

Evaluation Report "Englert® Series 1000" Metal Roof Assembly

Manufacturer:

Englert, Inc.

1200 Amboy Avenue
Perth Amboy, NJ 08862
(732) 826-8614

for

Florida Product Approval

FL 11698.3 R7

Florida Building Code 8th Edition (2023)

Method: 1 - D

Category: Roofing

Sub - Category: Metal Roofing

Product: "Series 1000" Roof Panel

Material: Steel

Panel Thickness: 24 gauge

Panel Width: 20"

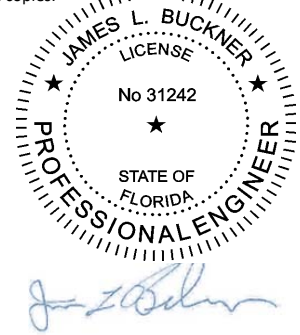
Panel Seam: Snap-Lock

Support: Wood Deck

Prepared by:

James L. Buckner, P.E., SECB
Florida Professional Engineer # 31242
Florida Evaluation ANE ID: 1916
Project Manager: Diana Galloway
Report No. 23-555-S1000-S4W-ER
(Revises 20-234- S1000-S4W-ER, FL11698.3 R6)
Date: 08/16/2023

This item has been electronically signed and sealed by James L. Buckner, P.E., on this date using a Digital Signature. Printed copies of this document are not considered signed and sealed, and the signature must be verified on any electronic copies.



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Evaluation Report

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Date: 2023.08.16
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Manufacturer:	Englert, Inc. 1200 Amboy Avenue Perth Amboy, NJ 08862 (732) 826-8614 http://www.englertinc.com/
Product Name:	"Series 1000"
Product Category:	Roofing
Product Sub-Category	Metal Roofing
Compliance Method:	State Product Approval Rule 61G20-3.005 (1) (d)
Product/System Description:	"Series 1000" Roof Panel 24 gauge steel Snap-Lock roof panel mechanically attached to Wood Deck with fixed panel clips & screws.
Product Assembly as Evaluated:	Refer to Page 4 of this report for product assembly components/materials & standards: 1. Roof Panel 2. Panel Clip 3. Fasteners 4. Underlayment 5. Insulation (Optional)
Support:	Type: Wood Deck (Design of support system is outside the scope of this evaluation.) Description: • 19/32" or greater plywood, • or Wood plank (min. specific gravity of 0.42)
Support Joints:	All butt and side joints shall be sealed by tape and/or with a one-part urethane caulk sealant per the tested condition. Self-adhered underlayment may be used as an acceptable alternative.
Slope:	Minimum slope shall be: 3 : 12 or greater In compliance with FBC Chapter 15 based on the type of roof covering, applicable code sections and in accordance with manufacturer's recommendations.

Performance:	Wind Uplift Resistance: Design Uplift Pressure: - 52.5 PSF (Refer to "Table A" attachment details herein)
Performance Standards:	The product described herein has demonstrated compliance with: UL580-06 – Test for Uplift Resistance of Roof Assemblies
Standards Equivalency:	The UL 580-94 standard version used to test the evaluated product assembly is equivalent with the prescribed standards in UL 580-06 adopted by the Florida Building Code 8th Edition (2023).
Code Compliance:	The product(s) described herein have demonstrated compliance with the performance standards listed above as referenced in the Florida Building Code 8 th Edition (2023).
Evaluation Report Scope:	This product evaluation is limited to compliance with the structural requirements of the Florida Building Code, as related to the scope section to Florida Product Approval Rule 61G20-3.001.
Limitations and Conditions of Use:	<u>Scope of "Limitations and Conditions of Use" for this evaluation:</u> This evaluation report for "Optional Statewide Approval" contains technical documentation, specifications and installation method(s) which include "Limitations and Conditions of Use" throughout the report in accordance with Rule 61G20-3.005. Per Rule 61G20-3.004, the Florida Building Commission is the authority to approve products under "Optional Statewide Approval". <u>Option for application outside "Limitations and Conditions of Use"</u> Rule 61G20-3.005(1)(e) allows engineering analysis for "project specific approval by the local authorities having jurisdiction in accordance with the alternate methods and materials authorized in the Code". Any modification of the product as evaluated in this report and approved by the Florida Building Commission is outside the scope of this evaluation and will be the responsibility of others. - Design of support system is outside the scope of this report. - Fire Classification is outside the scope of Rule 61G20-3, and is therefore not included in this evaluation. - This evaluation report does not evaluate the use of this product for use in the High Velocity Hurricane Zone code section. (Dade & Broward Counties)
Quality Assurance:	The manufacturer has demonstrated compliance of roof panel products in accordance with the Florida Building Code and Rule 61G20-3.0005 (3) for manufacturing under a quality assurance program audited by an approved quality assurance entity through Keystone Certifications, Inc. (FBC Organization ID# QUA 1824).

**Components/Materials
(by Manufacturer):**

Roof Panel:

Material: Englert Series 1000 Steel
Thickness: 24 gauge (min.)
Panel Widths: 20" (max.) Coverage
Rib Height: 1-1/2"
Yield Strength: 40 ksi min.
Corrosion Resistance: Per FBC Section 1507.4.3

Roof Panel Clips:

Product Name: Englert "Series 1000 Interlocking Clip"
Englert Part #: 05074B
Type: One-piece, fixed clip
Material: Galvanized Steel
Thickness: 24 gauge
Yield Strength: 40 ksi min.
Dimensions: 1-11/16" (tall) x 1-7/16" (long) x 1-3/4" (wide)
Corrosion Resistance: Per FBC Section 1506.7

Fastener:

Type: Pancake-Head Wood Screw
Size: #10 -12 x 1-1/2"
Corrosion Resistance: Per FBC Section 1506.6 and 1507.4.4
Standard: Per ANSI/ASME B18.6.1

**Components &
Materials:
(by Others)**

Underlayment:

Material and application shall be in compliance with FBC Section 1507.1.1 and in accordance with applicable code sections and manufacturer's recommendations.

Insulation (Optional):

Type: Rigid Insulation Board
Thickness: 3" (max.)
Properties:
Density: 2.25 pcf (lbs/ft³) min.
Or Compressive Strength: 20 psi min.

Insulation Notes:

- Rigid Insulation shall meet minimum density OR compressive strength.
- Insulation shall comply with FBC Section 1508. When insulation is incorporated, fastener length shall conform to penetrate thru bottom of support a minimum of 3/16".

Installation:

Installation Method:

(Refer to "TABLE A" below and drawings at the end of this evaluation report.)

- Clip Spacing: **Refer to "TABLE A" Below**
(along the length of the panel)
- Two (2) fasteners per Clip
- Rib Interlock: Snap-Lock
(Panel ribs shall be fully engaged to form an integral snap-lock.)
- Minimum fastener penetration thru bottom of support, 3/16".
- For panel construction at the end of panels, refer to manufacturer's instructions and any site specific design.

TABLE "A" ALLOWABLE LOADS	
Design Pressure:	- 52.5 PSF
Clip Spacing:	18"
# of Fasteners per Clip:	2
Notes: • Allowable design pressure(s) for allowable stress design (ASD).	

Install the "Series 1000" roof panel assembly in compliance with the installation method listed in this report and applicable code sections of FBC 8th Edition (2023). The installation method described herein is in accordance with the scope of this evaluation report. Refer to manufacturer's installation instructions as a supplemental guide for attachment.

Referenced Data:

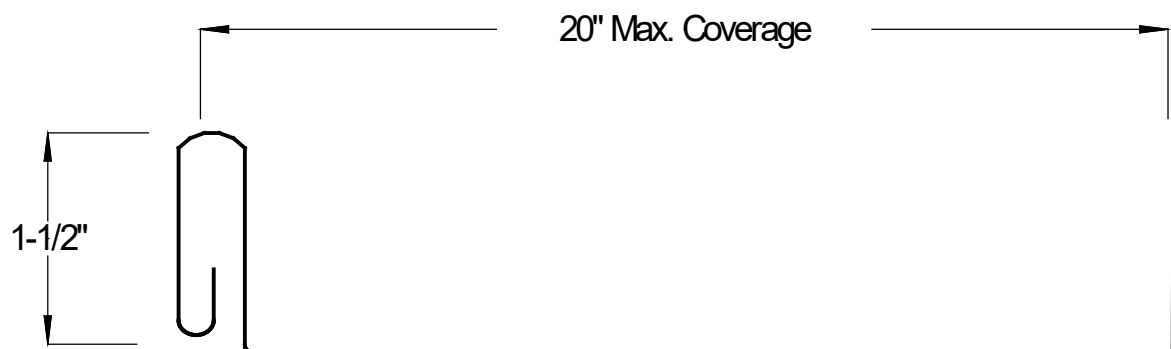
1. Uplift Class 90 Based on UL580-94 (with 1998 Revisions) Uplift Test
By Underwriter's Laboratories, Inc. (FBC Organization #TST ID: 1740)
File R24588, Project 91NK27493, Date: 7/8/92
2. Quality Assurance
Keystone Certifications, Inc. (FBC Organization ID# QUA 1824)
Englert, Inc. Licensee #420
3. Equivalency of Test Standard Certification
By James L. Buckner, P.E. @ CBUCK Engineering
(FBC Organization # ANE 1916)
4. Certification of Independence
By James L. Buckner, P.E. @ CBUCK Engineering
(FBC Organization # ANE 1916)

Installation Method

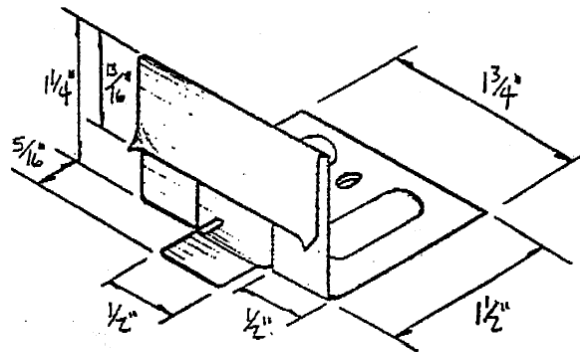
Englert, Inc.

"Series 1000" (24 gauge Steel) Roof Panel attached to Wood Deck

Drawings



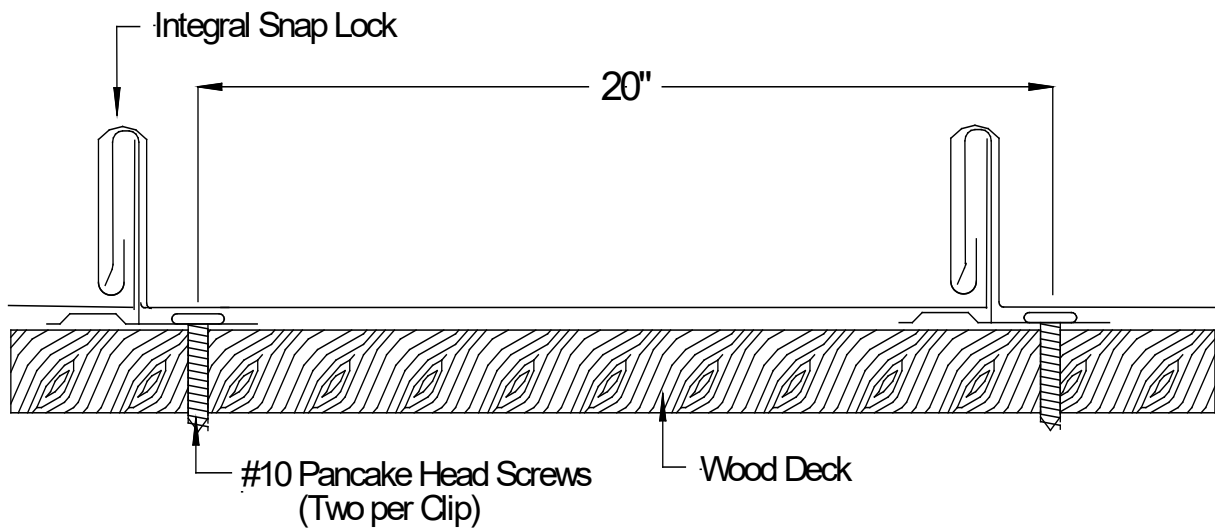
Panel Profile



Panel Clip Profile

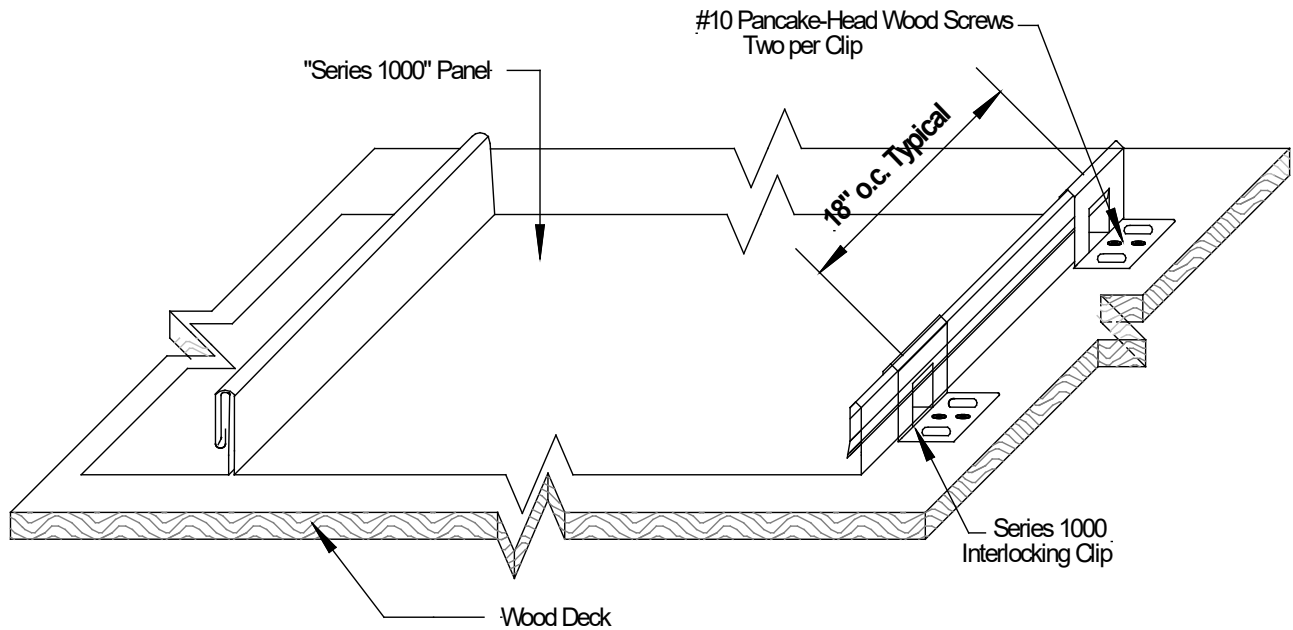
Englert "Series 1000 Interlocking Clip"
(Part # 05074B)

Installation Method
Englert, Inc.
"Series 1000" (24 gauge Steel) Roof Panel attached to Wood Deck



Typical Assembly Profile View
(Typical Fastening Pattern Across Width)

Installation Method Englert, Inc. "Series 1000" (24 gauge Steel) Roof Panel attached to Wood Deck



**Typical Roof Assembly
Isometric View**

(Optional) Rigid Insulation Board per Page 4 of this report

TABLE "A"	
Design Pressure:	- 52.5 PSF
Clip Spacing:	18"
# of Fasteners per Clip:	2