

IWP AURORA EXTERIOR FOLDING DOOR SYSTEM
CUSTOM FIBERGLASS 8-0 GLAZED DOOR

GENERAL NOTES

1. THE PRODUCT SHOWN HEREIN IS DESIGNED TO COMPLY WITH THE CURRENT IBC AND FLORIDA BUILDING CODE (FBC) BASED ON THE SIGNED AND SEALED DATE: EXCLUDING HVHZ
2. WOOD BUCKS BY OTHERS, MUST BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE STRUCTURE.
3. PRODUCT ANCHORS SHALL BE AS LISTED AND SPACED AS SHOWN ON DETAILS. ANCHOR EMBEDDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.
4. DESIGNED PRESSURE RATING SEE TABLE I, PAGE 1.
5. THIS PRODUCT DOES NOT MEET THE WATER REQUIREMENTS FOR HIGH WIND ZONE VELOCITY AREA WHEN USING THE LOW PROFILE BUMPER THRESHOLD.
6. REQUIRES IMPACT RESISTANT SHUTTERS
7. SYSTEMS GROUPS TESTED PER THE FOLLOWING STANDARDS: ASTM E 330-02, ASTM E 283-99, AND AAMA 1304-02.

AURORA FIBERGLASS DOOR
(Common to all frame conditions)

Face sheets: Fiberglass avg. min. yield strength
 $F_y(\text{min.}) = 6,000 \text{ psi}$
 Skin - 0.094" minimum thickness.

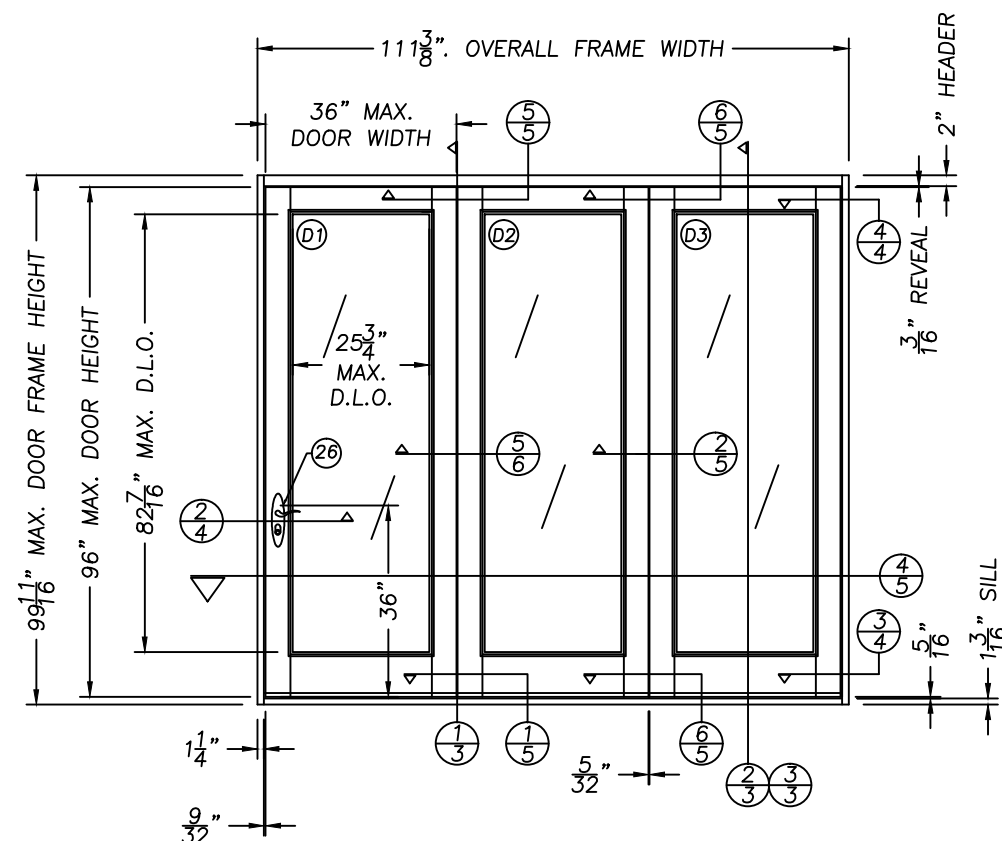
Core design: 13#/CF Polyurethane foam core (A) AND (B)

Panel construction: Wood edgebanded LVL, is utilized for the stiles and rails, and is bonded to the fiberglass skins with plexus adhesive. The core is replaced by 5/8 dual clear tempered glass on full lite doors. Fractionally glazed doors will utilize 13#/CF Polyurethane core.

Frame Construction: The frames are constructed of wood 5 5/8" x 1 1/4". The head jambs are mortised and butt joined to the side jambs, and attached with five (4) #10 2" wood screws on each side. The threshold is attached to the side jambs with three (3) #10 2" wood screws on each side.

TABLE OF CONTENTS	
SHEET NUMBER	DESCRIPTION
1&2	TYPICAL ELEVATIONS & GENERAL NOTES
3	VERTICAL CROSS SECTIONS & OPENING ATTACHMENT
4,5&6	HORIZONTAL CROSS SECTIONS
7	ASSEMBLY DETAILS & ANCHORING LOCATIONS
8	HARDWARE DETAILS
9	BILL OF MATERIALS & FRAME COMPONENTS

SYSTEM TYPE (3L)
3R MIRRORS 3L SYSTEM

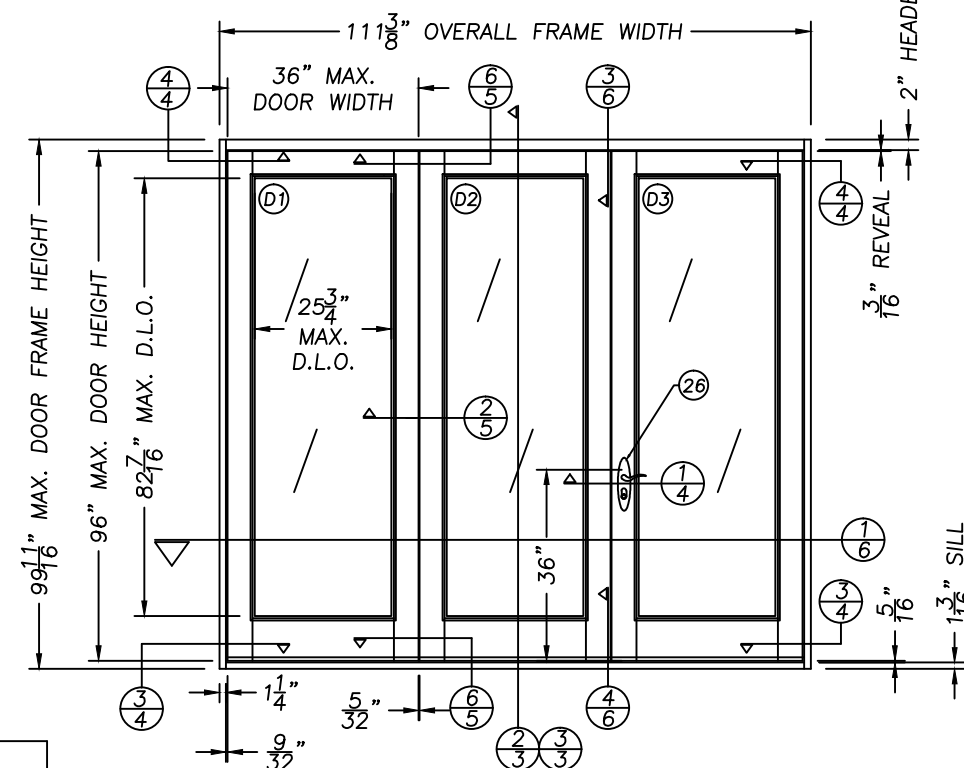


NOTE: GLASS MEETS THE REQUIREMENTS OF ASTM E 1300-04 GLASS CHARTS. ALL GLAZING CONFIGURATIONS SHALL COMPLY WITH SAFETY GLAZING REQUIREMENTS OUTLINED IN CURRENT FBC SECTION 2406.

TABLE I

MULTI-FOLDING DOOR	
DESIGN PRESSURE RATING	
	
POSITIVE	+45 *
NEGATIVE	-45

SYSTEM TYPE (2L1R)
2L 1R MIRRORS 1L 2R



* NOTE: PRODUCT HAS NOT BEEN RATED FOR WATER INFILTRATION. IF AUTHORITY HAVING JURISDICTION REQUIRES THAT PRODUCT MEETS THIS REQUIREMENT, PRODUCT SHALL BE USED WHEN INSTALLED AT LOCATION PROTECTED BY OVERHANG SUCH THAT OVERHANG (OH) RATIO = OH LENGTH/OH HEIGHT IS 1.0.

IWP EXTERIOR OUTSWING FOLDING UNIT

Digitally signed by Hermes F Norero, P.E.

ALL DOOR MODELS ARE VIEWED
FROM THE EXTERIOR SIDE

Date: 2014.08.02 11:09:54 -04'00'

JELD-WEN, INC.
3737 LAKEPORT BLVD.
KLAMATH FALLS, OR 97601
PH. 541.882.3451

PRODUCT:
IWP AURORA CUSTOM FIBERGLASS
FOLDING DOOR SYSTEM

PART OR ASSEMBLY:

	D	7/14/14	REFORMAT	GL	
	C	12/14/11	2010 CODE CHANGE	JLA	
	B	7/08/10	REMOVED "2004"	FBC GL	
	A	5/12/08	CHG ITEM 42 & 47	EAG	
	NO.	DATE		BY	
			REVISIONS		

DATE: 11/14/06

SALES NO.

SCALE: PRINTS OK

DWG. BY: AERORA.

No. 72778

No. 73778

1. STATE OF

STATE OF

HERMES F. NOBRO

FLORIDA P. E. NO.: 73778
358 E. DANIA BEACH BLVD., STE. 338
DANIA BEACH, FL 33024

FLORIDA BEACH, FL 33004
FBI CERT. OF AUTHORIZATION NO. 295

DRAWING NO.:

A011512

QUEST 1 25 0

SHEET 1 OF 9

Technical drawing of a double door assembly. The drawing includes the following dimensions and callouts:

- Overall Frame Width:** $75\frac{7}{32}$ "
- Door Width:** 36" MAX.
- Door Frame Height:** $99\frac{1}{16}$ " MAX.
- Door Height:** 96" MAX.
- D.L.O. (Distance to Line of Opening):** $82\frac{7}{16}$ " MAX.
- Reveal:** $\frac{3}{16}$ "
- Header:** 2"
- Sill:** $1\frac{3}{16}$ "
- Internal Dimensions:**
 - Door width: 36"
 - Door height: $25\frac{3}{4}$ " MAX. D.L.O.
 - Door frame height: $25\frac{3}{4}$ " MAX. D.L.O.
 - Door frame width: 36"
 - Door frame height: $25\frac{3}{4}$ " MAX. D.L.O.
 - Door frame width: 36"
 - Door frame height: $25\frac{3}{4}$ " MAX. D.L.O.
- Callouts:**
 - (1) 3/6
 - (2) 2/4
 - (3) 3/4
 - (4) 4/4
 - (5) 6/5
 - (6) 2/5
 - (7) 2/2
 - (8) 3/2
 - (9) 4/6
 - (10) 5/32
 - (11) 1/4
 - (12) 9/32
 - (13) 1/4
 - (14) 5/16
 - (15) 3/4
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 - (98) 1/4
 - (99) 3/4
 - (100) 5/16

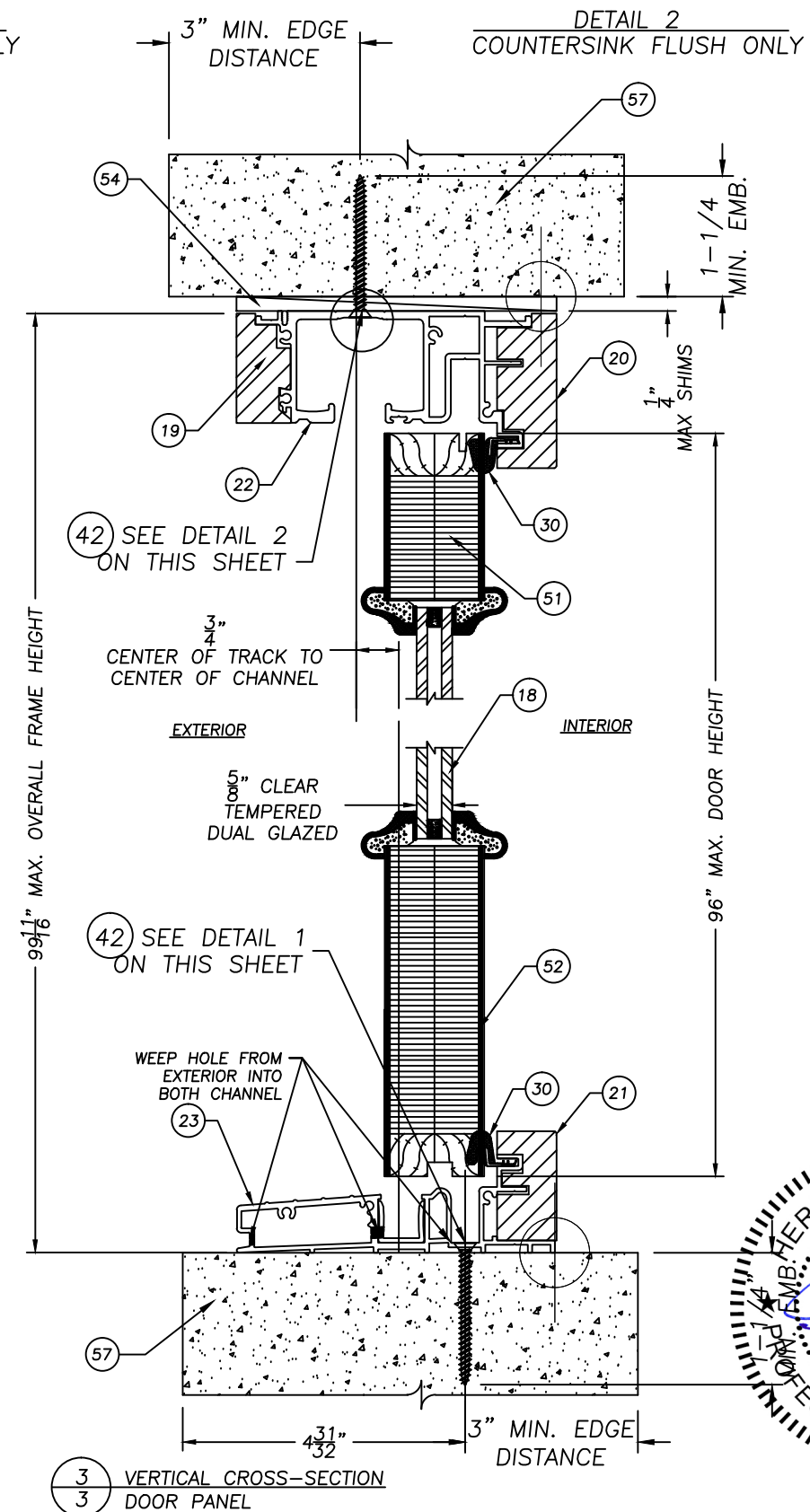
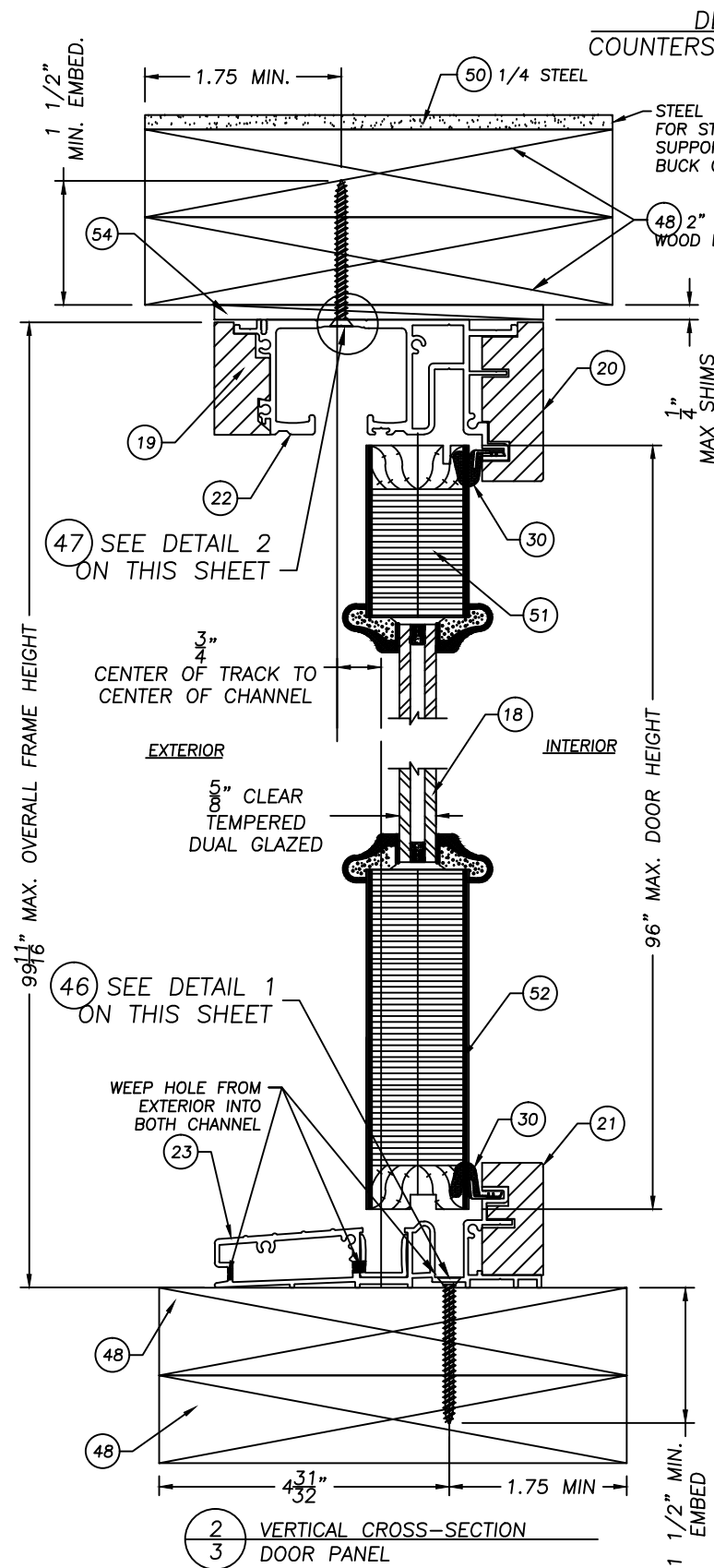
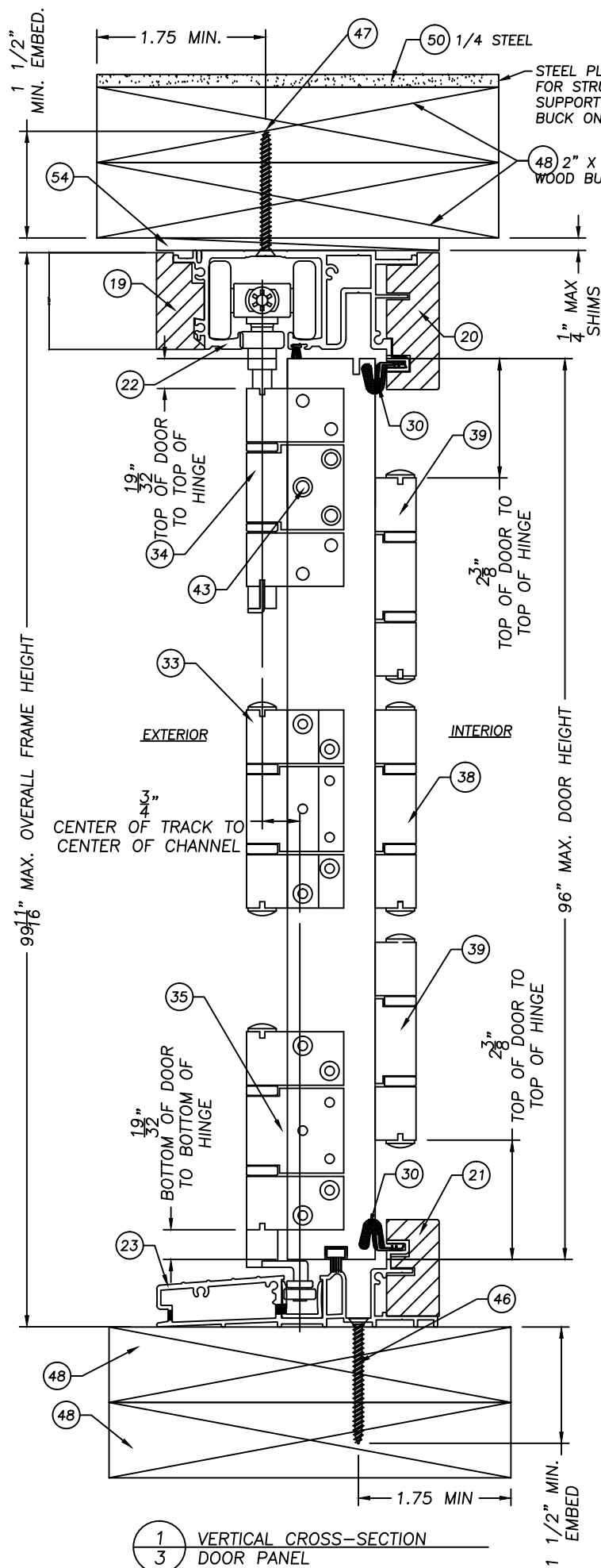
ALL DOOR MODELS ARE VIEWED
FROM THE EXTERIOR SIDE

DATE 11/14/06
SC&F. MTG
DWG. BY: AURORA
LICENSE NO. 73778
No. 73778
STATE OF
FLORIDA
HERMES R. MORENO
1988 E. DANIA BEACH BLVD. STE. 368
DANIA BEACH, FL 33009
FBPE CERT. OF AUTHORIZATION NO. 29578

PRODUCT:	IWP AURORA CUSTOM FIBERGLASS FOLDING DOOR SYSTEM
PART OR ASSEMBLY:	TYPICAL ELEVATIONS & GENERAL NOTES

C	7/14/14	REFORMAT	GL		
B	12/14/11	2010 CODE CHANGE	JLA		
A	5/12/08	CHG ITEM 42 & 47	EAG		
NO.	DATE		BY		
		REVISIONS			

DATE 11/11/06
SCALE: NTS
DWG. BY: ALPORA
LICENSED PROFESSIONAL ENGINEER
No. 73778
STATE OF FLORIDA
HERMES E. MORENO
F.L.C.E. NO. 78
398 E. DANIA BEACH RD., STE. 368
DANIA BEACH, FL 33009
FBPE CERT. OF AUTHORIZATION NO. 29578
DRAWING NO.:
A011512
SHEET 2 OF 9



JELD-WEN, INC.
3737 LAKEPORT BLVD.
KLAMATH FALLS, OR 97601
PH. 541.882.3451

PRODUCT:
IWP AURORA CUSTOM FIBERGLASS
FOLDING DOOR SYSTEM

PART OR ASSEMBLY:
VERTICAL CROSS SECTIONS
DOOR CROSS SECTION

NO.	DATE	REVISIONS
C	7/14/14	REFORMAT
B	12/14/11	2010 CODE CHANGE
A	5/12/08	CHG ITEM 42 & 47

DATE: 11/16/06

SCALE: F.T.S.

DWG: JWC

NO. 73778

STATE OF FLORIDA

PROFESSIONAL ENGINEER

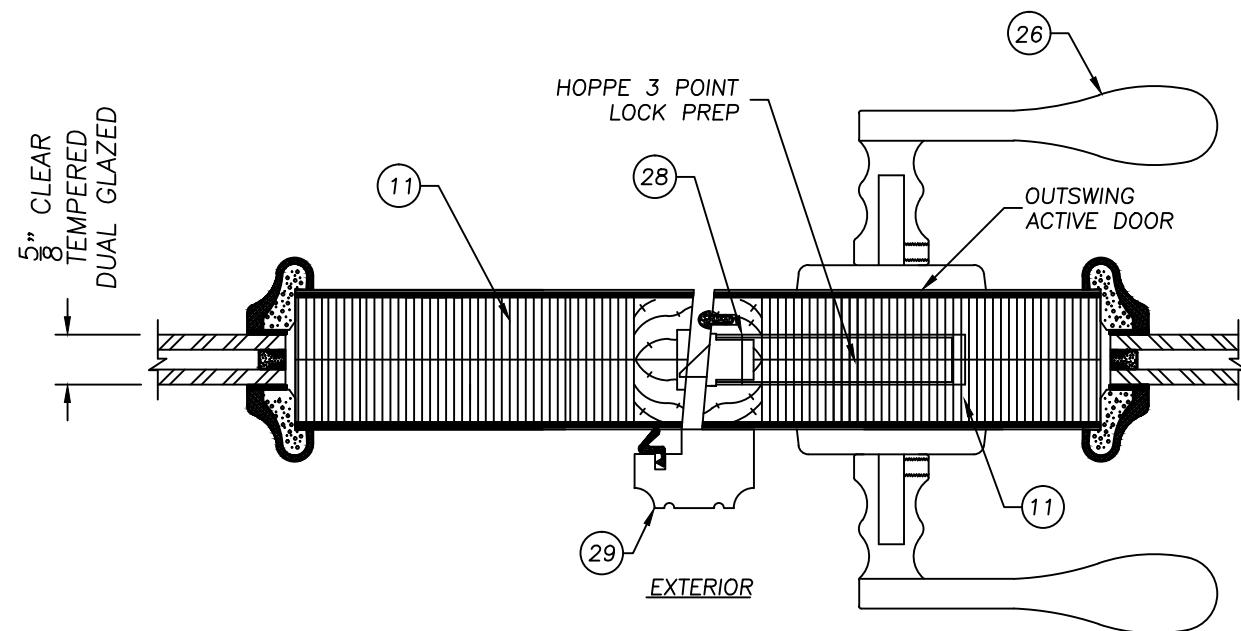
FLORIDA P.E. NO. 12976

KLAMATH FALLS, OR 97601

CERT. OF AUTHORITY NO. 29578

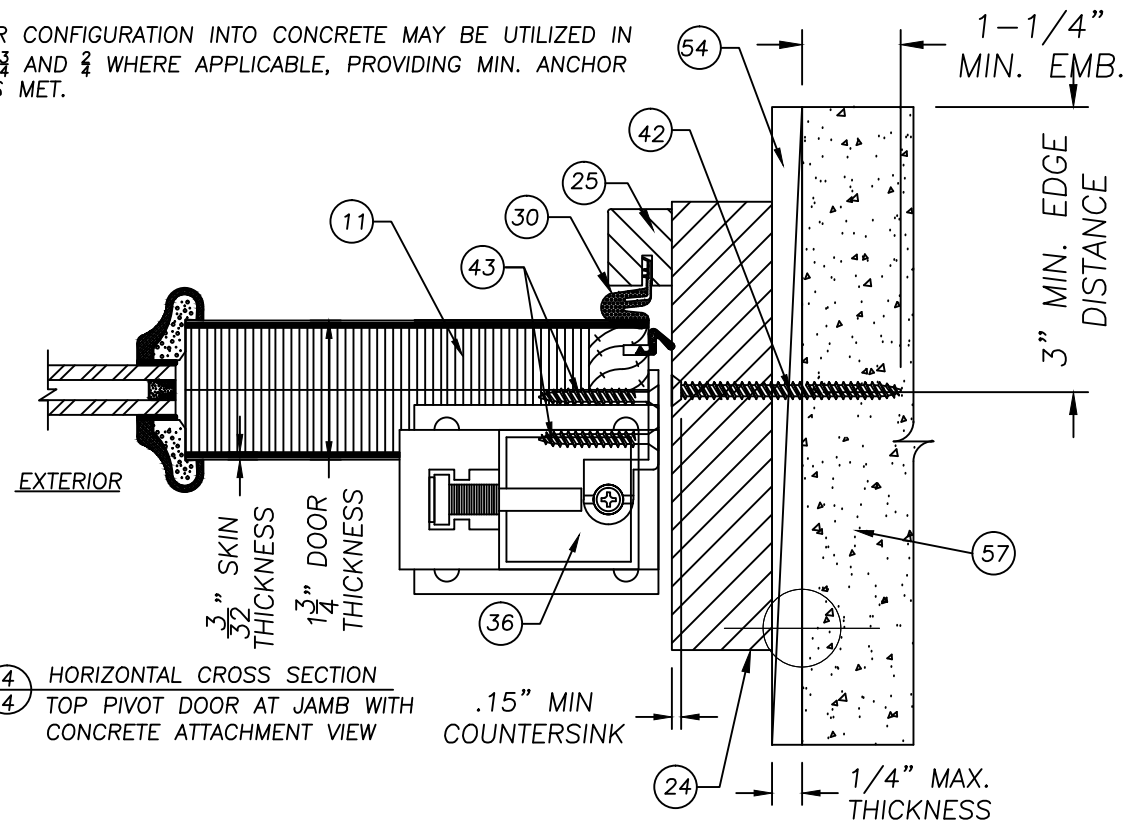
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SHEET 3 OF 9



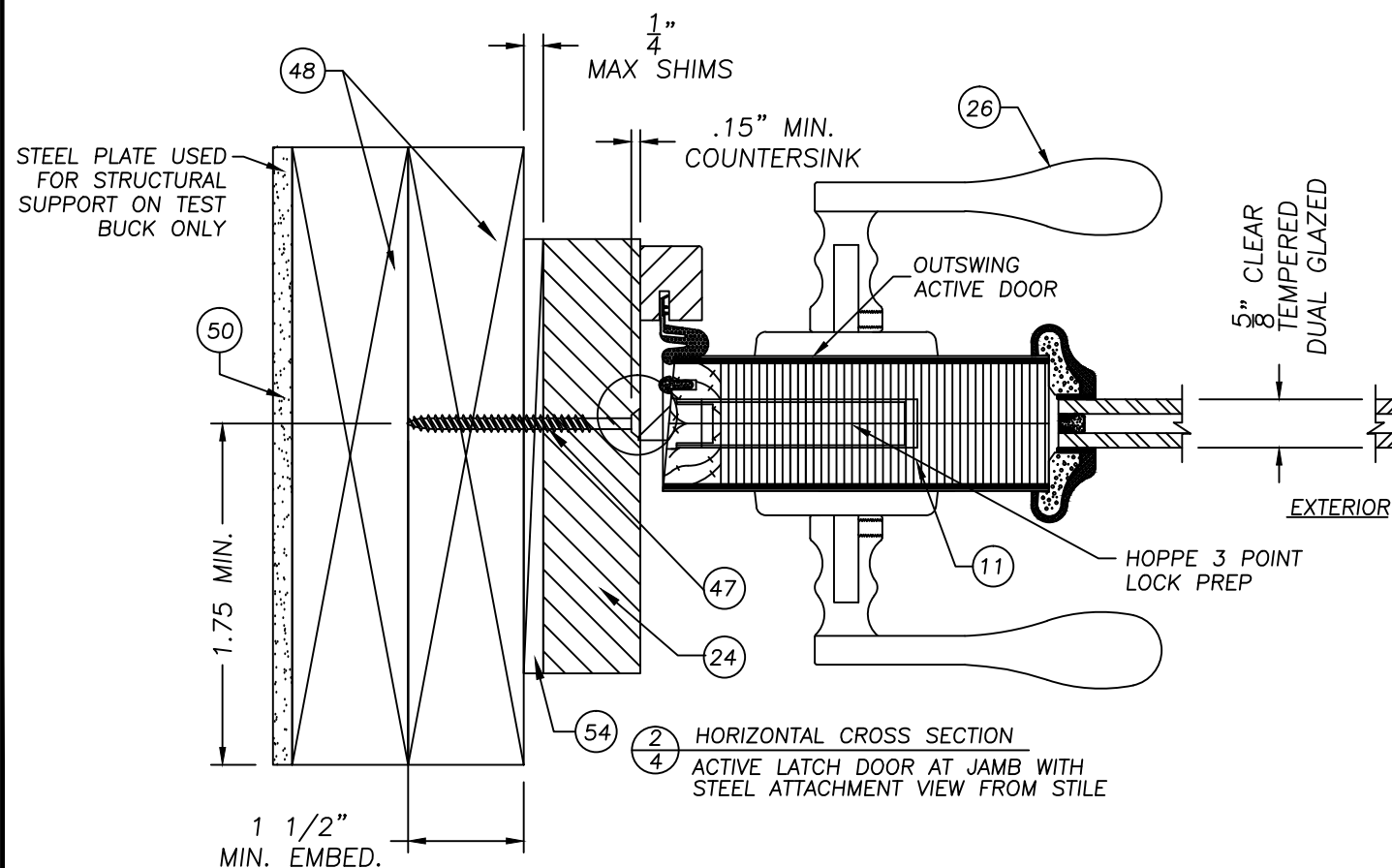
1
4 HORIZONTAL CROSS SECTION
AT SURFACE APPLIED ASTRAGAL
VIEW FROM TOP RAIL

ANCHOR CONFIGURATION INTO CONCRETE MAY BE UTILIZED IN
DETAIL 3/4 AND 2/4 WHERE APPLICABLE, PROVIDING MIN. ANCHOR
EMB. IS MET.

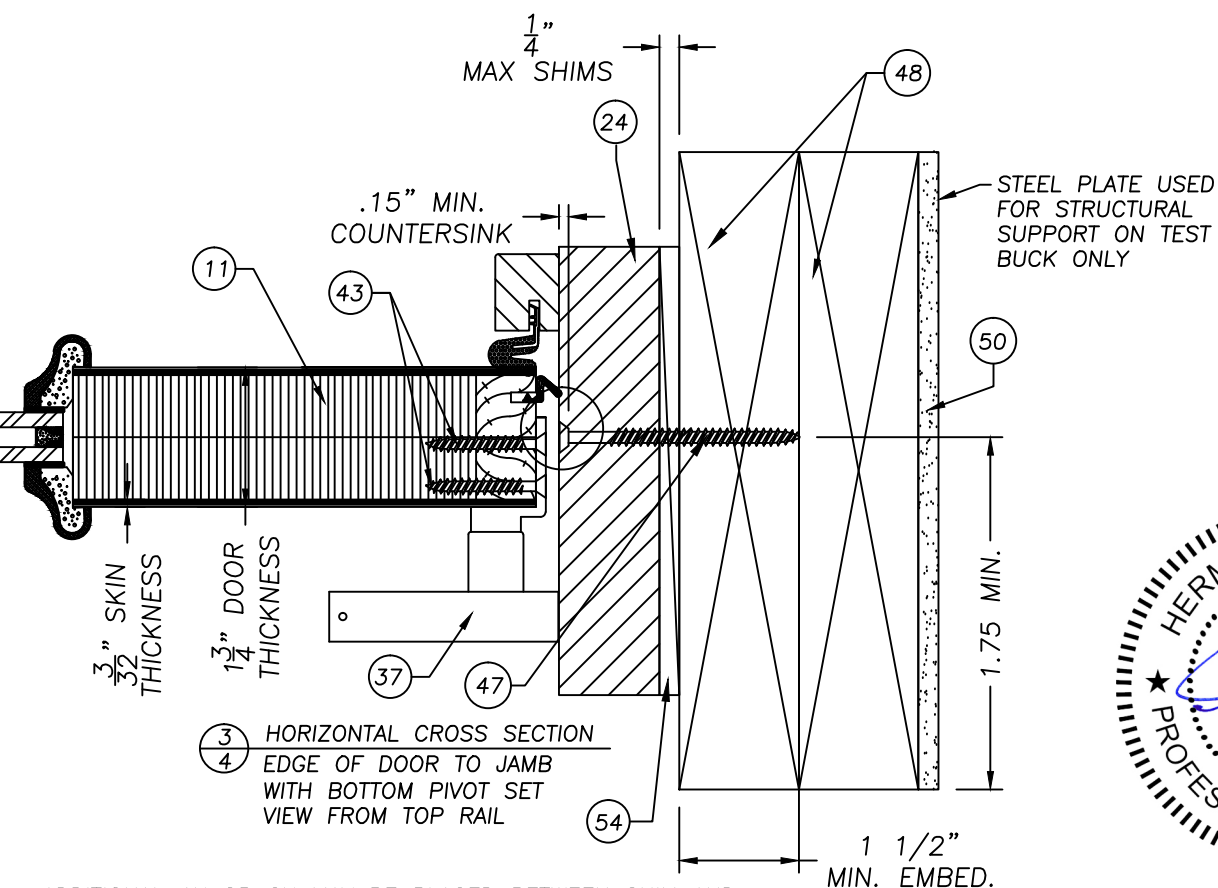


4
4 HORIZONTAL CROSS SECTION
TOP PIVOT DOOR AT JAMB WITH
CONCRETE ATTACHMENT VIEW

ALL ANCHORS UTILIZED IN CONCRETE MUST
PENETRATE SUBSTRATE A MINIMUM OF
1-1/4". ADDITIONAL 1X OR 2X MAY BE
PLACED BETWEEN SHIM AND CONCRETE



2
4 HORIZONTAL CROSS SECTION
ACTIVE LATCH DOOR AT JAMB WITH
STEEL ATTACHMENT VIEW FROM STILE



3
4 HORIZONTAL CROSS SECTION
EDGE OF DOOR TO JAMB
WITH BOTTOM PIVOT SET
VIEW FROM TOP RAIL

ADDITIONAL 1X OR 2X MAY BE PLACED BETWEEN SHIM AND
DOOR STUD, PROVIDING MIN. ANCHOR EMBEDMENT IS MET.

PRODUCT:
IWP AURORA CUSTOM FIBERGLASS
FOLDING DOOR SYSTEM

PART OR ASSEMBLY:
HORIZONTAL CROSS SECTIONS

JELD-WEN, INC.
3737 LAKEPORT BLVD.
KLAMATH FALLS, OR 97601
PH. 541.882.3451

NO.	DATE	BY	REVISIONS
C	7/14/14	REFORMAT	GL
B	12/14/11	2010 CODE CHANGE	JLA
A	5/12/08	CHG ITEM 42 & 47	EAG

DATE: 11/16/06

SCALE: NTS

OWN: BY AURORA

LICENSE NO. 73778

STATE OF

FLORIDA

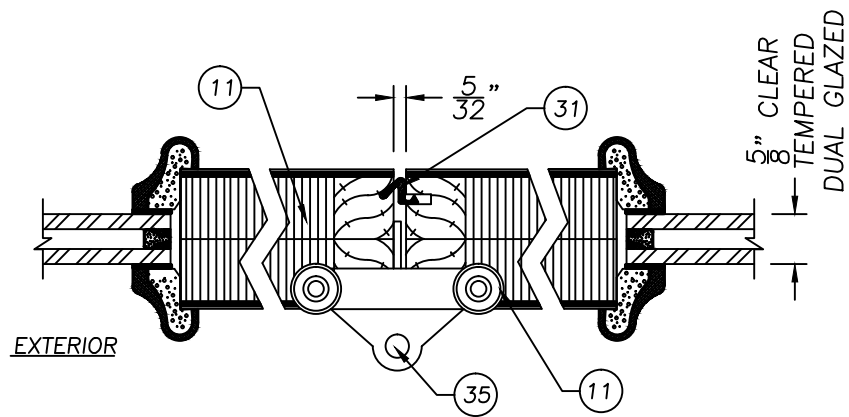
HERBERT F. NOBLE

398 E. DANIELA BLVD. SUITE 338

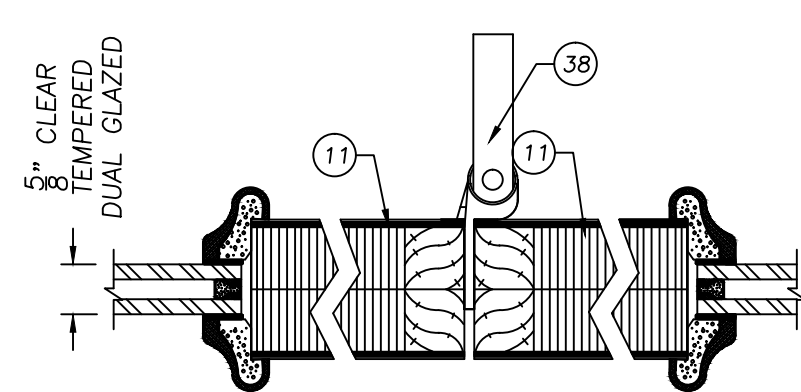
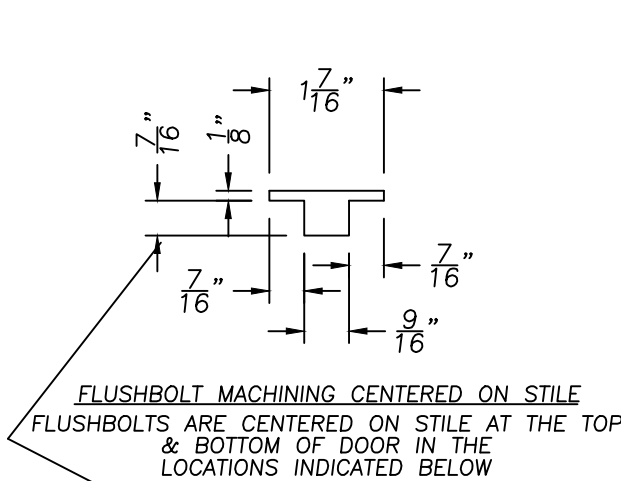
FLORIDA BEACH 32004

FBPE CERT. OF AUTHORIZATION NO. 29578

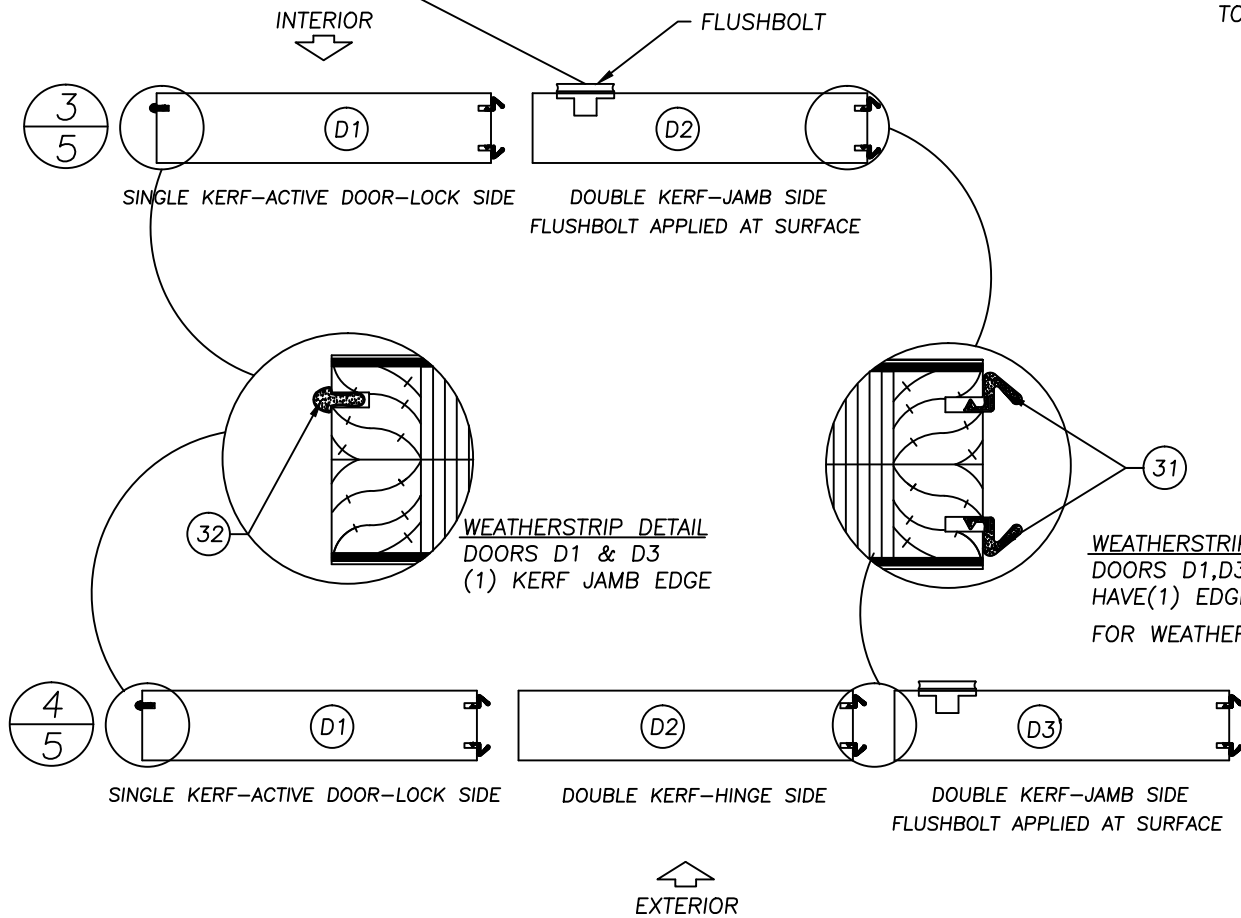
SHEET 4 OF 9



1/5 HORIZONTAL CROSS SECTION
VIEWED FROM BOTTOM OF DOOR
INTERMEDIATE CARRIER

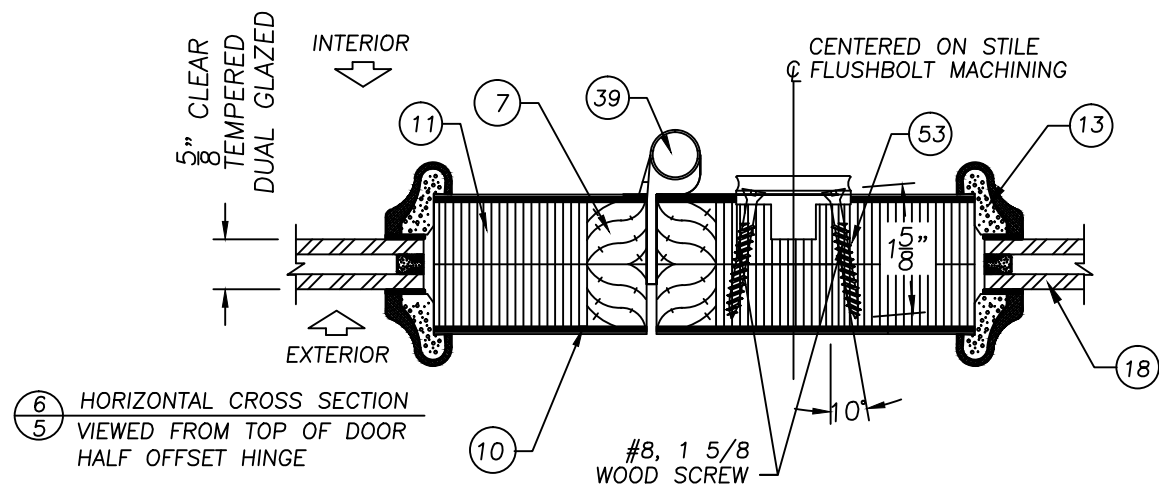


2/5 HORIZONTAL CROSS SECTION
MIDDLE OF DOOR, VIEWED FROM TOP RAIL
HALF OFFSET WITH HANDLE
TO PULL INTERIOR SIDE

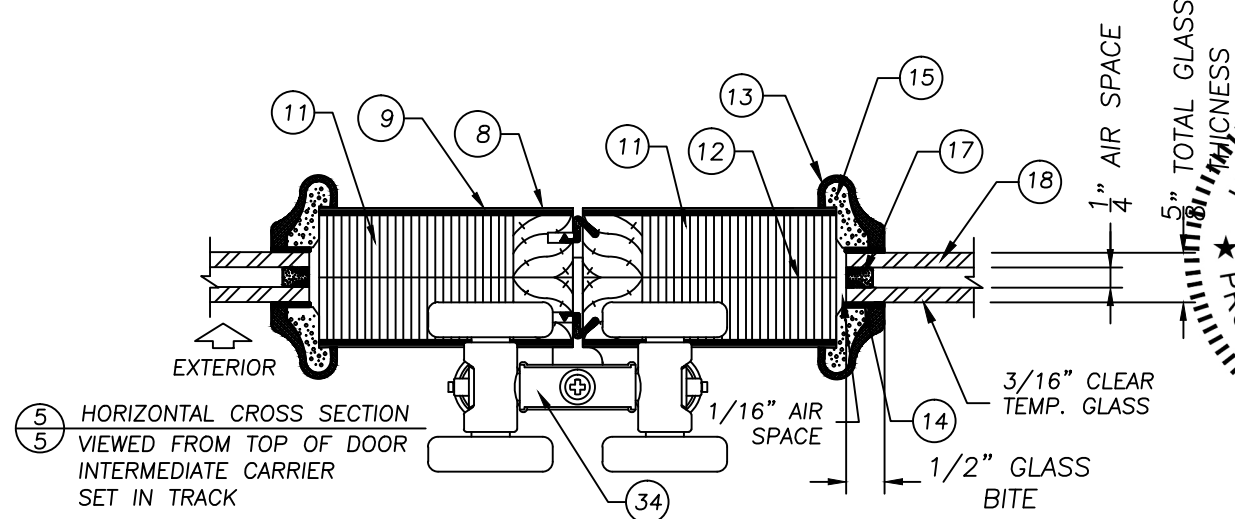


WEATHERSTRIP DETAIL
DOORS D1 & D3
(1) KERF JAMB EDGE

WEATHERSTRIP DETAIL
DOORS D1, D3
HAVE (1) EDGE EACH KERFED
FOR WEATHERSTRIP (2) PLACES



6/5 HORIZONTAL CROSS SECTION
VIEWED FROM TOP OF DOOR
HALF OFFSET HINGE



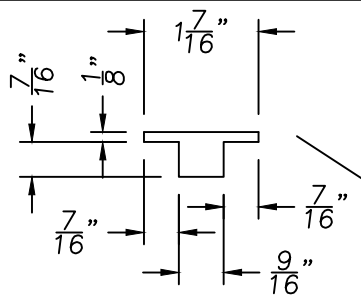
5/5 HORIZONTAL CROSS SECTION
VIEWED FROM TOP OF DOOR
INTERMEDIATE CARRIER
SET IN TRACK

PRODUCT:
IWP AURORA CUSTOM FIBERGLASS
FOLDING DOOR SYSTEM
PART OR ASSEMBLY:
HORIZONTAL CROSS SECTIONS
WEATHERSTRIPPING

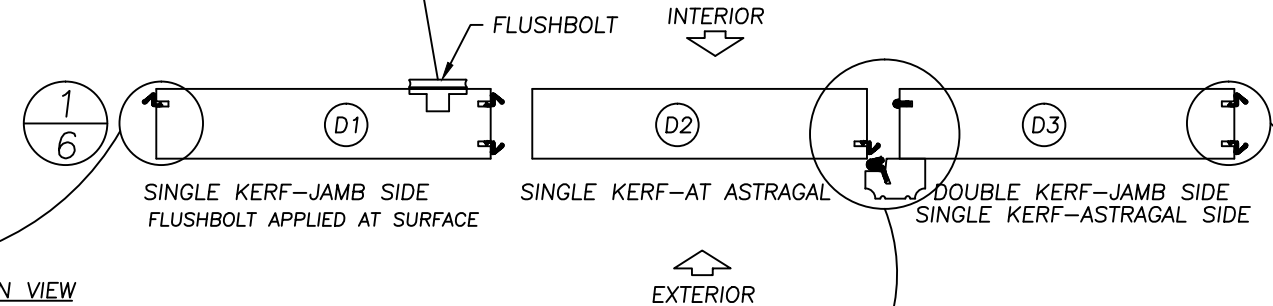
NO.	DATE	REVISIONS
C	7/14/14	REFORMAT
B	12/14/11	2010 CODE CHANGE
A	5/12/08	CHG ITEM 42 & 47

DATE: 07/12/07
DRAWING NO.: A011512
SHEET 5 OF 9

JELD-WEN, INC.
3737 LAKEPORT BLVD.
KLAMATH FALLS, OR 97601
PH. 541.882.3451



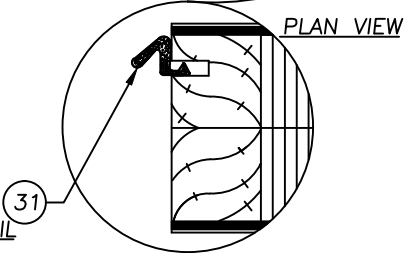
FLUSHBOLT MACHINING CENTERED ON STILE
FLUSHBOLTS ARE CENTERED ON STILE AT THE TOP
& BOTTOM OF DOOR IN THE
LOCATIONS INDICATED BELOW



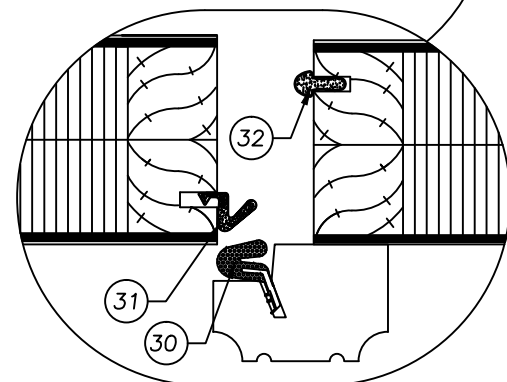
SINGLE KERF-JAMB SIDE
FLUSHBOLT APPLIED AT SURFACE

SINGLE KERF-AT ASTRAGAL

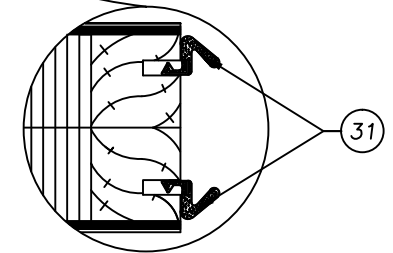
DOUBLE KERF-JAMB SIDE
SINGLE KERF-ASTRAGAL SIDE



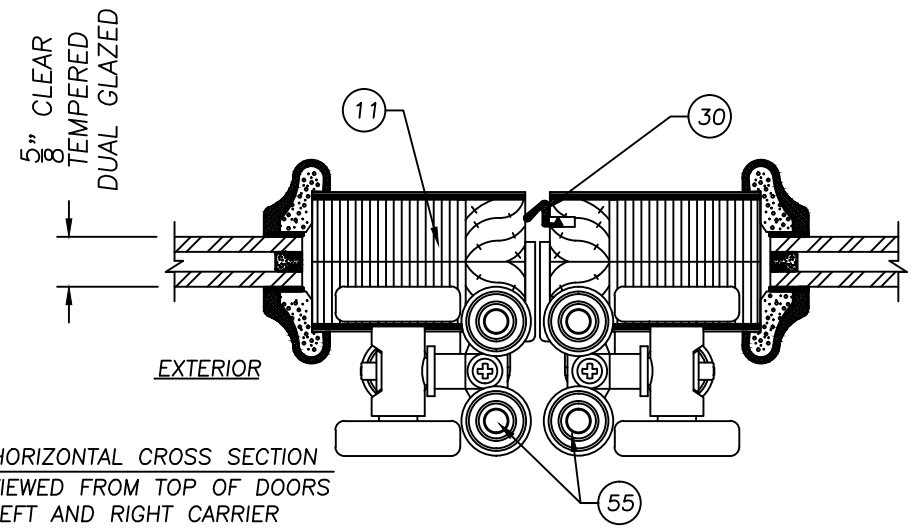
WEATHERSTRIP DETAIL
DOORS D1 & D5
(1) KERF JAMB EDGE



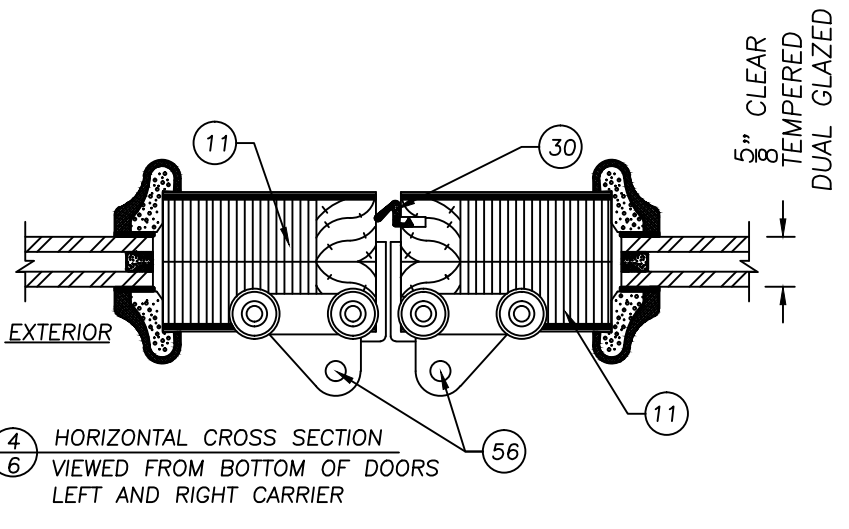
WEATHERSTRIP DETAIL
SINGLE KERF LOCK SIDE



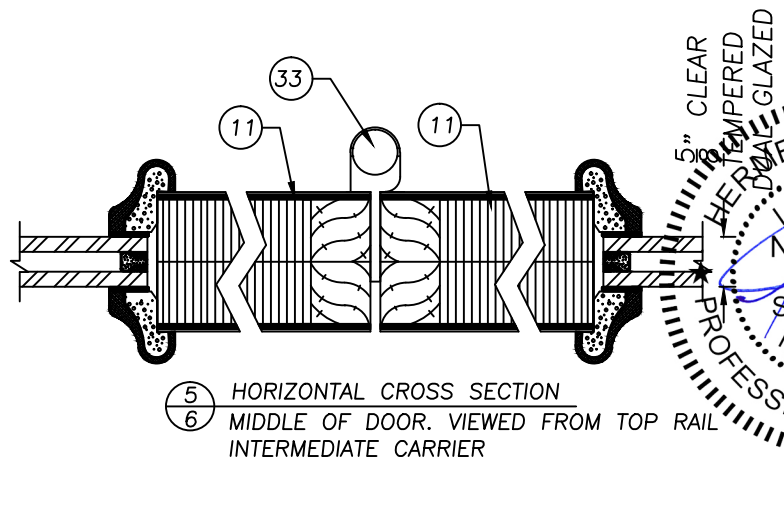
WEATHERSTRIP DETAIL
DOORS D1,D3
HAVE(1) EDGE EACH KERFED
FOR WEATHERSTRIP (2) PLACES



3
6 HORIZONTAL CROSS SECTION
VIEWED FROM TOP OF DOORS
LEFT AND RIGHT CARRIER



4
6 HORIZONTAL CROSS SECTION
VIEWED FROM BOTTOM OF DOORS
LEFT AND RIGHT CARRIER



5
6 HORIZONTAL CROSS SECTION
MIDDLE OF DOOR. VIEWED FROM TOP RAIL
INTERMEDIATE CARRIER

JELD-WEN, INC.
3737 LAKEPORT BLVD.
KLAMATH FALLS, OR 97601
PH. 541.882.3451

PRODUCT:
IWP AURORA CUSTOM FIBERGLASS
FOLDING DOOR SYSTEM

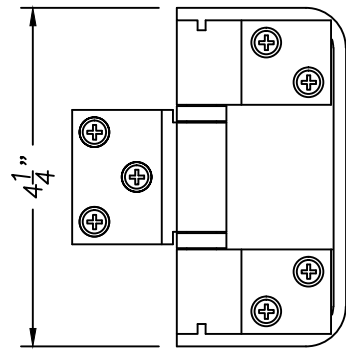
PART OR ASSEMBLY:
HORIZONTAL CROSS SECTIONS
WEATHERSTRIPPING

NO.	DATE	REVISIONS
C	7/14/14	REFORMAT
B	12/14/11	2010 CODE CHANGE JLA
A	5/12/08	CHG ITEM 42 & 47 EAG

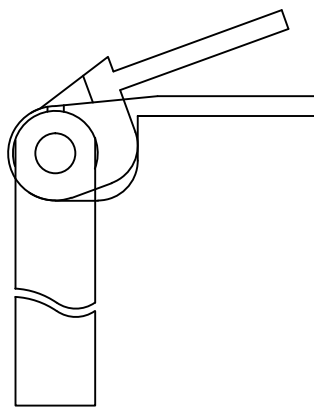
DATE: 07/12/07
SCALE: NTS
DWG. BY: ADOR
DESIGNED BY: ADOR
No. 73778
STATE OF
FLORIDA
HERMES NOR
398 E. DANIA BEACH BLVD., SUITE 338
DANIA BEACH, FL 33434
FIBERGLASS AUTHORIZATION NO. 29578

DRAWING NO:
A011512

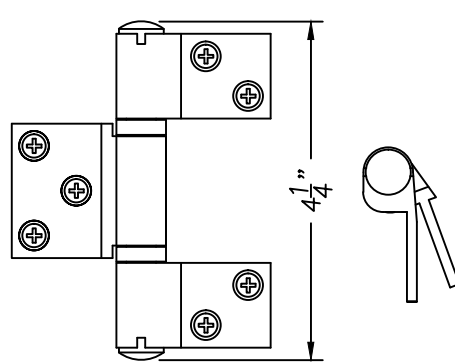
SHEET 6 OF 9



HALF OFFSET STAINLESS STEEL
HINGE SETS WITH HANDLE FOR
FOR OUTSWING DOORS
(43) #10, 1 1/2 ALL
SCREWS IN HINGES

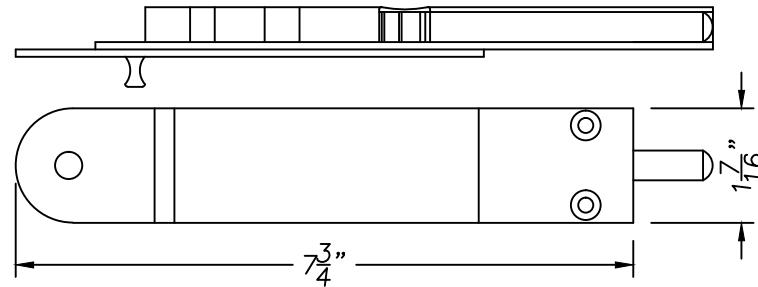


38



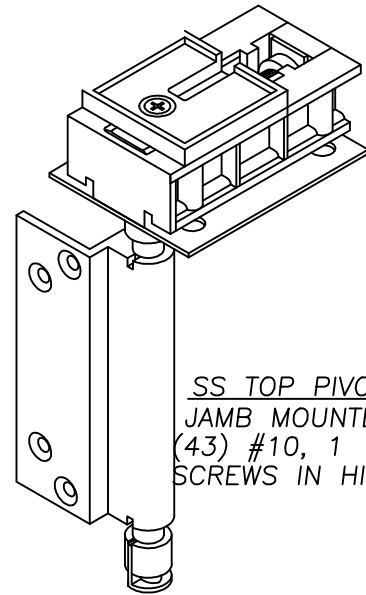
HALF OFFSET STAINLESS STEEL
FOR OUTSWING DOORS
(43) #10, 1 1/2 ALL
SCREWS IN HINGES

39



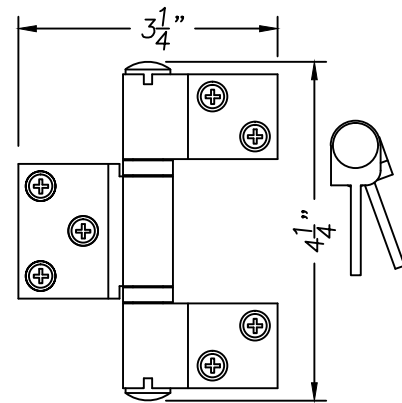
FLUSHBOLT STAINLESS STEEL
ATTACH ON DOOR STILE (16" FLUSHBOLT ON TOP)
INTERIOR SIDE ONLY (53) #8, 1 5/8 SCREW

40 & 41



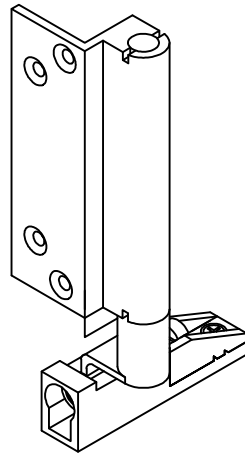
SS TOP PIVOT SET
JAMB MOUNTED
(43) #10, 1 1/2 ALL
SCREWS IN HINGES

36



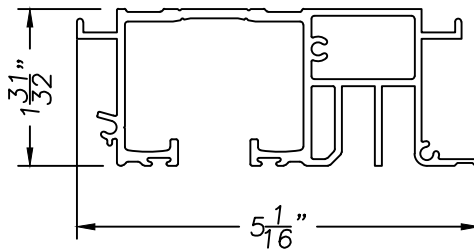
INTERMEDIATE STAINLESS STEEL
HINGES FOR OUTSWING DOORS
(43) #10, 1 1/2 ALL
SCREWS IN HINGES

33



SS BOTTOM PIVOT SET
JAMB MOUNTED
(43) #10, 1 1/2 ALL
SCREWS IN HINGES

37

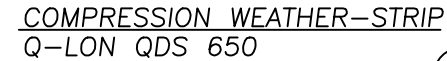


LCD ALUMINUM HEAD EXTRUSION
ATTACH TO WOOD COMPONENTS
FOR COMPLETE HEAD JAMB

22



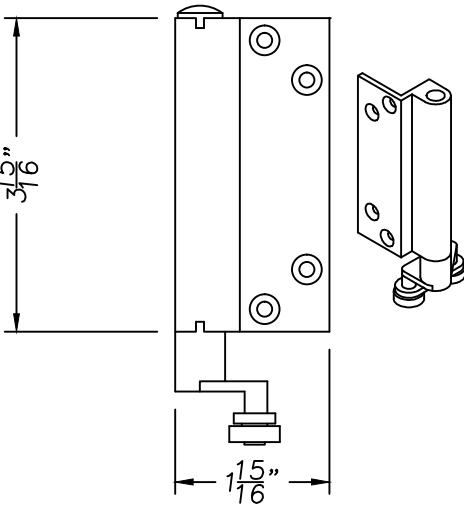
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30

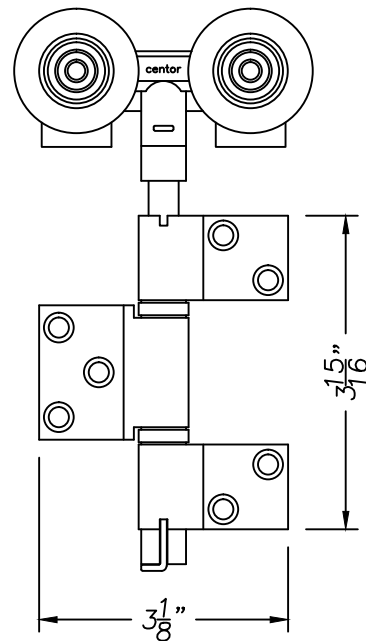


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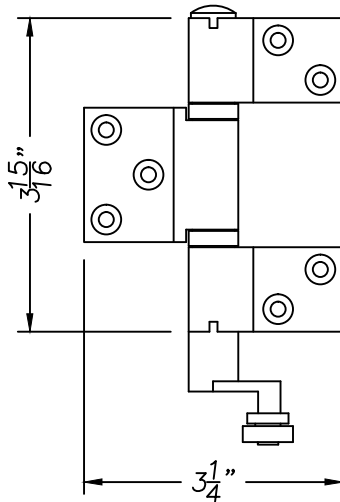
LEFT & RIGHT SS SET
CONCEALED BOTTOM CARRIER
(43) #10, 1 1/2 ALL
SCREWS IN HINGES

56



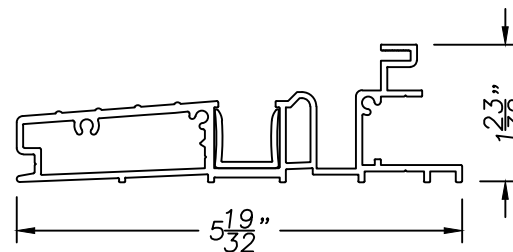
INTERMEDIATE SS SET
CONCEALED TOP CARRIER
(43) #10, 1 1/2 ALL
SCREWS IN HINGES

34



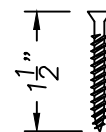
INTERMEDIATE SS SET
CONCEALED BOTTOM CARRIER
(43) #10, 1 1/2 ALL
SCREWS IN HINGES

35



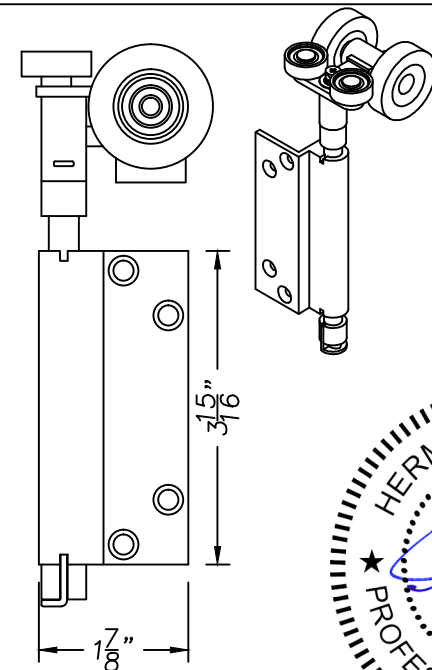
LCD ALUMINUM SILL EXTRUSION
ATTACH TO WOOD COMPONENTS
FOR COMPLETE THRESHOLD

23



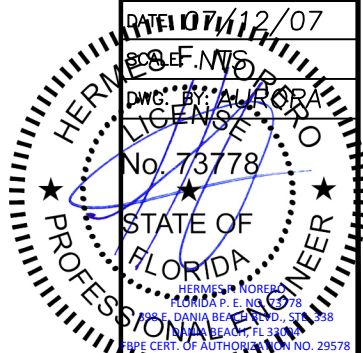
SCREW 21 PACK #10
ATTACH IN ALL HINGES

43



LEFT & RIGHT SS SET
CONCEALED TOP CARRIER
(43) #10, 1 1/2 ALL
SCREWS IN HINGES

55



PRODUCT:
IWP AURORA CUSTOM FIBERGLASS
FOLDING DOOR SYSTEM
PART OR ASSEMBLY:
HARDWARE DETAILS

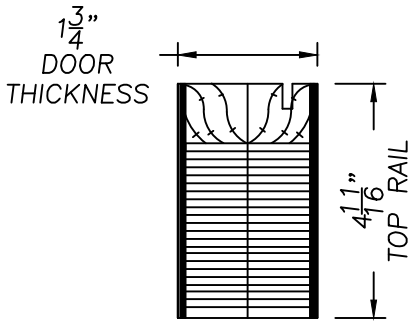
NO.	DATE	CHG. ITEM	BY	REVISIONS
C	7/14/14	REFORMAT	GL	
B	12/14/11	2010 CODE CHANGE	JLA	
A	5/12/08	CHG. ITEM 42 & 47	EAG	

DATE: 12/07/07
BY: JLA
DWG. NO.: 73778
STATE OF FLORIDA
PROFESSIONAL ENGINEER
DRAWING NO.: A011512
SHEET 8 OF 9

JELD-WEN, INC.
3737 LAKEPORT BLVD.
KLAMATH FALLS, OR 97601
PH. 541.882.3451

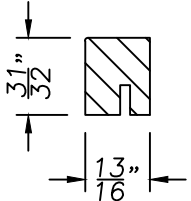
BILL OF MATERIALS

Item	Description	Material
D1-D6	AURORA 5001 GLAZED DOOR	FIBERGLASS
7	EDGE BAND 7/8 X 7/8	
8	SKIN 5001 36 X 96 GLASS DOOR MAHOGANY	
9	PUTTY POLYBOND	
10	FIBERGLASS MATERIAL	
11	4 11/16" X 1 3/4" STILES	LVL/WOOD
12	PLIOGRIP	
13	MOULDING 5001 36 X 96 #141	
14	FOAM TAPE 1/16 X 1/2 (LF)	
15	POLYURETHANE FOAM CORE (A) AND (B)	
17	SPACER WITH DESICANT	
18	CLEAR TEMPERED GLASS	GLASS
19	EXTERIOR HEAD TRIM	AFRICAN MAHOGANY
20	INTERIOR HEAD TRIM	AFRICAN MAHOGANY
21	INTERIOR SILL TRIM	AFRICAN MAHOGANY
22	EXTRUDED ALUMINUM HEAD	ALUMINUM
23	EXTRUDED ALUMINUM SILL	ALUMINUM
24	SIDE JAMB (5 5/8 X 1 1/4")	AFRICAN MAHOGANY
25	APPLIED JAMB STOP (13/16 X 31/32")	AFRICAN MAHOGANY
26	HOPPE ACTIVE DOOR HANDLESET	BRASS
27	HOPPE INACTIVE DOOR HANDLESET (NOT USED)	BRASS
28	HOPPE 3-POINT HARDWARE INSTALLED	STEEL
29	SURFACE MOUNTED ASTRAGAL	FIBERGLASS
30	WEATHER-STRIP (SCHLEGEL Q-LON QDS 650)	URETHANE FOAM
31	WEATHER-STRIP (SCHLEGEL AQUAMAC 21)	URETHANE FOAM
32	WEATHER-STRIP (SCHLEGEL QWS 440)	URETHANE FOAM
33	INTERMEDIATE HINGES	STEEL
34	INTERMEDIATE CARRIER SET (TOP HINGE & ROLLERS)	STEEL
35	INTERMEDIATE CARRIER SET (BOTTOM HINGE & ROLLERS)	STEEL
36	PIVOT SET (TOP HINGE)	STEEL
37	PIVOT SET (BOTTOM HINGE)	STEEL
38	HALF OFFSET HINGE WITH HANDLE	STEEL
39	HALF OFFSET HINGE	STEEL
40	SURFACE MOUNTED FLUSHBOLT (8")	STEEL
41	SURFACE MOUNTED FLUSHBOLT (16")	STEEL
42	1/4" TAPCON W/ 1 1/4" MIN. EMBED	STEEL
43	HINGE SCREW-21 IN PACK - #10, 1 1/2	STEEL
44	STANDARD DRYWALL SCREW #6, 1 5/8"	STEEL
45	STANDARD WOOD SCREW #10, 2"	STEEL
46	STANDARD WOOD SCREW #14, 2 1/2"	STEEL
47	STANDARD WOOD SCREW #14, 2 1/2"	STEEL
48	2" X 8" WOOD BUCK	PINE
49	3/8" X 8" WOOD BUCK	PLYWOOD
50	3/8" X 8" STEEL	STEEL
51	4 11/16" X 1 3/4" TOP RAIL	LVL/WOOD
52	8" X 1 3/4" BOTTOM RAIL	LVL/WOOD
53	STANDARD WOOD SCREW #8, 1 5/8"	STEEL
54	NON COMPRESSION SHIM	
55	LEFT & RIGHT CARRIER SET (TOP HINGE & ROLLERS)	STEEL
56	LEFT & RIGHT CARRIER SET (BOTTOM HINGE & ROLLERS)	STEEL
57	CONCRETE	CONCRETE



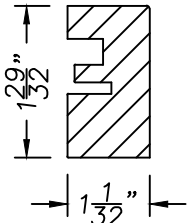
TOP RAIL

(51)



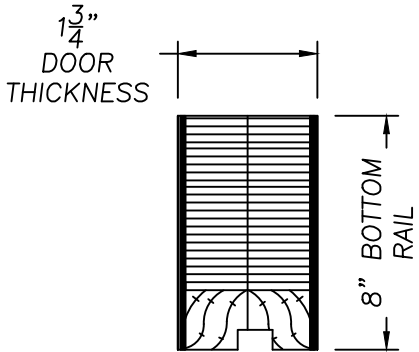
JAMB STOP

(25)



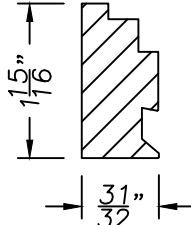
INTERIOR SILL TRIM

(21)



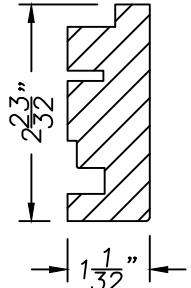
BOTTOM RAIL

(52)



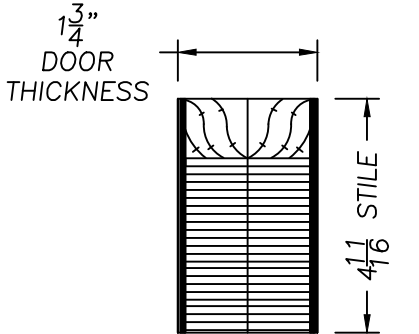
EXTERIOR HEAD TRIM

(19)



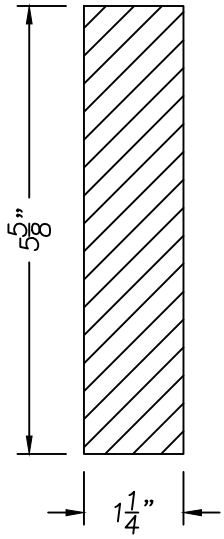
INTERIOR HEAD TRIM

(20)



STILE

(11)



SIDE JAMB

(24)

JELD-WEN, INC.
3737 LAKEPORT BLVD.
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PRODUCT:
IWP AURORA CUSTOM FIBERGLASS
FOLDING DOOR SYSTEM

PART OR ASSEMBLY:
BILL OF MATERIALS
FRAME COMPONENTS

NO.	DATE	BY	REVISIONS
C	7/14/14	REFORMAT	GL
B	12/14/11	2010 CODE CHANGE	JLA
A	5/12/08	CHG ITEM 42 & 47	EAG

DATE: 11/16/06

SCALE: 1/8" = 1'-0"

DWG. BY: AURORA

NO. 73778

STATE OF

FLORIDA

HERMES F. OSWALD

398 E. DANIEL BEACH BLVD., STE. 338

DANIEL BEACH, FL 33004

PROFESSIONAL ENGINEER

EXPIRATION DATE: 11/16/11

100% CERT. OF AUTHORIZATION NO. 29578

DRAWING No.:
A011512

SHEET 9 OF 9