

DERREVERE, HAWKES,  
BLACK, COZAD

A T T O R N E Y S A T L A W

W E S T P A L M B E A C H • J U P I T E R

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May 4, 2010

**Sent by FedEx**

Department of Community Affairs  
2555 Shumard Oak Boulevard  
Tallahassee, Florida 32399-2100

RE: Product Numbers FL13534 and 13535  
Our File No.: 11800

To Whom It May Concern:

Please allow this letter to serve as Mahogany Vision, LLC's (hereinafter "Mahogany") formal objection to the issuance of Product Approvals FL13534 and FL13535. As described in further detail below, Mahogany's objection to the Department of Community Affairs' (hereinafter "DCA") issuance of the aforementioned approvals stems from a lengthy litigation which resulted in the sale of the interest in certain Miami-Dade Notices of Acceptance and their supporting documentation.

**THE LITIGATION AND JURY TRIAL**

The underlying litigation arose between Coastal Windows & Doors, Inc. (hereinafter "Coastal"), the buyer and installer of the subject windows and doors, and Sabana Windows, Corp<sup>1</sup>, (hereinafter "Sabana"), the distributor of the subject windows and doors. In 2005, Coastal and Sabana entered into an agreement whereby Coastal was to purchase, and Sabana was to provide, high-end impact windows and doors for a job located in Palm Beach, Florida (hereinafter "Subject Windows and Doors"). The Subject Windows Doors were to be constructed out of solid Honduran mahogany and built in accordance with their respective Miami-Dade County Notices of Acceptance.

Contrary to the contract between the parties and the applicable Notices of Acceptance, the Subject Windows and Doors were constructed out of butcher block junk wood with a thin mahogany veneer on the exterior. The result of the improper construction caused the Subject Windows and Doors to delaminate, buckle, warp, and otherwise fail before installation was

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<sup>1</sup> It should be noted that the Sabana Corporation has been referred to as numerous different entities depending on the time and document. (i.e., Sabana Windows, Inc., Sabana Windows, LLC., Maderas de Pino, Maderas, etc.)

completed. In November of 2005, upon learning of the defective nature of the products and after incurring numerous additional expenses as a result, Coastal filed a lawsuit against Sabana, and its agent Jimmy Abravaya, to recover its damages.

The litigation began in November 2005 and culminated with a weeklong jury trial in Palm Beach County in May 2008. After hearing testimony from witnesses from both Florida and Honduras, and after reviewing all of the evidence presented, the jury found in favor of Coastal for breach of contract, negligence, fraud in the inducement, negligent misrepresentation, violation of Florida's Deceptive and Unfair Trade Practices Act, as well a breach of numerous warranties. In accordance with the jury's findings, the Court entered Final Judgment against Sabana in the amount of \$120,000.00 and against Jimmy Abravaya in the amount of \$84,000.00. A copy of the Court's Final Judgment is attached hereto as Exhibit "A."

### **EXECUTION OF COASTAL'S JUDGMENT**

Shortly after receiving its Final Judgment, Coastal instituted a number of post-judgment procedures in an effort to collect on its Final Judgment. The procedures included, but were not limited to, deposition of numerous corporate representatives, proceedings supplementary, and subpoenas to non-parties maintaining information related to the location of Sabana's assets. While it did appear that Sabana had a handful of assets Coastal could execute on, discovery showed that Sabana's most valuable asset was an interest in five (5) Miami-Dade Notices of Acceptance and their respective testing and engineering reports (hereinafter "Sabana NOAs").

Once the Sabana NOAs were located, Coastal began an exhaustive approach to develop a method by which Coastal could obtain the rights to the Sabana NOAs and their supporting documentation. The difficulty with Coastal's task was that no one had ever attempted to use the judicial system to cause a transfer of interest in a Notice of Acceptance and its supporting documentation. Notwithstanding the lack of precedent, Coastal, while working in conjunction with the Miami-Dade Building Code Compliance Office (hereinafter "MDBCCO"), the Miami-Dade Sheriff's Office (hereinafter "MDSO"), and numerous Florida engineers, established a procedure which would allow the rights of the Sabana NOAs, along with their respective supporting documentation, to be transferred through auction at a sheriff's sale.

With the assistance of the MDBCCO and the MDSO, Coastal initiated the process by obtaining a Writ of Execution from the Miami-Dade County Circuit Court which directed the MDSO to levy on any property owned by Sabana until the Coastal Final Judgment was satisfied. A copy of the Court's Writ is attached hereto as Exhibit "B." In accordance with the newly developed procedure, the Writ was delivered to the MDSO along with levy instructions which directed the sheriff to take into possession the following Notices of Acceptance:

**Notice of Acceptance #04-0225.03**  
**Notice of Acceptance #08-0922.06**  
**Notice of Acceptance #08-0922.05**  
**Notice of Acceptance #07-0613.01**  
**Notice of Acceptance #09-0115.02**

Pursuant to the levy instructions, the sheriff was directed to obtain a set of certified and embossed copies of the Sabana NOAs prepared and maintained by the MDBCCO. Attached to the set of certified and embossed copies of the Sabana NOAs, and incorporated therein by reference, were the testing reports created by Hurricane Engineering and Testing, and the engineering reports created by EngCo, Inc. In accordance with the instruction for levy, on November 3, 2009, the MDSO levied and took into possession the certified and embossed copies of the Sabana NOAs and its supporting documentation.

After placing the seized Sabana NOAs into storage, the MDSO placed an advertisement in the local periodical noticing the sale of the Sabana NOAs for January 6, 2010. Once the advertisement was placed, the undersigned was contacted by an attorney claiming to represent the true owners<sup>2</sup> (hereinafter “Third-Party Claimant”) of the Sabana NOAs who demanded that the sale be cancelled. Because the Third-Party Claimant could produce no substantial evidence to support their contention of ownership, Coastal refused to cancel the sale.

In an effort to impede the sheriff’s sale, the Third-Party Claimant filed a Motion to Stay Sheriff’s Sale and/or for Return of Property with the Circuit Court in Miami-Dade County. On December 10, 2009, the Court heard arguments on Third-Party Claimant’s Motion and ruled that if Third-Party Claimant wanted to stop the sheriff’s sale and contest ownership, it would need to post a bond in the amount of \$120,000.00, the amount of Coastal’s Final Judgment. Notwithstanding the Court Order, the Third-Party Claimant did not post the bond, and the sheriff’s sale went forward as scheduled.

On January 6, 2010, the MDSO put up for auction the rights to the Sabana NOAs and their attached and incorporated documents to the highest bidder. In attendance at the auction was a representative for the Third-Party Claimant as well as a representative for Mahogany. Bids were exchanged, and in the end, Mahogany won the auction with its \$10,000.00 bid. Thereafter, the sheriff issued a bill of sale thereby transferring all interests and rights in the Sabana NOAs and the attached and incorporated documentation to Mahogany. A copy of the sheriff’s bill of sale is attached hereto as Exhibit “C.”

**THIRD-PARTY CLAIMANT’S (MADENA)**  
**END RUN AROUND THE JUDICIAL SYSTEM**

In April of 2010, it was brought to the attention of Mahogany that a “new” company had recently applied for two approvals with the State of Florida which appeared to mirror two of the Sabana NOAs sold at the sheriff’s sale. Namely, those approvals were FL13534 and FL13535 (hereinafter “Madena Approvals”). According to the public record, a company named Madena S.A. applied for the Madena Approvals on or around March 1, 2010 which contained **the same design as those included in the Sabana NOAs**. A copy of the Madena Approval engineering documents are attached hereto as Exhibit “D.” Since the discovery of the Madena Approval

<sup>2</sup> Upon information and belief, it appears that Madena, the entity applying for FL13534 and FL13535 is the same or related entity that contested the ownership of the Sabana NOAs prior to the sheriff’s sale.

filings, **both** the undersigned on behalf of Mahogany, and Jamie Gascon, P.E., the Chief of the Product Control Division for the MDBCCO have lodged formal objections with the DCA due to the conflict of ownership.

It is undisputed that Mahogany purchased the rights and interest in the Sabana NOAs at the aforementioned sheriff's sale. It is also undisputed that Sabana, which has now taken on the name of Madena, attempted to intervene with the sale of the Sabana NOAs, but failed to do so. Any objection and/or right Madena wishes to assert as to the Sabana NOAs should have been, and must continue to be, asserted before the Palm Beach or Miami-Dade County Circuit Court, both of which continue to retain jurisdiction over these issues. As evidenced by the nature of the parties' history, as well as the documents filed with the DCA, it is clear that Sabana, or someone else acting on its behalf, is attempting to infringe upon the rights purchased at the sheriff's sale by Mahogany by using the DCA to bypass the already ongoing judicial process.

If the DCA permits Madena to obtain the requested approval, it will in essence be allowing two entities within the state to maintain rights to the same engineering documents, which should be a legal impossibility. Further, the issuance of the approval by the DCA will stand in direct conflict with the ongoing judicial process pending in Palm Beach and Miami-Dade County Circuit Courts and effectively render the substantial effort and expense undertaken by Mahogany (all in accordance with the laws of the state of Florida) valueless. As such, the DCA cannot, and must not issue the approvals for Madena.

Based on the foregoing, the undersigned, on behalf of the judicially recognized owner in interest of the Sabana NOAs and all supporting engineering documents and designs relating thereto, respectfully requests that this Committee deny Madena's request because Madena lacks ownership of the rights to the design and supporting documents contained therein.

In addition to the foregoing enclosures listed above, I have also enclosed a letter from Mr. Gascon which specifically addresses the sum and substance of the documents provided by the MDBCCO for the sheriff's sale. Should the Committee have any additional questions or concerns, I am available to respond accordingly. I can be reached by any of the means below, in addition to my email address at: mbs@derreverelaw.com.

Very truly yours,



MICHAEL B. STEVENS  
For the Firm

MBS/

Enclosures

cc: Oliveri Millworks  
Mahogany Visions, LLC  
Jim Richmond, Esq.

IN THE CIRCUIT COURT OF THE FIFTEENTH  
JUDICIAL CIRCUIT, IN AND FOR PALM  
BEACH COUNTY, FLORIDA

CASE NO.: 502005CA010869XXXXMBAJ

COASTAL WINDOWS & DOORS, INC.  
Plaintiff/Counter-Defendant,

vs.

SABANA WINDOWS CORP. and JIMMY  
ABRAVAYA, individually,  
Defendants/Counter-Plaintiff.

**FINAL JUDGMENT**

In accordance with the jury verdict dated May 12, 2009, Final Judgment is entered in favor of Coastal Windows & Doors, Inc., against Sabana Windows Corporation in the sum of \$120,000.00 for Coastal Windows & Doors, Inc.'s claim of breach of contract ~~plus pre-judgment interest in the amount of \$34,385.90, for a total amount of \$154,985.90;~~ <sup>ER</sup> additionally, Final Judgment is entered in favor of Coastal Windows & Doors, Inc., against Jimmy Abravaya in the sum of \$84,000.00 for Coastal Windows & Doors, Inc.'s claim of negligent misrepresentation; Final Judgment against Jimmy Abravaya shall be jointly and severally included, and not in addition to, the total amount recoverable from Sabana Windows Corporation. <sup>er</sup> ~~in the total amount of \$155,303.26 which sum execution shall issue.~~

The Court reserves jurisdiction to tax costs and to award attorney's fees.

DONE and ORDERED in West Palm Beach, Florida this 10, <sup>th</sup> day of June, 2009.

*Robin Rosenberg*  
**ROBIN ROSENBERG, Circuit Court Judge**

**Copies to:**

Jon D. Derrevere, Esq. & Michael B. Stevens, Esq., 470 Columbia Drive, Bldg "B", West Palm Beach, Florida 33409  
Anthony Dieguez, J.D., 7950 NW 155 Street, Suite 207, Miami Lakes, Florida 33016

*Ex. "A"*

P

IN THE CIRCUIT COURT OF THE 11TH JUDICIAL CIRCUIT  
IN AND OR MIAMI-DADE COUNTY, FLORIDA

CASE NO.: 2009-62374-CA-01

COASTAL WINDOWS & DOORS, INC.,  
A Florida Corporation,

Plaintiffs,  
v.

SABANA WINDOWS CORP. and JIMMY  
ABRAVAYA, individually,

Defendants.

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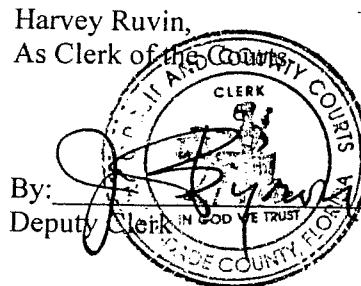
**WRIT OF EXECUTION**

**TO STATE OF FLORIDA:**

To all and singular Sheriffs of the State:

**YOU ARE COMMANDED** to Levy on the property subject to execution of Sabana Windows,  
and Jimmy Abravaya, M Corp., in the sum of \$120,000.00 with legal interest at a rate of 8% per annum thereon from June 30, 2009 until paid and to have this Writ before the Court when fully satisfied, for which let execution issue.

Witness my hand and seal on \_\_\_\_\_ day of OCT 30 2009, 2009.



  
BY: MICHAEL B. STEVENS  
FBN: 0057466  
DERREVERE, HAWKES & BLACK  
Attorneys for Plaintiffs  
470 Columbia Drive, Bldg. "B"  
West Palm Beach, Florida 33409-1949  
Telephone: (561) 684-3222  
Facsimile: (561) 640-3050  
Email: [mbs@derreverelaw.com](mailto:mbs@derreverelaw.com)

Ex. "B"

10/30  
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**SHERIFF'S BILL OF SALE**

**KNOW ALL MEN BY THESE PRESENTS**, that JAMES K. LOFTUS, Sheriff of Miami-Dade County, Florida, as party of the first part, by virtue of a writ of execution issued out of and under the seal of the Circuit Court in and for Miami-Dade County, Florida, dated the 30 day of October, A.D. 2009 at the suit of Coastal Windows & Doors, Inc., a Florida Corporation, Plaintiff vs. Sabana Windows Corp. and Jimmy Abravaya, individually, Defendants, did levy upon and seize all the right, title and interest of said defendant, Sabana Windows Corp., in and to the following describe property, to wit:

**NOTICE OF ACCEPTANCE #04-0225.03  
NOTICE OF ACCEPTANCE #08-0922.06  
NOTICE OF ACCEPTANCE #08-0922.05  
NOTICE OF ACCEPTANCE #07-0613.01  
NOTICE OF ACCEPTANCE #09-0115.02**

**AND**, on the 06 day of January, A.D. 2010, sold the said property at public auction at 140 West Flagler Street squad room #801 in the City of Miami, in said County and State; after having advertised said property for sale, in manner and form as required by the Statutes in such cases made and provided, in the Miami Daily Business Review, a newspaper of general circulation published in said County once a week for four (4) weeks preceding date of sale; and that at such sale, the said property was struck off to the said party of the second part, MAHOGANY VISIONS, LLC

for the sum of TEN THOUSAND DOLLARS  
AND NO CENTS (\$10000.00) SALES TAX \$700.00 being the highest bidder therefore, and that being the highest bid for same.

**NOW THIS INDENTURE WITNESSETH:** That the said party of the first part, as Sheriff as aforesaid, by virtue of the said writ of execution and in pursuance of the Statute in such cases made and provided, and in consideration of the sum of money so bid as aforesaid, and in hand paid to the said party of the first part by the said party of the second part, the receipt whereof is hereby

Ex "C"

acknowledged, has granted, bargained, sold, transferred and delivered, and by these presents, does grant, bargain, sell, transfer and deliver unto the party of the second part MAHOGANY VISIONS, LLC, all the right, title and interest of said defendant, Sabana Windows Corp., in and to the property heretofore described. **TO HAVE AND TO HOLD** the said described property unto the said party of the second part, as fully and absolutely as the said party of the first part, can or should convey by virtue of said writ of execution and the laws relating thereto.

**IN TESTIMONY WHEREOF**, the said party of the first part as Sheriff aforesaid, has hereunto set his hand and affixed the seal the 06 day of January, A.D. 2010.

SIGNED, SEALED AND DELIVERED  
IN OUR PRESENCE:

Lisandra Rosales  
K Osorno,  
Karla Osorno

JAMES K. LOFTUS  
Interim Director and Metropolitan  
Sheriff Miami-Dade County Florida

By: / D.S. (SEAL)  
Sergeant R. Interian  
Court Services Bureau

STATE OF FLORIDA )  
                      ) ss  
COUNTY OF MIAMI-DADE )

**BE IT REMEMBERED**, that on this 06 day of January, A.D. 2010 before me, Sergeant R. Interian, Deputy Sheriff of Miami-Dade County, Florida, described in and who executed the foregoing instrument of writing, and he did acknowledge that he signed, sealed and delivered the same of his own free will and accord, for the uses and purposes therein expressed.

**IN TESTIMONY WHEREOF**, I have hereunto set my hand and notarial seal the day and year last above written.

Jada Fulton  
Notary Public, State of Florida at Large

Personally known \_\_\_\_\_  
Produced \_\_\_\_\_  
as identification.



**GENERAL NOTES: FLORIDA BUILDING CODE 2007**

1- CODE: THIS PRODUCT HAS BEEN TESTED AND DESIGNED IN ACCORDANCE WITH THE FLORIDA BUILDING CODE 2007 EDITION HVHZ AND NON HVHZ (HIGH VELOCITY HURRICANE ZONES).

2- DEFINITION: THIS PRODUCT IS A SWING OUT MAHOGANY WOOD TYPE WINDOW WITH LARGE AND SMALL MISSILE IMPACT RESISTANCE.

3- POSTING: A PERMANENT LABEL SHALL BE PROVIDED AS PER FBC 2007 SECTION 1714.8. IT SHALL BE PLACED ON A READILY VISIBLE LOCATION AND A MINIMUM OF ONE LABEL PER OPENING.

4- DESIGN LOADS: LOADS MUST BE CALCULATED BY A PROFESSIONAL ARCHITECT OR ENGINEER FOR EACH SPECIFIC PROJECT. THE CALCULATED DESIGNED PRESSURE MUST NOT EXCEED THE ALLOWABLE APPROVED PRESSURE.

5- MATERIAL: ALL WOOD PARTS TO BE SOLID OR LAMINATED MAHOGANY OR ANY OTHER SPECIES WITH SPECIFIC GRAVITY GREATER OR EQUAL TO 0.45.

6- FASTENERS: ASSEMBLY SCREWS AND ANCHORS SHALL BE AS SPECIFIED IN THIS CURRENT SET OF DRAWINGS.

7- USE: IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR, ARCHITECT OR ENGINEER OF RECORD TO VERIFY THE FOLLOWING:  
 7.1- THE STABILITY OF THE STRUCTURE WHERE THE UNIT IS TO BE ATTACHED INSURING PROPER ANCHORAGE.  
 7.2- THE SITE SPECIFIC PROJECT CRITERIA, SUCH AS BUT NOT LIMITED TO, LOCAL CODE REQUIREMENTS, DESIGNED PRESSURES ETC.  
 7.3- THAT THIS APPROVAL IS ADEQUATE TO THE SPECIFIC PROJECT.

8- 33 1/3% INCREASE IN ALLOWABLE LOADS HAVE NOT BEEN USED IN THE DESIGN OF THE ANCHORS FOR THIS PRODUCT APPROVAL, EXCEPT WOOD SCREWS WITH 1.6 INCREASE FOR WIND LOAD DURATION HAVE BEEN USED.

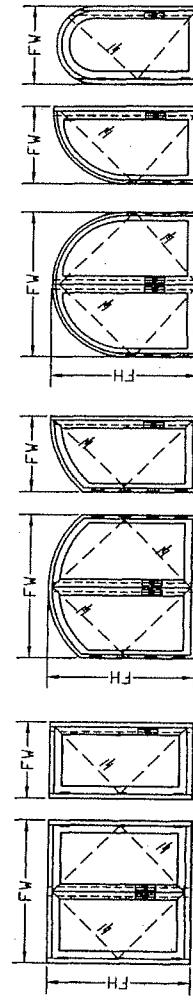
9- DISSIMILAR MATERIALS, MATERIALS, INCLUDING BUT NOT LIMITED TO STEEL, THAT COME IN CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF 2007 FLORIDA BUILDING CODE.

10- WOOD BLOCKS (1x or 2x) BY OTHERS, MUST BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE STRUCTURE.

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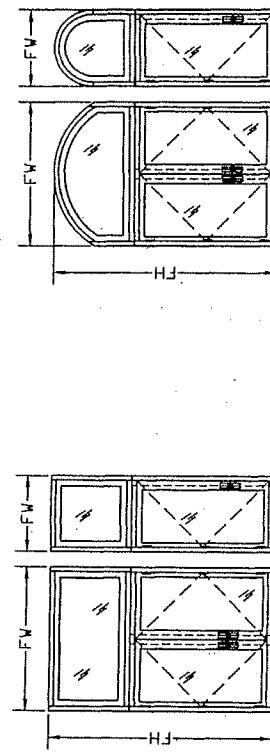
**MODELS C4001, C4002, C4003**



MODEL C4001  
RETANGULAR WINDOW  
Pd= +75, -90 PSF

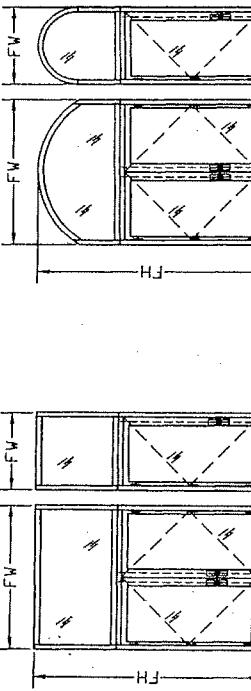
MODEL C4002  
ELLIPTICAL WINDOW  
Pd= +75, -90 PSF

**MODELS C4004, C4004A, C4005 & C4005A**



MODEL C4004  
RETANGULAR WINDOW  
W/ SQUARE TRANSOM  
Pd= +75, -90 PSF

MODEL C4004A  
RETANGULAR WINDOW  
W/ ELLIPTICAL TRANSOM  
Pd= +75, -90 PSF



MODEL C4004A  
RETANGULAR WINDOW  
W/ ARCHED/Elliptical TRANSOM  
Pd= +75, -90 PSF

MODEL C4004A  
RETANGULAR WINDOW  
W/ ARCHED TRANSOM  
Pd= +75, -90 PSF

**M A D E N A**  
**S . A .**

CALLE PRINCIPAL FREnte AL  
CEMENTERIO, LA SABANA  
HONDURAS

PRODUCT:  
**SERIES C4000**  
MAHOGANY CASEMENT  
IMPACT WINDOWS  
LARGE & SMALL MISSILE

Engineering:  
**EngCo Inc.**



CA 816

6971 W. Sunrise Blvd. 104

Plantation, Fl. 33313

ENGCO@AOL.COM

PE 52609

DRAFTING:

**PK DRAFTING & MORE**

REVISIONS:

Date: 2/19/10  
Scale: NA  
Design by: PPMF

Drawing Number  
**10-036**

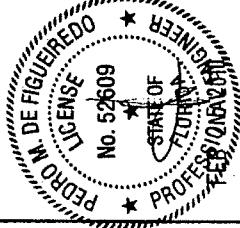
SHEET  
**1 of 11**



MADENA  
S.A.

CALLE PRINCIPAL FRENTE A  
CEMENTERIO, LA SABANA  
HONDURAS

**PRODUCT:  
SERIES C4000  
MAHOGANY CASEMENT  
IMPACT WINDOWS  
LARGE & SMALL MISSILE**



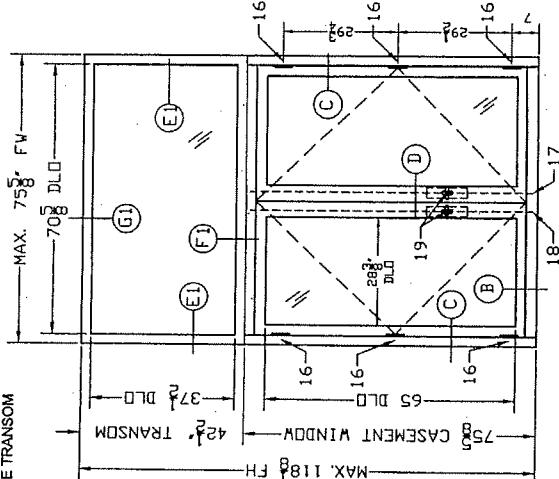
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Design by: PPMF

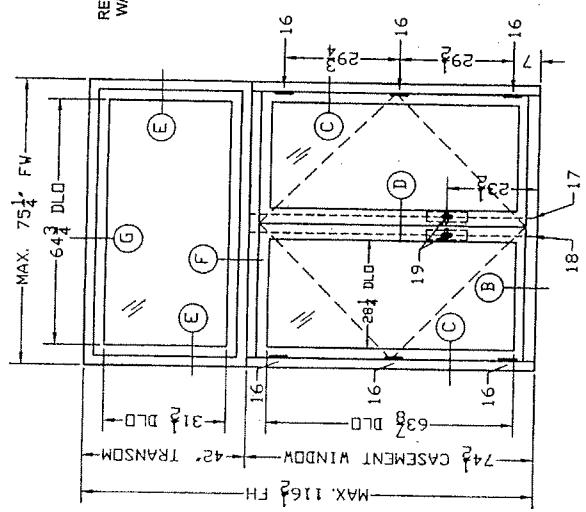
Drawing Number  
**10-036**

SHEET  
3 of 11

**MODEL C4004A  
RECTANGULAR WINDOW  
W/ SQUARE TRANSOM**

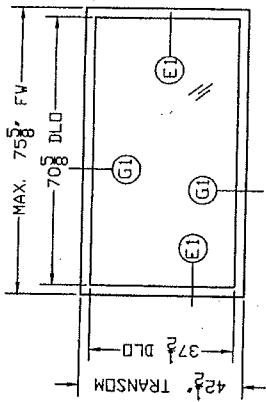


MODEL C4004  
RECTANGULAR WINDOW  
W/SQUARE TRANSOM



**NOTE:** FIXED WINDOW TRANSOM CAN BE USED SEPARATELY FROM THE CASEMENT WINDOW

**MODEL C4004A  
RECTANGULAR WINDOW  
W/ SQUARE TRANSOM**



This technical drawing illustrates a cross-section of a building's exterior wall. The overall width is indicated as 65 DLB. The left side shows a vertical stack of materials with labels G1 through E1. The right side shows a similar stack with labels D through B. Horizontal dimensions include 35 1/2 DUO on the left, 37 1/2 DLB at the base, and 29 3/4 DLB above it. Vertical dimensions on the left are MAX. 40 5/8 FW and 35 1/2 DUO. On the right, vertical dimensions are 16, 16, 16, 29 3/4, 16, and 16. A label '42 1/2 TRANSOM' points to a horizontal element. A label '75 8 CEMENT WINDOW' points to a window opening. A label 'MAX. 118 8 FH' is at the bottom. A label '118 8 FH' is also present near the bottom center.

This architectural floor plan diagram illustrates a building's layout with various rooms and their dimensions. Key features include:

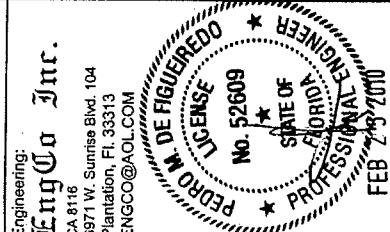
- Rooms:** The diagram shows several rooms labeled with letters: A, B, C, D, E, F, G, H, I, J, K, L, M, N, O, P, Q, R, S, T, U, V, W, X, Y, Z.
- Dimensions:** Horizontal dimensions are indicated by arrows at the top and bottom of the diagram. Vertical dimensions are shown along the left and right edges. Specific dimensions include:
  - Top horizontal dimension: 7'-0" - 29 1/2"
  - Left vertical dimension: 38 1/2' FW
  - Right vertical dimension: 28 1/4' DLW
  - Bottom horizontal dimension: 116 1/2' FH
  - Bottom vertical dimension: 74 1/2' CASEMENT
  - Bottom horizontal dimension: 42 TRANSOM
  - Bottom vertical dimension: 63 1/2' DLW
  - Bottom horizontal dimension: 31 1/2' DLW
  - Bottom vertical dimension: 23 1/2' DLW
  - Top vertical dimension: 16'
  - Top horizontal dimension: 7'-0" - 29 1/2"
- Windows:** Several windows are marked with diagonal lines and labeled with letters: C, D, E, F, G, H, I, J, K, L, M, N, O, P, Q, R, S, T, U, V, W, X, Y, Z.
- Labels:** The diagram includes several descriptive labels:
  - WINDOW
  - TRANSOM
  - CASEMENT
  - FH
  - DW
  - FW
  - DLW

**NOTE:** FIXED WINDOW TRANSOM CAN BE USED SEPARATELY FROM THE CASEMENT WINDOW

MADENA  
S.A.

CALLE PRINCIPAL FRENTE A  
CEMENTERIO, LA SABANA  
HONDURAS

**PRODUCT:  
SERIES C4000  
MAHOGANY CASEMENT  
IMPACT WINDOWS  
LARGE & SMALL MISSILE**



DRAFTING:  
**PK DRAFTING & MORE**

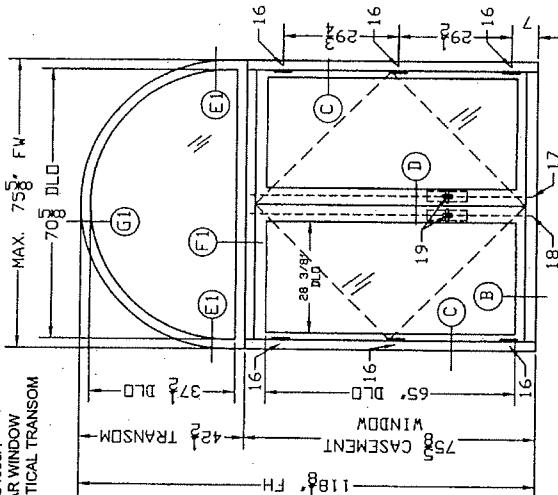
## REVISIONS:

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Scale: NA  
Design by: PF

Drawing Number  
**10-036**

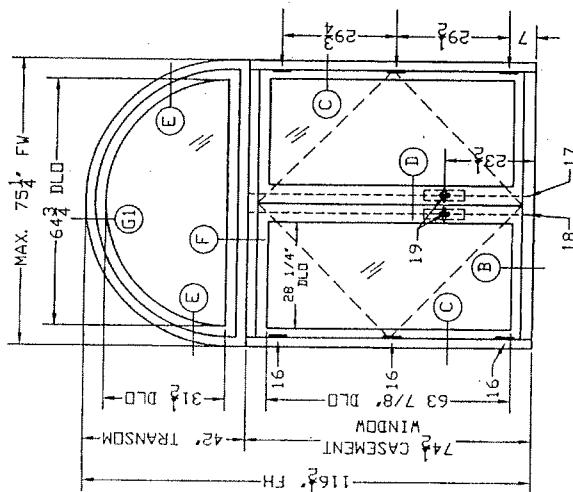
SHEET  
4 of 11

**MODEL C4005A**  
**RETANGULAR WINDOW**  
**W/ ARCHED/ELLIPTICAL TRANSOM**



**NOTE:** FIXED WINDOW TRANSOM CAN BE USED SEPARATELY FROM THE CASEMENT WINDOW

MODEL C4005  
RETANGULAR WINDOW W/  
ARCHED/ ELLIPTICAL  
TRANSOM

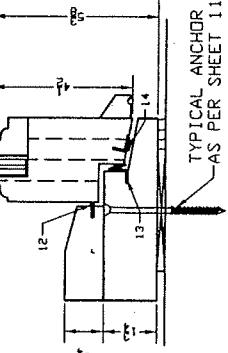
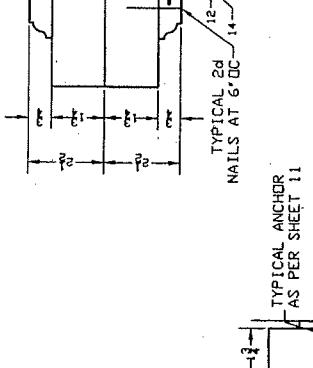
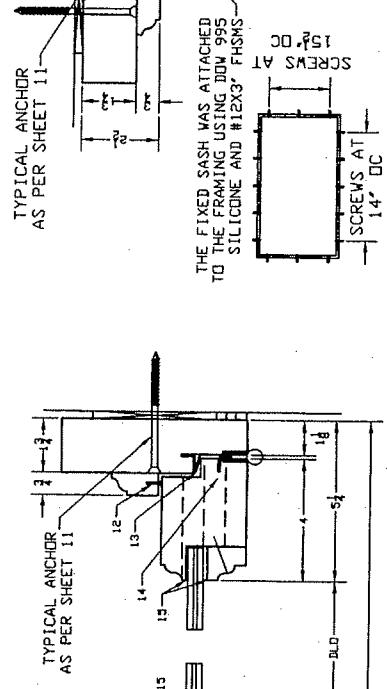
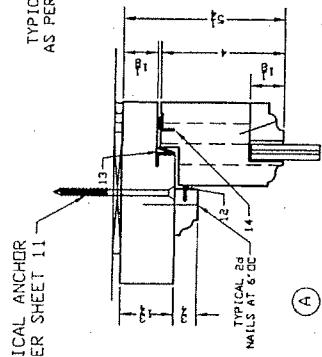
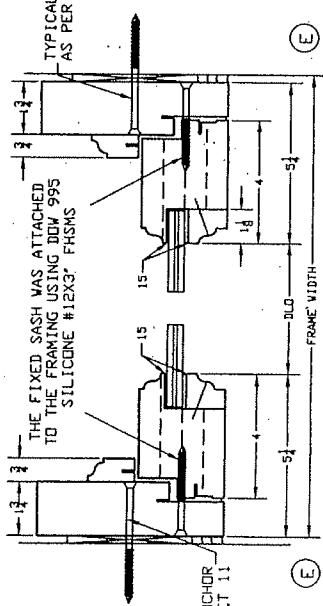
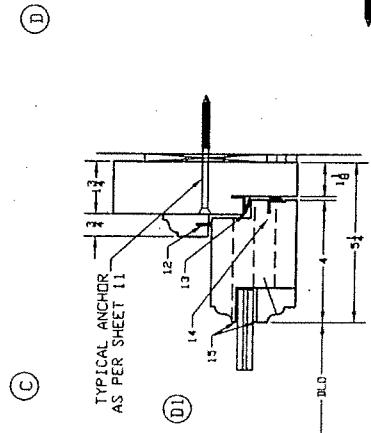
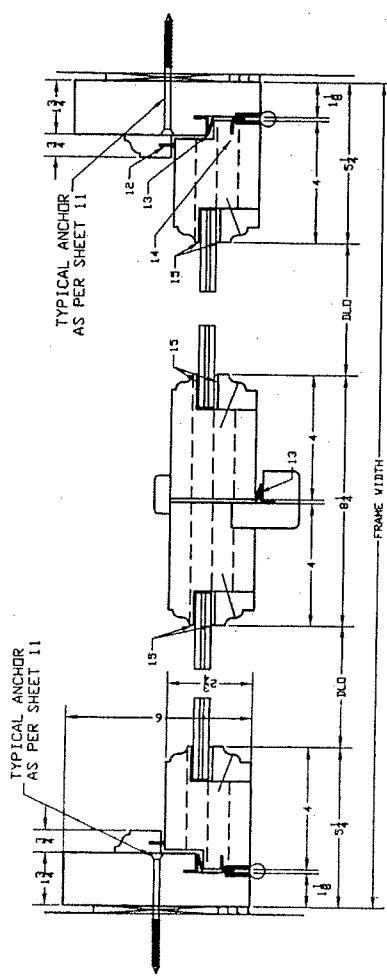


A technical drawing of a transom window frame. The frame is rectangular with a top horizontal bar. On the left side, there is a vertical dimension line indicating a height of 75 1/4 inches from the bottom to the top of the frame. Below this, another dimension line shows a width of 64 3/4 inches. Along the bottom edge, there is a dimension line for a 3 1/2 inch double lock (DLB) thickness. At the bottom center, the word "TRANSOM" is written vertically. On the right side, there is a dimension line for a 42 inch transom width. Inside the frame, there are several labels: "E" at the top center, "G" in the middle left, and two "E"s at the bottom right. There are also three short diagonal lines pointing towards the right side of the frame.

**NOTE:** FIXED WINDOW TRANSOM CAN BE USED SEPARATELY FROM THE CASEMENT WINDOW

**SECTION DETAILS**  
MODELS C4001, C4002, C4003, C4004

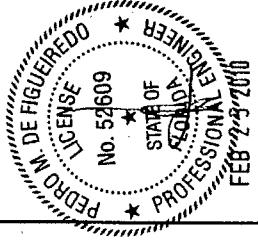
**SECTION DETAILS**  
MODELS C4001, C4002, C4003, C4004 & C4005



M A D E N A  
S. A.  
CALLE PRINCIPAL FRENTE AL  
CEMENTERIO, LA SABANA  
HONDURAS

**PRODUCT:  
SERIES C4000  
MAHOGANY CASEMENT  
IMPACT WINDOWS  
LARGE & SMALL MISSILE**

Engineering:  
**Engineering** **Inr.**  
CA 81116  
6971 W. Sunrise Blvd. 104  
Plantation, FL 33313  
ENGCO@AOL.COM



DRAFTING  
**PK DRAFTING & MORE**

**REVISIONS:**

Design by: PPMF

Drawing Number  
**10-036**

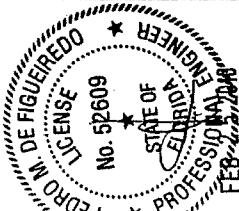
SHEET 5 of 11

SECTION DETAILS  
MODELS C4004A & C4005A

M A D E N A  
S. A.  
CALLE PRINCIPAL FRENTE AL  
CEMENTERIO, LA SABANA  
HONDURAS

**PRODUCT:  
SERIES C4000  
MAHOGANY CASEMENT  
IMPACT WINDOWS  
LARGE & SMALL MISSILE**

Engineering:  
**EngCo Inc.**  
CA 8116  
6971 W. Sunrise Blvd. 104  
Plantation, FL 33313  
ENGCO@AOL.COM



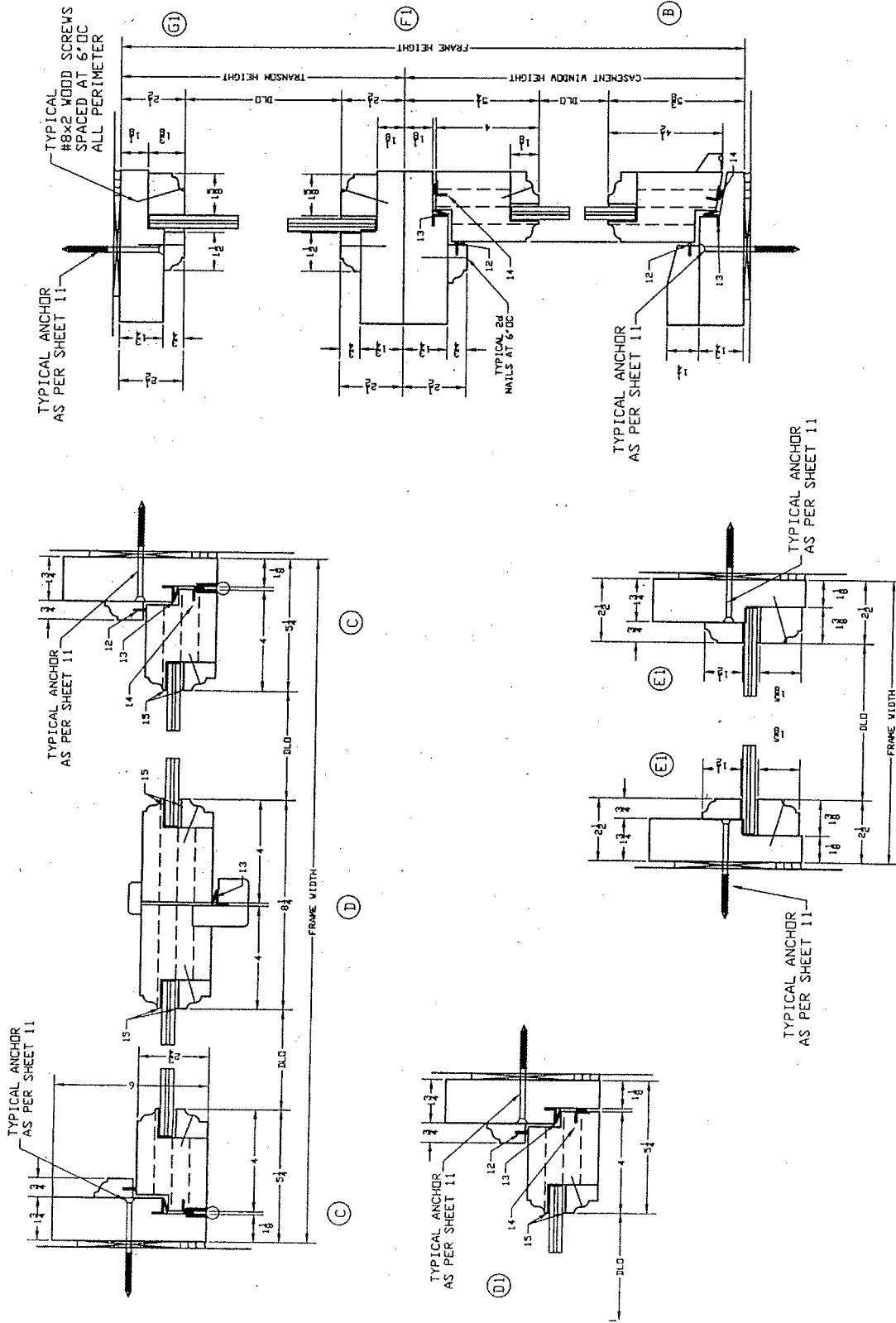
**PK DRAFTING & MORE**

## **REVISIONS:**

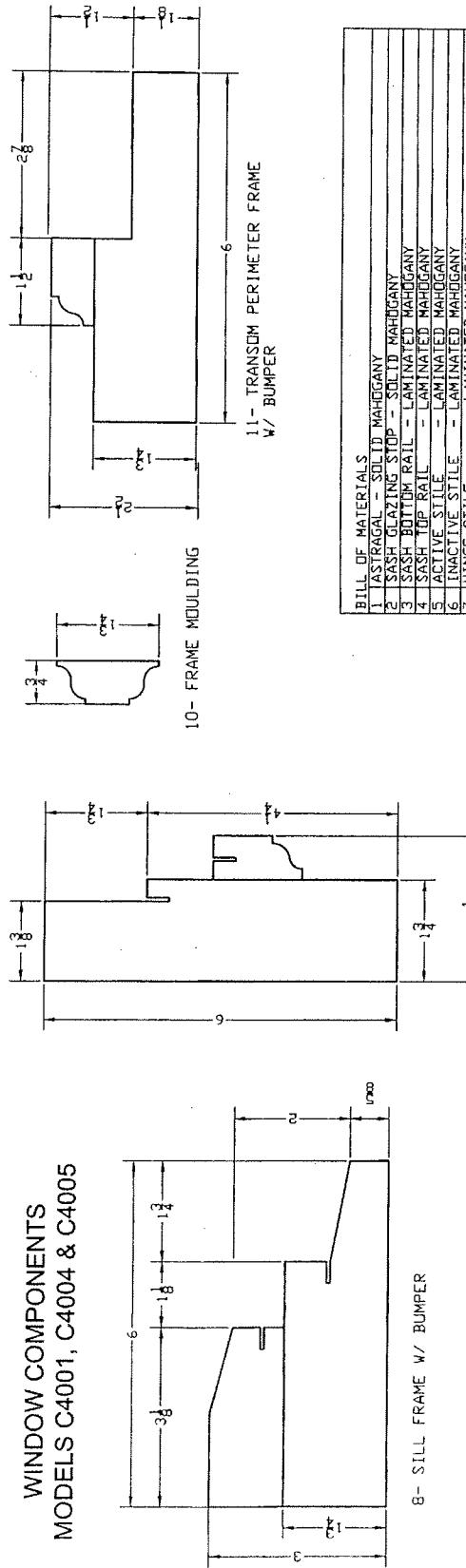
Date: 2/19/10  
Scale: NA  
Design by: PPMF

Drawing Number  
**10-036**

SHEET  
6 of 11

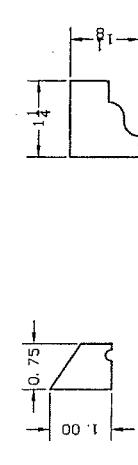


**WINDOW COMPONENTS  
MODELS C4001, C4004 & C4005**



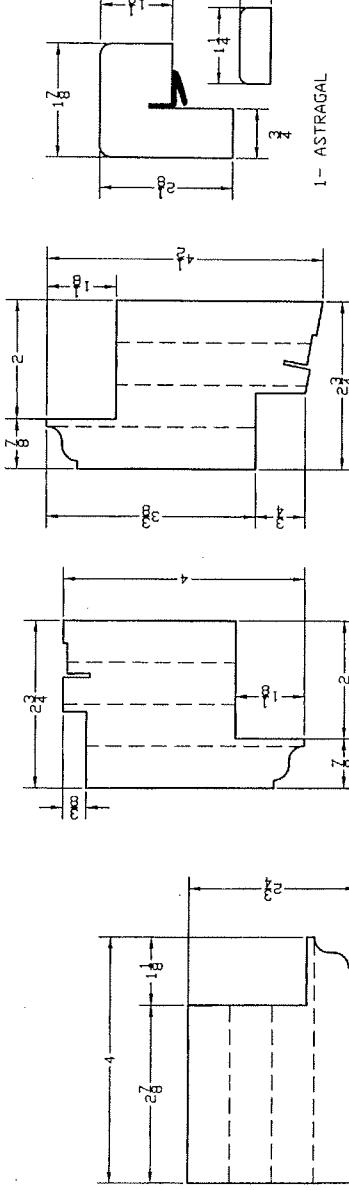
**BILL OF MATERIALS**

- 1 ASTRAGAL - SOLID MAHOGANY
- 2 SASH GLAZING STOP - SOLID MAHOGANY
- 3 SASH BOTTOM RAIL - LAMINATED MAHOGANY
- 4 SASH TOP RAIL - LAMINATED MAHOGANY
- 5 ACTIVE STYLE - LAMINATED MAHOGANY
- 6 INACTIVE STYLE - LAMINATED MAHOGANY
- 7 HINGE STILE - LAMINATED MAHOGANY
- 8 STILL FRAME W/ BUMPER - SOLID MAHOGANY
- 9 JAMB/HEAD FRAME W/ BUMPER - SOLID MAHOGANY
- 10 FRAME MOLDING - SOLID MAHOGANY
- 11 TRANSOM FRAMING W/ BUMPER - SOLID LAMINATED MAHOGANY
- 12 WEATHER STRIPPING VS1 - TUBULAR SCHLEGEL U3734 U44400
- 13 WEATHER STRIPPING VS2 - KERF TYPE SCHLEGEL U8334
- 14 WEATHER STRIPPING VS3 - FLAT TYPE SCHLEGEL U6934
- 15 SILICONE DYN 995
- 16 (3 PER LEAF) 4 1/2" X 0.138" SOLID BRASS HINGE BOLTED TO THE FRAME USING (4) 1/4" X 1 7/16" FMS AND NUTS AND ATTACHED TO THE HINGE STILE USING (4) #10X2" FHSSIS
- 17 3 POINT HIDDEN CEMENTINE W/ 5/8" ROD
- 18 2 POINT HIDDEN CEMENTINE W/ 5/8" ROD
- 19 LOCK HANDLE TESA BLACK



2- SASH GLAZING STOP

7- HINGE STYLE



5- ACTIVE STYLE

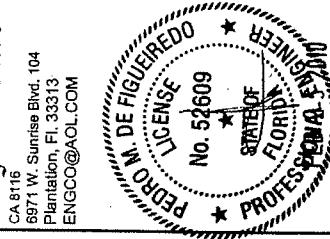
6- INACTIVE STYLE

4- SASH TOP RAIL  
3- SASH BOTTOM RAIL

**M A D E N A  
S . A .**  
CALLE PRINCIPAL FREnte AL  
CEMENTERIO, LA SABANA  
HONDURAS

**PRODUCT:  
SERIES C4000  
MAHOGANY CASEMENT  
IMPACT WINDOWS  
LARGE & SMALL MISSILE**

**Engineering:  
EngCo Inc.**  
CA 8116  
6971 W. Sunrise Blvd. 104  
Plantation, FL 33313  
ENGCO@AOL.COM



Engineer Seal  
Pedro De Figueredo  
PE 52609

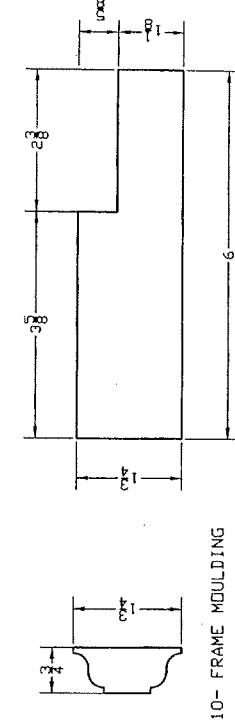
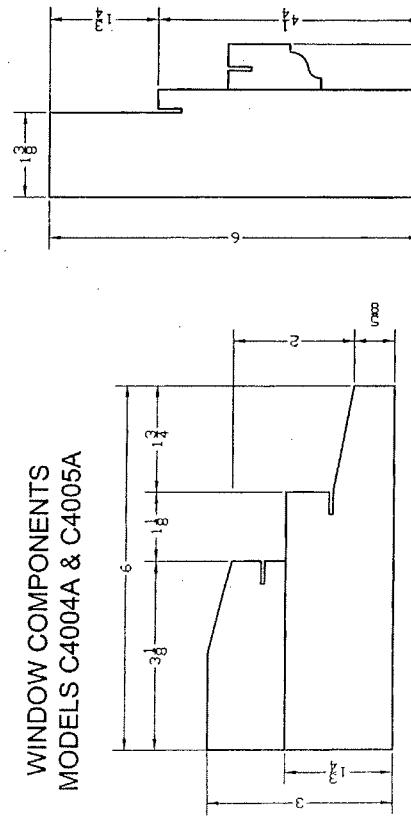
**DRAFTING  
PK DRAFTING & MORE**

REVISIONS:  
Date: 2/19/10  
Scale: NA  
Design by: PPMF

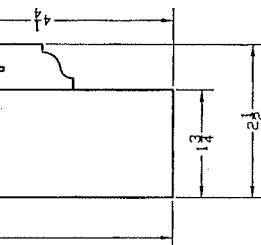
Drawing Number  
**10-036**

SHEET  
**7 of 11**

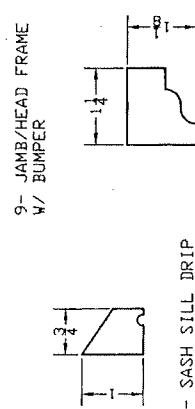
**WINDOW COMPONENTS  
MODELS C4004A & C4005A**



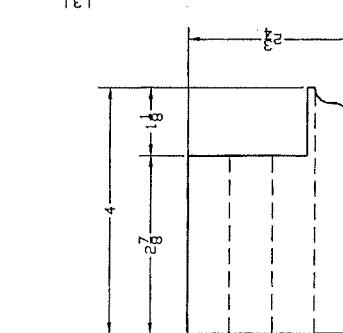
10- FRAME MOULDING



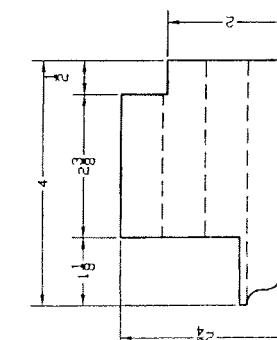
**9- JAMB/HEAD FRAME  
W/ BUMPER**



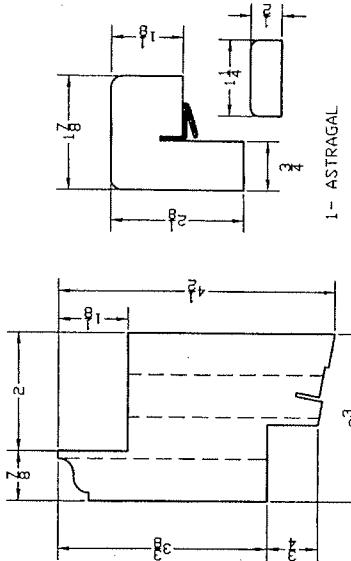
2- SASH GLAZING STOP



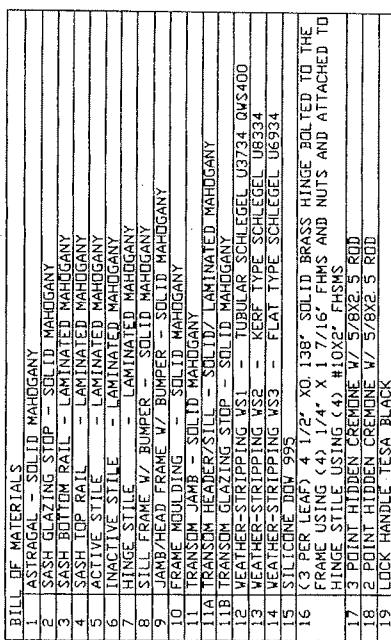
INITIATIVE STUDY



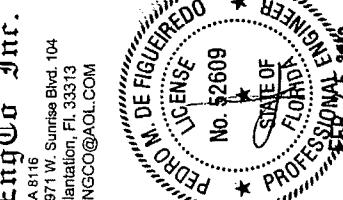
5 - ACTIVE STYLING



SASH BOTTOM BALL



BILL OF MATERIALS



PK DRAFTING & MORE

REVISIONS

Date: 2/19/10  
Scale: NA

Drawing Number  
10-036

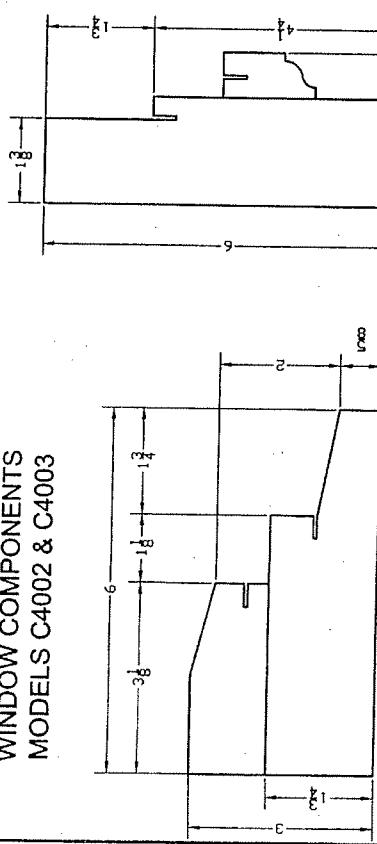
SHEET  
0 of 11

**WINDOW COMPONENTS  
MODELS C4002 & C4003**

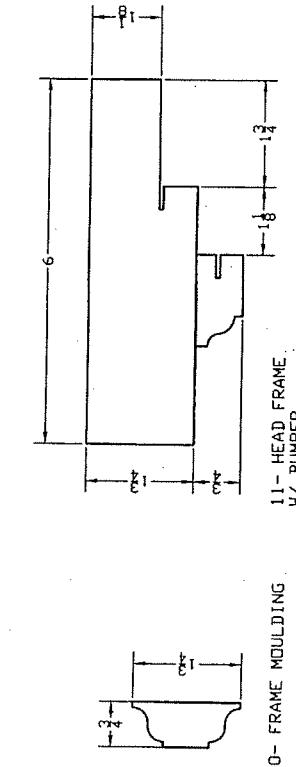
M A D E N A  
S . A .

CALLE PRINCIPAL FRENTE AL  
CEMENTERIO, LA SABANA  
HONDURAS

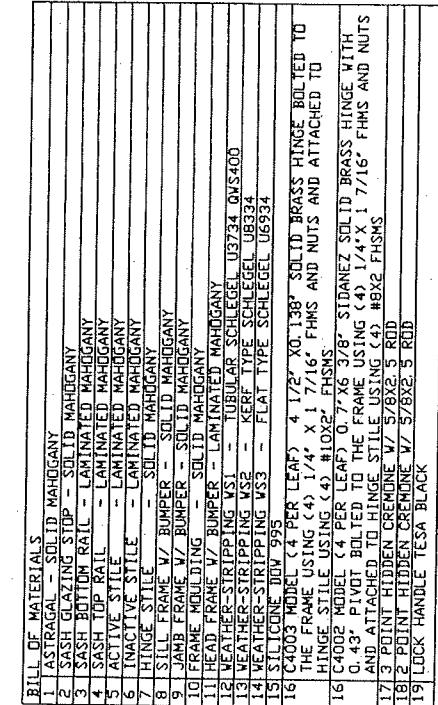
PRODUCT:  
**SERIES C4000**  
MAHOGANY CASEMENT  
IMPACT WINDOWS  
LARGE & SMALL MISSILE



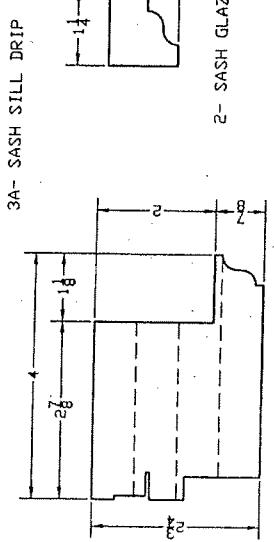
8- SILL FRAME W/ BUMPER



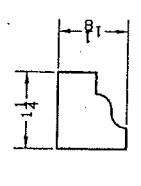
10- FRAME MOULDING



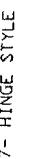
9- JAMB/HEAD FRAME  
W/ BUMPER



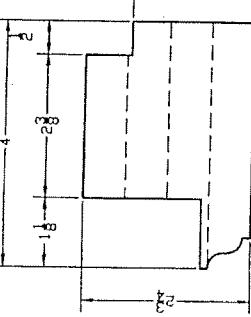
3A- SASH SILL DRIP



2- SASH GLAZING STOP



7- HINGE STYLE



5- ACTIVE STYLE

Engineering:  
**Eng On Jnr.**

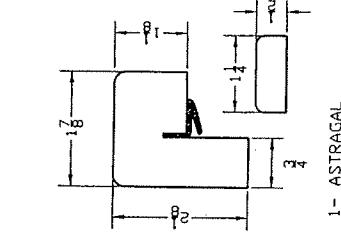
DRAFTING:  
**PK DRAFTING & MORE**

REVISIONS:

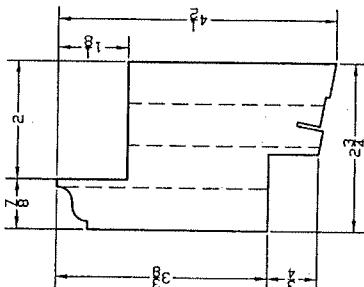
Date: 2/19/10  
Scale: NA  
Design by: PPMF  
PE 52609

Drawing Number  
**10-036**

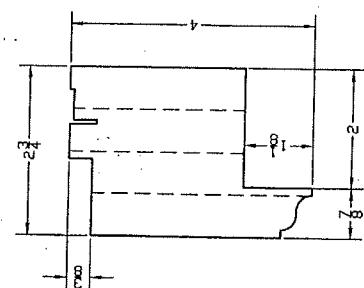
**SHEET  
9 Of 11**



1- ASTRAGAL

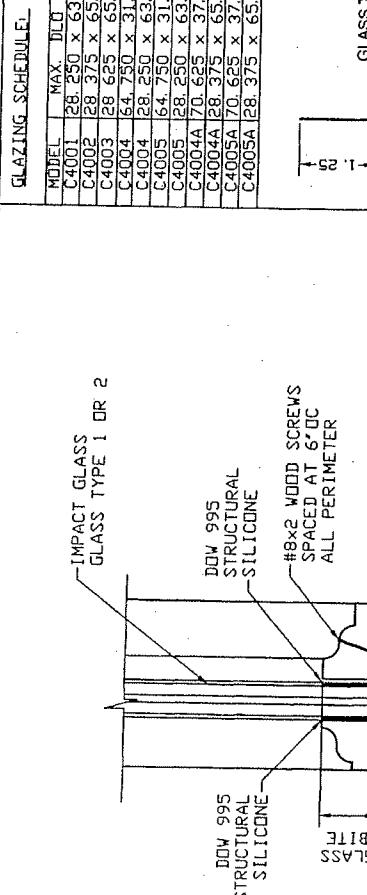


3- SASH TOP RAIL



6- INACTIVE STYLE

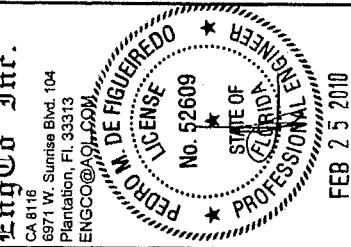
## GENERAL CONDITIONS



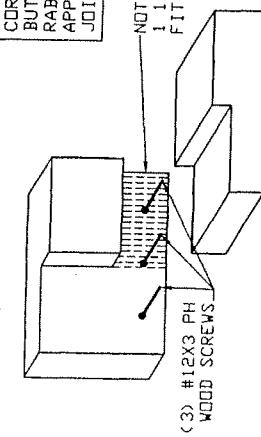
GLAZING SCHEDULE:

GLAZING SCHEDULE:			
MODEL	MAX. DLG	LOCATION	GLASS
C4001	28.250 x 63.875	SASH	TYPE: TOP BOT SIDES GLASS: BITE
C4002	28.375 x 65.875	SASH	1.2.5 1.00 0.75 1.15
C4003	28.625 x 65.375	SASH	1.2.9 0.75 0.82 0.75
C4004	64.750 x 31.500	TRANSOM	1.4.1 1.00 1.00 1.00
C4004	28.250 x 63.875	SASH	1.2.5 1.00 0.81 0.81
C4005	64.750 x 31.500	TRANSOM	1.4.1 1.00 1.00 1.00
C4005	28.250 x 63.875	SASH	1.2.5 1.00 0.81 0.81
C4004A	70.625 x 37.500	TRANSOM	1.2.5 1.00 0.81 0.81
C4004A	28.375 x 65.000	SASH	2 1.2.8 0.69 0.69 0.88
C4005A	70.625 x 37.500	TRANSOM	2 1.2.8 0.69 0.69 0.88
C4005A	28.375 x 65.000	SASH	2 1.2.8 0.69 0.69 0.88

Engineering:  
**EngCo Jr.**

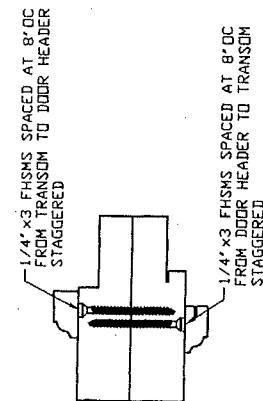


## FRAME CORNER ASSEMBLY



CORNER CONSTRUCTION:  
BUTT JOINED WITH JAMB MEMBER  
RABBITED TO 1 1/8". GLUE WAS  
APPLIED TO EACH CORNER AND  
JOINED WITH (3) #12X3 PH'S

## HEADER / TRANSOM ASSEMBLY



DRAFTING  
**PK DRAFTING & MORE**

REVISIONS:

Date: 2/19/10  
Scale: NA  
Design by: PPMF  
Pedro De Figueiredo  
PE 52609

Drawing Number  
**10-036**

SHEET  
**10 of 11**

M A D E N A  
S . A .

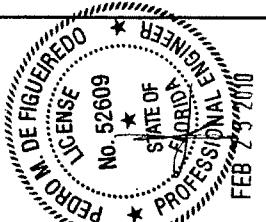
CALLE PRINCIPAL FRENTE AL  
CEMENTERIO, LA SABANA  
HONDURAS

PRODUCT:  
**SERIES C4000**  
MAHOGANY CASEMENT  
IMPACT WINDOWS  
LARGE & SMALL MISSILE

Engineering:

**EngCo Inc.**

CA 8116  
6071 W. Sunrise Blvd. 104  
Plantation, FL 33313  
ENGCO@AOL.COM



Engineer Seal  
Pedro De Figueredo  
PE 52609

DRAFTING:  
**PK DRAFTING & MORE**

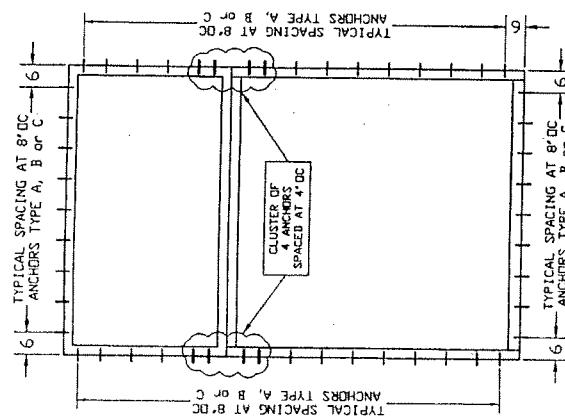
REVISIONS:

Date: 2/19/10  
Scale: NA  
Design by: PPMF

Drawing Number  
**10-036**

SHEET  
**11 of 11**

**FRAMING ANCHORAGE LAY-OUT**

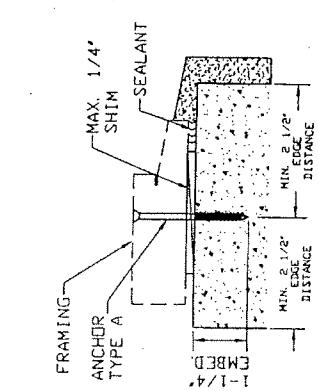
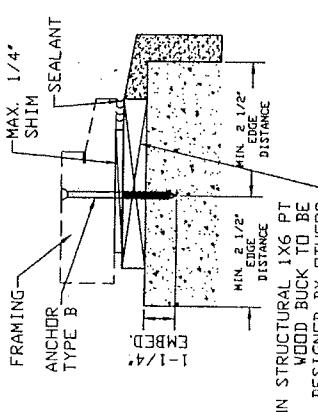
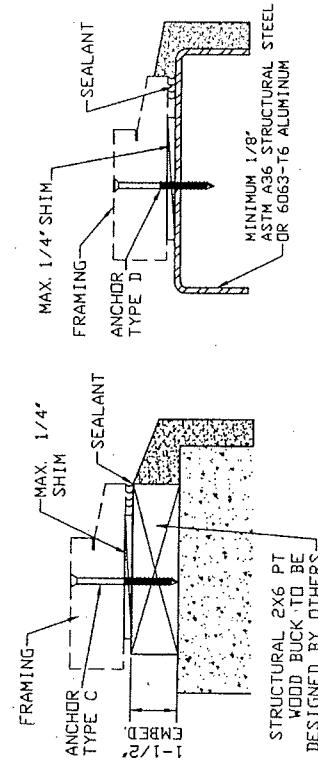


**ANCHORAGE NOTES:**

- 1- STILL, JAMB AND HEADER WITH TYPE A, B OR C ANCHOR OPTIONS.
- 2- SEE ELEVATIONS FOR WINDOW ANCHORAGE SPACING AND LAY-OUT.
- 3- LAY-OUT APPLICABLE FOR SINGLE WINDOWS FRAMING UNITS

**ANCHOR OPTIONS:**

- A- 1/4" ITW TAPCON W/ MIN. 1-1/4" EMBEDMENT INTO 3000 PSI CONCRETE OR MASONRY
- B- 1/4" ITW TAPCON THROUGH 1X6 PT WOOD BUCK AND W/ 1" EMBEDMENT INTO 3000 PSI CONCRETE OR MASONRY
- C- 1/4" ITW TAPCON WITH 1-1/2" EMBEDMENT INTO 2X6 PT WOOD BUCK
- D- 1/4"-14 GRADE 5 SELF DRILLING SCREW INTO MIN. 1/8" METAL STRUCTURES (6063-T6 ALUMINUM OR A36 STEEL)



**GENERAL NOTES: FLORIDA BUILDING CODE 2007**

1- CODE: THIS PRODUCT HAS BEEN TESTED AND DESIGNED IN ACCORDANCE WITH THE FLORIDA BUILDING CODE 2007 EDITION HVHZ AND NON HVHZ HIGH VELOCITY HURRICANE ZONES.

2- DEFINITION: THIS PRODUCT IS A FIXED MAHOGANY WOOD TYPE WINDOW WITH LARGE AND SMALL MISSILE IMPACT RESISTANCE.

3- POSTING: A PERMANENT LABEL SHALL BE PROVIDED AS PER FBC 2007 SECTION 1714.8. IT SHALL BE PLACED ON A READILY VISIBLE LOCATION AND A MINIMUM OF ONE LABEL PER OPENING.

4- DESIGN LOADS: LOADS MUST BE CALCULATED BY A PROFESSIONAL ARCHITECT OR ENGINEER FOR EACH SPECIFIC PROJECT. THE CALCULATED DESIGNED PRESSURE MUST NOT EXCEED THE ALLOWABLE APPROVED PRESSURE.

5- MATERIAL: ALL WOOD PARTS TO BE SOLID OR LAMINATED MAHOGANY OR ANY OTHER SPECIES WITH SPECIFIC GRAVITY GREATER OR EQUAL TO 0.45.

6- FASTENERS: ASSEMBLY SCREWS AND ANCHORS SHALL BE AS SPECIFIED IN THIS CURRENT SET OF DRAWINGS.

7- USE: IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR, ARCHITECT OR ENGINEER OF RECORD TO VERIFY THE FOLLOWING:

7.1- THE STABILITY OF THE STRUCTURE WHERE THE UNIT IS TO BE ATTACHED INSURING PROPER ANCHORAGE.  
7.2- THE SITE SPECIFIC PROJECT CRITERIA, SUCH AS BUT NOT LIMITED TO, LOCAL CODE REQUIREMENTS, DESIGNED PRESSURES ETC.

7.3- THAT THIS APPROVAL IS ADEQUATE TO THE SPECIFIC PROJECT.

8- 33 1/3% INCREASE IN ALLOWABLE LOADS HAVE NOT BEEN USED IN THE DESIGN OF THE ANCHORS FOR THIS PRODUCT APPROVAL, EXCEPT WOOD SCREWS WITH 1.6 INCREASE FOR WIND LOAD DURATION HAVE BEEN USED.

9- DISSIMILAR MATERIALS MATERIALS, INCLUDING BUT NOT LIMITED TO STEEL, THAT COME IN CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF 2007 FLORIDA BUILDING CODE.

10- WOOD BUCKS ( $1 \times 2$  or  $2 \times 2$ ) BY OTHERS, MUST BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE STRUCTURE.

**MODEL F4001, F4002, F4003 & F4004**

<p><b>M A D E N A</b> <b>S . A .</b> CALLE PRINCIPAL FREnte AL CEMENTERIO, LA SABANA HONDURAS</p>																												
<p>PRODUCT: <b>SERIES F4000</b></p> <p>MAHOGANY FIXED IMPACT WINDOWS LARGE &amp; SMALL MISSILE</p>	<p>Engineering: <b>Eng Co Jr.</b></p> <p>CA 6116 6971 W. Sunrise Blvd. 104 Plantation, Fl. 33313 ENGCO@AOL.COM</p>																											
<p>MODEL F4001 RECTANGULAR WINDOW Pd= +75, -83 PSF</p>	<p>MODEL F4002 ELLiptICAL WINDOW Pd= +75, -83 PSF</p>																											
<p>MODEL F4003 ARCHED WINDOW Pd= +75, -83 PSF</p>	<p>MODEL F4004 DOUBLE WINDOW Pd= +75, -83 PSF</p>																											
<p>REVISIONS:</p>	<p>Date: 2/19/10 Design: NA Design by: PPMF</p> <p>Drawing Number <b>10-037</b></p>																											
<p><b>TABLE OF CONTENTS:</b></p> <table> <tbody> <tr> <td>SHEET</td> <td>DESCRIPTION</td> <td>GENERAL NOTES &amp; MODEL TYPES</td> </tr> <tr> <td>1 of 8</td> <td>-</td> <td>-</td> </tr> <tr> <td>2 of 8</td> <td>-</td> <td>MODEL F4001</td> </tr> <tr> <td>3 of 8</td> <td>-</td> <td>MODEL F4002</td> </tr> <tr> <td>4 of 8</td> <td>-</td> <td>MODEL F4003</td> </tr> <tr> <td>5 of 8</td> <td>-</td> <td>MODEL F4004</td> </tr> <tr> <td>6 of 8</td> <td>-</td> <td>GLAZING DETAILS</td> </tr> <tr> <td>7 of 8</td> <td>-</td> <td>ANCHORAGE DETAILS</td> </tr> <tr> <td>8 of 8</td> <td>-</td> <td>WINDOW COMPONENTS</td> </tr> </tbody> </table>	SHEET	DESCRIPTION	GENERAL NOTES & MODEL TYPES	1 of 8	-	-	2 of 8	-	MODEL F4001	3 of 8	-	MODEL F4002	4 of 8	-	MODEL F4003	5 of 8	-	MODEL F4004	6 of 8	-	GLAZING DETAILS	7 of 8	-	ANCHORAGE DETAILS	8 of 8	-	WINDOW COMPONENTS	<p><b>DESIGNED RATING PRESSURES:</b></p> <p><b>PD= + 75 PSF, -83 PSF</b></p> <p><b>SMALL &amp; LARGE MISSILE IMPACT</b></p>
SHEET	DESCRIPTION	GENERAL NOTES & MODEL TYPES																										
1 of 8	-	-																										
2 of 8	-	MODEL F4001																										
3 of 8	-	MODEL F4002																										
4 of 8	-	MODEL F4003																										
5 of 8	-	MODEL F4004																										
6 of 8	-	GLAZING DETAILS																										
7 of 8	-	ANCHORAGE DETAILS																										
8 of 8	-	WINDOW COMPONENTS																										

**SHEET  
1 of 8**

MODEL F4001 - RECTANGULAR

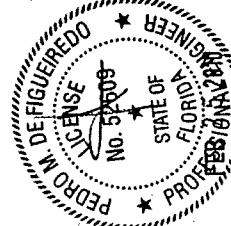
M A D E N A  
S . A .

CALLE PRINCIPAL FREnte AL  
CEMENTERIO, LA SABANA  
HONDURAS

PRODUCT:  
**SERIES F4000**  
MAHOGANY FIXED  
IMPACT WINDOWS  
LARGE & SMALL MISSILE

Engineering:

**EngCo Inc.**  
CA 8116  
6971 W. Sunrise Blvd. 104  
Plantation, Fl. 33313  
ENGCO@AOL.COM



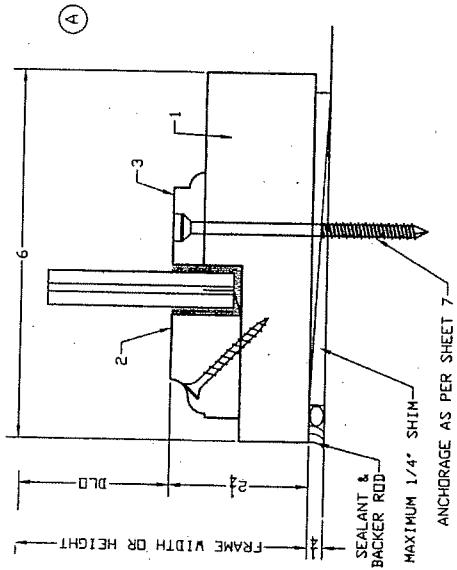
DRAFTING  
**PK DRAFTING & MORE**

REVISIONS:

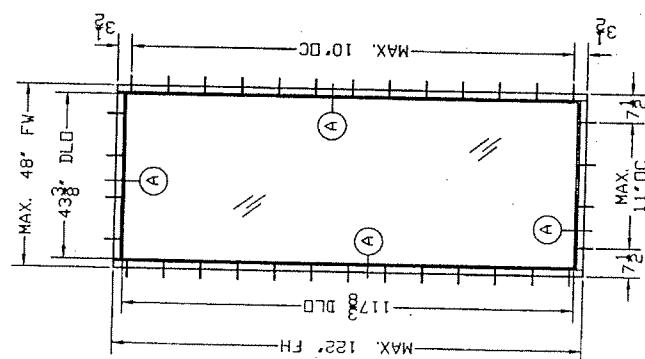
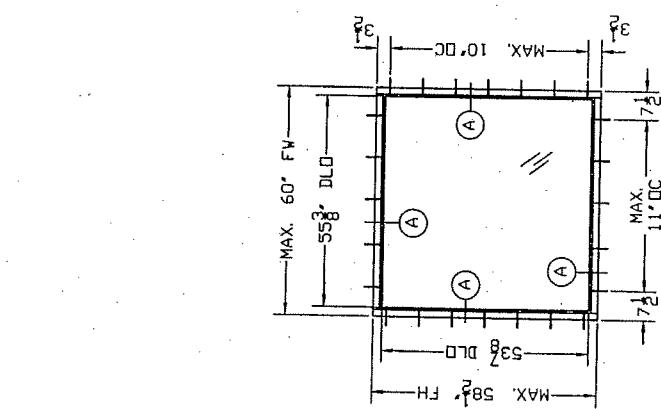
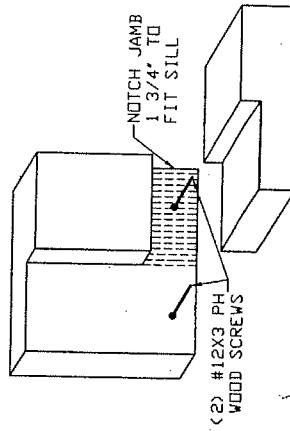
Date: 2/19/10  
Scale: NA  
Design by: PPMF

Drawing Number  
**10-037**

SHEET  
**2 of 8**



CORNER CONSTRUCTION  
BUTT JOINED WITH JAMB MEMBER  
ADDED TO 1 1/8". GLUE WAS  
APPLIED TO EACH CORNER AND  
JOINED WITH (2) #12X3 PHVS



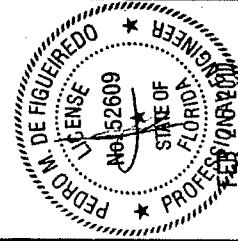


MADENA  
S:A:

CALLE PRINCIPAL FRENTE AL  
CEMENTERIO, LA SABANA  
HONDURAS

**PRODUCT:  
SERIES F4000  
MAHOGANY FIXED  
IMPACT WINDOWS  
LARGE & SMALL MISSILE**

Engineering:  
**EngCo Inc.**  
CA 8116  
6971 W. Sunrise Blvd. 104  
Plantation, FL 33313  
ENGC0@AOL.COM



DRAFTING:  
**PK DRAFTING & MORE**

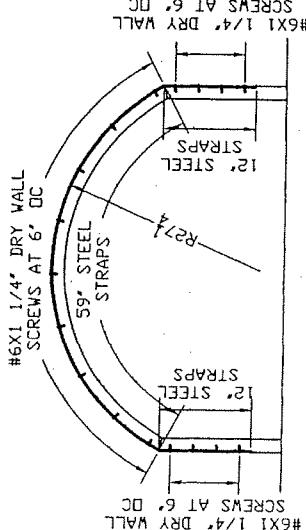
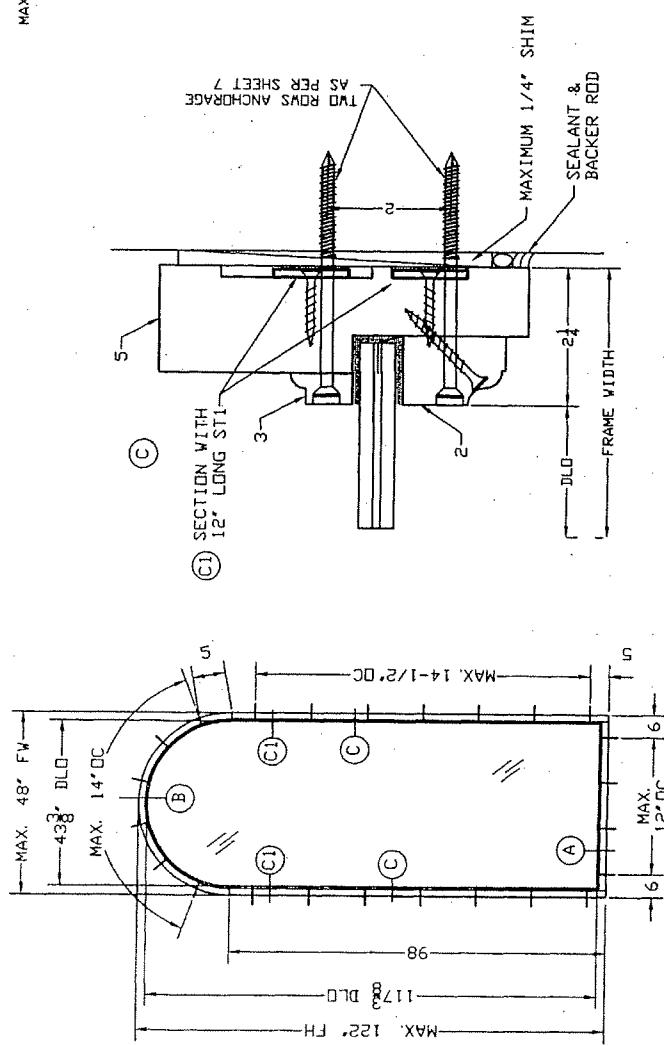
REVIEWS

Scale: NA  
Design by: PP

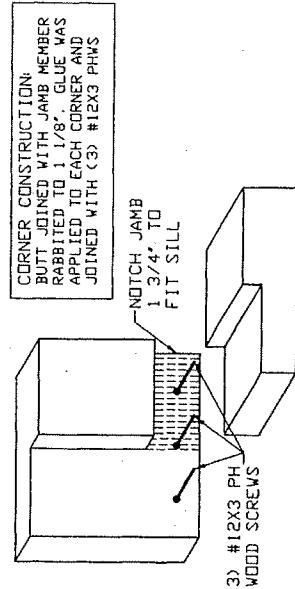
Drawing Number  
**10-037**

SHEET  
4 of 8

MODEL F4003 - ARCHED



**ARCH STRAP CONSTRUCTION:**  
ARCH AND JAMBS ARE MITER CUT, GLUE  
AND STRAPPED W/ (2) STL.  
STEEL STRAPS ARE ATTACHED TO WOOD  
FRAMING WITH #6X1 1/4" DRY WALL SCREWS



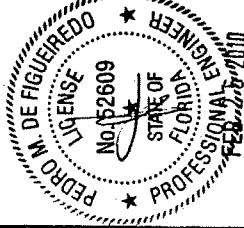


M A D E N A  
S . A .

CALLE PRINCIPAL FRENTE AL  
CEMENTERIO, LA SABANA  
HONDURAS

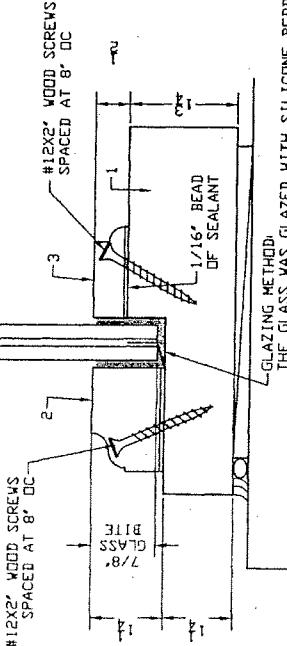
PRODUCT:  
**SERIES F4000**  
MAHOGANY FIXED  
IMPACT WINDOWS  
LARGE & SMALL MISSLE

Engineering:  
**Eng Co Jr.**



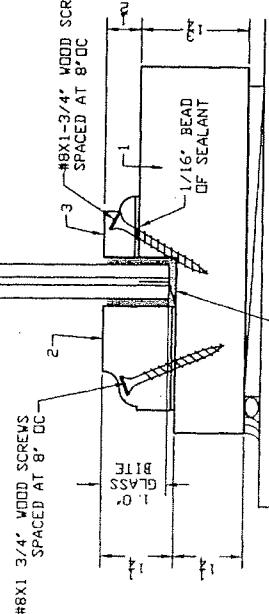
Engineer Seal  
Pedro De Figueredo  
PE #52609

F4001 WINDOWS  
TYPICAL GLAZING DETAIL  
GLASSLAM SAFETY PLUS II  
IMPACT LAMINATED GLASS WITH 1 3/4"  
PERIMETER PET FLAP EXTENDING 1/2"  
INTO SP II INTERLAYER, CONSISTED OF:  
(2) 1/4" GLASS ANNEALED, HEAT  
STRENGTHENED OR TEMPERED, WITH 1/8"  
SP II INTERLAYER.



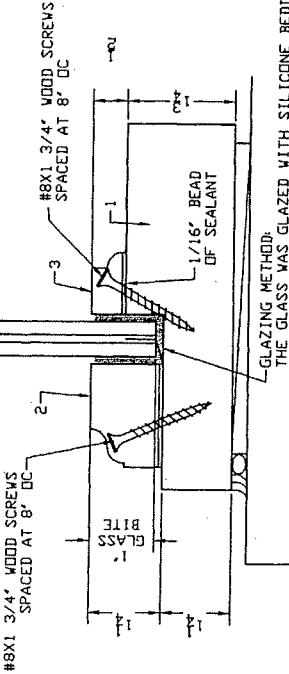
GLAZING METHOD:  
THE GLASS WAS GLAZED WITH SILICONE BEDDING  
WHICH WAS 1 1/8" WIDE USING DOW CORNING  
995 SILICONE STRUCTURAL ADHESIVE ON GLASS  
STOP AND 3/4" UNDER THE GLAZING STOP. THE  
GLASS WAS PLACED WITH PET FILM EXTENDING  
3/4" UNDER THE GLAZING STOP.

F4002 & F4003 WINDOWS  
TYPICAL GLAZING DETAIL  
GLASSLAM SAFETY PLUS II  
IMPACT LAMINATED GLASS WITH 1 3/4" PERIMETER PET FLAP  
EXTENDING 1/2" INTO SP II INTERLAYER, CONSISTED OF:  
(2) 1/4" GLASS ANNEALED, HEAT STRENGTHENED OR  
TEMPERED, WITH 1/8" SP II INTERLAYER.



GLAZING METHOD:  
THE GLASS WAS GLAZED WITH SILICONE BEDDING  
WHICH WAS 1 1/8" WIDE USING DOW CORNING  
995 SILICONE STRUCTURAL ADHESIVE ON GLASS  
STOP AND 3/4" UNDER THE GLAZING STOP. THE  
GLASS WAS PLACED WITH PET FILM EXTENDING  
3/4" UNDER THE GLAZING STOP.

F4004 WINDOWS  
TYPICAL GLAZING DETAIL  
GLASSLAM SAFETY PLUS II  
IMPACT LAMINATED GLASS WITH 1 3/4"  
PERIMETER PET FLAP EXTENDING 1/2"  
INTO SP II INTERLAYER, CONSISTED OF:  
(2) 1/4" GLASS ANNEALED, HEAT  
STRENGTHENED OR TEMPERED, WITH 1/8"  
SP II INTERLAYER.



GLAZING METHOD:  
THE GLASS WAS GLAZED WITH SILICONE BEDDING  
WHICH HAS 1 1/8" WIDE USING DOW CORNING  
995 SILICONE STRUCTURAL ADHESIVE ON GLASS  
STOP AND 3/4" UNDER THE GLAZING STOP. THE  
GLASS WAS PLACED WITH PET FILM EXTENDING  
3/4" UNDER THE GLAZING STOP.

MAXIMUM FW X FH	MAXIMUM GLAZING DLO:		
	WIDTH	HEIGHT	GLASS TYPE
48	122	43 3/8	B & C
40	122	35 3/8	A, B & C
48	84	43 3/8	A, B & C
60	58.5	55 3/8	A, B & C

A- (2) 1/4" GLASS ANNEALED WITH 1 3/4" SP II INTERLAYER.  
B- (2) 1/4" GLASS HEAT STRENGTHENED WITH 1 3/4" SP II INTERLAYER.  
C- (2) 1/4" GLASS TEMPERED, WITH 1 3/4" SP II INTERLAYER.

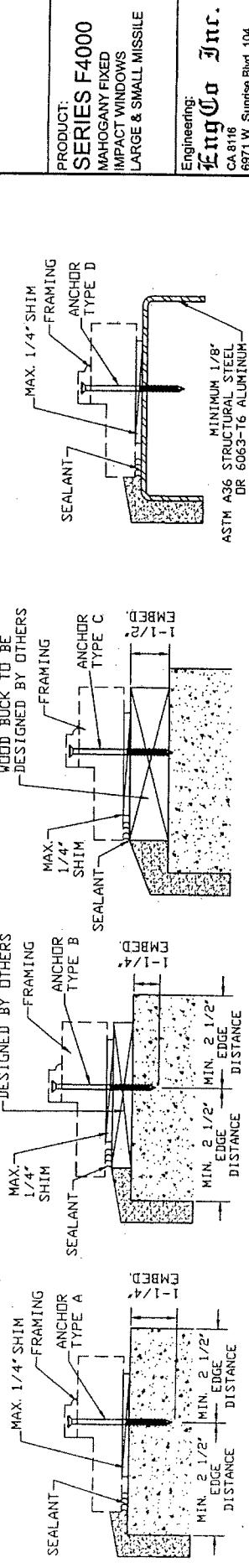
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Scale: NA  
Design by: PPMF

Drawing Number  
**10-037**

SHEET  
**6 of 8**

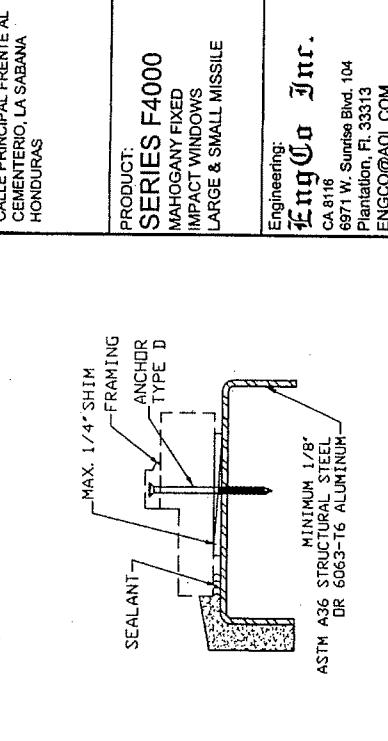
M A D E N A  
S . A .

CALLE PRINCIPAL FRENTE AL  
CEMENTERIO LA SABANA  
HONDURAS



FRAMING ANCHORAGE

MODEL F4001

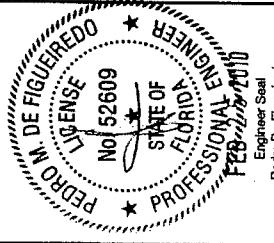


PRODUCT:  
SERIES F4000

MAHOGANY FIXED  
IMPACT WINDOWS  
LARGE & SMALL MISSILE

Engineering:

EngCo Inc.  
No. 52609  
PE 52609  
Pedro De Figueredo  
6971 W. Sunrise Blvd. 104  
Plantation, FL 33313  
ENGCO@AOL.COM



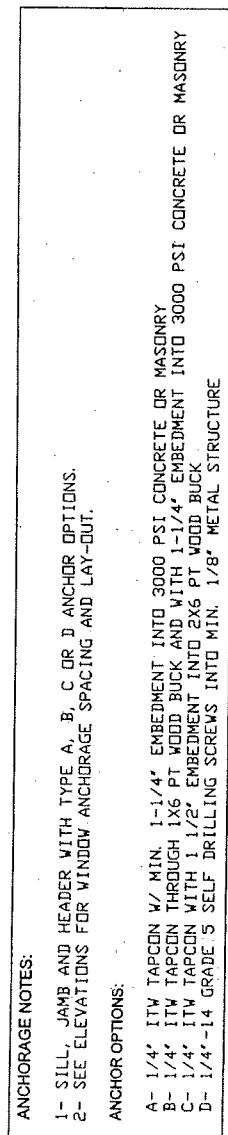
DRAFTING:  
PK DRAFTING & MORE

REVISIONS:

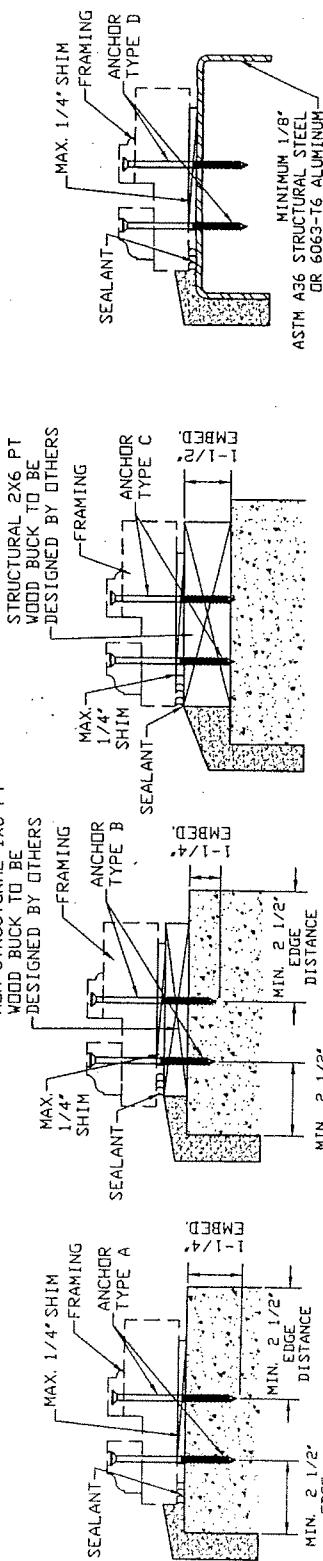
Date: 2/19/10  
Scale: NA  
Design by: PPMF

Drawing Number  
10-037

SHEET  
7 of 8



MODEL F4002, F4003 & F4004



DRAFTING:  
PK DRAFTING & MORE

REVISIONS:

Date: 2/19/10  
Scale: NA  
Design by: PPMF

Drawing Number  
10-037

SHEET  
7 of 8

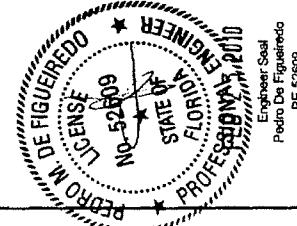
M A D E N A  
S . A .

CALLE PRINCIPAL FRENTE AL  
CEMENTERIO, LA SABANA  
HONDURAS

PRODUCT:  
SERIES F4000

MAHOGANY FIXED  
IMPACT WINDOWS  
LARGE & SMALL MISSILE

Engineering:  
EngCo Inc.  
CA 8116  
6971 W. Sunrise Blvd. 104  
Plantation, FL 33313  
ENGCO@AOL.COM

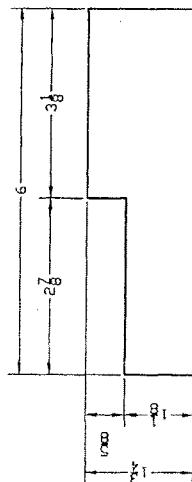


DRAFTING:  
PK DRAFTING & MORE  
Engineer Seal  
Pedro De Figueredo  
PE 12609

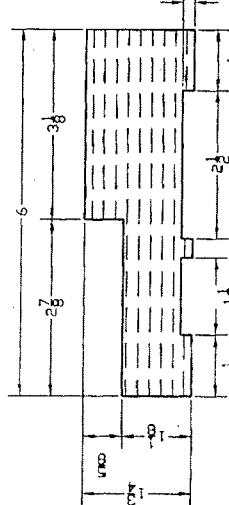
Drawing Number  
10-037

SHEET  
8 of 8

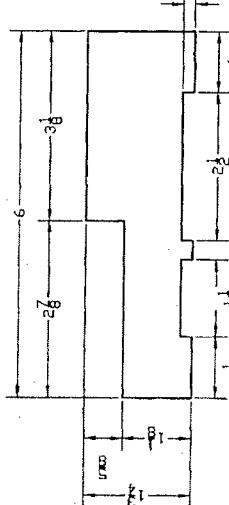
WINDOW COMPONENTS  
MODELS F4001, F4002, F4003 & F4004



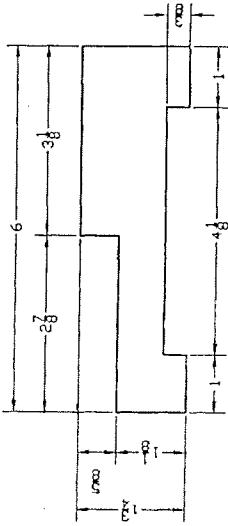
1- SOLID MAHOGANY  
FRAME HEADER, JAMB OR SILL



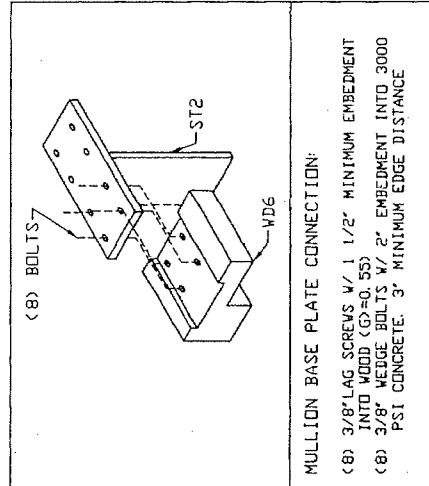
4- LAMINATED MAHOGANY  
ARCH FRAME HEADER



5- SOLID MAHOGANY  
FRAME JAMB

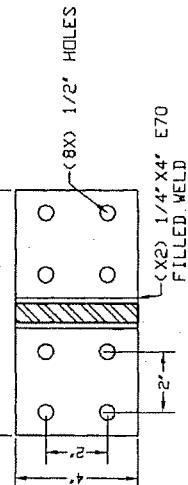


6- SOLID MAHOGANY  
FRAME MULLION, HEADER & SILL  
ON DOUBLE WINDOWS

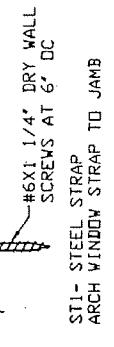


MULLION BASE PLATE CONNECTION:

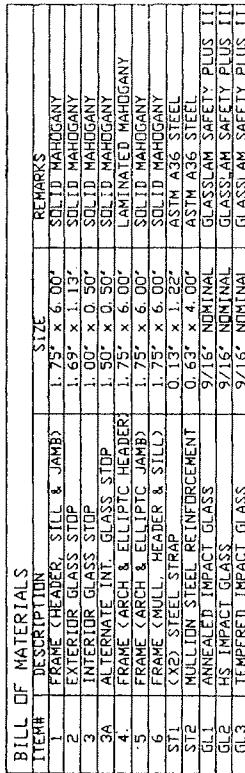
- (B) 3/8" LAG SCREWS W/ 1 1/2" MINIMUM EMBEDMENT INTO WOOD (D=0.55)
- (B) 3/8" WEDGE BOLTS W/ 2" EMBEDMENT INTO 3000 PSI CONCRETE, 3" MINIMUM EDGE DISTANCE



WD3- SOLID MAHOGANY  
INTERIOR GLAZING STOP

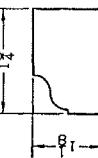


WD4- SOLID MAHOGANY  
EXTERIOR GLAZING STOP



BILL OF MATERIALS

ITEM #	DESCRIPTION	SIZE	REMARKS
1	FRAME HEADER, SILL & JAMB	1. 75" x 6. 00"	SOLID MAHOGANY
2	EXTERIOR GLASS STOP	1. 69" x 1. 13"	SOLID MAHOGANY
3	INTERIOR GLASS STOP	1. 00" x 0. 50"	SOLID MAHOGANY
4.	ALTERNATE INT. GLASS STOP	1. 50" x 0. 50"	SOLID MAHOGANY
5.	FRAME ARCH & ELLIPTIC HEADER	1. 75" x 6. 00"	LAMINATED MAHOGANY
6.	FRAME ARCH & ELLIPTIC JAMB	1. 75" x 6. 00"	SOLID MAHOGANY
ST1	FRAME CMULL, HEADER & SILL	1. 75" x 6. 00"	SOLID MAHOGANY
ST2	MULLION STEEL REINFORCEMENT	0. 63" x 1. 22"	ASTM A36 STEEL
GL1	ANNEALED IMPACT GLASS	9/16" NOMINAL	GLASSLAM SAFETY PLUS II
GL2	HS IMPACT GLASS	9/16" NOMINAL	GLASSLAM SAFETY PLUS II
GL3	TEMPERED IMPACT GLASS	9/16" NOMINAL	GLASSLAM SAFETY PLUS II



2- SOLID MAHOGANY  
EXTERIOR GLAZING STOP

REVISIONS:



**MIAMI-DADE**  
COUNTY  
FLORIDA

Carlos Alvarez, Mayor

Building Code Compliance Office  
140 West Fletcher Street • Suite 1603  
Miami, Florida 33130-1863  
F 305.375.2961 F 305.375.2963  
[miamidade@doe.miami-dade.org](mailto:miamidade@doe.miami-dade.org)

April 8, 2010

**Mr. Michael B. Stevens**  
**Derrevere, Hawkes, Black, Cozad Attorneys at Law**  
**2005 Vista Parkway**  
**Suite 210**  
**West Palm Beach, FL 33411**

**Re:** **Coastal Windows & Doors v Sabana Windows & Doors, Inc.**  
**NOAs 04-0225.03, 08-0922.06, 08-0922.05, 07-0613.01 and 09-0115.02**

Dear Mr. Stevens:

This letter is in reference to your correspondence of April 8, 2010 requesting to advise which documents are specifically incorporated and make up the referenced NOAs. The following information is provided.

Each of the listed NOAs contains an evidence page(s) that list the approval drawing, test report(s) and calculations used to qualify the product. All of the listed documents are contained in the respective NOA files under our custody.

If this office can be of additional assistance, please contact us accordingly.

Sincerely,

A handwritten signature in black ink, appearing to read "Jaime D. Gascon, P.E." followed by a date.

**Jaime D. Gascon, P.E.**  
**Chief**  
**Product Control Division**