

## ENGINEER'S COMPARATIVE ANALYSIS REPORT DATED 11/6/07:

EFCO Corporation 1000 County Road Monett, MO 65708

Phone: (417) 235-3193; Fax (417)235-7313

**Product model & name:** Series 2701 Casement Window (out-swing)

### Documents that must accompany this report:

1. Tappana Ondrick drawing #07-155.7 and fastener calculation package.

#### Window construction/installation:

Frame construction: Frame members (1A59 Frame, 11V1 Sash Rails) are formed of extruded 6063-T6 aluminum with wall thickness = .125" and an overall depth of 2". Frame corners are mortise and tenon construction. Sash corner construction is miter cut, angled reinforced using a corner key (part # KK24), and epoxy welded and crimped.

<u>Glass</u>: 1-1/4" HRG-2 Insulated Laminated Glass provided by Viracon.  $\frac{1}{4}$ " heat strengthened glass – 7/16" air space – 3/16" heat strengthened glass - .050" polyurethane - .080" polycarbonate - .050" polyurethane - 3/16" heat strengthened glass.

Glazing: Interior glazed with Bondaflex Structural Silicone Sealant and Santoprene bulb weatherstrip with the glazing stop mechanically attached with #8 x 3/4" Tek screw located 3" from the ends and 16" o.c. The exterior is glazed using Bondaflex Structural Silicone Sealant.

Installation: To be in accordance with Tappana Ondrick drawing #07-155.7

<u>Hardware:</u> (2) Bronzecraft RH PO Cam Locks located @ ½ points on the sash locking rail (Part # HU41)

- (2) Bronzecraft Strikes located @ ¼ points on the frame locking jamb (Part # HK10)
- (3) Advantage Mfg. 5 Knuckle Butt hinges located @ the sash hinge rail and frame hinge jamb (Part # HA13)

**Multiple window conditions:** Not applicable to this report.

Window size and design pressure restrictions: 48" x 72" at a design pressure of +100/-140 psf.

## FBC Section 1707 materials and assembly tests performed:

Test Standards:

ASTM E283 (Air Infiltration)

ASTM E331 (Water Resistance)

ASTM F588 (Forced Entry)

ASTM 330 (Uniform Deflection)

ASTM 1886/1996 (Large Missile Impact)

TAS 201, 202, 203



<u>Test laboratory</u>: Hurricane Test Laboratory, LLC 1701 West Fork Dr., Suite 106 Lithia Springs, GA 30122

Test Report numbers and dates:

G046-0510-07 (48" x 72" window to +100/-140 psf.) dated 5/15-7/23/07.

General report notes:

- 1. All size and installation conditions shown in this report are based off of referenced test report and/or engineering analysis in accordance with the Florida Building Code.
- 2. Windows shall be constructed in accordance with the descriptions in this report, the applicable test report and the manufacturer's state approved quality assurance entity specifications.
- 3. This product is approved for use in High Velocity Hurricane Zones (HVHZ)
- 4. Job required wind pressures shall be calculated in accordance with Florida Building Code Chapter 16 and ASCE 7 Minimum Design Loads for Buildings and Other Structures.

**Impact Certification:** 

These windows are large missile impact rated.

**Certification of Independence:** 

Tappana Ondrick Structural Engineers and Craig Ondrick, P.E., do not have nor will acquire, a financial interest in any company manufacturing or distributing products nor any other entity involved in the approval process for which this product report is issued.

# **Applicable Codes and Standards:**

- Section 1707.4 of the Florida Building Code
- **ASTM E1300**
- ANSI/AAMA/NWWDA 101/IS2-97
- AA Specifications for Aluminum Structures, Aluminum Design Manual, 2000

Quality Assurance Entity: (ATI) Architectural Testing, Inc., York, PA

Craig Ondrick, P.E.

Florida P.E. #57270

12/17/07