conditions of Use" throughout the report in accordance with Rule 61G20-3.005. Per Rule 61G20-3.004, the Florida Building Commission is the authority to approve products under "Optional Statewide Approval".

- This report is a building code product evaluation per FLPE rule (FAC) 61G15-36 to comply with Florida product approval rule (FAC) 61G20-3. This evaluation report is part of the Florida Building Commission approval for the listed code related criteria. This report by James Buckner, P.E. and CBUCK Engineering is not a design certification of code compliance construction submittal documentation, per FBC section 107, for any individual structure, site specific or permit design.
- Deck shall be in compliance with applicable building code.
- All metal components and fasteners shall be corrosion resistant in accordance with applicable sections of FBC, including but not limited to Sections 1506.5, 1506.6, 1506.7 and 1507.4.4. Installations located within 3000 feet of a saltwater coastline shall comply with Section 1711 in accordance with authorities having jurisdiction.
- Metal roof and hip ridge covers is outside the scope of this evaluation and shall comply with FBC Section 1504.3.1.1.
- Fire Classification is outside the scope of Rule 61G20-3 and is therefore not included in this evaluation.
- This evaluation report does not evaluate the use of this product for use in the High Velocity Hurricane Zone code section. (Dade & Broward Counties)

Option for application outside "Limitations and Conditions of Use"

Rule 61G20-3.005(1)(e) allows engineering analysis for "project specific approval by the local authorities having jurisdiction in accordance with the alternate methods and materials authorized in the Code". Any modification of the product as evaluated in this report and approved by the Florida Building Commission is outside the scope of this evaluation and will be the responsibility of others.

**Quality Assurance:**

The manufacturer has demonstrated compliance of roof panel products in accordance with the Florida Building Code and Rule 61G20-3.0005 (3) for manufacturing under a quality assurance program audited by an approved quality assurance entity through Keystone Certifications, Inc. (FBC Organization ID# QUA 1824).

**Components/Materials  
(by Manufacturer):**

**Roof Panel:**  
Material: Englert Series 2500 Aluminum  
Thickness: 0.040" (min.)  
Panel Widths: 16" (max.) Coverage  
Rib Height: 2"  
Alloy Type: 3105-H14  
Corrosion Resistance: Per FBC Section 1507.4.3

**Roof Panel Clips:**

Product Name: Englert "Series 2500 Floating Clip"  
Englert Part #: Clip Top: 05082H  
Clip Base: 05082I  
Type: Two-piece, floating clip  
Material: Galvanized Steel  
Thickness: Clip Top: 24 Gauge Stainless Steel  
Clip Base: 18 Gauge Galvanized Steel  
Yield Strength: 40 ksi min.  
Dimensions: Clip Top: 2-1/4" x 6"  
Clip Base: 1-1/4" x 3-5/8"  
Corrosion Resistance: Per FBC Section 1506.7

**Fastener:**

Type: Pancake-Head Self-Drilling Screw  
Size : #14  
Corrosion Resistance: Per FBC Section 1506.6 and 1507.4.4  
Standard: Per SAE J78-1979

**Components&  
Materials:  
(by Others)**

**Underlayment:**

Material and application shall be in compliance with FBC Section 1507.1.1 and in accordance with applicable code sections and manufacturer's recommendations.

**Insulation (Optional):**

Type: Rigid Insulation Board  
Thickness: 3" (max.)  
Properties:  
Density: 2.25 pcf (lbs/ft<sup>3</sup>) min.  
Or Compressive Strength: 20 psi min.

**Insulation (Optional):**

**Insulation Notes:**

- Rigid Insulation shall meet minimum density OR compressive strength.
- Insulation shall comply with FBC Section 1508. When insulation is incorporated, fastener length shall conform to penetrate thru bottom of support a minimum of 3/4".

**Installation:**

**Installation Method:**

(Refer to "TABLE A" below and drawings at the end of this report.)

- Clip Spacing: **Refer to "TABLE A" Below**  
(along the length of the panel)
- Two (2) fasteners per Clip
- Rib Interlock: Mechanically seamed 180° (DOUBLE-LOCK)
- Minimum fastener penetration thru bottom of support, 3/4".
- For panel construction at the end of panels, refer to manufacturer's instructions and any site specific design.

| TABLE "A"<br>ALLOWABLE LOADS                                                                                             |          |           |
|--------------------------------------------------------------------------------------------------------------------------|----------|-----------|
|                                                                                                                          | METHOD 1 | METHOD 2  |
| Design Pressure:                                                                                                         | - 86 PSF | - 122 PSF |
| Clip Spacing:                                                                                                            | 24"      | 12"       |
| # of Fasteners per Clip:                                                                                                 | 2        | 2         |
| Panel Seam:                                                                                                              | 180°     | 180°      |
| Notes: <ul style="list-style-type: none"><li>• Allowable design pressure(s) for allowable stress design (ASD).</li></ul> |          |           |

Install the "Series 2500" roof panel assembly in compliance with the installation method listed in this report and applicable code sections of FBC 9th Edition (2026). The installation method described herein is in accordance with the scope of this evaluation report. Refer to manufacturer's installation instructions as a supplemental guide for attachment.

**Referenced Data:**

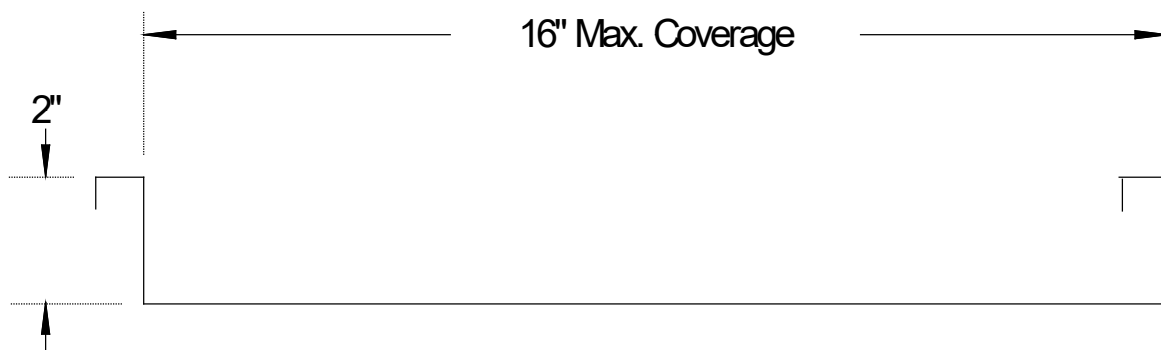
1. TAS 125 Uplift Test  
By Hurricane Test Laboratory, LLC (FBC Organization ID# TST 1527)  
Report #0155-0916-04, Date: 2/15/05, Revised 9/8/11
2. TAS 125 Uplift Test  
By Hurricane Test Laboratory, LLC (FBC Organization ID# TST 1527)  
Report #0155-0916-04, Sp #1 Date: 11/14/05
3. Quality Assurance  
Keystone Certifications, Inc. (FBC Organization ID# QUA 1824)  
Englert, Inc. Licensee #420
4. Equivalency of Test Standard Certification  
By James L. Buckner, P.E. @ CBUCK Engineering  
(FBC Organization # ANE 1916)
5. Certification of Independence  
By James L. Buckner, P.E. @ CBUCK Engineering  
(FBC Organization # ANE 1916)

## Installation Method

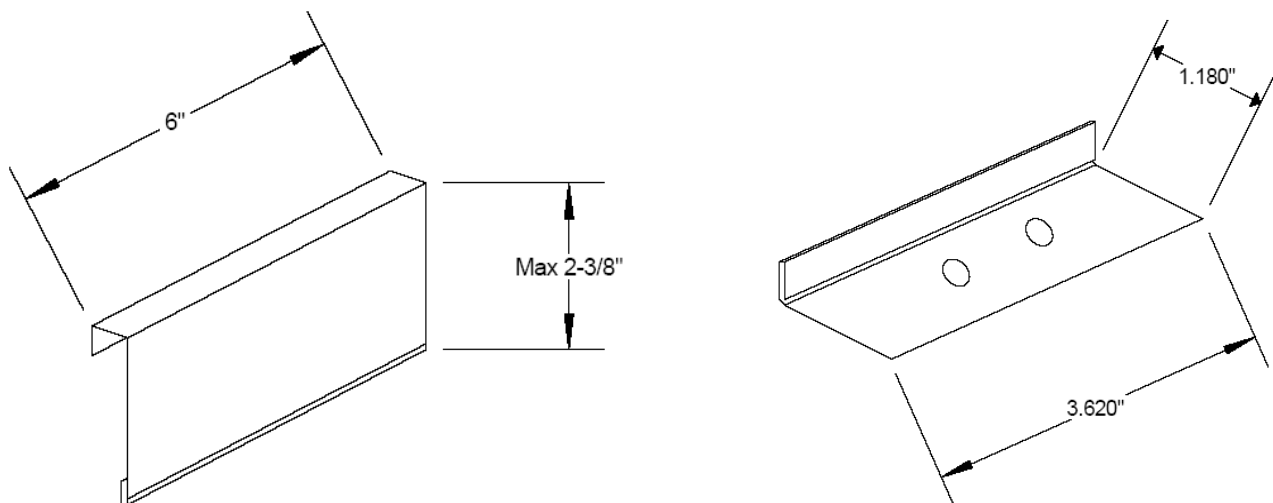
Englert, Inc.

**"Series 2500" (0.040" Aluminum) Roof Panel attached to Steel Deck**

### Drawings



### Typical Panel Profile



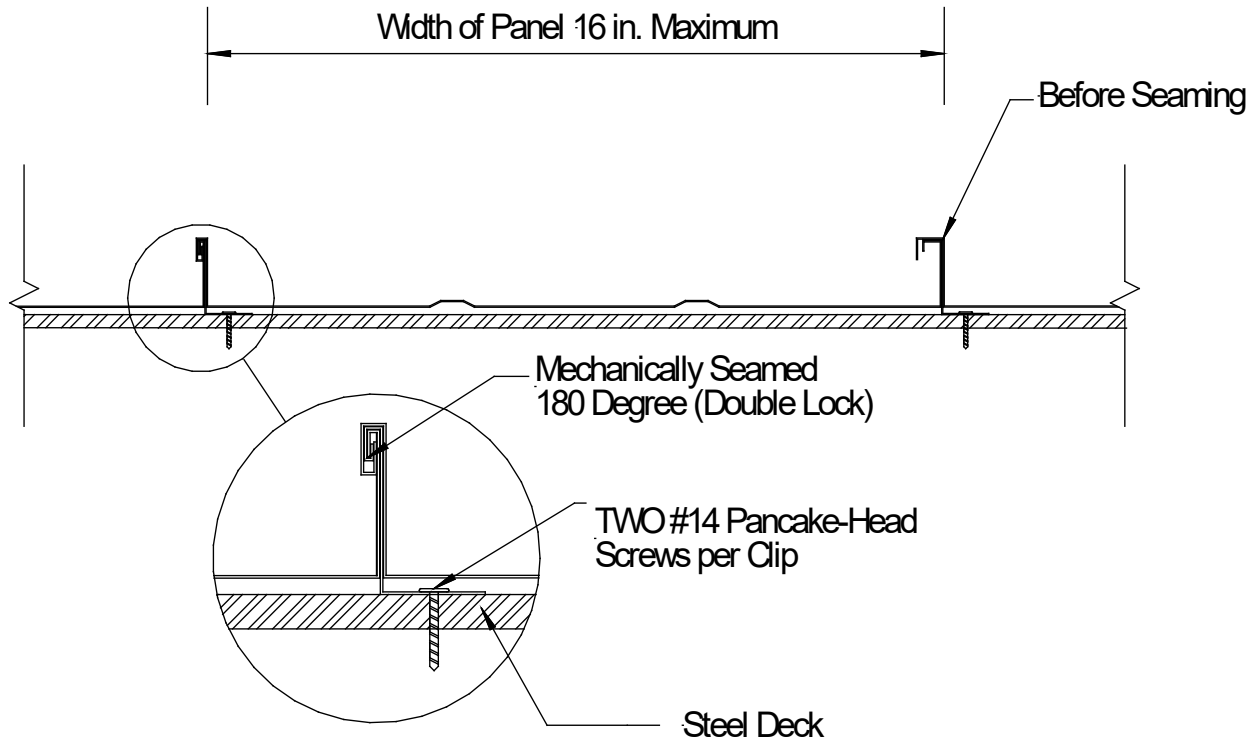
### Panel Clip Profile

Englert "Series 2500 Floating Clip" (Top & Base)  
(Part # 05082H & 05082I)

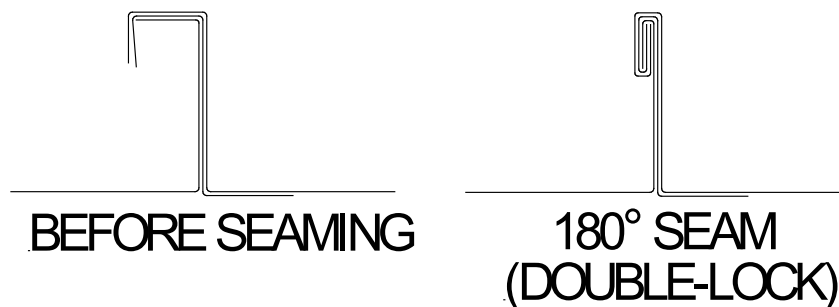
## Installation Method

Englert, Inc.

"Series 2500" (0.040" Aluminum) Roof Panel attached to Steel Deck

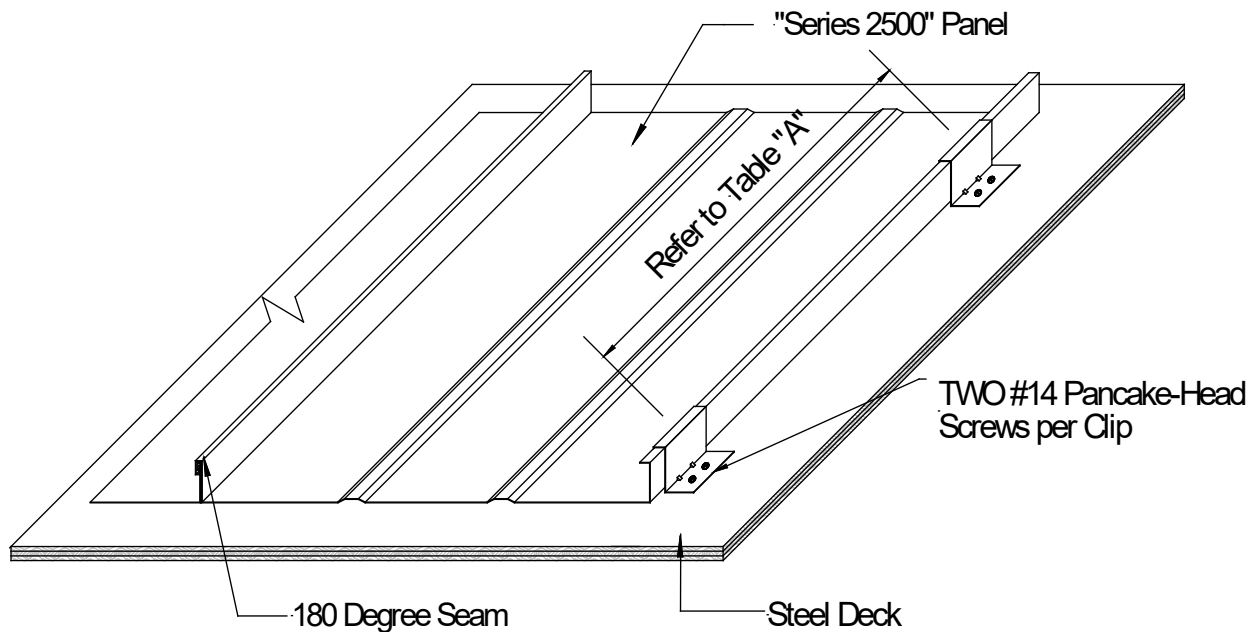


## Typical Assembly Profile View (Typical Fastening Pattern Across Width)



## Typical Panel Seams

## Installation Method Englert, Inc. "Series 2500" (0.040" Aluminum) Roof Panel attached to Steel Deck



Typical Roof Assembly  
Isometric View

**(Optional)** Rigid Insulation Board per Page 4 of this report

| TABLE "A"                |          |           |
|--------------------------|----------|-----------|
|                          | METHOD 1 | METHOD 2  |
| Design Pressure:         | - 86 PSF | - 122 PSF |
| Clip Spacing:            | 24"      | 12"       |
| # of Fasteners per Clip: | 2        | 2         |
| Panel Seam:              | 180°     | 180°      |